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The Navy has initiated a program to improve fleet mooring capability through tests of existing fleet moorings and a range of conventional anchors in use and projected for use. The results of site surveys and of instrumented anchor and mooring tests at San Diego Harbor, Calif., and at Indian Island, Wash., are presented. Emphasis in the tests was on defining the applicability limits of the Navy's primary fleet mooring anchor, the Stockless anchor, through tests of single and tandem anchors. The Navy can use the data immediately for selection and sizing of anchors for sites typical of San Diego sand and Indian Island silty clay seafloors. Other anchors tested included the Navy STATO, BRUCE, Hook, and STEVIN anchors. Test data are presented primarily as plots of anchor penetration, holding capacity, and shank pitch and roll as functions of anchor drag distance. Tandem Stockless anchor arrangements were found that could be easily installed and that resulted in individual anchor efficiencies equal to or exceeding those determined through single-anchor tests. Several anchors were modified to achieve satisfactory performance in the test soils. Guidance for these changes is provided.

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CONTENTS

	Page
INTRODUCTION	1
PROGRAM OBJECTIVES	1
BACKGROUND	2
Stockless Anchor	2
STATO Anchor	3
High Efficiency Anchors	3
TEST PROGRAM	3
Locations	3
Site Survey	4
Test Anchors	5
TEST PROCEDURES AND EQUIPMENT	7
Measurement System	7
Single Anchor Test	8
Tandem Anchor Tests	10
RESULTS AND DISCUSSION	11
Anchor Test Results - General	11
Stockless Anchor (Single)	12
Stockless Anchor (Tandem)	13
STATO Anchor	14
Stockless Anchor Moorings	16
SUMMARY AND CONCLUSION	16
ACKNOWLEDGMENTS	18
REFERENCES	18
APPENDIXES	
A - Additional San Diego Harbor Seafloor Properties	71
B - Dimensions of All Tested Anchors	83
C - Stockless and STATO Anchor Test Data	93

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INTRODUCTION

A program has been initiated for improving the Navy's fleet mooring capability through tests of existing fleet moorings and a range of conventional anchors in use and projected for use. These tests by the Civil Engineering Laboratory (CEL) are being performed in seafloors typical of Navy fleet mooring sites in conjunction with Navy Public Works Centers (PWC) where possible. In addition to the gathering of data on mooring and anchor behavior, anchor installation and proofing procedures are being evaluated to determine those most effective within the capabilities of PWC personnel and equipment.

Ultimately, the test data generated can be used: (1) to simplify and refine anchor selection and sizing, (2) to enable stipulation of anchor/mooring installation and proofing procedures, (3) and to improve the Navy's confidence in its moorings.

This report presents the results of site surveys and of instrumented anchor and mooring tests in the harbor at San Diego, Calif., and at Indian Island, Wash. Test data on Navy Stockless and STATO anchors are presented for immediate use by the Navy for selection and sizing of these anchors for sites typical of San Diego sand and Indian Island silty clay seafloors.

Test data are presented primarily as plots of anchor penetration, holding capacity, shank pitch, and shank roll as functions of anchor drag distance. These data allow complete isolation of anchor behavior from mooring behavior and will ultimately enable the development of an empirical scheme to predict anchor behavior. This task is underway and is scheduled for completion during FY81.

PROGRAM OBJECTIVES

The following are the specific program objectives:

1. To determine the capacity of selected existing moorings by proof testing to establish mooring limit.
2. To determine more accurately the capacity of the Stockless anchor at typical mooring locations.
3. To determine a means for efficiently using Stockless anchors in tandem and thus expand the use of the Navy's current anchor inventory.
4. To evaluate the operational practicality of using the Stockless anchor with welded open flukes, since tests have indicated higher capacities for the anchor with this modification.
5. To determine the capacities of high efficiency anchors in seafloors typical of Navy sites.

6. To gather site and anchor performance data to enable the development of an empirical procedure to predict the behavior of typical Navy drag embedment anchors.

BACKGROUND

Stockless Anchor

Most of the Navy's existing fleet moorings use the stockless anchor. This anchor was never intended for use as a permanent mooring anchor; its primary purpose was as a ship's bower anchor for temporary mooring. The Stockless anchor was not designed for high efficiency (high holding capacity to weight ratio). It was designed to be easily stowed in a ship's hawse pipe and to be easily recovered after use; deep penetration was not desired. Efficiencies of this anchor type are reported (Ref 1, 2, and 3) as approximately 2 in mud and 4-1/2 in sand after setting. Since the largest Stockless anchor available to the fleet weighed 30,000 pounds, the maximum capacities would be 60,000 pounds in mud after proper setting in sediment deep enough to accommodate expected penetration (20 feet to fluke tips) and 135,000 pounds in sand.

Many of the sites at which the Navy has fleet moorings have a soft mud seafloor to the maximum expected anchor burial depth or soft mud seafloors overlying stiff clay, sand, or coral. This latter condition could cause very poor anchor performance because proper anchor embedment might be prevented by the harder substrata. Embedment into the more competent sediment substrata is unlikely if it is significantly stronger than the surface mud or simply if it is granular, thus requiring a reduced fluke angle for embedment at this interface.

Stockless anchors are currently used in up to class AA moorings. In a mud seafloor a single 30,000-pound Stockless anchor is suitable for mooring class F and marginally suitable for mooring class E. This suitability is contingent upon proper setting and sufficient sediment in addition to the acceptability of a minimum safety factor for mooring class E. Because of equipment and procedural limitations, lack of funds, or lack of personnel training in anchor use, mooring anchors are typically not preset, and the existence of sufficient sediment for proper burial is often marginal or unknown.

The Stockless anchor is in great supply in Navy inventory and replacement funds for new, higher efficiency anchors will come slowly; thus, it is important to make use of the inventory. To do this, however, some operational complexities will necessarily be introduced. Tests (Ref 1) of the Stockless anchor in mud with flukes free-swinging and with flukes welded open show significant increases in efficiency for the latter condition, 4 versus 2, indicating that the anchor flukes did not open completely or at all for the free swinging (usual) condition. Towne (Ref 1) briefly experimented with Stockless anchors in parallel (side-by-side, attached to a single pulling point through a length of chain). Results showed that the anchors tended to come together, and that load equalization was of concern. Once the anchors come together, they will not re-embed, thus losing the safety advantage of this basic anchor type. Use of anchors in tandem (series) is an alternative to enable more effective use of the Stockless anchor. However, unless the anchors are properly rigged, the capacity of two anchors can be less

than that for a single anchor. Laboratory experiments (Ref 4) have been performed to determine an appropriate rigging technique for tandem anchors. The laboratory tests suggest rigging methods for tandem fixed and movable fluked anchors that appear feasible in practice. Both possibilities, welded open flukes and tandem anchors, would introduce additional installation complexity but could expand the use of the existing Stockless anchor inventory.

STATO Anchor

Limitations in the use of the Stockless anchor may still exist even if the approaches suggested previously can be successfully utilized. For some mooring classes other higher efficiency anchors may be required. One such anchor, the STATO anchor, was developed by the Navy to efficiently fulfill a variety of Navy anchoring needs. The STATO is recognized as the forerunner of a new breed of high efficiency anchors. During its development, it was tested exclusively in two types of sediment, San Francisco mud and Port Hueneme sand (Ref 3). Its design and rated capacities (20 to 1 in sand and 13 to 1 in mud at 50 feet of drag) were established for these two seafloors. The behavior of the STATO in other seafloors will be different; the differences for the Naval sites of interest could be slight, but without verification higher factors of safety would have to be employed at "unknown" sites.

High Efficiency Anchors

Many new high efficiency anchors have been developed and are available; however, performance data are limited to advertising claims. Advertised data suggest extremely high anchor efficiencies. If these data can be verified then these new anchors have the potential for significant cost savings to the Navy.

TEST PROGRAM

To resolve uncertainties in mooring capacity, anchor selection, sizing, configuration, and installation procedure, prototype testing at Navy sites with typical seafloor conditions is underway. In addition to the prototype tests, development of a predictive technique which depends on those engineering properties of the soil that govern soil reaction to loading by the embedded anchor and chain will be needed. Engineering properties are not a factor in presently used prediction schemes; capacity is always stated in terms of holding capacity to weight ratios and is usually based on a few tests in idealized soils (a sand or a clay). Relating capacity to engineering properties has the potential of enabling more accurate sizing of different or larger anchors or anchors used in seafloors in which they have not been tested.

Locations

After a lengthy pre-selection process which evaluated such things as available site boring logs, geologic charts, and site support, three sites were selected for detailed site surveys: San Diego Harbor, Calif., Indian Island, Wash.; and Subic Bay, Phillipines. Indications were that

these sites would provide a cross section of seafloor types typical of Navy fleet mooring sites as well as very uniform soil deposits to avoid confusion in data analysis. The surveys verified the suitability of San Diego and Indian Island sites; the Subic Bay survey results were inconclusive. Fortunately, a survey of Apra Harbor, Guam was being performed by Chesapeake Division Naval Facilities Engineering Command. These data were provided to CEL, and they indicated that Guam would be a suitable third test site. Anchor tests at Guam have been completed and results will be published in a subsequent report.

The locations of the anchor tests and cores at San Diego and Indian Island are shown in Figures 1, 2, and 3. For reference, the typical orientation of the test barge (shown to scale) during tests of anchors and moorings at San Diego is shown. The lay of the mooring legs is also shown for San Diego moorings.

Site Survey

The site survey at each test location consisted of underway acoustic subbottom profiling using a 5-kHz sound source and a hydrophone array and recorder, and coring using a 10-foot piston corer and an Alpine vibracorer for cores typically to 20 feet. One 40-foot core was attempted at Indian Island; 28 feet of core were recovered. The acoustic survey was performed to rapidly assess vertical and areal uniformity to aid the site selection process. The profile did not prove effective at the shallow water (10 to 15 feet) fine sand site at San Diego or at Indian Island where gassy sediments caused confused records. Fortunately, the vibracorer provided a rapid and easy alternative means to assess soil properties at probable test locations.

Each core was cut into 5-foot sections and transported to CEL for determination of the engineering properties. Usable soil strength data were not obtained from the cores taken at San Diego and Indian Island due to significant sample disturbance. It is planned to return to both sites with an in situ test device with cone penetrometer and vane shear capability. Twelve vibracores were taken at San Diego and six were taken at Indian Island. Not all these cores were completely analyzed; this can be done at a later date if need arises. A few cores were thoroughly analyzed with spot checks made on other cores to determine similarities. For example, the cores at Indian Island were extremely similar; thus, only one was analyzed in detail from that location.

Briefly, the primary test site (location 1) at San Diego (Figure 1), is a very uniform fine sand both areally and vertically. Figures 4 and 5 illustrate this with grain size curves of cores taken several hundred feet apart. Indications are that the seafloor is very dense, based on frequent extraordinarily high chain resistance during testing. As mentioned, this will be determined at a later date to enable eventual development of a predictive scheme. Additional data for San Diego Harbor are provided in Appendix A. Figure 2 shows a second site (location 2) described as a dense clayey sand. It is a very dense fissured seafloor in which only six tests were performed to evaluate the behavior of two particular anchors in a very hard seafloor.

The Indian Island site shown in Figure 3 consists of a gassy, soft silty clay with shell fragments. Table 1 lists of soil properties for core 3 at Indian Island. The gas in the soil caused soil expansion upon

core recovery, disturbing the samples and making undisturbed shear strength data meaningless.* Typically, the Indian Island mud was almost evenly distributed between silt and clay sized particles. Figures 6 and 7 show the grain size distributions for core 3V. The curves are almost identical with depth to 10 feet; spot checks showed minimal areal variability. Indian Island soil is classified as an organic silty clay of high plasticity. The liquid limit and water content values are relatively high and approximately equal, varying little with depth to 28 feet. Values range from 110 to 160 for water content and 117 to 142 for the liquid limit. The liquidity index (ratio of the difference between natural water content and plastic limit and the plasticity index) for the mud varies between 0.88 and 1.65 which can indicate either a comparatively soft or firm but sensitive soil. For liquidity indices in the above range, soil sensitivities could vary from 5 to 25. Anchor and chain performance suggests that the soil is quite sensitive; in situ strength measurements will be made for verification.

Test Anchors

A variety of test anchors were gathered from the Navy and private industry and are listed below:

<u>Anchor</u>	<u>Nominal Weight, lb (kg)</u>
Stockless	5,000
Stockless	9,000
STATO	1,000
STATO	3,000
STATO	6,000
BRUCE (twin shank)	748 (340)
BRUCE	1,320 (600)
BRUCE	2,200 (1,000)
STEV MUD	1,100 (500)
STEV MUD	2,200 (1,000)
STEV DIG	2,200 (1,000)
STEV FIX (sand)	1,408 (640)
STEV FIX (mud)	2,068 (940)
Hook	1,232 (560)

*Immediately prior to printing this document, shear strength data for Indian Island mud became available. The seafloor is normally consolidated and shear strength measures almost linearly from zero at the surface to 1-1/2 psi at 21 feet. See Figure A-11 in Appendix A for the data.

These anchors are all shown on the deck of the Army National Guard barge (Figure 8) used at Indian Island. Dimensions of all anchors tested are provided in Appendix B.

The Stockless anchor is depicted in Figures 9, 10, and 11. It can be modified by the addition of stabilizers to slightly increase capacity and improve roll stability. The Stockless anchor typically has a 45-to 48-degree fluke angle which is appropriate for mud seafloors. In sand, the angle should be reduced to 32 to 35 degrees for maximum performance. The Stockless anchor was also tested with welded-open flukes to evaluate speculated performance improvement and operational difficulties and advantages. The welded-open Stockless anchor was also used in tests of anchors in tandem (also called piggy-back).

Three sizes of the STATO anchor were tested to evaluate individual anchor behavior as well as to provide data on size effects. The STATO is shown schematically in its sand (34 degree fluke angle) and mud (50 degree fluke angle) configurations (Figure 12). Figure 13 shows the 6K STATO ready for testing.

Two types of BRUCE anchors were made available to the Navy. Figure 14 depicts the standard cast BRUCE anchor, which is designed to be lowered or dropped to the seafloor without concern for its attitude upon contact. Upon dragging (setting), the anchor rotates to its fluke-down orientation. A new welded version of the BRUCE anchor (Figure 15) was provided for tests at Indian Island. It was not fabricated in time for San Diego sand tests. The welded BRUCE anchor looks like the cast anchor but employs a twin plate shank and a hollow fluke section to allow increased fluke area. In fact, the 340-kg welded anchor had about the same fluke area as the 1,000-kg cast anchor. BRUCE cable depressors (either singly or multiple) are designed to attach to the shank (see Figure 16) between the anchor and chain to "depress" the chain, cause increased anchor penetration, and produce higher anchor holding capacity. Nominally, a depressor adds 20% to total system weight.

Four other types of high efficiency anchor were provided for testing, the STEVDIG, STEVMUD, STEVFIX, and Hook. The STEVDIG (Figure 17) is typically used for competent seafloors. Note the "claws" at the tips of the anchor flukes; they were placed to aid in digging into the dense sand and overconsolidated clay-type seafloors of the North Sea. The STEVMUD (Figure 18) is a single-purpose anchor developed for anchoring in mud. The STEVFIX, however, was designed to be used in sand and mud seafloors. Figure 19 shows the STEVFIX without bolt-on plate and stabilizer extensions for mud application. Fluke angle is adjusted for sand (50 degrees) and mud (32 degrees) by the removal (burnout) or addition (welded) of a small insert in the anchor crown.

A movable fluke, pick-type anchor, called the Hook anchor (Figures 20 and 21), was also tested. This anchor is designed primarily for mud, but is usable in sand by restricting the fluke angle to 32 degrees. The Hook is shown with and without auxiliary flukes on the shank and was tested in both configurations.

TEST PROCEDURES AND EQUIPMENT

The basic test setup showing component layout and instrumentation locations is shown schematically in Figure 22. The layout for the tandem Stockless anchor tests is identical except that the instrument package is located on the outboard anchor. The inboard anchor is uninstrumented.

For this test effort, an instrumentation system was devised to isolate anchor behavior from test mooring behavior. It was felt that isolation of anchor behavior was critical to the eventual development of a scheme to predict anchor size effects on capacity and to understand and predict the behavior of conventional anchors as a function of seafloor engineering properties.

Measurement System

Data gathered for all single and tandem anchor tests included load at the test vessel, load at the anchor, anchor depth, anchor longitudinal rotation (shank pitch), transverse rotation (shank roll), mooring line angle at the test platform, and barge displacement. By knowing barge displacement and accounting for test mooring line catenary changes, anchor drag distance is readily calculated.

Spar Marker. Initially, barge position was to be recorded primarily by means of a portable range-range navigation system with a spar buoy reference system used as a backup. The spar marker system proved to be much simpler, more accurate, and more reliable than the navigation system; thus, it was used exclusively during the test effort. The deck of the YC test platform was marked off in 2-foot increments for 100 feet. At the beginning of each test (identified by test anchor movement) a spar buoy (Figure 23) was placed on the bottom at the corner of the barge. Barge motion was recorded in 2-foot increments directly on the oscillograph and digitape-papertape records. At San Diego, a 20- to 35-foot length of gasoline-filled plastic pipe (depended upon test site) was weighted at its base and used as the spar marker. At Indian Island, water depth approached 100 feet; thus, the spar marker was modified to be less sensitive to current. A 30-foot segment of tube was attached to a subsurface taut mooring comprised of a 1-1/2-ft diam float, 85 feet of 1/8-inch wire rope, and an anchor clump.

Instrumentation System. Figure 22 is to be referred to for the overall measurement system layout. The underwater portion of the system is shown in Figure 24 for San Diego and Indian Island. The instrument pack was further streamlined for Indian Island. The load cell is the slender object attached directly between the anchor shank and chain; it measures load at the anchor only. Included in the instrument pack shown strapped to the anchor shank is a pressure transducer to measure water depth from anchor to surface, two inclinometers to measure shank angle and shank/anchor rotation, all signal conditioning equipment, and amplifiers for the load cell. The load cell was connected to the package

by an 8-foot electrical cable. A hose connected to the pressure transducer at the package was connected to a buoy (shown in Figure 24) to ensure that the bitter end remained out of the seafloor. The underwater system was connected to the surface barge by a 1,300-ft-long, six-conductor, underwater electrical cable.

The surface system consists of a deck load cell to measure load between pulling barge and test anchor, a cable inclinometer to measure cable angle at the barge, signal conditioning equipment, biasing and voltage calibrator unit, and recording equipment. Two methods were used to record the data: (1) an analog-to-digital recorder recorded data every 10 seconds and (2) an analog oscillograph was used to record continuously during test.

All transducers (load cells, inclinometers, and pressure transducers) were calibrated before each series of tests and rechecked afterward and found to be within specification of calibrations.

All load cells used for measurements on anchor tests were calibrated at the CEL on a Baldwin load machine with an accuracy of 0.303% of full scale.

Repeatability of the load cells was:

No. 1 underwater cell - 0.4%

No. 2 underwater cell - 0.4%

No. 1 deck load cell - 0.35%

No. 2 deck load cell - 0.35%

The underwater load cells were checked for temperature drift and found to change 0.019/ $^{\circ}$ or 38 lb/deg; this is a positive temperature coefficient.

Pressure cells used for depth measurement were calibrated with a deadweight tester and have a built-in signal conditioner and amplifier. Repeatability of pressure transducers was:

No. 1 pressure transducer - 0.005%

No. 2 pressure transducer - 0.0045%

The pressure transducers were checked for temperature drift and found to change 0.139 ft/ $^{\circ}$; this is a negative temperature coefficient. This change occurred within 60 seconds; therefore, relative changes in depth were correct during testing. Actual recorded depth could be as much as 1-1/2 feet too high, considering the temperature difference between deck and water. Inclinometers were calibrated and found to have an accuracy of 0.2-degree resolution.

Single Anchor Test

The test procedure was the same at San Diego and Indian Island; however, equipment did differ somewhat. A YC barge about 120 feet long served as the anchor pulling and data recovery platform. Photographs of the actual deck layout are given by Figures 25 and 26. A 100-ton-capacity, hydraulic cable puller was provided by the Supervisor of Salvage for the test effort. The cable puller basically consists of a fixed and a movable 2-inch cable gripper controlled through a remote console. The

grippers are alternately actuated and deactuated to haul-in or pay-out the 2-inch hauling line. About 4 feet of movement occurs at each cycle at rates from 0 to 17 ft/min. Each anchor was pulled at about 2 ft/min primarily to agree with previous controlled anchor tests. The cable puller operates as a load-controlled, rather than a strain-controlled, system; it is felt that, even though loading is briefly interrupted during a puller reset cycle, the loading is realistic. The cable puller pulled the anchor and its fixed-length mooring line toward a restraint mooring comprised of one preset 9,000-pound STATO anchor, 2-1/2-inch chain, and a peg-top buoy.

The YC barge was not heavily loaded during mooring or anchor testing; load was transferred from the restraint mooring through the cable puller (which simply rests on the deck) to the test anchor and mooring by a heavy duty padeye fixed to the YC. The padeye-deck attachment had to withstand only the environmental forces on the barge. Barge orientation was maintained during testing because both test and restraint lines passed through open chocks welded at opposite ends of the barge.

A crane barge was used to install and recover all test anchors at each site. The orientation of test barge and crane barge for Indian Island tests is shown in Figure 27. The crane barge was attached to the test barge by a 5/8-inch wire from an 8-ton salvage winch. At San Diego, wind proved to be a formidable problem in controlling crane barge location. Two pusher boats and an LCM-8 were barely able to control crane barge position. During the latter phase of San Diego tests, a stern anchor was placed to help control position in addition to helping restretch the test mooring after completion of a test series. The Figure 27 setup was a further refinement of the test procedure. This setup allowed the crane barge to move back and forth between its stern anchor and the test barge with help from its pusher boats.

For each test location, an attempt was made to minimize the number of times the restraint and test moorings had to be readied and deployed. The barge was layed out as shown in Figure 28. The 400 feet of 2-inch hauling wire was attached to the preinstalled restraint mooring buoy, and the wire was stretched out. The test mooring wire was subsequently stretched out using the crane barge. Two to three shots of chain were then attached to the test line and stretched. This configuration was typical for the beginning of each test day. At this point the LCM-8 would pull the 5/8-inch wire to the test barge and then return to the barge crane with the floated electrical line which would then be connected to the test anchor attached to the test mooring chain.

At San Diego the test anchor was lifted and lowered directly to the seafloor through the crown wire. The tug was released and the anchor pulled. After at least 50 feet of anchor drag the anchor was lifted, hosed off and relowered for another test. Three to four tests could be performed sequentially in a single line before the 2-inch haul line had to be pulled back through the cable puller while the test mooring was restretched. The test mooring was then layed 50 to 75 feet counter-clockwise for the next series.

At Indian Island, crane lift height was not sufficient to lower the anchor directly to the seafloor (about 100-foot depth); therefore, a large sheave was connected to the no. 1 hook. A 160-foot crownwire shackled to the deck at one end and attached to the anchor at the other was then placed in the sheave. With only a 50-foot crane lift, the

anchor was easily lowered to 100 feet through the two-part line. This approach was simple and should be useful to the PWC's where controlled anchor lowering in water depths between 80 and 180 feet is required.

Tandem Anchor Tests

Three tandem anchor arrangements with the Navy Stockless anchor were evaluated. The first method, referred to as the shank-to-shackle technique, and described by Figure 29, proved effective during a brief model study performed in Holland (Ref 4). In the shank-to-shackle method, both Stockless anchors were stabilized and had welded-open flukes because the model tests (Ref 4) showed superior performance with these modifications. A length of chain somewhat in excess of water depth was placed between outboard anchor shank and a padeye welded to the top of the inboard anchor's shank near its shackle connection. It was believed that this aft connection would allow the inboard anchor to function properly. During deployment, the chain would be lightly lashed over the crown of the inboard anchor to prevent fouling.

Figure 29 also shows the second tandem arrangement evaluated (crown-to-shackle technique). It was similar except the joining chain was connected to a padeye attached to the top of the Stockless anchor crown. Again, the flukes were welded open; otherwise they may have closed as soon as any load was applied to the crown by the outboard anchor chain. Figure 30 illustrates the third tandem test arrangement, the ground-ring-to-shackle technique. In this approach the inboard anchor is placed first and then the outboard anchor is lowered and the chain stretched. Welding the flukes open for all three tandem techniques also ensured that both anchors would penetrate immediately, thus insuring a taut mooring.

In addition to evaluating anchor system capacity, installation difficulties were also assessed. The best anchor system could be one that can be installed reliably with PWC assets even though it did not prove to be the highest capacity arrangement. Figure 31 describes the procedure used at Indian Island to install the shank-to-shackle and crown-to-shackle tandem anchor systems. This procedure is similar to that which could be used with fleet moorings, except the mooring would be laid off the bow of a Navy crane barge and chain length between anchors would depend on water depth.

Mooring tests were performed only at San Diego. During these tests, barge displacement, deck load, and line angle were measured. The direction of pull was established to ensure that load was being applied to a single mooring leg. Mooring leg layouts were defined by Reference 5. Load was applied to the test mooring until the rate of barge displacement increased and load dropped off. The test was then abruptly stopped to avoid excessive barge moor displacement and a requirement for leg repositioning.

Two test setups were used (see Figure 32). Pulling one mooring against another was a timesaver because it eliminated the need to install a restraint mooring; however, this could only be done if the mooring leg layouts were suitable. For a dual test setup, the spar marker reference buoy was placed midbarge. By monitoring the direction and displacement rate of the barge relative to the spar, it was possible to determine which of the test moorings yielded.

RESULTS AND DISCUSSION

Anchor Test Results - General

Fifty single and tandem anchor tests and three mooring proof tests were performed at San Diego; twenty-five single and tandem anchor tests were completed at Indian Island. These tests are summarized in Tables 2 through 4. Results of all Navy anchor (Stockless and STATO) tests are described and significant results provided. Each of these anchor tests is further described by a data plot and a data tabulation (see Appendix C). The results of all commercial anchor tests are the subject of a later report.

One data summary is described for guidance. Seven parameters are plotted as functions of true anchor drag distance in Figure 33. In the bottom block, horizontal force at the pulling barge, anchor tension, and chain weight on bottom are plotted versus drag distance. The difference between tension measurements is attributed solely to chain drag both on and in the seafloor. As shown by Figure 33, the contribution of the chain to total mooring load is substantial; this was typical for all the tests. At anchor tension equal to zero, the deck force reflects only chain drag. The 20,000 pounds of chain on bottom caused almost 30,000 pounds of drag resistance in the silt at Indian Island. At 58 feet of drag, roughly 10,000 pounds of chain (about 250 feet) in contact with the seafloor causes about 50,000 pounds of drag resistance. The 3,000-pound (nominal) STATO (actual weight 3,500 pounds) provided about 37,000 pounds of resistance at 58 feet of drag. A safe capacity of this anchor in Indian Island silt is 37,000 pounds. With information on the amount of chain in contact with the seafloor, capacities in excess of the basic anchor capacity could be assumed.

In the center block of Figure 33, anchor shank pitch angle and anchor shank roll angle are plotted versus drag distance. A positive pitch angle indicates shank tip down. As shown, the shank assumes a tip up (negative angle) orientation of about 10 degrees as the anchor approaches peak capacity. During drag, the anchor appeared relatively stable, remaining within 6 to 10 degrees of horizontal.

The top block of Figure 33 presents anchor crown and shank tip penetration as functions of drag distance. In the future, only one depth will be plotted for clarity. Penetration leveled out at about 15 feet to the crown, which translates to 19 feet to the tip of the fluke. It appears that the anchor is still penetrating but at a very shallow angle.

Table 5 is an example of the tabulated data for each anchor test. The table lists the data plotted in Figure 33 in addition to various other pieces of data that may be of use in the eventual analysis of these data. Item number 13 is anchor fluke tip depth; it is assumed that the flukes are completely open. For fixed fluke anchors this is valid but for movable fluke anchors the number must be used with care. In sand it is usually obvious when the fluke is open; there is a sudden increase in shank angle associated with a gradual increase in anchor tension. In mud it is not as obvious but is assumed to occur if anchor penetration is initiated and continues.

Tests of the many anchors in various configurations produced results which are greatly, but not totally, dependent on the testing media, San Diego fine sand and Indian Island mud (silty clay). Six tests were also run in overconsolidated silt at San Diego. Overall results would have been somewhat different (degree of difference unknown at this time) with different mooring line, type, or size. The differences would most likely occur with anchor and deck tension readings and anchor penetrations. Pitch and roll of the anchor would probably not be as sensitive to changes. In selecting chain size, an attempt was made to size it according to previous performance data or to advertised data. Often, the anchors would hold less than expected, thus chain size could have been less. Since the behavior of anchor and chain were isolated in these tests, it is felt that mooring line effects on anchor behavior will eventually be understood and quantified in a usable prediction scheme. Until then, care should be exercised when extrapolating these data to other sites, anchor sizes, and mooring lines.

Stockless Anchor (Single)

This anchor was tested in its normal use condition (unstabilized and with movable flukes free to open to 45 to 48 degrees relative to the centerline of the shank) at both San Diego and at Indian Island. These tests were run for confirmation of previous results (Ref 6) and to illustrate problems with using the Stockless anchor in this configuration for fleet moorings; results were similar. Behavior in sand was erratic for the 5K size (efficiencies of 3 to 5) while behavior in mud was consistent but poor. In comparison, the performance of the stabilized Stockless anchor with flukes welded in the open position at 35 degrees for sand and 48 degrees for mud was quite good.

In sand, anchor behavior was consistent with an average anchor efficiency of 5 to 6 for the 9K anchor and 10 for the 5K anchor. Most significantly, these efficiencies were achieved with minimal drag distance which would result in very taut moorings. Tests were not run with a stabilized anchor with 35-degree movable flukes in sand, but previous data (Ref 7) show that the flukes will eventually dig in sands of low to medium density; the improvement due to the reduced fluke angle could be as much as a factor of two. In dense sand and stiff clay seafloors the probability of the Stockless anchor flukes digging in is very low. Welding open the anchor flukes should greatly increase the probability of suitable anchor behavior in these more competent seafloors. Care should be exercised in comparing the mentioned efficiencies with previously reported data because the above values are for the anchor alone. Previous researchers attempted to determine true anchor capacity by separating the chain effect determined through chain pull tests. As can be seen from the results in Appendix A, the chain effect often increases as the anchor is dragged, and the shank forces chain into the seafloor. This effect will be different for different seafloors. The chain effect is real and is part of the total anchor resistance, but, particularly in sand and until it is better understood, the anchor tension alone provides a conservative estimate of expected performance.

In mud at Indian Island, each of the three configurations (i.e., standard, stabilized with movable flukes, and stabilized with fixed flukes) of the 9K Stockless anchor behaved sufficiently different to

clearly show the advantage of fixing the flukes in the open position in mud. Anchor penetrations at comparable drag distances were greater, anchor tensions were greater, and most importantly, mooring tensions were significantly greater. At 41 feet of drag, deck tensions for the above three configurations were 48,000, 50,000, and 67,000 pounds, respectively. Also, the first anchor appeared to have reached peak depth, the second increased slightly to 53,000 before peaking, and, based upon relative shank angles between two and three, option three would probably penetrate further. To put these differences into proper perspective, the effect of the chain laying on (not in) the seafloor is subtracted to show the "true" difference in capacities for Indian Island mud. The values then become 26,000, 30,000, and 50,000 pounds which translate, according to previous methods of figuring anchor efficiency, to 2.5, 2.6, and 4.4, respectively, for the nominal 9K anchor (true weights were used in determining efficiency). A possible reason for these differences is that the anchor flukes stabilized at a partially open position. Previously reported differences (Ref 1) for San Francisco Bay mud show the same relative differences - 2 versus 3.7 to 4. The lower overall values are explained by the reported lower chain drag in San Francisco Bay mud.

Stockless Anchor (Tandem)

In sand, three methods of rigging tandem anchors were tested (see previous section for descriptions). In terms of performance each was satisfactory; there appears to be a slight performance advantage for the shank-to-shackle rigging arrangement. The outboard anchor carried the instrument pack and outboard anchor performance paralleled that of the single anchor. The performance of the inboard anchor is inferred from the difference between deck tension and anchor tension. Based on the differences, the inboard anchor was functioning at least equally to the outboard anchor. Of the three techniques, the shank-to-shackle and crown-to-shackle techniques were equal in terms of installation ease. The ground-ring-to-shackle approach was also effective but somewhat more difficult to install in shallow water at San Diego. In deeper water at Indian Island, installation would have been significantly more difficult, thus it was not tried there. Model tests (Ref 4) in sand of both shank and crown-to-shackle techniques showed superior performance for the shank-to-shackle technique; attachment to the crown caused rotation of the inboard anchor. Prototype tests in sand and mud with the Stockless anchor with welded-open flukes, showed no indication of inboard anchor instability, inferred by overall mooring capacity. Attachment of chain to the crown rather than the shank does simplify installation in deeper water and does not seem to degrade overall performance.

The techniques found suitable for the Stockless anchor in fine sand and soft silty clay will probably be applicable to the vast range of intermediate soil types.

Use of these rigging techniques with higher efficiency anchors has not been proven at prototype size. Higher efficiency anchors need to penetrate deeply in mud and their light weight in relation to their capacity makes them more sensitive to external forces caused by tandem chain attachments. Tandem anchor chain attachment to the inboard anchor

shackle or chain would seem to limit rotational influences on the inboard anchor and, as long as deployment technique is not compromised, may be the safest alternative for higher efficiency anchors at this time.

STATO Anchor

Three sizes of STATO anchor (1K, 3K, and 6K) were tested in sand at San Diego and mud at Indian Island. The 3K STATO was also test-pulled in a dense clayey sand seafloor at San Diego.

Initially, three sizes were to be tested to get some idea of scale effects and to provide a good basis for comparison with other high efficiency anchors. However, initial results in sand were unexpectedly poor, and sufficient scale data were not obtained. Slight modifications to the STATO were required to bring performance back to its expected level. The chronological test sequence which leads to what appears to be necessary changes to expand STATO utility to a broader range of soil types and strengths is described in the following paragraph.

The 1K STATO was first tested in sand and at 5 to 6 feet of drag the anchor rotated out after a peak load of only about 6,000 pounds, far less than expected. This rapid instability would normally indicate that the anchor was improperly stabilized. Stabilizer width agreed with that listed by the drawings (16 inches); however, it did not agree with that projected from a plot of anchor width versus anchor weight for all other STATO anchors. The 1K STATO had not been fabricated previously, thus this problem had gone undetected. "Normal" stabilizer length should have been about 26 inches. While new 1K anchor stabilizers were being fabricated, the 3K STATO with normal stabilizers was tested. It also proved unstable after achieving an anchor load of about 30,000 pounds. The effect of the mooring chain on anchor stability was insignificant because in the two tests performed, the anchor rotated in opposite directions. The 1K STATO with normal 26-inch stabilizers was tested, and it reached about 10,000 pounds before becoming unstable. Its behavior paralleled that of the 3K STATO with its normal stabilizers. Extended stabilizers were fabricated for the 3K STATO with the intent of shortening them sequentially to determine their minimum allowable length. With 18-inch stabilizer extensions (Figure 34) (143-inch total anchor width), the anchor was pulled again. It built up load initially to about 40,000 pounds and then rotated out. Through 140 feet of drag it did not improve and continued to try to embed as evidenced by the fluctuating shank angle. Anchor fluke angle was checked to verify that it was 35 degrees as intended; it was 37 degrees. A 2-degree reduction in fluke angle was not considered adequate to improve performance. Therefore, it was reduced from about 37 to 31-1/2 degrees (by the addition of a 1/2-inch plate between shank and wedge insert, Figure 35), and the anchor was retested. A 30 to 32-degree fluke angle is currently used by the majority of anchor manufacturers for competent seafloors. The anchor built up load gradually until reaching 65,000 pounds. The load appeared to stabilize. On later examination of the data it was noticed that the anchor was beginning to rotate. To determine whether both the fluke angle reduction and stabilizer extensions were necessary, the normal stabilizers were replaced on the anchor and the anchor re-tested. The anchor rotated at about 12 feet of drag. Apparently, both modifications

were necessary. Since it appeared that the 18-inch extension was a good first guess based upon the slight tendency for rotation, smaller extensions were not tried.

The 6K STATO was then tested using its normal stabilizers. Specified fluke angle was 35 degrees yet measured angle was 32 degrees. This tolerance error was fortunately in the right direction for the San Diego sand. Three tests were performed, and the anchor held 105,000 pounds, 72,000 pounds, and about 60,000 pounds. Anchor rotation was again a problem. When fitted with normal stabilizers, all three sizes of STATO anchor behaved in a similar fashion. It appears that the lengths of stabilizers determined as adequate in Port Hueneme beach sand are not adequate for the denser, more uniform, finer grained sand of San Diego Harbor. As of this writing, accurate soil density measurements in San Diego sand were not available; they will be taken shortly. Based on the behavior of all anchors tested and the large chain resistances recorded, it appears that San Diego sand is of high relative density; the need for STATO fluke angle reduction further substantiates this.

Results of tests in mud at Indian Island were in reasonable agreement with previous results reported for San Francisco Bay mud (Ref 3). Recorded efficiencies, for anchor alone, of the 1K and 3K STATO anchors at 50 feet of drag were 14 and 11, respectively; while total efficiencies, including the effect of buried chain were 20 and 17 respectively. Anchor tension for the 6K STATO was not recorded, however; total efficiency near 50 feet of drag was 14. The 1K and 3K anchors appeared to be nearing their peak load while the 6K anchor load was still increasing; however, the 6K anchor was steadily rotating. At 41 feet of drag the measured maximum rotation of about 45 degrees was recorded and the test stopped to avoid electrical cable failure. Longer stabilizers would probably have limited rotation. The extended stabilizers on the 3K anchor did not seem to noticeably inhibit anchor penetration or degrade performance; stability was apparently helped.

The three tests of the 3K STATO with extended stabilizers in a dense clayey sand were in a designated anchorage area in San Diego Harbor. These data were probably the most interesting. In each test the anchor dug in and increased to peak load rapidly and then pulled out. When recovered, soil was packed between the shank and flukes which would prevent further embedment.

Based on tests performed to date on the STATO it is possible to make some general recommendations for modifications to expand utility of the STATO to a broader range of soil characteristics. For specific applications, perhaps these changes should be made only if performance is less than expected or if data indicate a very competent seafloor. For general utility, the following changes are recommended prior to further usage.

1. For use in sand, measure the fluke angle with the wedge insert in place; if greater than 32 degrees, insert a plate spacer or fabricate a new wedge to achieve the needed fluke angle.

2. For sand and mud, extend the stabilizers according to the recommendations of Figure 36. Existing and projected curves of anchor width versus anchor weight are provided. Obviously, extrapolation on the basis of a single data point can be considered highly questionable

but high efficiency anchors are typically scaled as a direct function of anchor weight. Anchor dimensions are normally scaled according to (anchor weight)^{1/3}; however, as can be seen from Figure 36, STATO scaling differs. A line proportional to $wt^{1/3}$, straight line on a log-log plot, is drawn through the single data point available (3K STATO with 18-inch stabilizer extensions). The reason for this deviation from normal geometric scaling was structural limitations due to required use of mild steel (Ref 8). Using geometric scaling with the single data point, the 200-pound anchor seems suitably stabilized and the 15,000-pound STATO seems reasonably close. However, until additional data are available, the upper curve which parallels the actual data and amounts to about a 35% increase in anchor width should be used to provide a conservative estimate of required anchor width from which stabilizer length can be determined.

3. Use of mud palm extensions in sand does not seem to degrade performance. Reference 3 supports this contention; therefore, unless the STATO will be used exclusively for competent seafloors, the mud palm extensions should be included as a standard part of the anchor.

Stockless Anchor Moorings

All moorings tested at San Diego were class B riser-type moorings with a design load of 125,000 pounds. The principal soil type at each mooring location was fine sand. Standard, unstabilized, 20,000-pound Stockless anchors with 45- to 48-degree fluke angles were typical of all the tested moorings. Each anchor was jetted in until flukes were fully open in the down position. Based upon the data gathered at San Diego, it was determined that the anchors in their standard condition probably would not have embedded during normal dragging. Each mooring was pulled in only one direction, and care was taken not to displace the mooring; thus, load was increased to the onset of slippage and loading was stopped immediately. Moorings 17, 18, and 51 held 118,000, 115,000, and 99,000 pounds maximum, respectively. At these loads - in fact at far less than these loads - all chain was off the seafloor. These loads reflect true anchor capacity for the above described conditions. Continued dragging of the anchors, as could occur during storm activity, would probably have caused them to come out of the seafloor, with low probability of re-embedment. A fleet mooring anchor should continue to sustain near peak load with drag to minimize catastrophic damage. The reduction in fluke angle to 35 degrees and the addition of stabilizers will produce this type of desired behavior. If anchors are to be jetted into sand or stiff clay seafloors then these modifications should be made. Also, by welding the flukes open, the principal advantage of jetting (achievement of a taut mooring) can be realized without the need for diving support.

SUMMARY AND CONCLUSION

This report provides the results of anchor and mooring tests in fine sand and dense clayey sand at San Diego and in mud at Indian Island. Tests at a third site with a clay seafloor are planned for early 1980.

Anchors typical of fleet moorings, Stockless and STATO, as well as a variety of new high efficiency anchors potentially useful with fleet moorings, were tested under controlled conditions to: (1) provide immediate use data for the Navy and (2) provide the basis for the eventual development of a scheme to predict the behavior of anchors as a function of seafloor engineering properties. A great deal of data was gathered, and the implications of these data are not fully understood at this time. Care should be exercised in using these data to specify the performance of larger sizes of the tested anchors in similar or different soils than those of the test sites. The tests clearly provided surprises in anchor behavior and illustrated the great dependence of anchor behavior on soil characteristics. An effort is underway toward a more complete understanding of the data and toward the development of an anchor behavior predictive scheme. Results will be reported at a later date. In the meantime, some tentative conclusions can be drawn and guidance given concerning the use of the various anchors tested.

1. In sand, the stabilized Stockless anchor with welded-open flukes to 35 degrees was often 2 to 4 times more efficient than the standard Stockless anchor. It also held its load more uniformly with drag and developed its peak capacity within a few feet of drag.
2. Tandem anchor arrangements using Stockless anchors with welded-open flukes were found that could be reasonably installed with Navy Public Works assets and that appeared to develop individual anchor efficiencies at least equal to those achieved when pulled singly in sand and mud.
3. In mud, the efficiency of the stabilized Stockless anchor with welded-open flukes (fully opened) was approximately twice that of the stabilized or unstabilized Stockless anchor with freely moving flukes.
4. The standard STATO anchor performed poorly in San Diego sand; however, an increase of about 35% in anchor width (stabilizer extension) and a reduction in fluke angle to about 32 degrees for the 3,000-pound STATO corrected penetration and stability problems and increased anchor efficiency from less than 10 to greater than 20.
5. In mud, STATO performance was in relative agreement with previously reported data; however, some rotational instability was noticed, particularly in the 6K STATO, suggesting the need for an increase in stabilizer length.
6. Previous STATO tests were concentrated in Port Hueneme sand and San Francisco Bay mud. The STATO was designed on the basis of tests in these seafloors. The recent tests were performed in seafloors which expanded performance data to a more dense sand and to a softer mud; these tests suggest anchor modifications. To expand the utility of the STATO to a broader range of soil conditions, stabilizers should be extended. When used in sand only, the standard fluke angle should be 32 degrees rather than 35 degrees.

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Table 1. Soil Property Data for Vibracore 3 - Indian Island

1. Original vane shear strength data and density data not presented. Soil gases caused significant sample disturbance.
2. Shells and shell fragments were found throughout the cores.
3. Core color was dark olive gray.
4. Soil classification is silty clay.

Increment (in.)	Water Content, %	Remolded Vane Shear Strength, psi	Liquid Limit, %	Plastic Limit, %	Plasticity Index	Specific Gravity	Liquidity Index
0-3	148.30	0.241	142.13	64.40	77.7	2.543	1.09
24-27	146.74	0.198					
36-39	150.49	0.313					
48-51	152.67	0.217	124.64	65.45	59.2	2.521	1.47
60-63							
72-75	143.97	0.313	138.64	71.59	67.1	2.511	1.08
84-87	153.16	0.318					
96-99	161.23	0.34	125.84	70.34	55.5	2.515	1.65
108-111	158.05	0.174					
116-119	155.16	0.184	140.25	70.40	69.9	2.498	1.2
18 ft	134.02						
28 ft	110.46		117.00	65.86	51.1		0.88

Table 2. Summary of Test Data for San Diego Harbor Anchor Tests

Test		Anchor	Calendar Date (Julian)	Anchor Description				Water Depth, ft	Remarks
No.	Series			Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/Movable Fluke		
Location 1 - San Diego Harbor - Uniform Fine Sand									
1	4	Stockless	3/29/79 (88)	5,000	5,350	48	M	12	Anchor performance was erratic; efficiency varied from 3 to 5.
2	4	Stockless	3/29/79 (88)	5,000	5,350	48	M	11	
3	4	Stockless	3/29/79 (88)	5,000	5,350	48	M	12	
1	5	Stockless	3/30/79 (89)	5,000	5,950	35	F	16	Chain connector parted; peak load not recorded. Anchor performance was very uniform; Load built up rapidly and remained stable during pull.
2	5	Stockless	3/30/79 (89)	5,000	5,950	35	F	12	
3	5	Stockless	4/2/79 (92)	5,000	5,950	35	F	15	
1	6	STATO	4/2/79 (92)	1,000	1,070	35	M	16	Anchor flipped over at about 12 ft of drag at an efficiency of 6.
1	7	Hook	4/3/79 (93)	(560)	1,230 (560)	32	M	12	
2	7	Hook	4/3/79 (93)	(560)	1,230 (560)	32	M	12	
3	7	Hook	4/3/79 (93)	(560)	1,230 (560)	32	M	12	

continued

Table 2. Continued

Test		Anchor	Calendar Date (Julian)	Anchor Description					Water Depth, ft	Remarks	
No.	Series			Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/Movable Fluke	Anchor Specifics			
Location 1 - San Diego Harbor - Uniform Fine Sand (continued)											
1	10	BRUCE	4/3/79 (93)	(600)	1,320 (600)	-	F	-----	15-1/2		
2	10	BRUCE	4/3/79 (93)	(600)	1,320 (600)	-	F	-----	15-1/2		
3	10	BRUCE	4/4/79 (94)	(600)	1,320 (600)	-	F	-----	13		
1	11	BRUCE	4/4/79 (94)	(600)	1,320 (600)	-	F	With 1 cable depressor (120 kg) after load cell	14-1/2		
2	11	BRUCE	4/4/79 (94)	(600)	1,320 (600)	-	F		14-1/2		
1	12	BRUCE	4/4/79 (94)	(600)	1,320 (600)	-	F	With 2 cable depressors (240 kg) after load cell	14-1/2		
1	15	STEVDIG	4/4/79 (94)	(1,000)	2,550 (1,160)	32	M	-----	15-1/2		
2	15	STEVDIG	4/4/79 (94)	(1,000)	2,550 (1,160)	32	M	-----	15		
3	15	STEVDIG	4/5/79 (95)	(1,000)	2,550 (1,160)	32	M	-----	15		

continued

Table 2. Continued

Test		Anchor	Calendar Date (Julian)	Anchor Description				Water Depth, ft	Remarks
No.	Series			Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/Movable Fluke		
Location 1 - San Diego Harbor - Uniform Fine Sand (continued)									
1	9	STEVFIX	4/5/79 (95)	(640)	1,408 (640)	32	M	-----	14-1/2
2	9	STEVFIX	4/5/79 (95)	(640)	1,408 (640)	32	M	-----	14
3	9	STEVFIX	4/5/79 (95)	(640)	1,408 (640)	32	M	-----	14
1	14	STATO	4/5/79 (95)	3,000	3,000	37	M	With original stabilizers	14-1/4
2	14	STATO	4/5/79 (95)	3,000	3,000	37	M	With original stabilizers	14-1/4
1	13	Stockless	4/5/79 (95)	9,000	11,370	35	F	With stabilizers	14-3/4
2	13	Stockless	4/5/79 (95)	9,000	11,370	35	F	With stabilizers	15-3/4
1	16	BRUCE	4/6/79 (96)	(1,000)	2,200 (1,000)	-	F	-----	13
2	16	BRUCE	4/6/79 (96)	(1,000)	2,200 (1,000)	-	F	-----	13-1/2

continued

Table 2. Continued

Test		Anchor	Calendar Date (Julian)	Anchor Description				Water Depth, ft	Remarks
No.	Series			Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/Movable Fluke		
Location 1 - San Diego Harbor - Uniform Fine Sand (continued)									
1	17	BRUCE	4/6/79 (96)	(1,000)	2,200 (1,000)	-	F	13-1/2	
2	17	BRUCE	4/6/79 (96)	(1,000)	2,200 (1,000)	-	F	13-1/2	
2	6	STATO	4/9/79 (99)	1,000	1,070	35	M	14-1/2	Anchor flipped over at an efficiency of about 10; stabilizers are too short.
3	14	STATO	4/10/79 (100)	3,000	3,000	37	M	15	Anchor performance was erratic; initiated embedment then rotated and came out.
4	14	STATO	4/10/79 (100)	3,000	3,000	31-1/2	M	14-1/2	Anchor built up load uniformly, was stable, developed an efficiency of 21.
5	14	STATO	4/10/79 (100)	3,000	3,000	31-1/2	M	15-1/4	Anchor flipped at about 10 ft of drag.
1	19	STATO	4/11/79 (101)	6,000	6,000	32	M	15-1/4	Anchor efficiency varied between 9 and 16; anchor unstable and flipped at above efficiencies; longer stabilizers appear needed.
2	19	STATO	4/11/79 (101)	6,000	6,000	32	M	15	
3	19	STATO	4/11/79 (101)	6,000	6,000	32	M	14-1/2	

continued

Table 2. Continued

Test		Anchor	Calendar Date (Julian)	Anchor Description				Water Depth, ft	Remarks	
No.	Series			Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/Movable Fluke			Anchor Specifics
Location 1 - San Diego Harbor - Uniform Fine Sand (continued)										
1	20	Stockless	4/11/79 (101)	5,000	5,950 (ea)	35	F	Tandem - shank to shackle rigging; total weight of 11,900 lb	13	Arrangement easy to install; both anchors apparently functioned to peak capacity.
2	20	Stockless	4/11/79 (101)	5,000	5,950 (ea)	35	F		13	
1	21	Stockless	4/12/79 (102)	5,000	5,950 (ea)	35	F	Tandem - crown to shackle rigging; total weight is 11,900 lb	16-3/4	Performance somewhat less than shank-to-shackle technique but somewhat easier to install.
2	21	Stockless	4/12/79 (102)	5,000	5,950 (ea)	35	F		16-1/2	
1	22	Stockless	4/12/79 (102)	5,000	5,950 (ea)	35	F	Tandem - ground ring to shackle rigging; total weight is 11,900 lb	13	Performance comparable to crown to shackle technique but installation more difficult.
4	7	Hook	4/12/79 (102)	(560)	1,230 (560)	32	M	Without auxiliary flukes	12	
5	7	Hook	4/12/79 (102)	(560)	1,230 (560)	32	M	Without auxiliary flukes	11-1/2	
Location 2 - San Diego Harbor - Anchorage Area (1-3 Ft Mud Over Dense Clayey Sand)										
1	24	STATO	4/16/79 (106)	3,000	3,000	31-1/2	M	With 18-in. stabilizer extensions	41	Anchor embedded quickly and reliably to a peak anchor efficiency of 15 to 18, but pulled out with continued drag; ultimately, the dense clayey sand clogged the flukes and prohibited re-embedment.
2	24	STATO	4/16/79 (106)	3,000	3,000	31-1/2	M	With 18-in. stabilizer extensions	41	
3	24	STATO	4/16/79 (106)	3,000	3,000	31-1/2	M	With 18-in. stabilizer extensions	39	

continued

Table 2. Continued

Test No.	Series	Anchor	Calendar Date (Julian)	Anchor Description				Water Depth, ft	Remarks
				Nominal Weight, lb (kg)	Actual Weight, lb (kg)	Fluke Angle, deg	Fixed/ Movable Fluke		
Location 2 - San Diego Harbor - Anchorage Area (1-3 Ft Mud Over Dense Clayey Sand)									
1	25	STEVFIX	4/16/79 (106)	(640)	1,408 (640)	32	H	38	
2	25	STEVFIX	4/16/79 (106)	(640)	1,408 (640)	32	H	37	
3	25	STEVFIX	4/16/79 (106)	(640)	1,408 (640)	32	H	36	

Table 3. Summary of Test Data for San Diego Harbor Mooring Tests

Date	Mooring Number	Mooring Class	Anchor	Anchor Weight, lb	Mooring Chain Size/Length Buoy to Anchor	Water Depth	Remarks
3/26/79	17	B	Stockless without stabilizers	20,000	22 ft - 2-3/4 in. riser; 225 ft - 2-1/2 in. leg	36	Anchors jettied-in with flukes down on all San Diego moorings; -SE pull on mooring, max load was 118,000 lb.
3/26/79	18	B	Stockless without stabilizers	20,000	23 ft - 2-3/4 in. riser; 225 ft - 2-1/2 in. leg	37	-SW pull on mooring; max load 115,000 lb.
3/27/79	50 & 51	B	Stockless without stabilizers	20,000	16 ft - 2-3/4 in. riser; 225 ft - 2-1/2 in. leg	28	-E-W pull on moorings, max load 99,000 lb; buoy 51 displaced at above load.

Table 4. Summary Test Data for Indian Island Anchor Tests

Test No.	Date	Anchor	Anchor Description					Water Depth (ft)	Remarks
			Nominal Weight lb (kg)	Actual Weight lb (kg)	Fluke Angle (deg)	Fixed/Movable Fluke	Anchor Specifics		
1	6/19/79	STATO	1,000	1,070	50	M	26 in. long stabilizers	86	Anchor embedded quickly; began to rotate at about 30 ft drag.
2	6/20/79	Hook	(560)	1,230 (560)	50	M	Without auxiliary flukes	82	
3	6/20/79	Hook	(560)	1,230 (560)	50	M	Without auxiliary flukes	87	
4	6/20/79	BRUCE	(1,000)	2,200 (1,000)	-	F		87	
6	6/20/79	BRUCE	(1,000)	2,200 (1,000)	-	F	With 1 cable depressor (200 kg) after load cell	81	
7	6/21/79	Stockless	9,000	11,370	48	F	With stabilizers	79	Anchor load cell erratic for test 7; at comparable drag distance (41 ft) fixed-fluke anchor deck tension was 17,000 lb higher than movable fluke anchor.
8	6/21/79	Stockless	9,000	11,370	48	M	With stabilizers	91	
9	6/21/79	Stockless	5,000	5,950	48	F	With stabilizers	92	Anchor consistently held 4-5 times its own weight; also refers to single anchor performance of tests 11 and 12.
10	6/21/79	Stockless	5,000	5,950	48	F	With stabilizers	92	

continued

Table 4. Continued

Test No.	Date	Anchor	Anchor Description					Water Depth (ft)	Remarks
			Nominal Weight lb (kg)	Actual Weight lb (kg)	Fluke Angle (deg)	Fixed/Movable Fluke	Anchor Specifics		
11	6/22/79	Stockless	5,000	5,950 (ea)	48	F	Tandem - shank to shackle; total weight is 11,900 lb	98	Both tandem arrangements were equally efficient; crown-to-shackle approach slightly easier to install; anchor seems to be initiating rotation near 35 ft of drag (about 15 ft actual anchor drag).
12	6/23/79	Stockless	5,000	5,950 (ea)	48	F	Tandem - crown to shackle; total weight is 11,900 lb	92	
13	6/23/79	Stockless	5,000	5,950	48	M	With stabilizers	87	Anchor penetration about one-half that of fixed fluke anchor; 10,000-15,000 lb reduction in deck tension from fixed fluke anchor.
14	6/23/79	Stockless	5,000	5,950	48	M	With stabilizers	89	
15	6/23/79	BRUCE	(340)	750 (340)	-	F	Twin shank anchor	88	
17	6/23/79	STEVFIX	(640)	1,408 (640)	50	M		92	
18	6/24/79	STEVFIX	(640)	1,408 (640)	50	F	With flukes fixed open	84	
19	6/24/79	STEVFIX	(940)	2,068 (940)	50	F	With fluke extensions and flukes fixed open	83	
20	6/24/79	STEVFIX	(1,000)	2,200 (1,000)	50	M		82	Peak deck tension almost 20,000 lb less than stabilized welded-open fluke version.
21	6/25/79	Stockless	9,000	10,500	50	M	Without stabilizers	89	

continued

Table 4. Continued

Test No.	Date	Anchor	Anchor Description				Water Depth (ft)	Remarks
			Nominal Weight lb (kg)	Actual Weight lb (kg)	Fluke Angle (deg)	Fixed/Movable Fluke		
22	6/25/79	BRUCE	(600)	1,320 (600)	-	F	83	
23	6/25/79	STATO	3,000	3,000	50	M	82	Extended stabilizers did not appear to degrade performance; anchor penetrated and held well.
24	6/25/79	STEVRUD	(500)	1,100 (500)	50	M	83	
25	6/25/79	STATO	6,000	6,600	50	M	89	Anchor penetrated and held well but rotated; extended stabilizers might improve performance.

Table 5. Typical Data Output for Anchor Test Pull

TEST DATE		STATO	ANCHOR	TEST										
TEST NO.	101													
TEST SITE	1													
TEST AREA	19													
START-END TIMES	SAN DIEGO HARBOUR 1500 FT. SOUTHWEST OF RUMY 49													
SEAFLOR TYPE	1101 - 1122													
ANCHOR TYPE	FINE SAND BOTTOM. DEPTH 11-12 FT. MLW													
ANCHOR WEIGHT	STATO 6000LR. NORMAL START 17ERS 12 DEG. MOV. FLUKES													
FLUKF ANGLE TYPE	6000.00 LR.													
AUX. ANCHOR TYPE	12.00 DEG. - 0 0=MOV 1=FIX													
MAIN-AUX ANCHOR SEPARATION	0.00 LR.													
DEPRESSORS NO.-WT.EACH-TOTAL WT.	0.0 FEET													
WINDING LINE DESCRIPTION	ANCHOR TO 100FT 2.5IN. STUDY INK CHAIN TO 340FT 2IN WIRE ROPE													
NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH														
1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKF TIP DEPTH	15. TOTAL BOTTOM WEIGHT										
2. DECK TENSION	4. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH											
3. ANCHOR TENSION	7. WIRE POPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT											
4. BACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR CHANK TIP DEPTH												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	FEET	FEET	FEET	FEET	FEET	FEET
0.0	20.0	0.0	14.0	-4.5	5.0	7.3	19.0	172.0	846.1	14.2	15.3	18.5	15.3	15.3
2.0	38.5	7.5	14.0	-4.3	4.0	5.8	38.3	145.9	7315.7	14.4	15.3	18.6	15.3	15.3
4.0	44.5	11.3	14.0	-4.3	3.0	5.6	44.3	136.9	6864.0	14.5	15.1	18.6	15.3	15.3
6.0	49.5	15.0	14.6	-2.5	10.5	5.4	49.3	130.6	6548.0	13.2	15.4	18.0	15.3	15.3
7.9	65.0	25.0	15.0	-2.5	8.0	4.9	64.0	112.7	5654.3	13.9	15.4	18.5	15.3	15.3
9.7	80.0	37.5	15.3	-2.5	7.0	4.3	79.0	103.0	5208.1	14.4	15.9	18.9	15.3	15.3
11.6	102.0	57.5	15.3	-2.5	7.0	3.9	101.0	85.1	4268.8	14.4	15.8	18.9	15.3	15.3
13.6	108.0	67.5	15.5	-2.5	7.5	3.7	107.0	84.5	4236.9	14.5	16.1	19.1	15.3	15.3
15.5	120.0	80.0	15.5	-2.5	8.0	3.5	119.0	77.4	3880.6	14.4	16.1	19.0	15.3	15.3
17.5	125.0	85.0	15.5	-3.5	9.0	3.4	123.0	76.8	3852.6	14.3	16.2	19.0	15.3	15.3
19.5	130.0	91.3	15.6	-4.5	10.0	3.3	129.0	69.7	3406.6	14.2	16.3	19.0	15.3	15.3
21.5	132.0	93.8	15.6	-6.0	10.3	3.3	131.0	71.9	3407.0	14.2	16.3	19.0	15.3	15.3
23.5	131.0	94.4	15.5	-8.5	11.5	3.3	130.0	73.1	3465.5	13.8	16.2	18.7	15.3	15.3
25.5	140.0	105.0	15.4	-10.8	12.5	3.3	139.0	62.8	3147.4	13.5	16.1	18.6	15.3	15.3
27.5	134.0	100.0	15.2	-18.5	15.0	3.2	133.0	74.3	3726.3	14.2	16.3	19.0	15.3	15.3
29.4	117.0	81.3	15.1	-27.5	17.0	3.2	116.0	93.2	4475.3	14.2	16.3	19.0	15.3	15.3
31.4	46.0	20.6	15.0	-50.0	31.0	4.0	45.0	159.5	7097.6	13.5	16.1	18.6	15.3	15.3

Note

Anchor depth at end of drag measured — centerline of shank at anchor crown = (1.15) inches.

DISTANCE BARGE TRAVELLED 32.0
DISTANCE ANCHOR TRAVELLED 31.4

Note Anchor depth at end of drag measured — centerline of shank at anchor crown = (1-15) inches.

NOTE - PASSIVE SHANK ANGLE INDICATES SHANK TIP BELOW CROWN

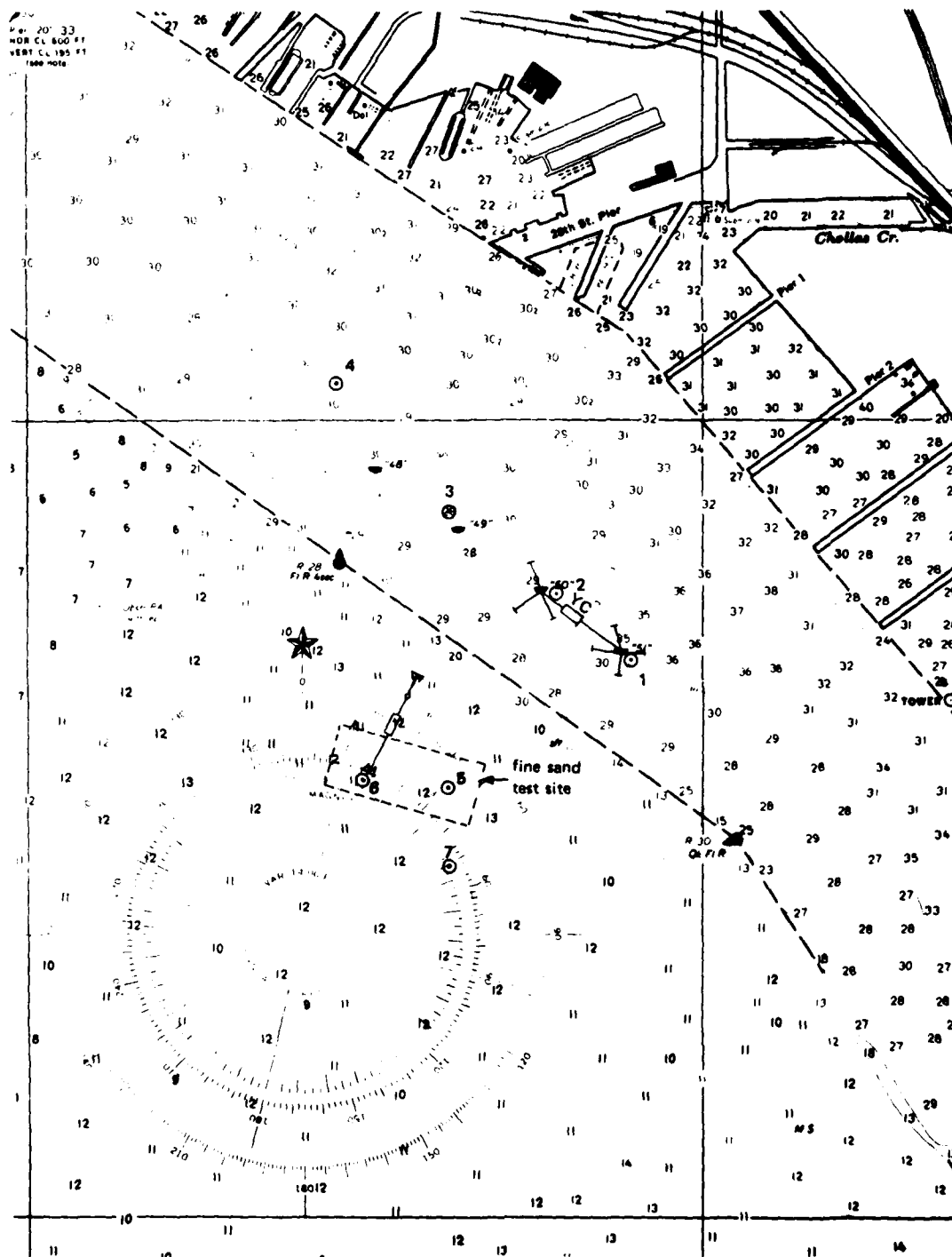


Figure 1. Test and core locations at San Diego Harbor - location 1.

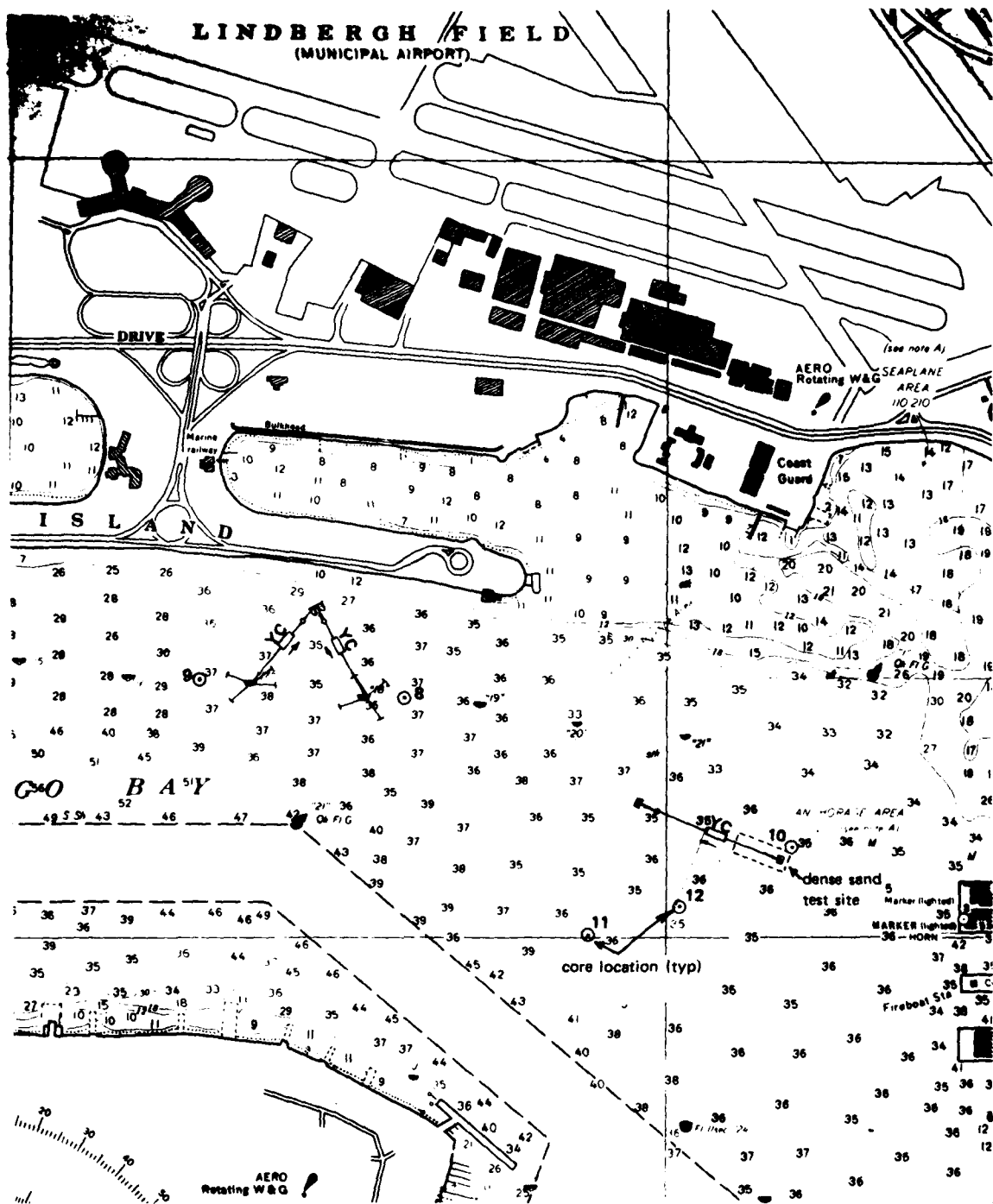


Figure 2. Test and core locations at San Diego Harbor - location 2.

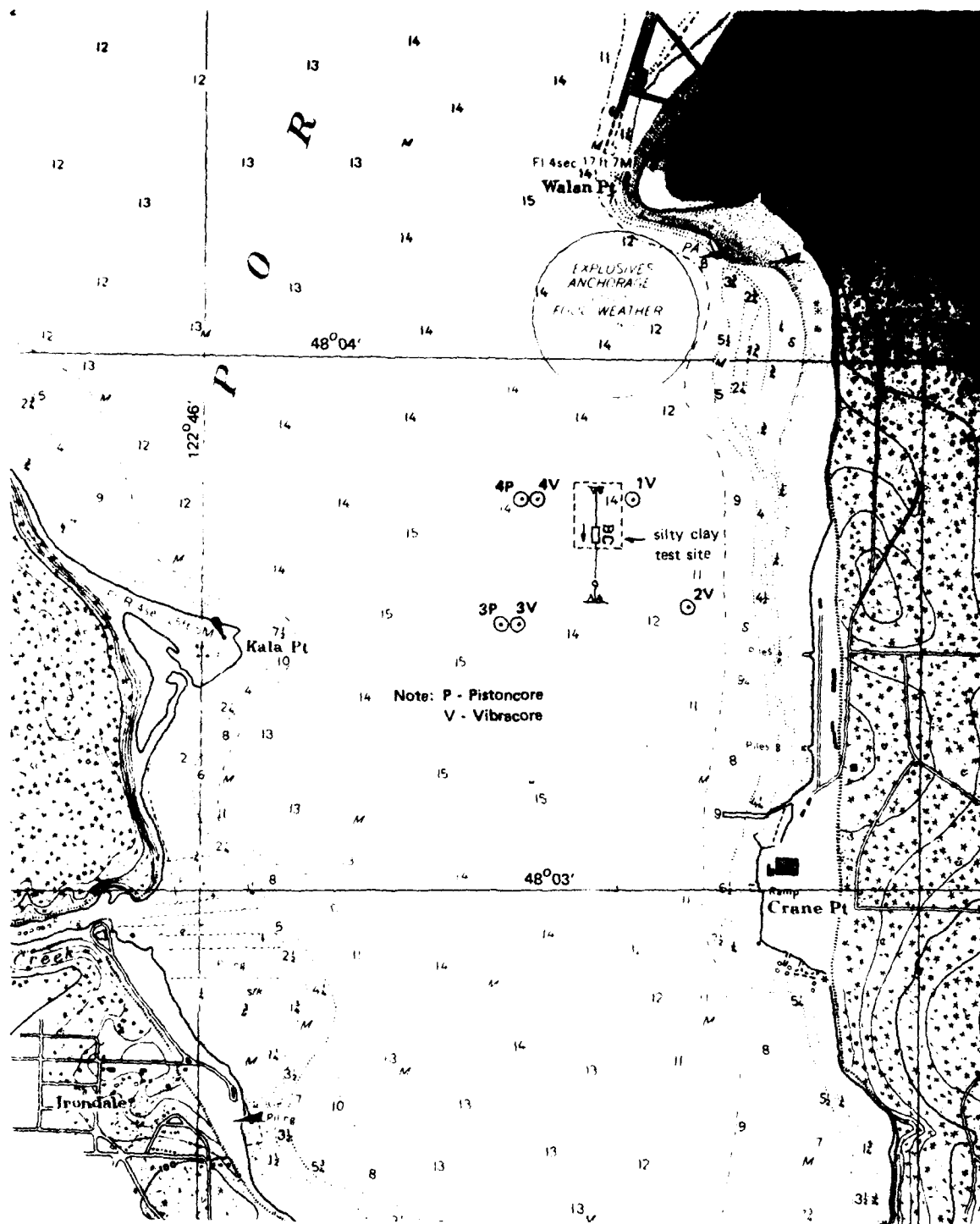


Figure 3. Test and core locations - Indian Island.

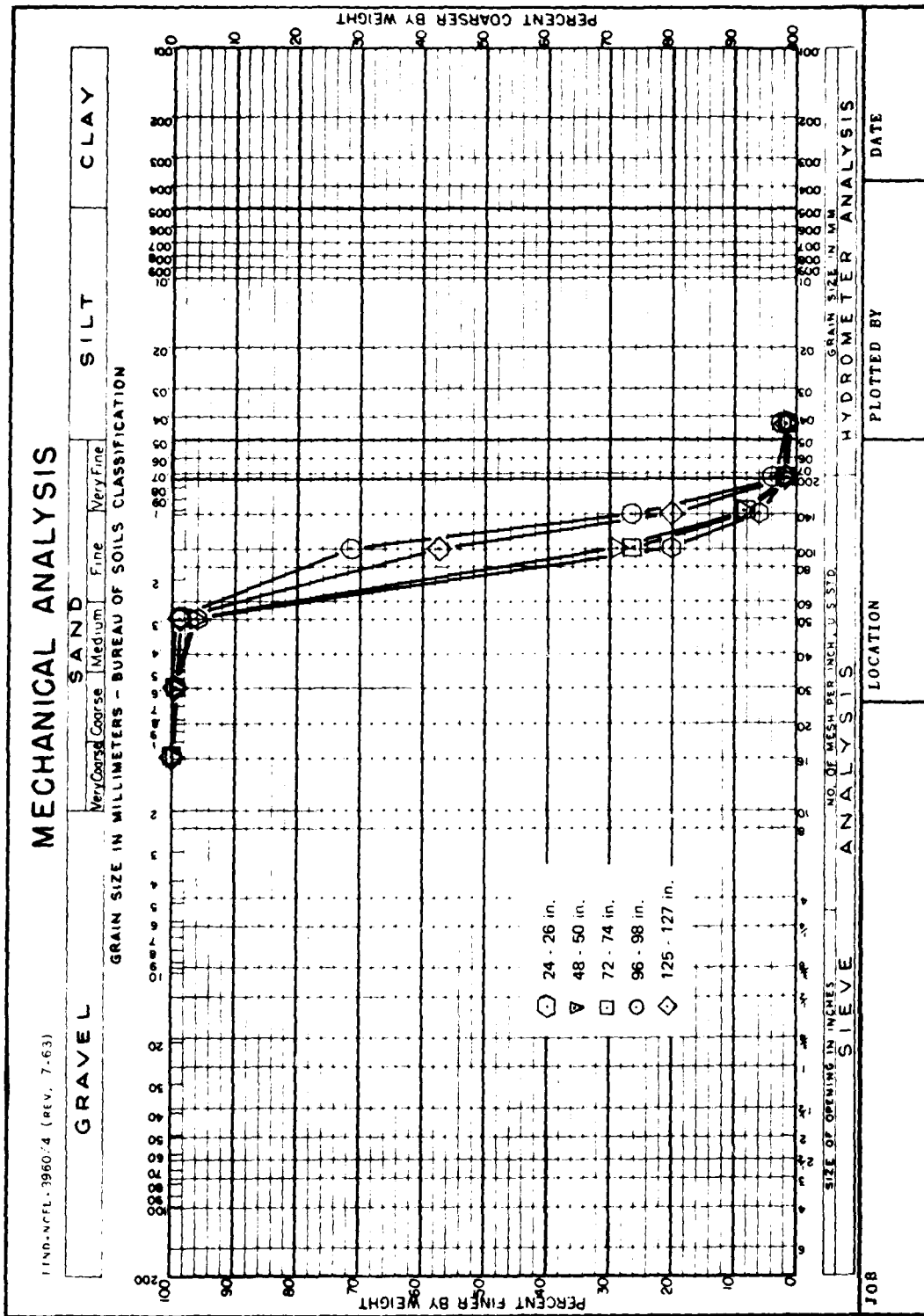


Figure 4. Grain size distribution curves for Vibracore 5 - San Diego Harbor.

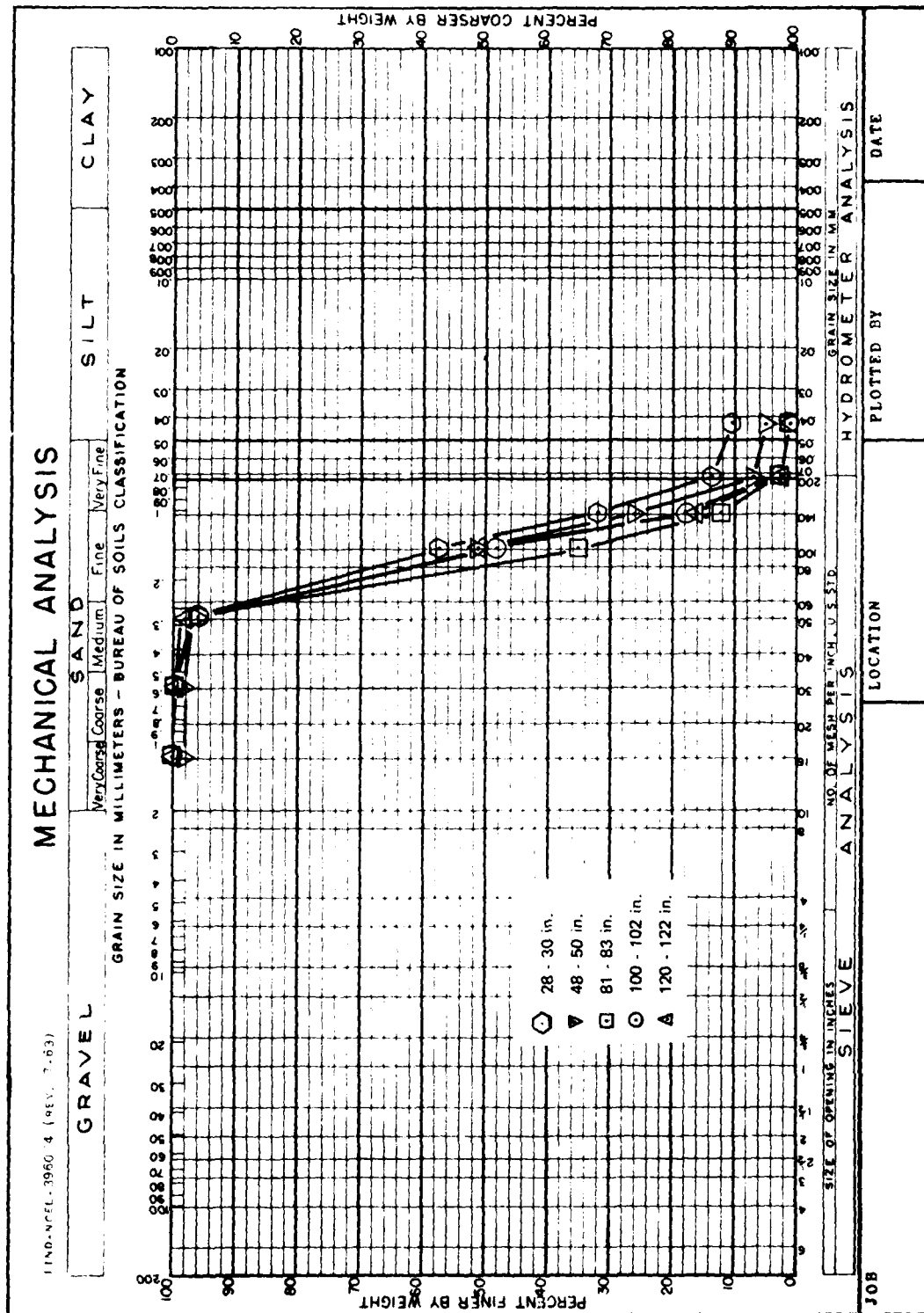


Figure 5. Grain size distribution curves for Vibracore 6 - San Diego Harbor.

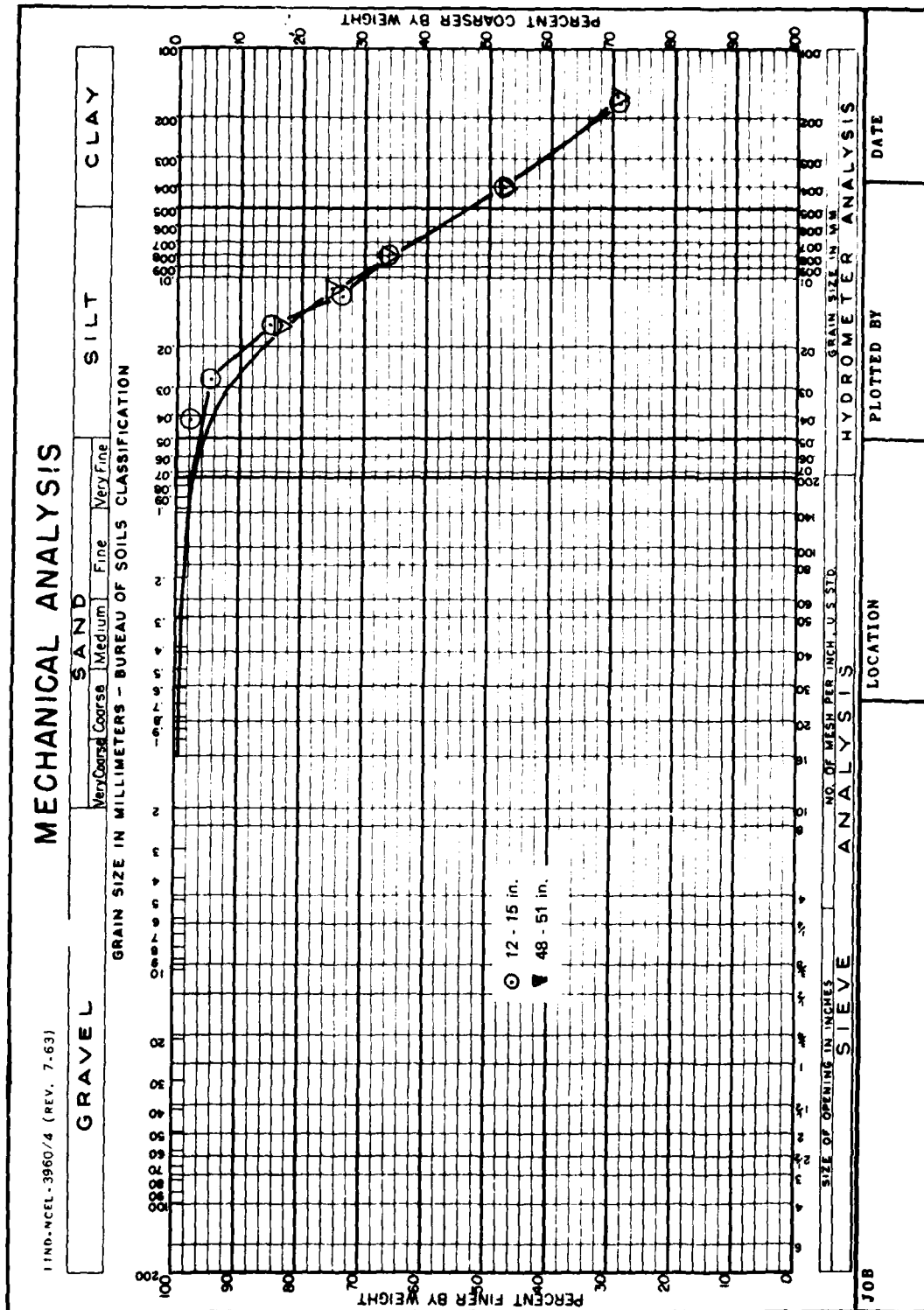


Figure 6. Grain size distribution curves for Vibracore 3 (12 to 51-inch penetration) - Indian Island.

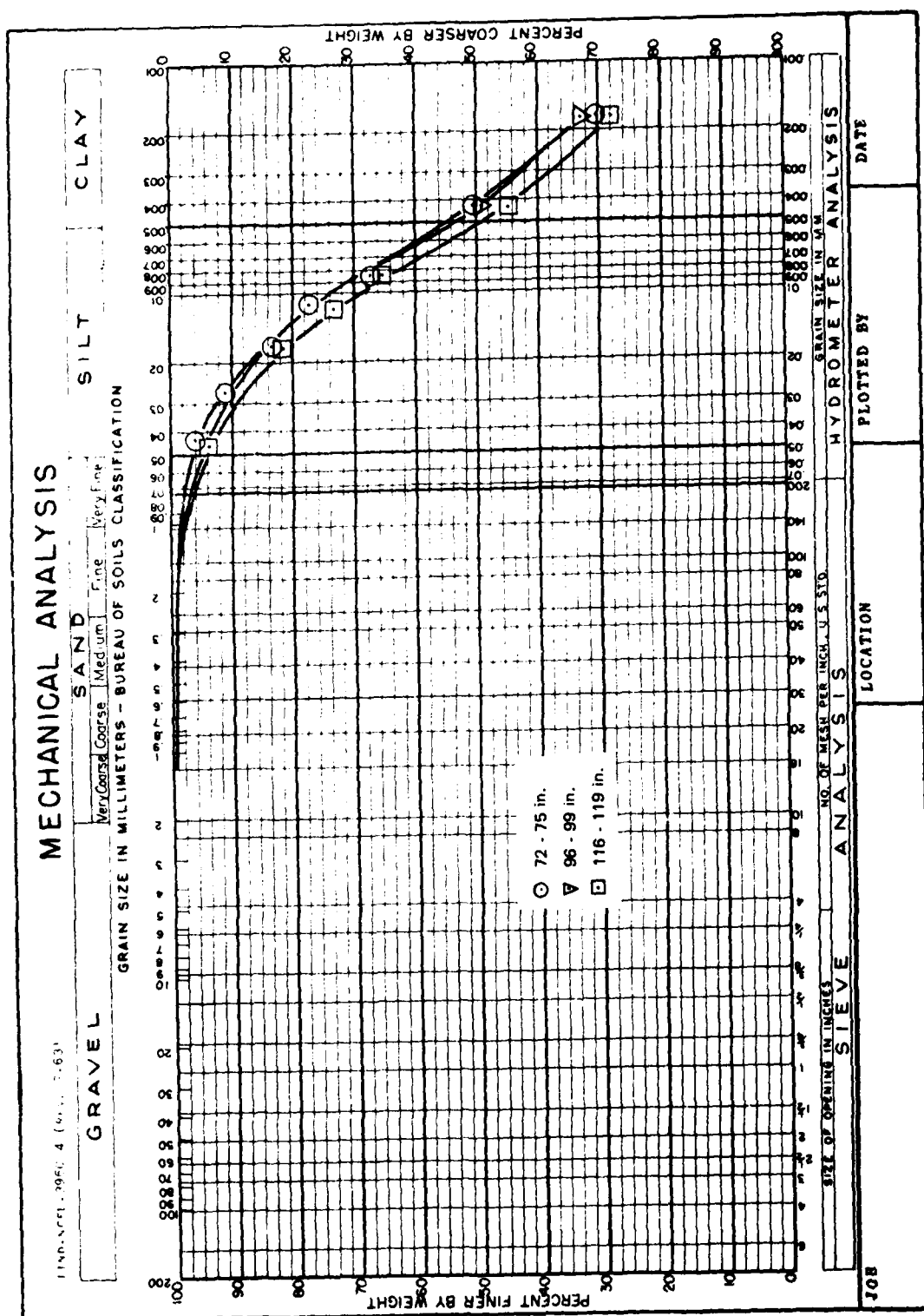
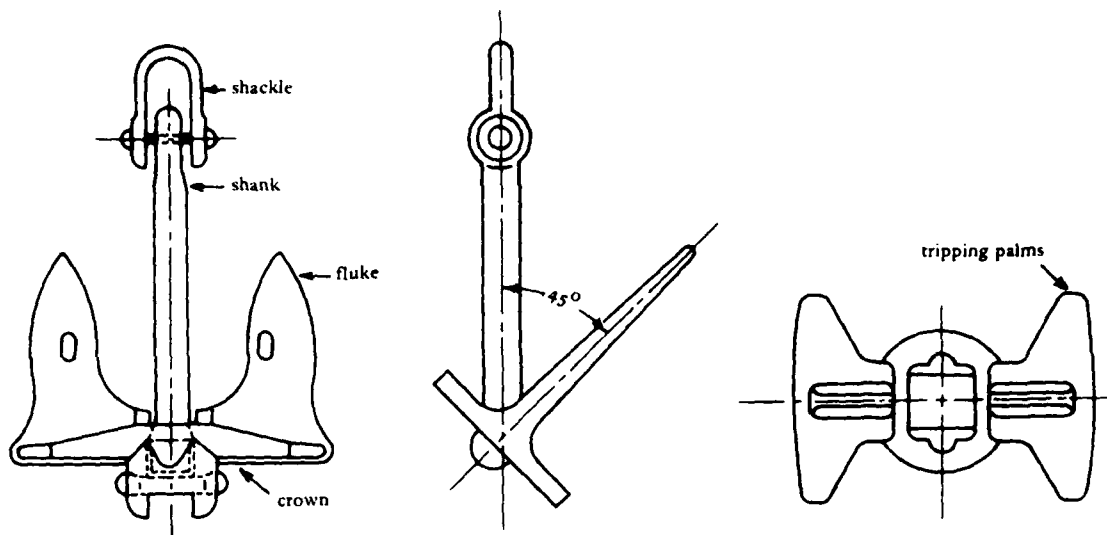


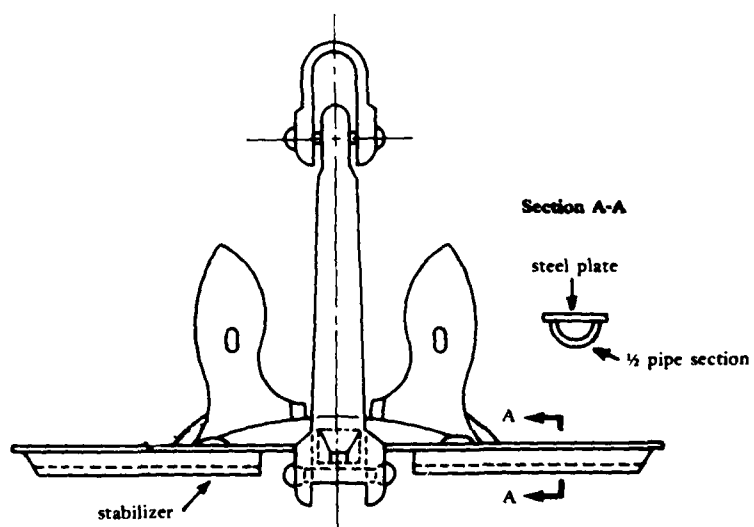
Figure 7. Grain size distribution curves for Vibracore 3 (72 to 119-inch penetration) - Indian Island.



Figure 8. Barge crane with all test anchors.



a. Navy Standard Stockless Anchor



b. Navy Stockless Anchor with Stabilizers

Figure 9. Navy Stockless anchor.



Figure 10. Navy standard Stockless anchor.



Figure 11. Navy Stockless anchor with stabilizers and welded-open flukes.

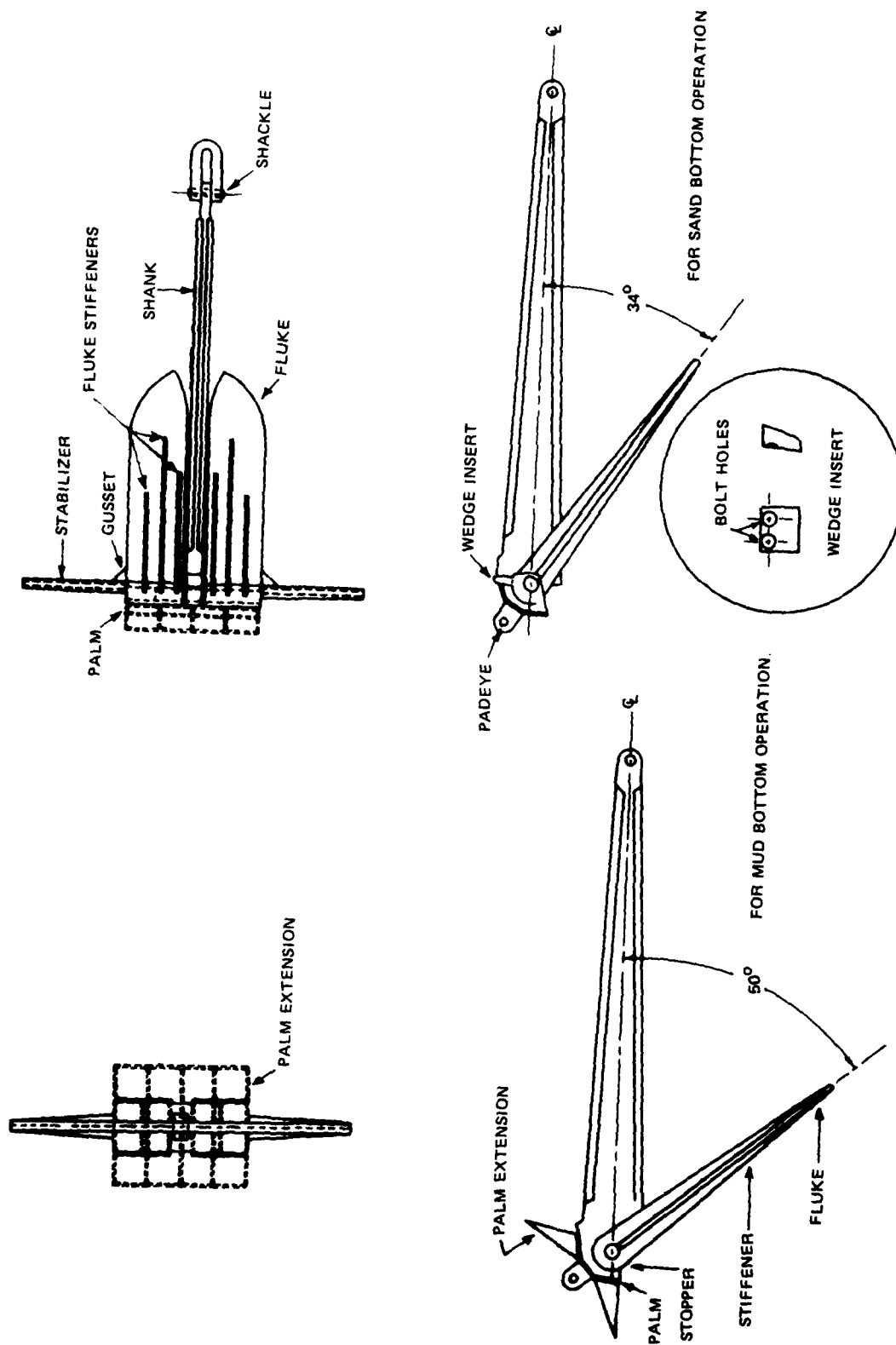


Figure 12. Navy STATO anchor.



Figure 13. Navy 6,000-pound STATO anchor.

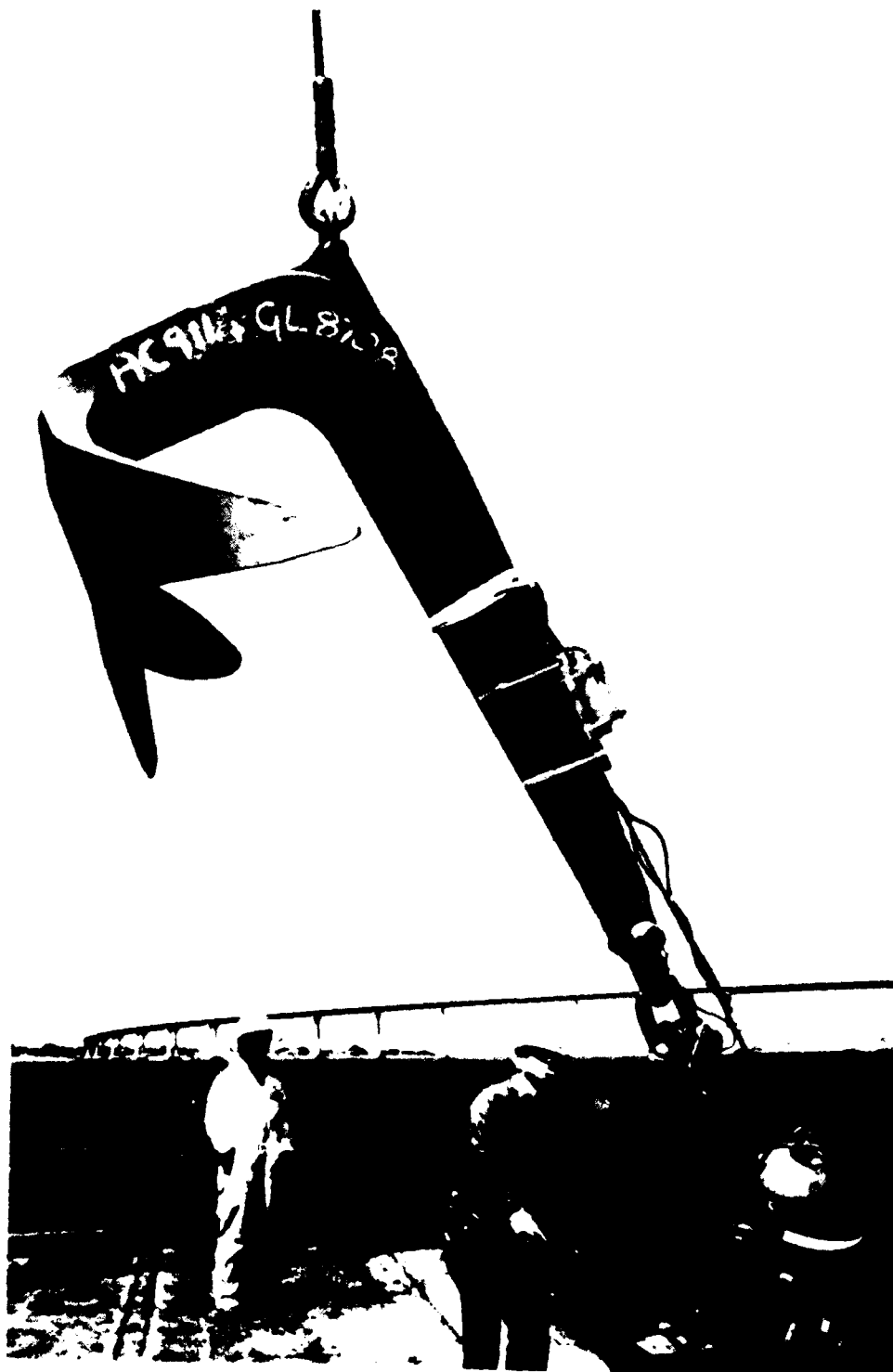


Figure 14. Cast BRUCE anchor.

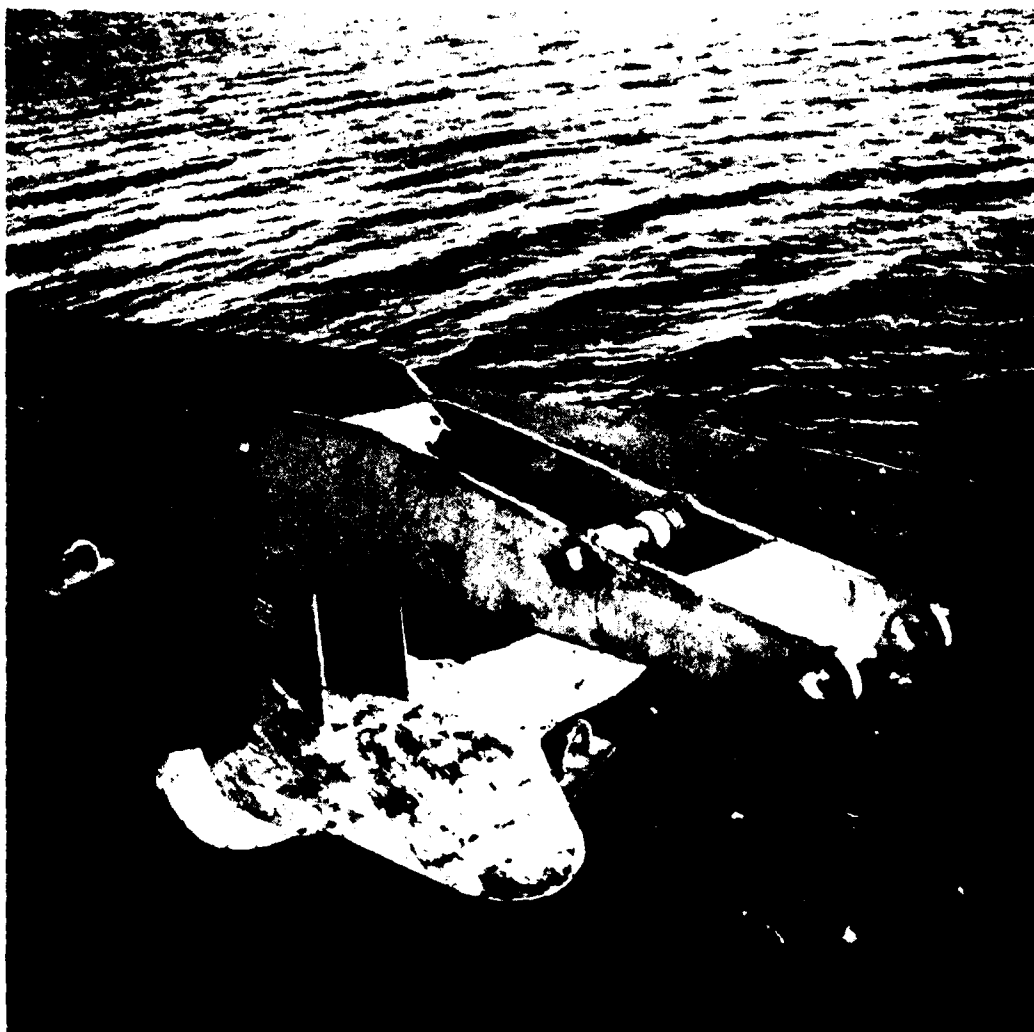


Figure 15. Welded BRUCE anchor.



Figure 16. Cast BRUCE anchor with single cable depressor.



Figure 17. STEVDIG anchor.



Figure 18. STEVMUD anchor.



Figure 19. STEVFIX anchor without mud extensions.



Figure 20. Hook anchor.

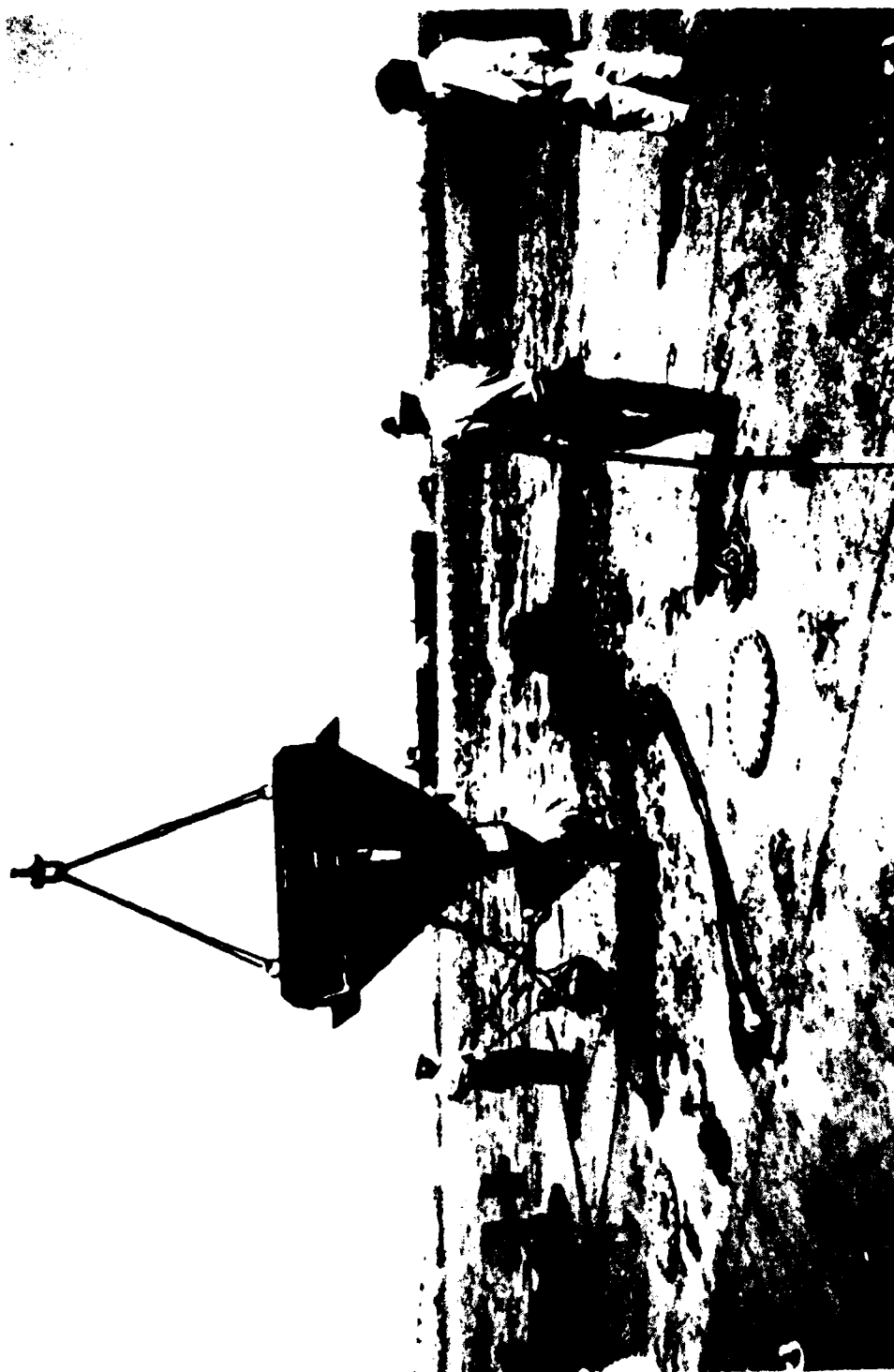


Figure 21. Hook anchor with auxiliary flukes.

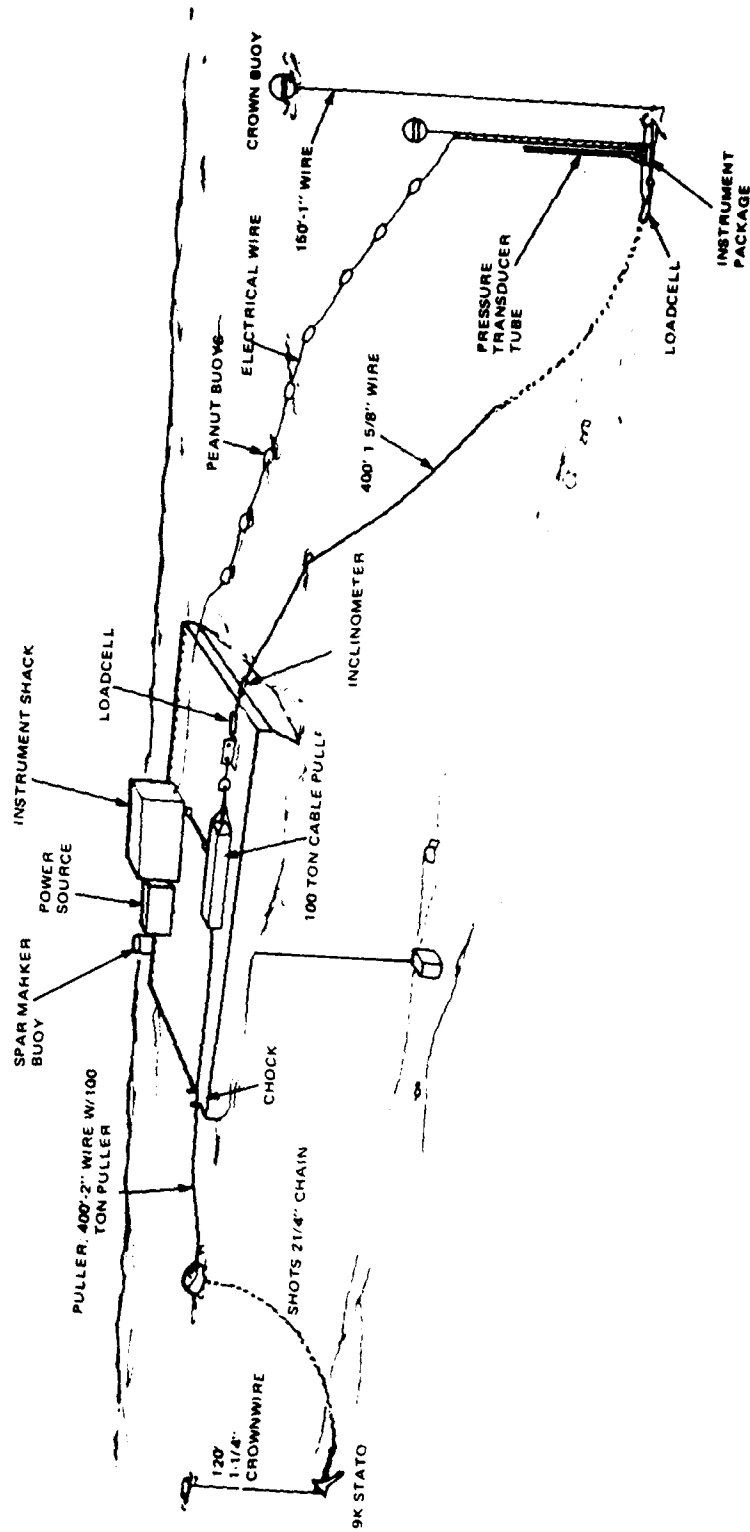


Figure 22. Anchor test setup showing major components.



Figure 23. Spar marker reference buoy.



a. San Diego System



b. Indian Island System

Figure 24. Underwater portion of test measurement system.

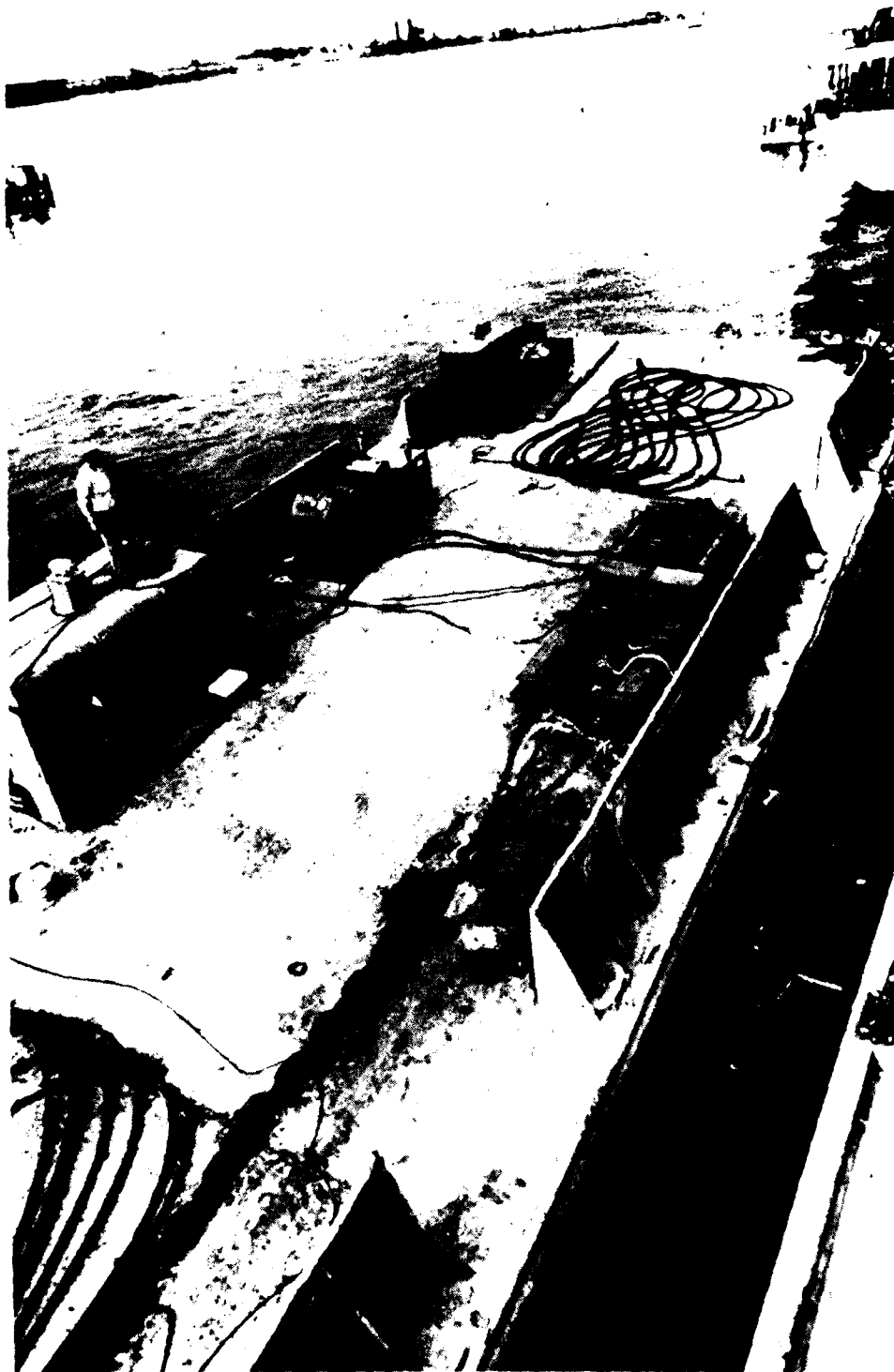


Figure 25. Test deck layout showing cable pulling system and prerigged test wire.



Figure 26. Test deck layout showing deck load cell, cable puller and faked electrical test wire.

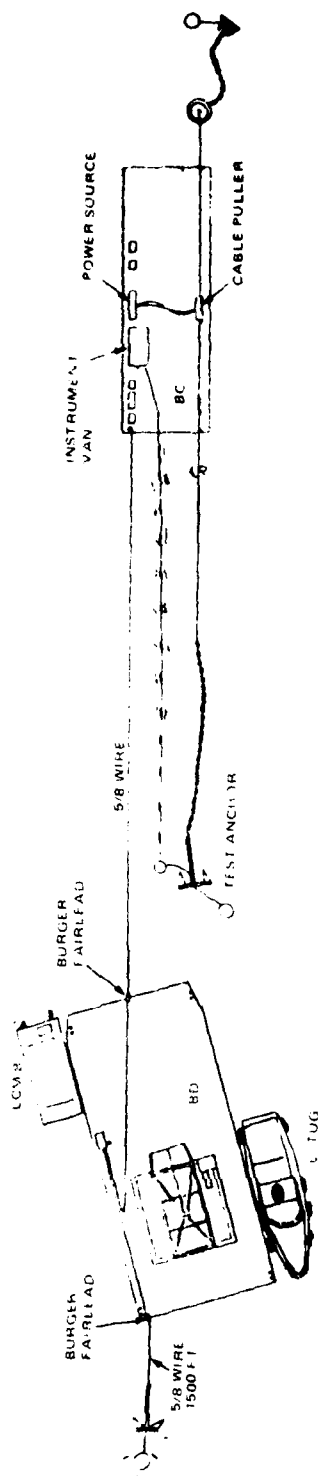


Figure 27. Overall test layout - single and tandem anchor tests

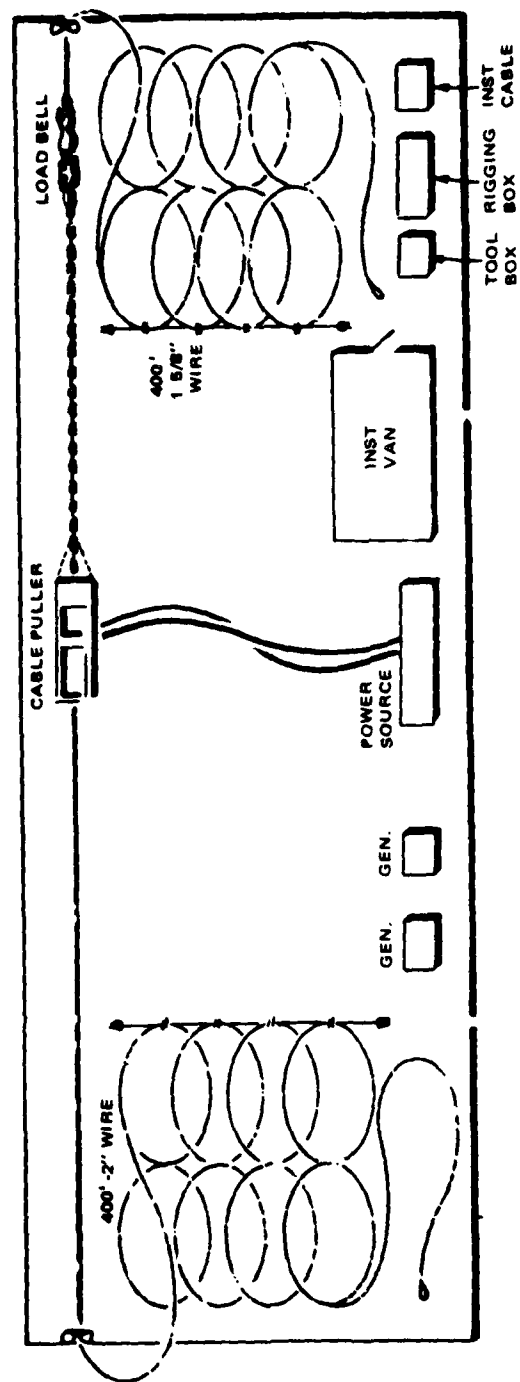


Figure 28. Barge layout for anchor test.

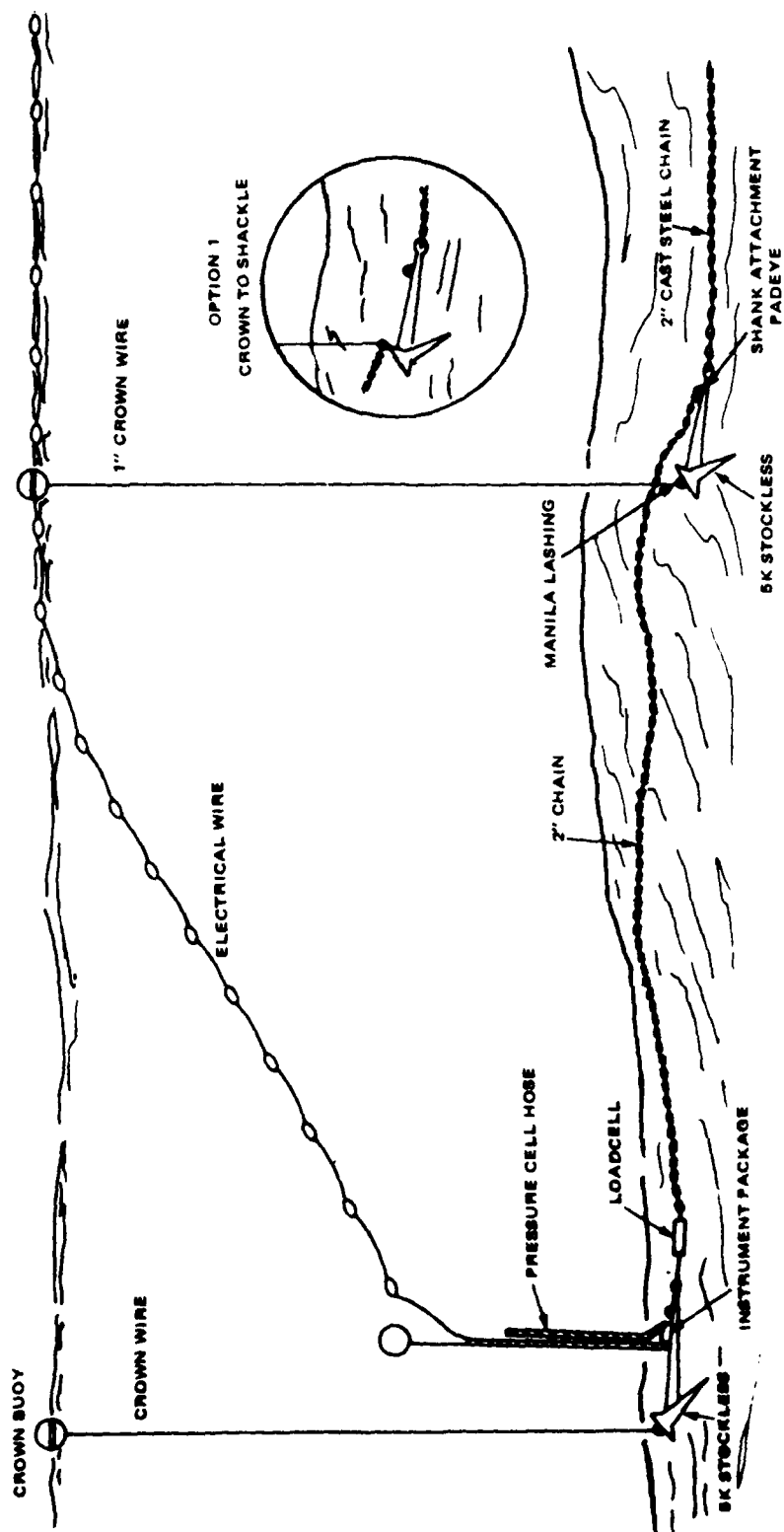


Figure 29. Tandem anchor test setup for shank-to-shackle and crown-to-shackle techniques.

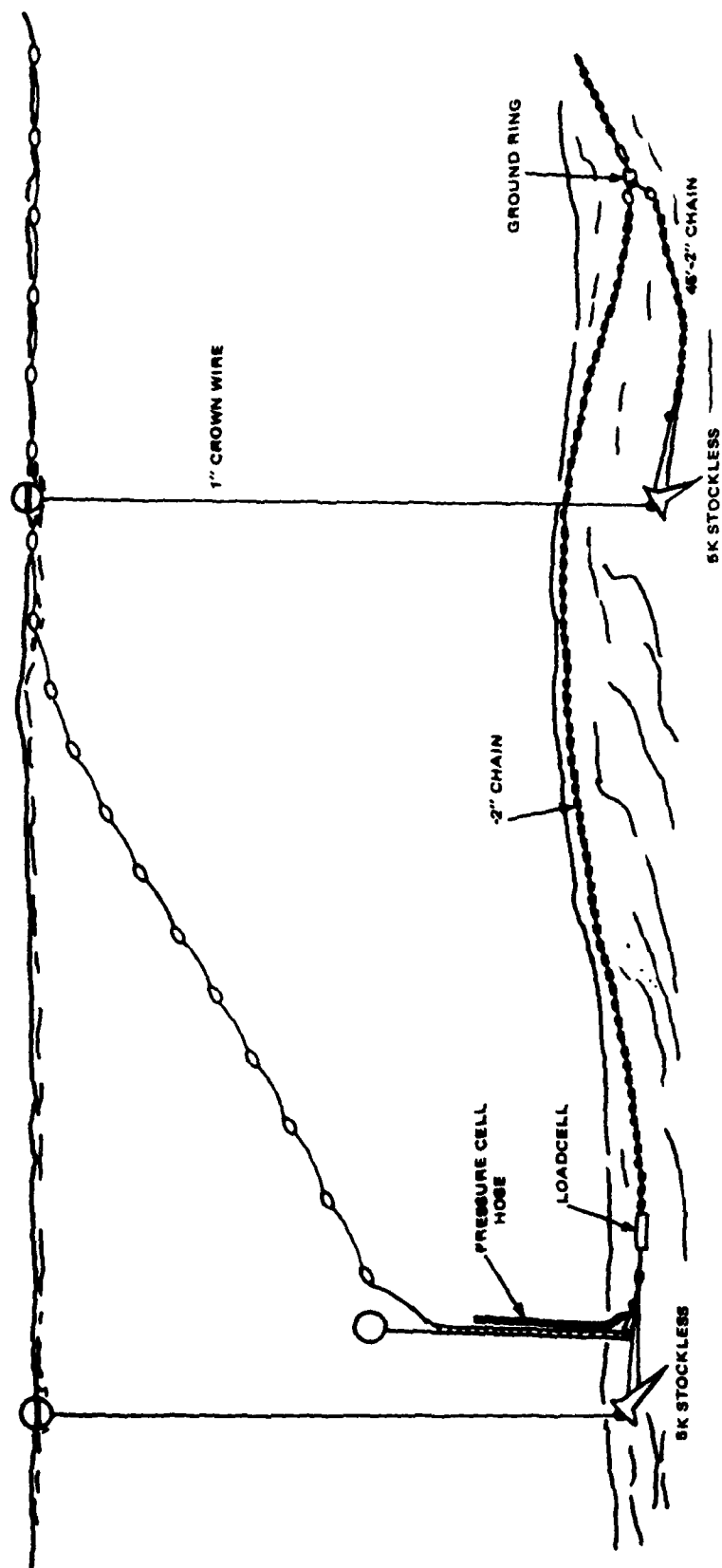
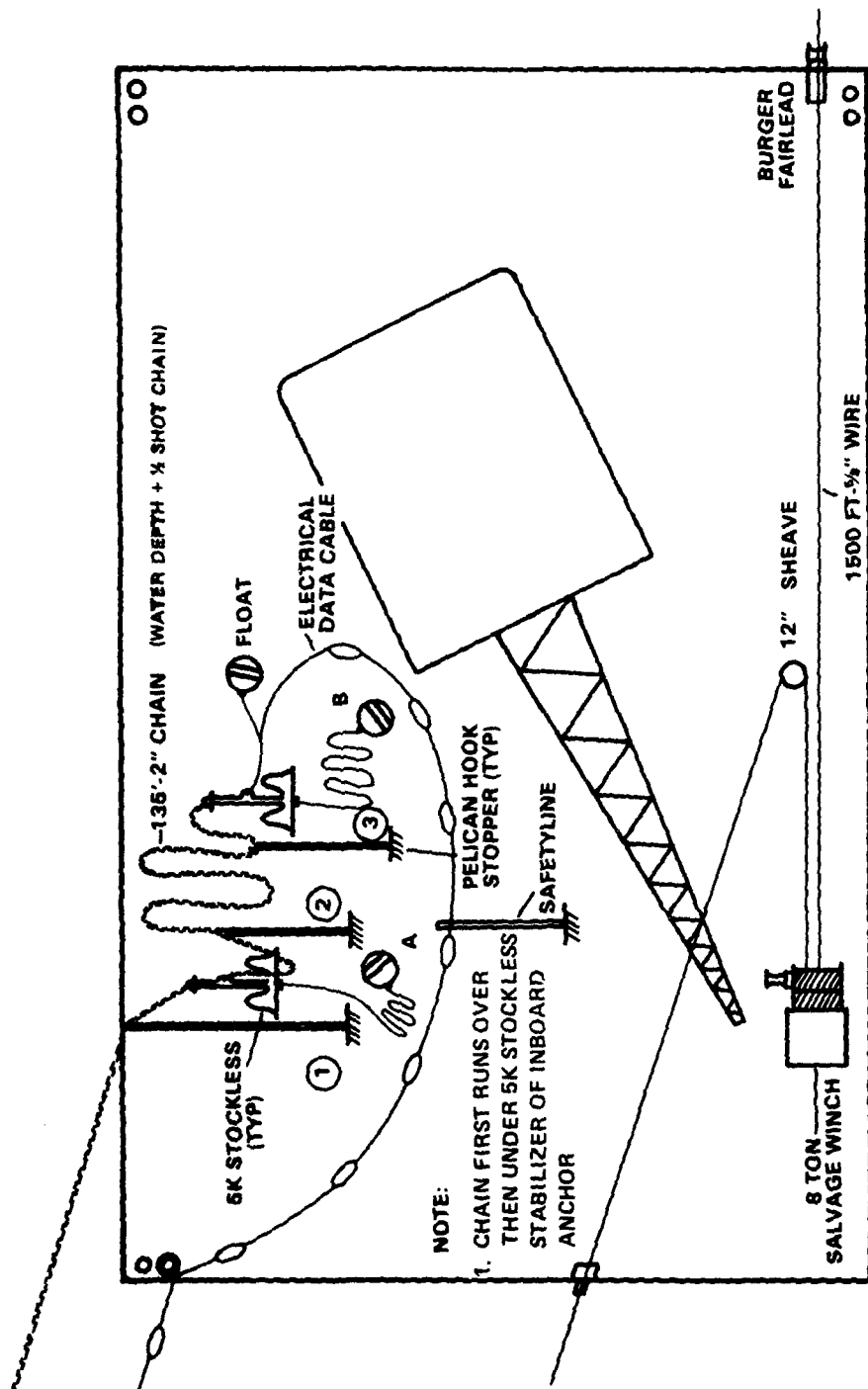


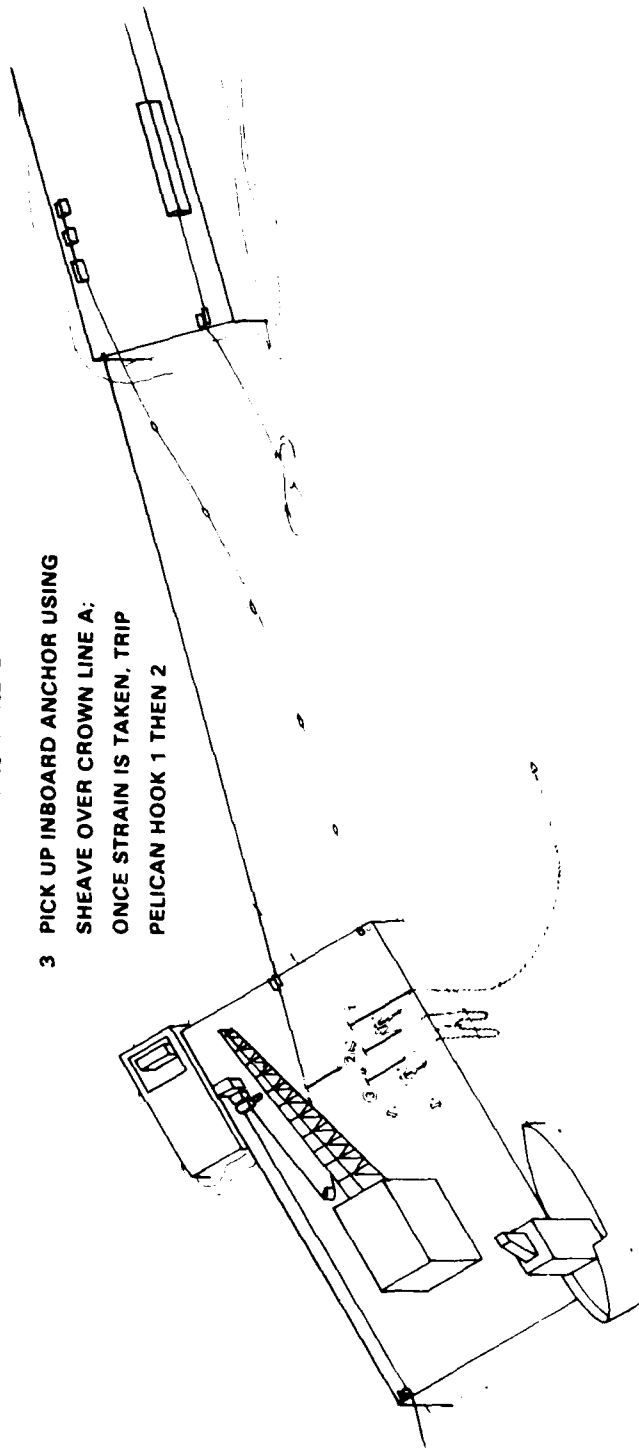
Figure 30. Tandem anchor test setup "ground ring to shackle" technique.



a. Plan view of crane barge.

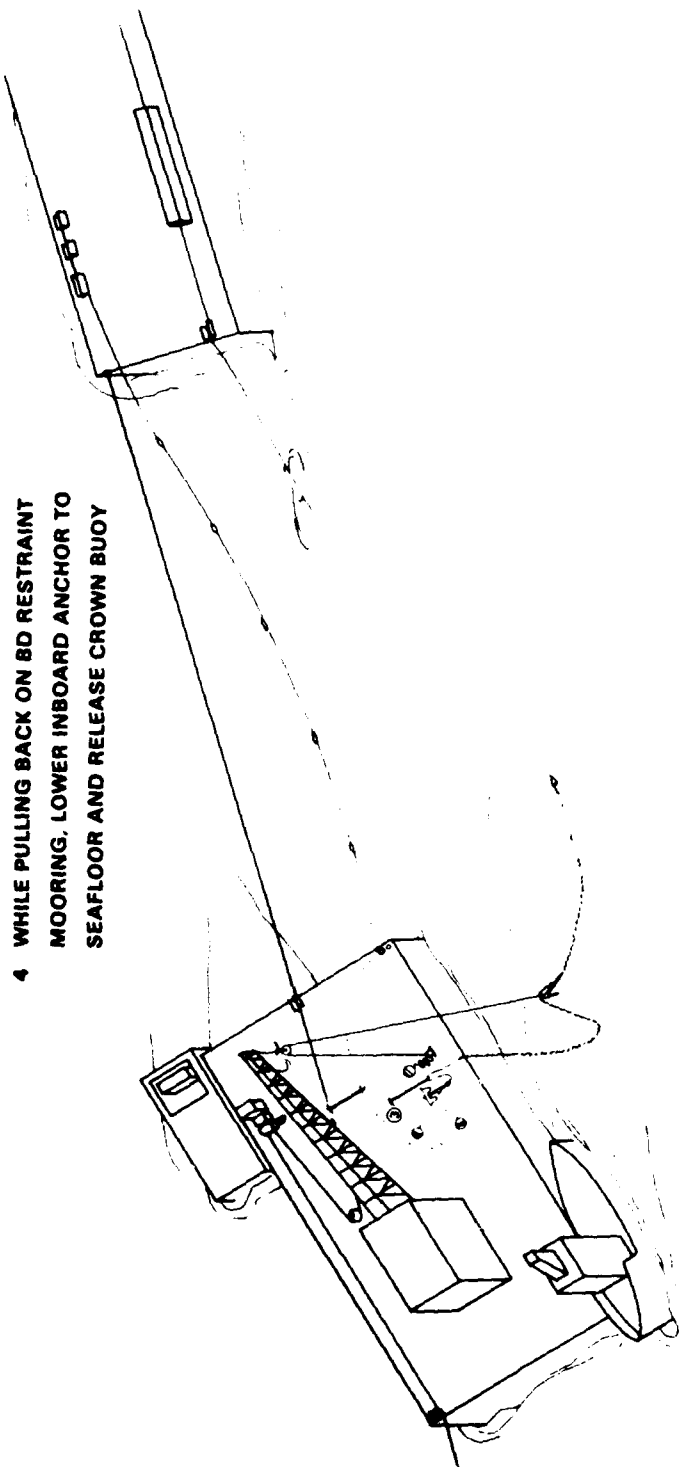
Figure 31. Tandem anchor deployment method used at Indian Island at 90-foot water depth.

- 2 LIFT TANDEM CHAIN USING
2-PART SYNTHETIC THRU CHAIN AND PLACE
CHAIN OVER THE SIDE STILL STRAINED BY
PELICAN HOOKS 2 AND 3
- 3 PICK UP INBOARD ANCHOR USING
SHEAVE OVER CROWN LINE A;
ONCE STRAIN IS TAKEN, TRIP
PELICAN HOOK 1 THEN 2



b. Beginning anchor deployment.

Figure 31. Continued.



4 WHILE PULLING BACK ON BD RESTRAINT
MOORING, LOWER INBOARD ANCHOR TO
SEAFLOOR AND RELEASE CROWN BUOY

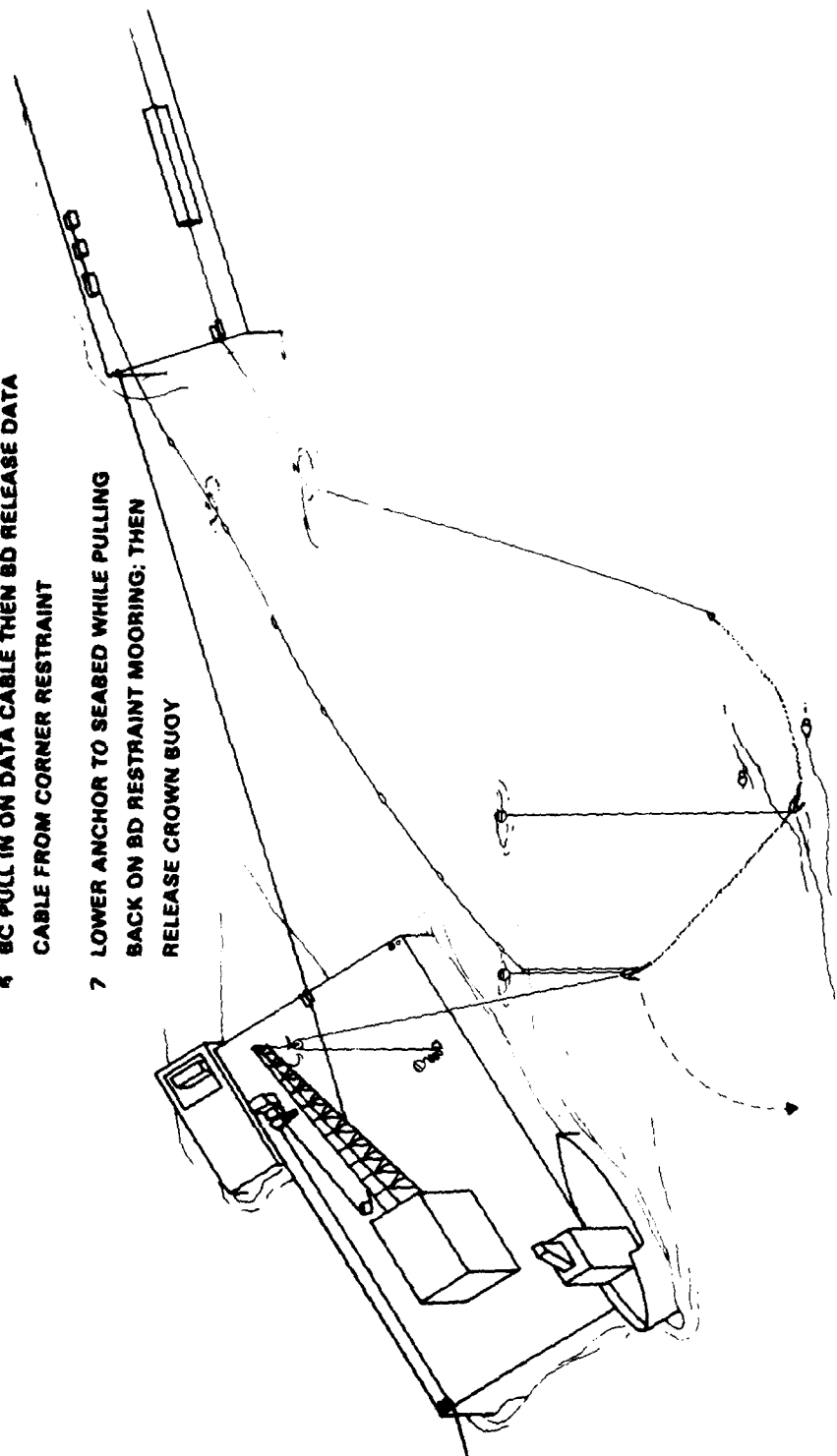
c. Lowering inboard anchor to seafloor and releasing crown buoy.

Figure 31. Continued.

5 PICK UP ON OTHER ANCHOR USING SHEAVE OVER CROWN WIRE
THEN RELEASE PELICAN HOOK 3

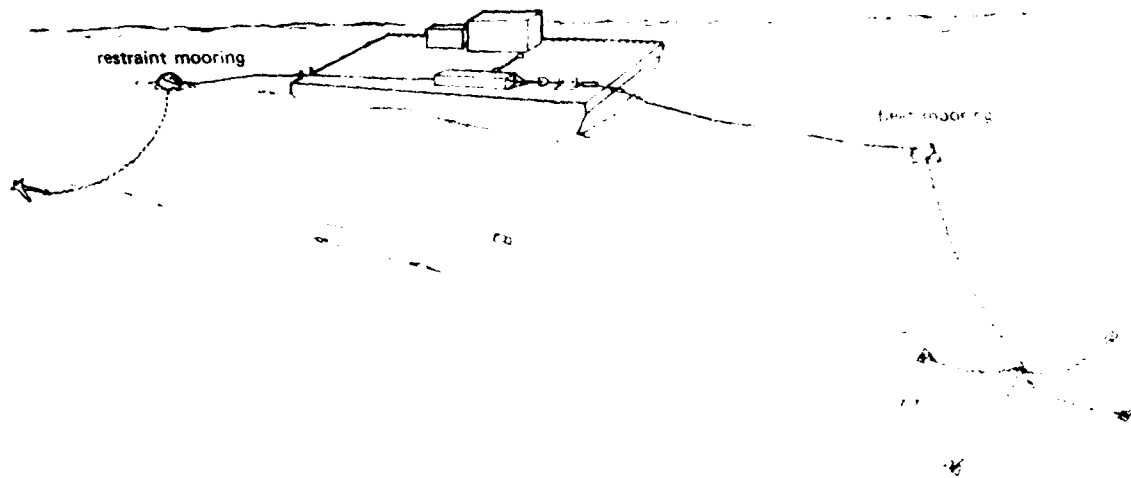
6 SC PULL IN ON DATA CABLE THEN BD RELEASE DATA
CABLE FROM CORNER RESTRAINT

7 LOWER ANCHOR TO SEABED WHILE PULLING
BACK ON BD RESTRAINT MOORING; THEN
RELEASE CROWN BUOY

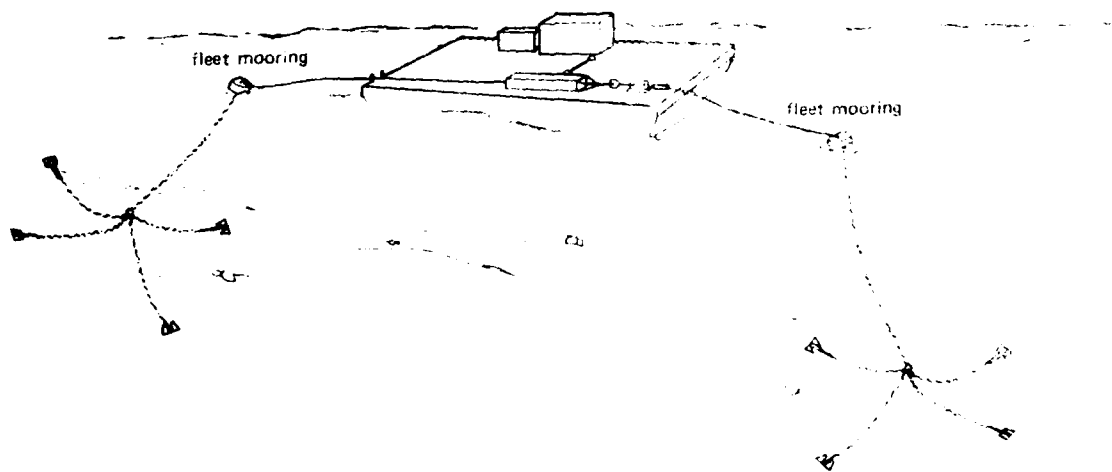


d. Completing anchor deployment.

Figure 31. Continued.



a. Single mooring test pull.



b. Dual mooring test pull.

Figure 32. Mooring test arrangements.

Day # - 176
 Test No. - 23
 Test Series No. - 0

INDIAN ISLAND WASHINGTON

station 3000 lbs. with 18 inch stabilizer extensions
 silt

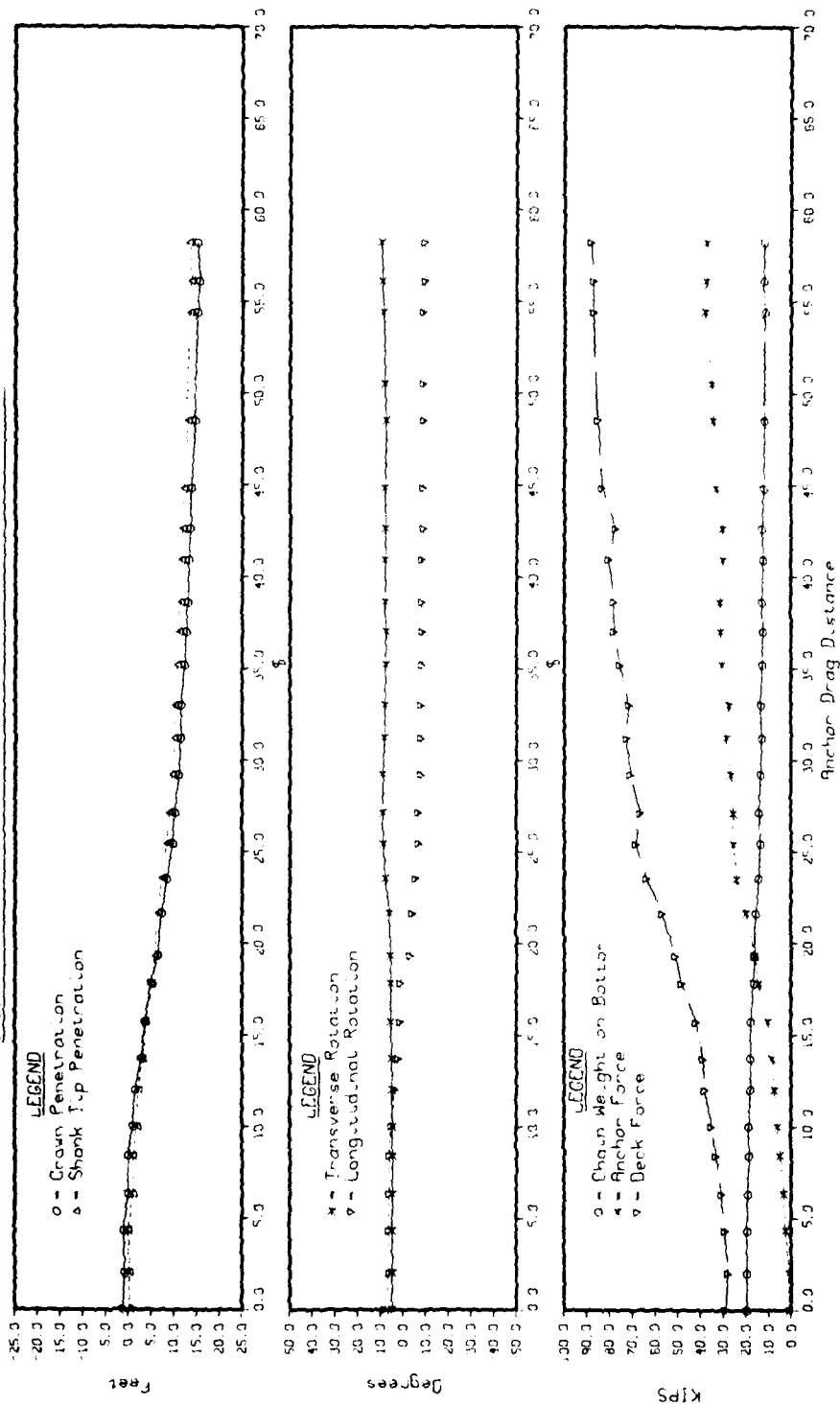


Figure 33. Typical data plot for anchor test pull.



Figure 34. STATO anchor with extended stabilizers attached (standard stabilizer on deck).



Figure 35. STATO anchor with plate addition between shank and wedge insert to reduce fluke angle to about 32 degrees.

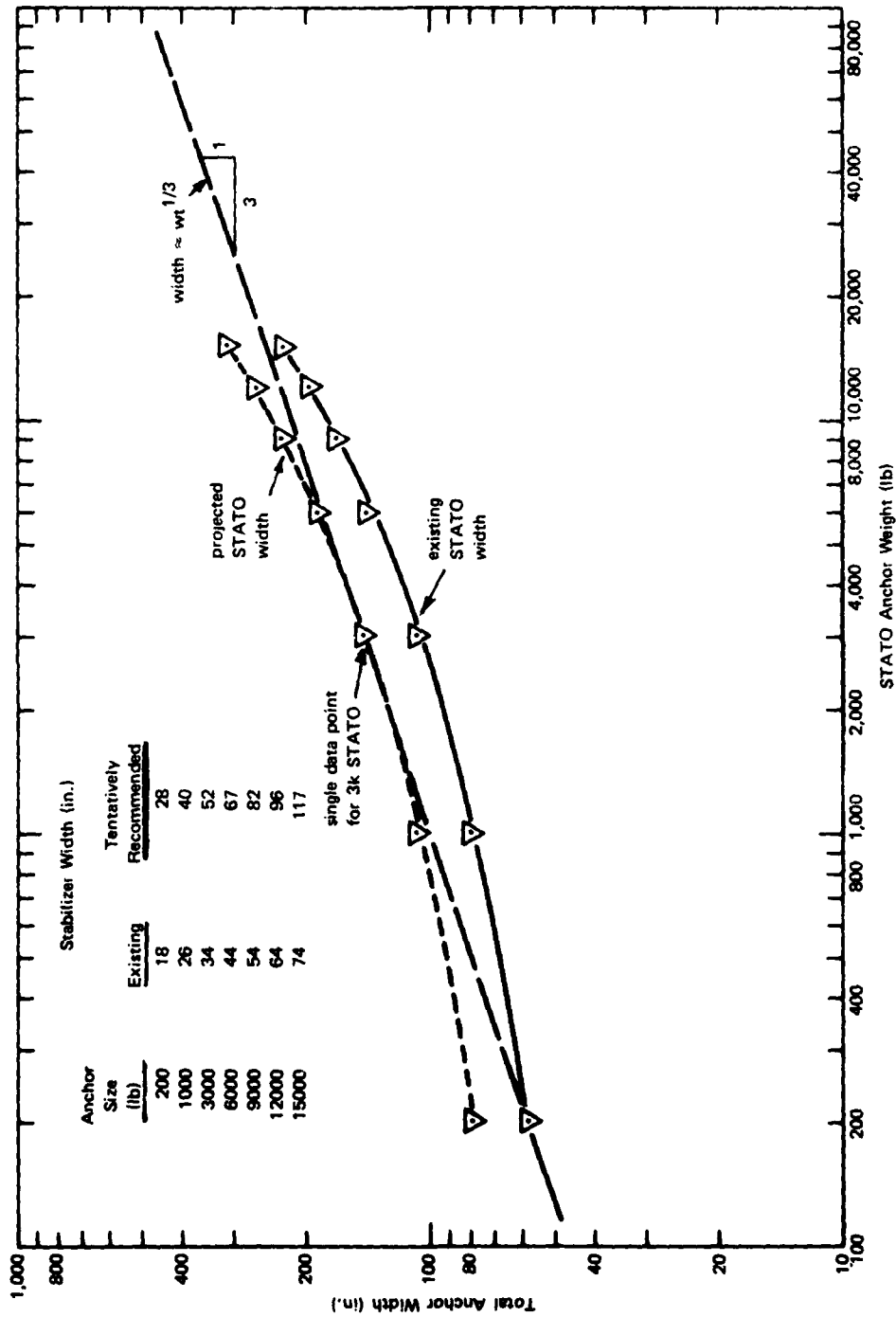


Figure 36. Recommendations for STATO anchor stabilizer lengths.

Appendix A

ADDITIONAL SAN DIEGO HARBOR SEAFLOOR PROPERTIES

Twelve vibracores were taken at San Diego. Of these, only eight cores were analyzed. Principally, San Diego Harbor consists of medium to fine sand with up to 2 to 3 feet of overlying mud in the dredged areas near the moorings (refer to Figures 1 and 2). The shallow area located primarily south of the dredge channel shown in Figure 2 is a uniform fine sand with no detectable surface mud layer. Grain size curves for cores SDV5 and SDV6 (Figures 6 and 7 in the main text) show the extremely uniform nature of the area.

Grain size curves for the remaining six cores are presented as Figures A-1 through A-6. Cores 1, 2, 3, 8, and 9 were taken near prospective moorings and typically show medium to fine sand at expected anchor fluke embedment depths. Cores 10, 11, and 12 were taken to locate an expected soft mud site; however, one was not located. Core 12 was a very uniform, fine-grained sand to 20 feet; it was not analyzed in detail. Cores 10 and 11 showed a very competent strata at 3 to 4 feet below the mud surface. This layer is practically impenetrable to standard ship anchors, yet it is classified as the anchorage area for commercial vessels. The 45- to 47-inch increment of core 10 (Figure A-6) represents the dense clayey sand.

Also provided in this section are plots of accumulative time versus vibrocorer penetration depth for several apparently distinct areas (Figures A-7 through A-10). These curves are probably meaningless much below 5 to 7 feet, but they do offer insight into the variability, relative stiffnesses, and sensitivities of certain areas. In particular, Figure A-8 should be noted for cores 5, 6, and 7 at the fine sand test site. The curves are practically superimposed, lending further credence to the uniformity of the fine sand test site.

Figure A-11 provides recent vane shear data for Indian Island mud gathered with a bottom-sitting platform. Shear strength increases almost linearly from zero at the surface to 1-1/2 psi at 21 feet. Remolded shear strength readings were taken at only two depths. These data show a relatively insensitive soil where the ratio of undisturbed to disturbed strength was 1.6 at 7 feet and 2.1 at 10 feet.

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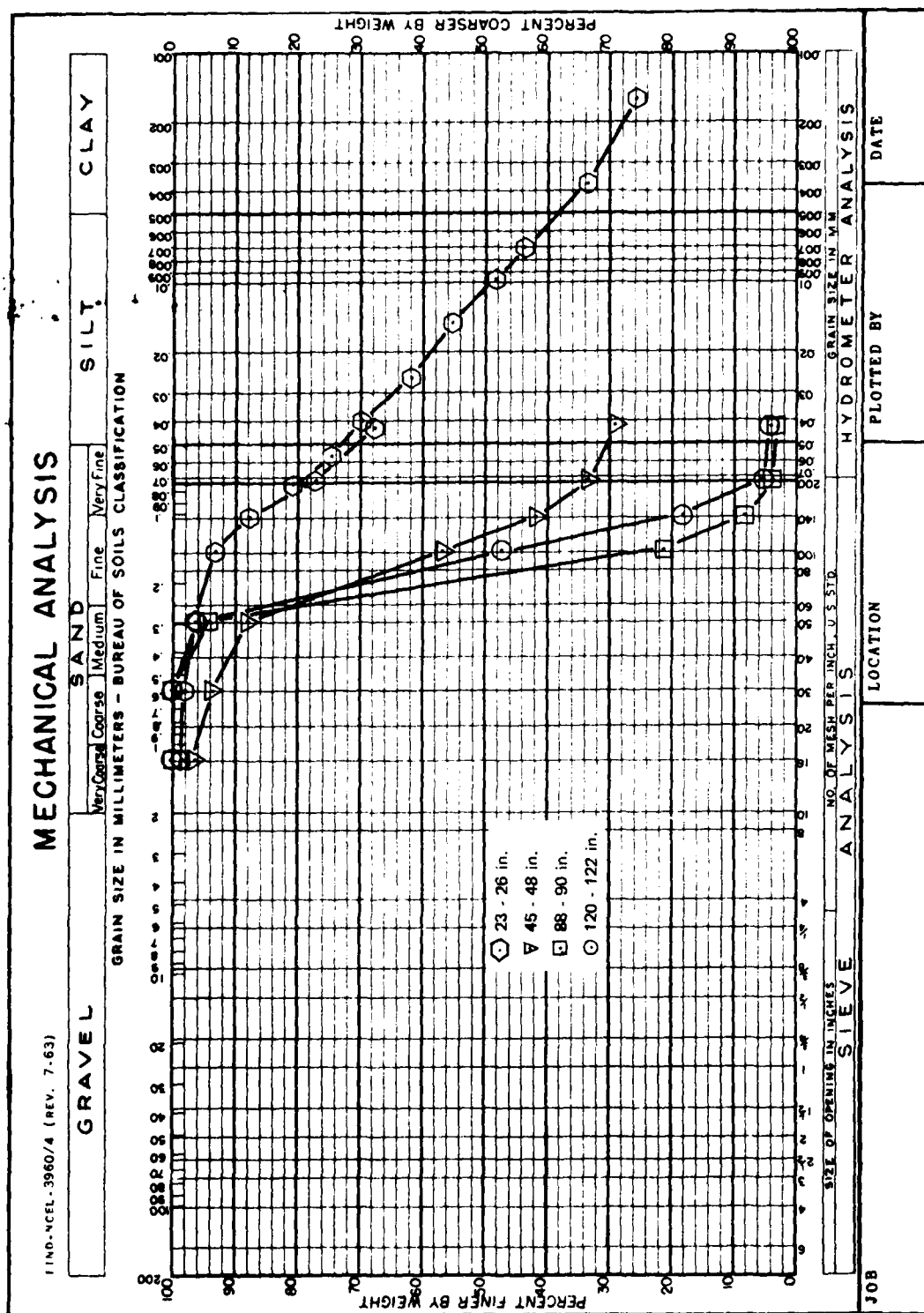


Figure A-1. Grain size distribution curves for Vibracore 1 - San Diego Harbor.

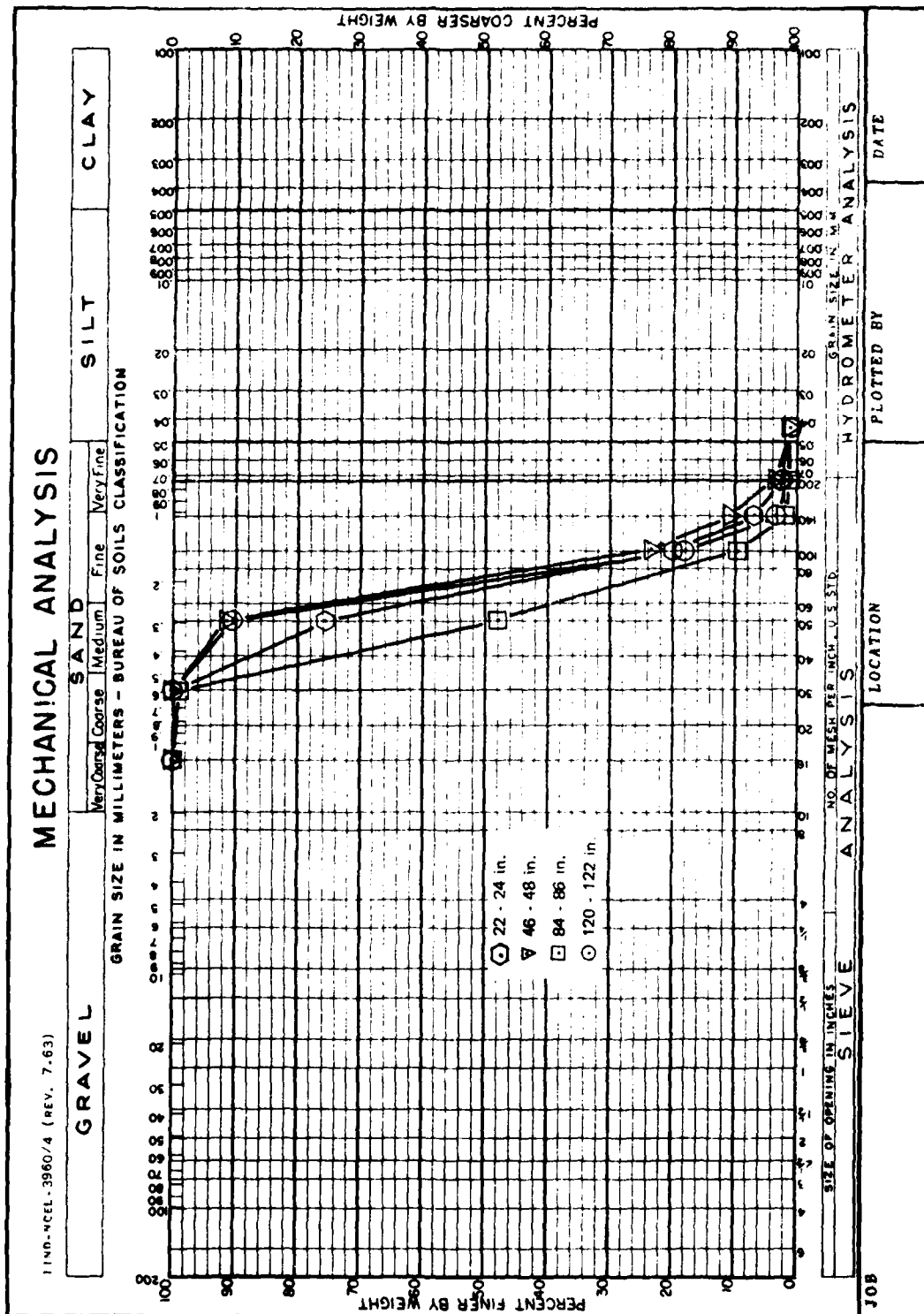


Figure A-2. Grain size distribution curves for Vibracore 2 - San Diego Harbor.

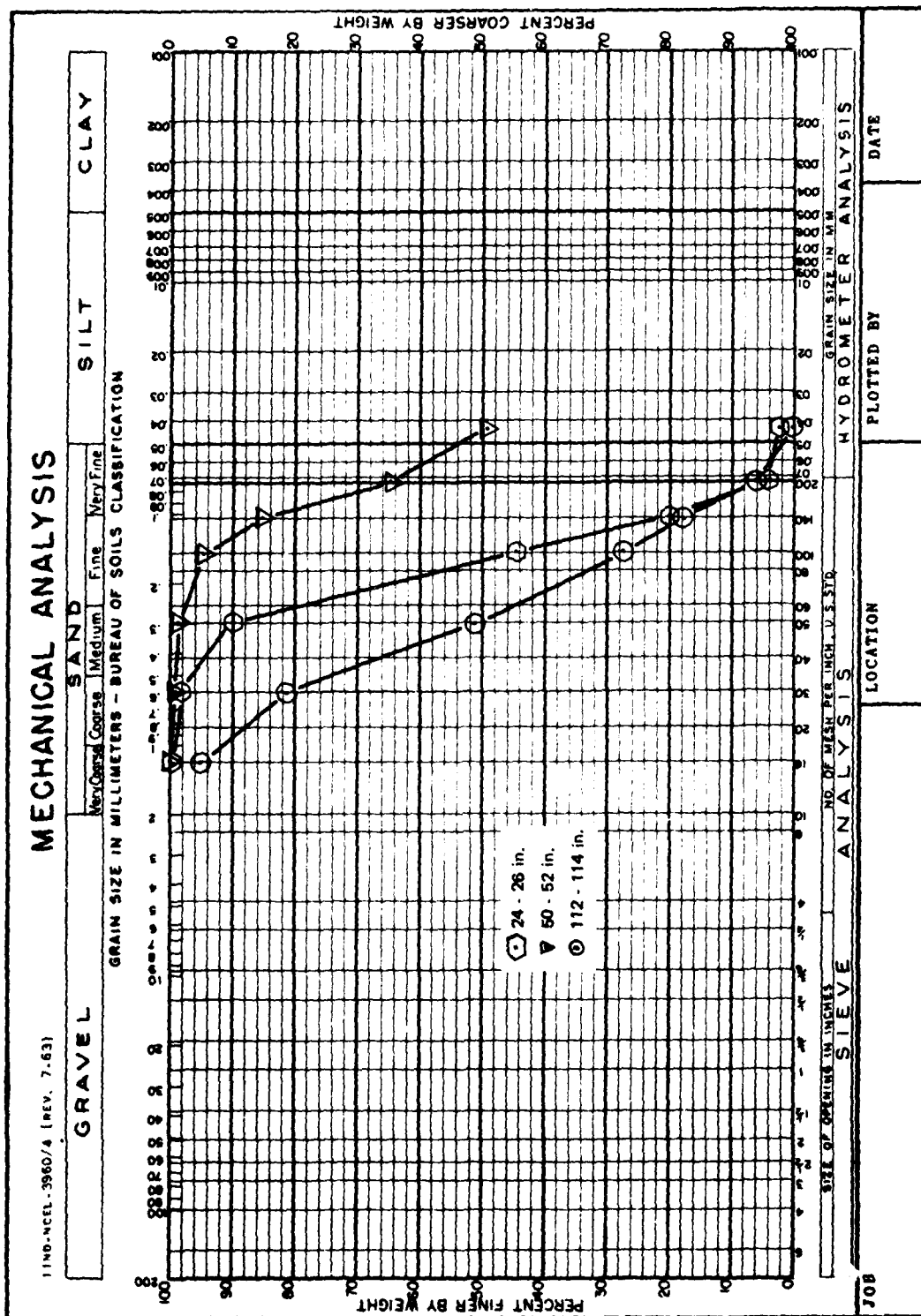


Figure A-3. Grain size distribution curves for Vibracore 3 - San Diego Harbor.

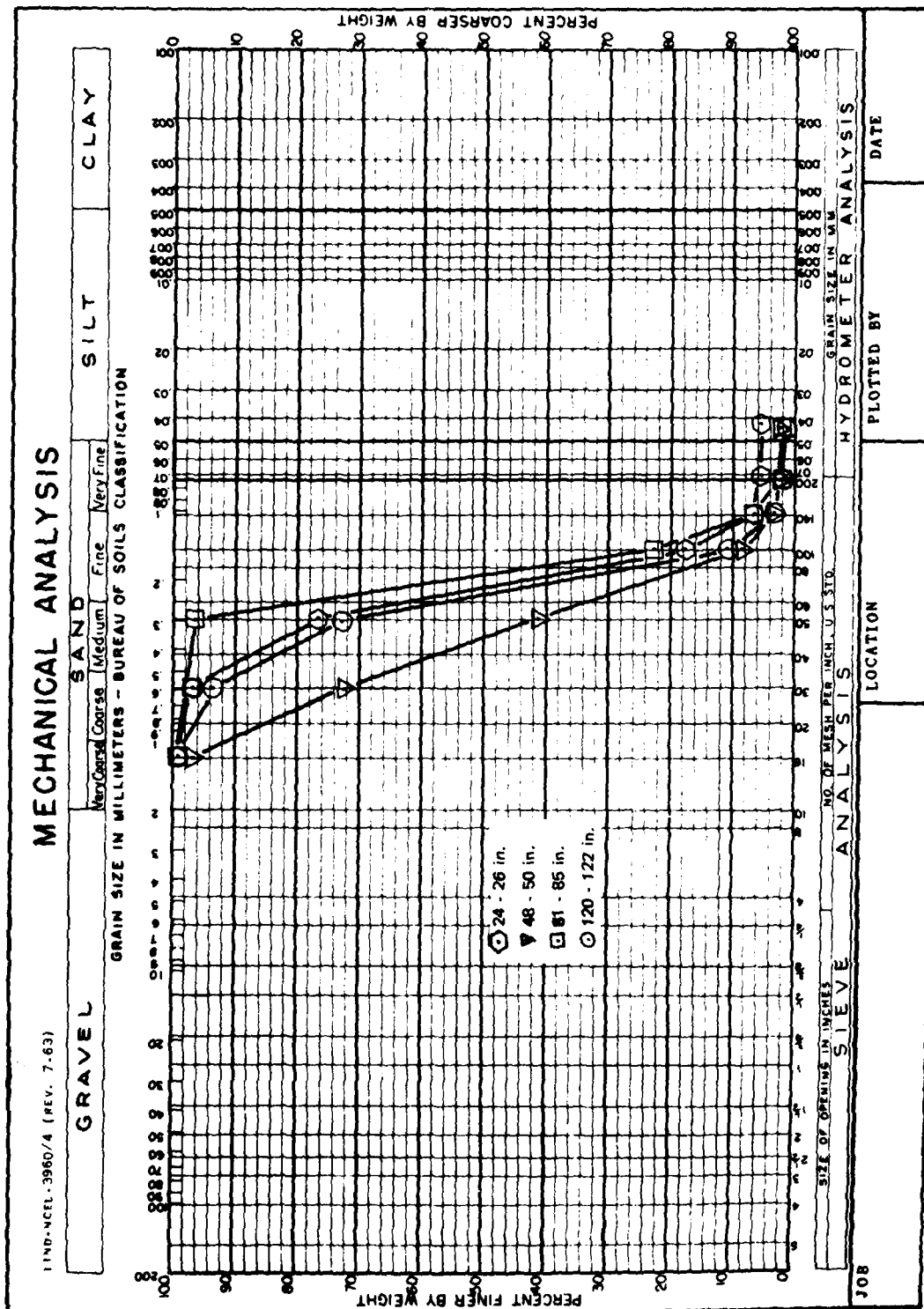


Figure A-4. Grain size distribution curves for Vibracore 8 - San Diego Harbor.

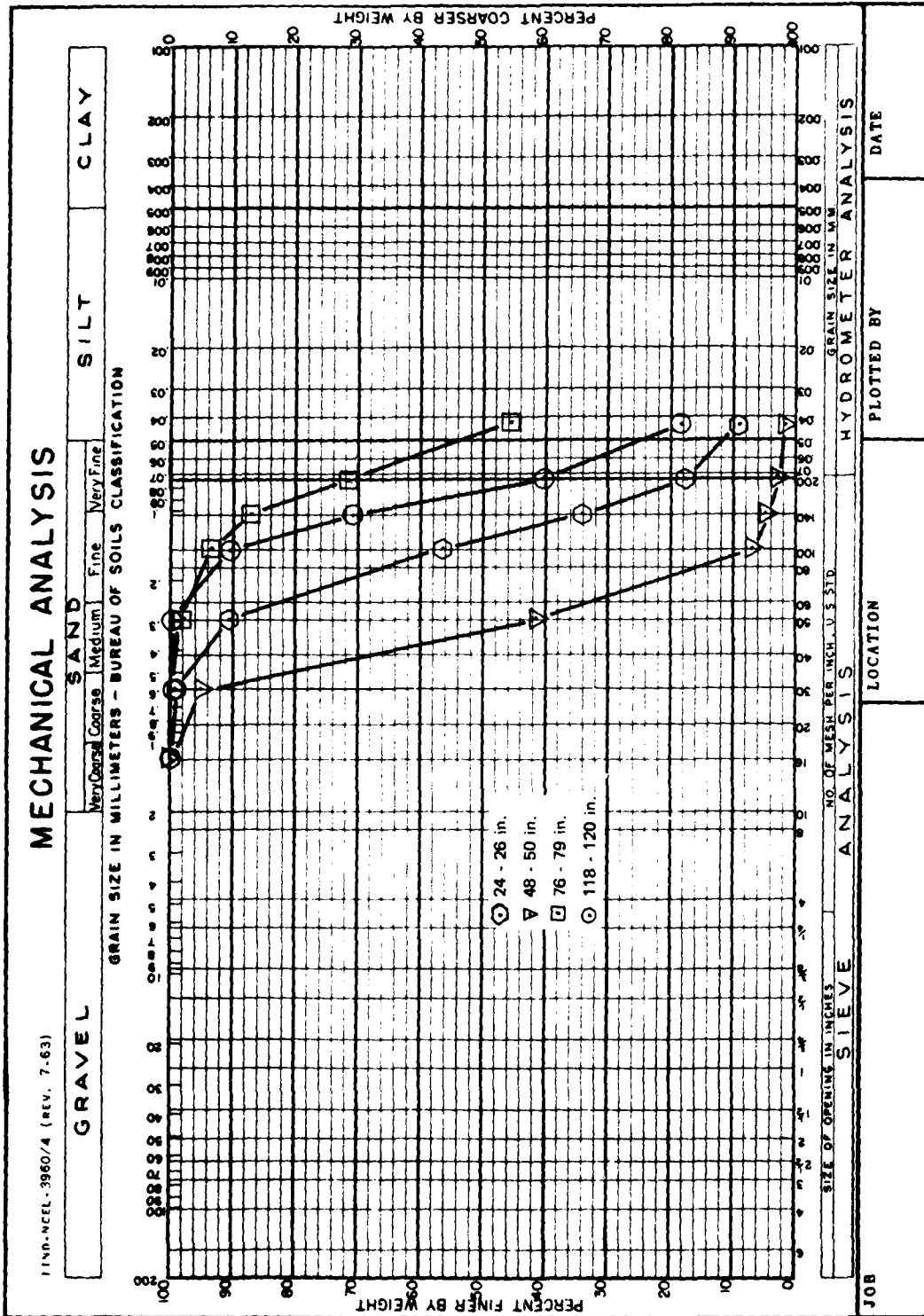


Figure A-5. Grain size distribution curves for Vibracore 9 - San Diego Harbor.

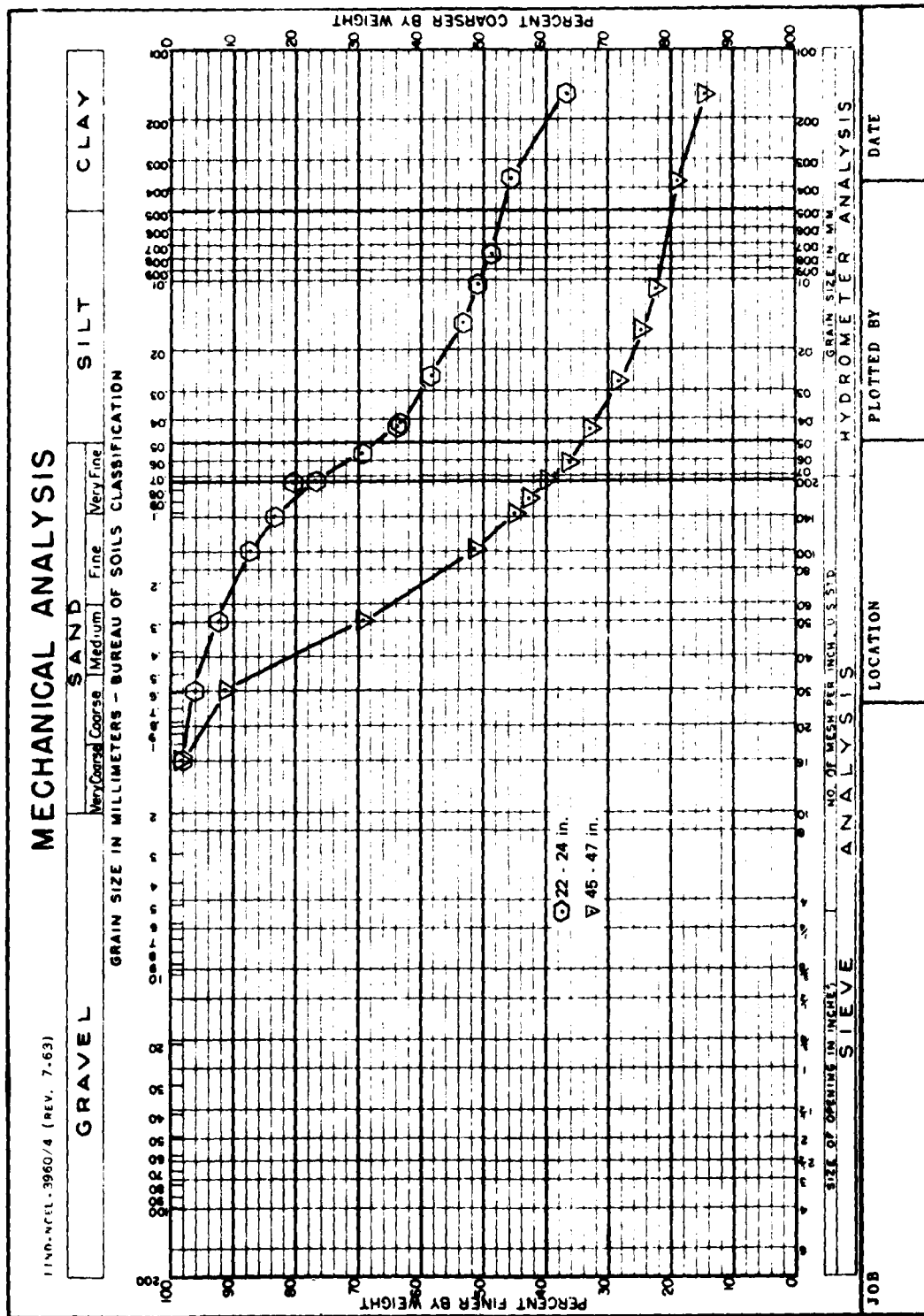


Figure A-6. Grain size distribution curves for Vibracore 10 - San Diego Harbor.

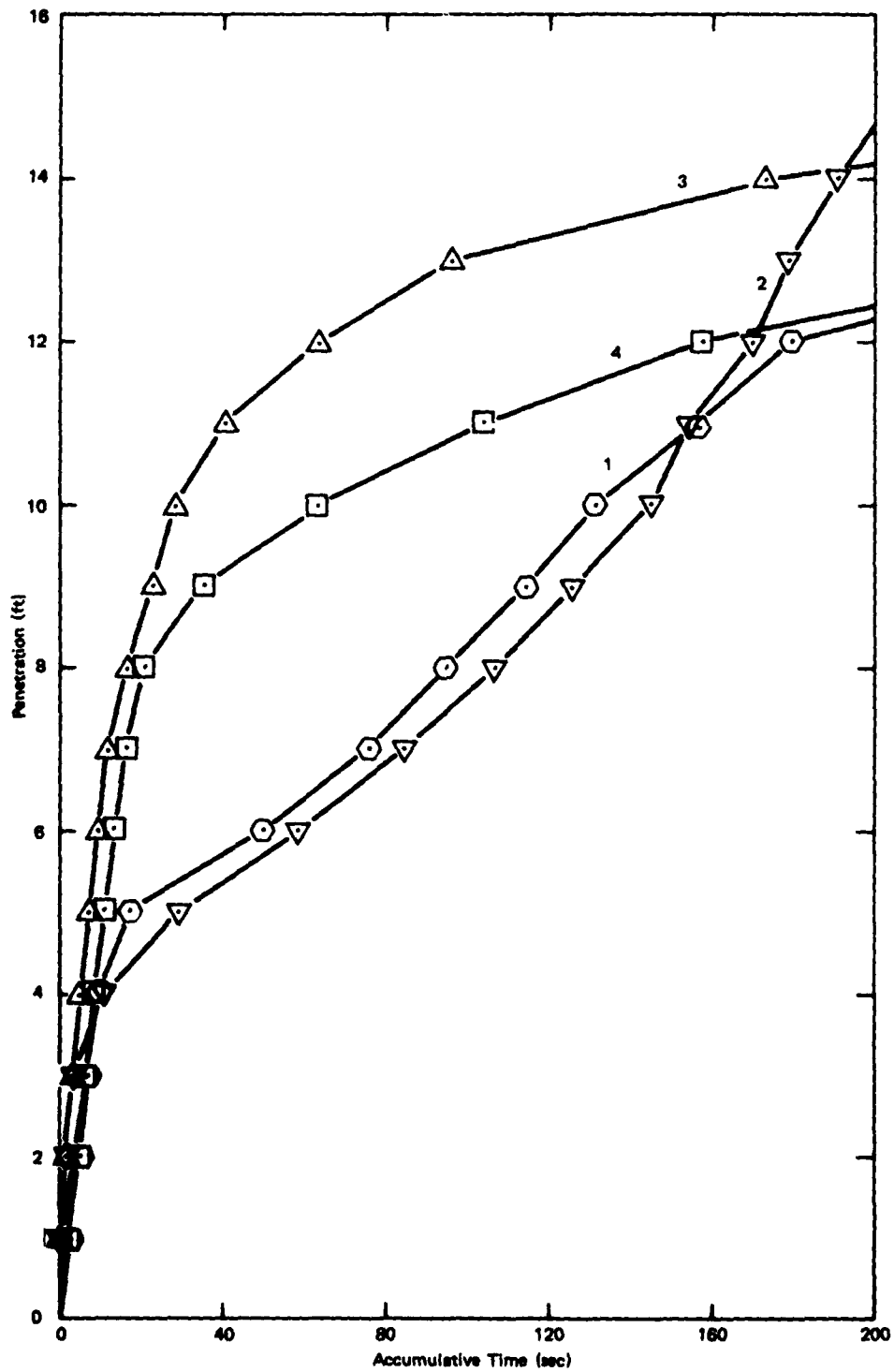


Figure A-7. Vibracorer penetration depth versus time for cores 1-4 - San Diego Harbor.

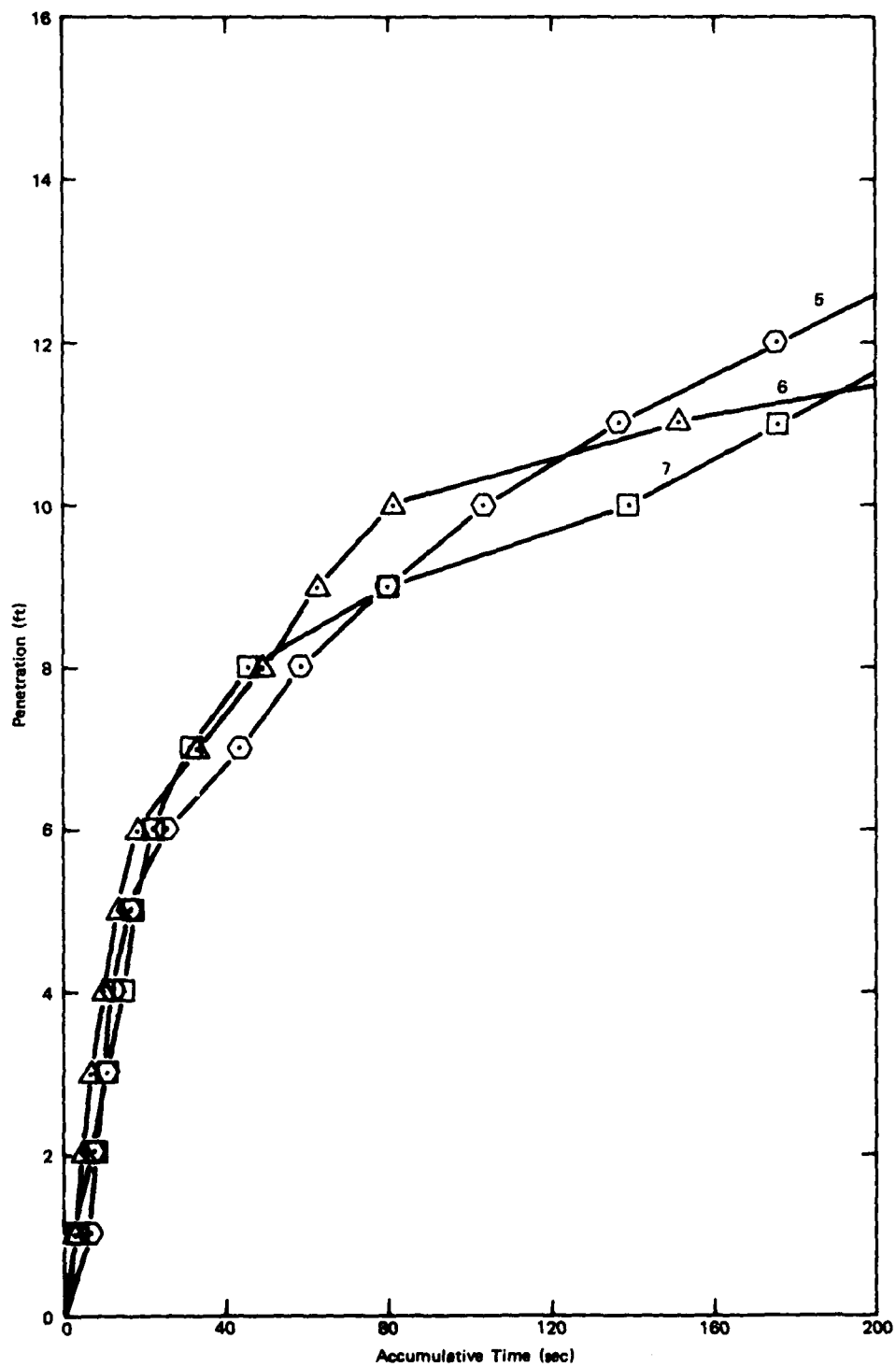


Figure A-8. Vibrocorer penetration depth versus time for cores 5-7 - San Diego Harbor.

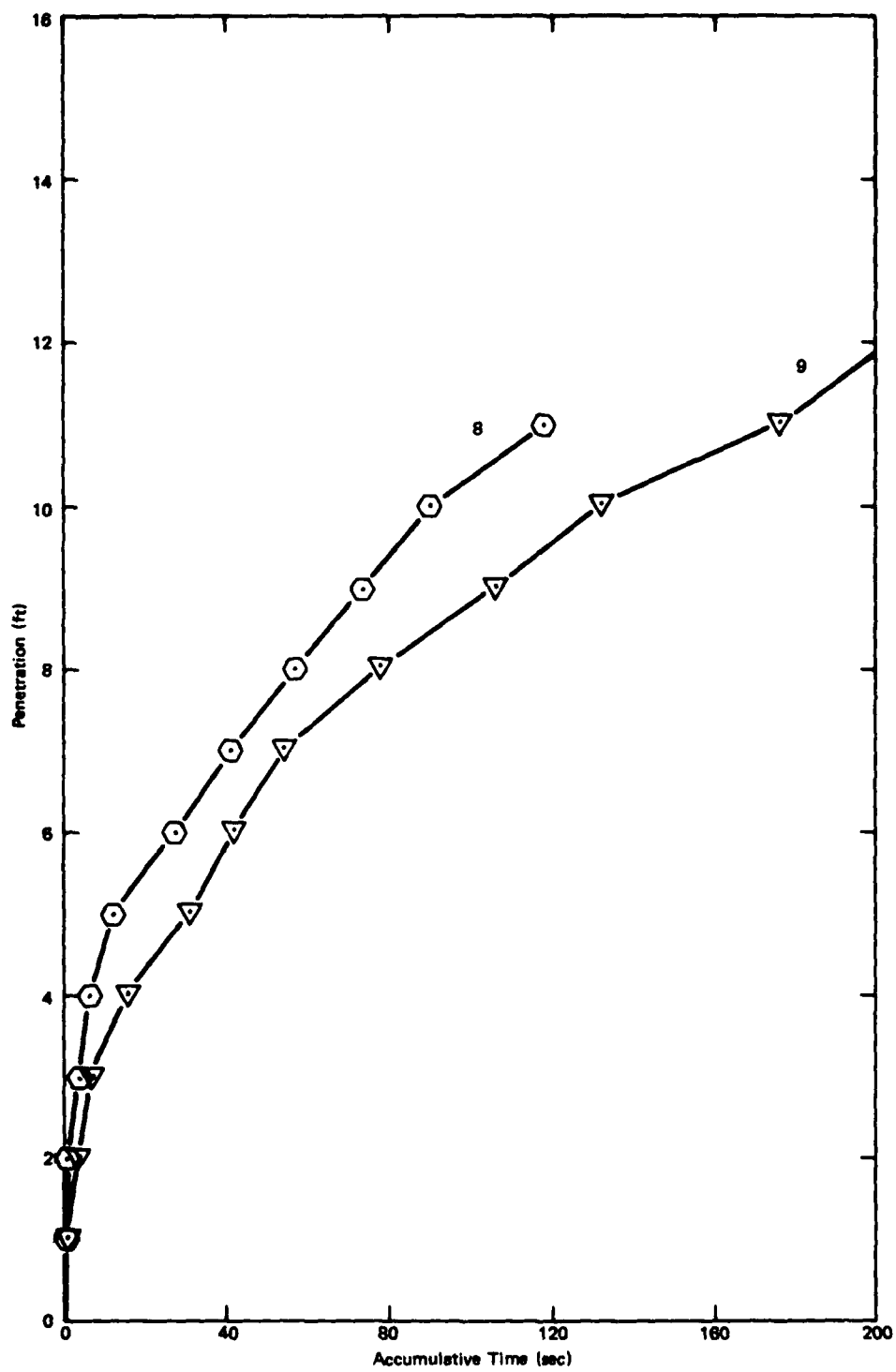


Figure A-9. Vibracorer penetration depth versus time for cores 8-9 - San Diego Harbor.

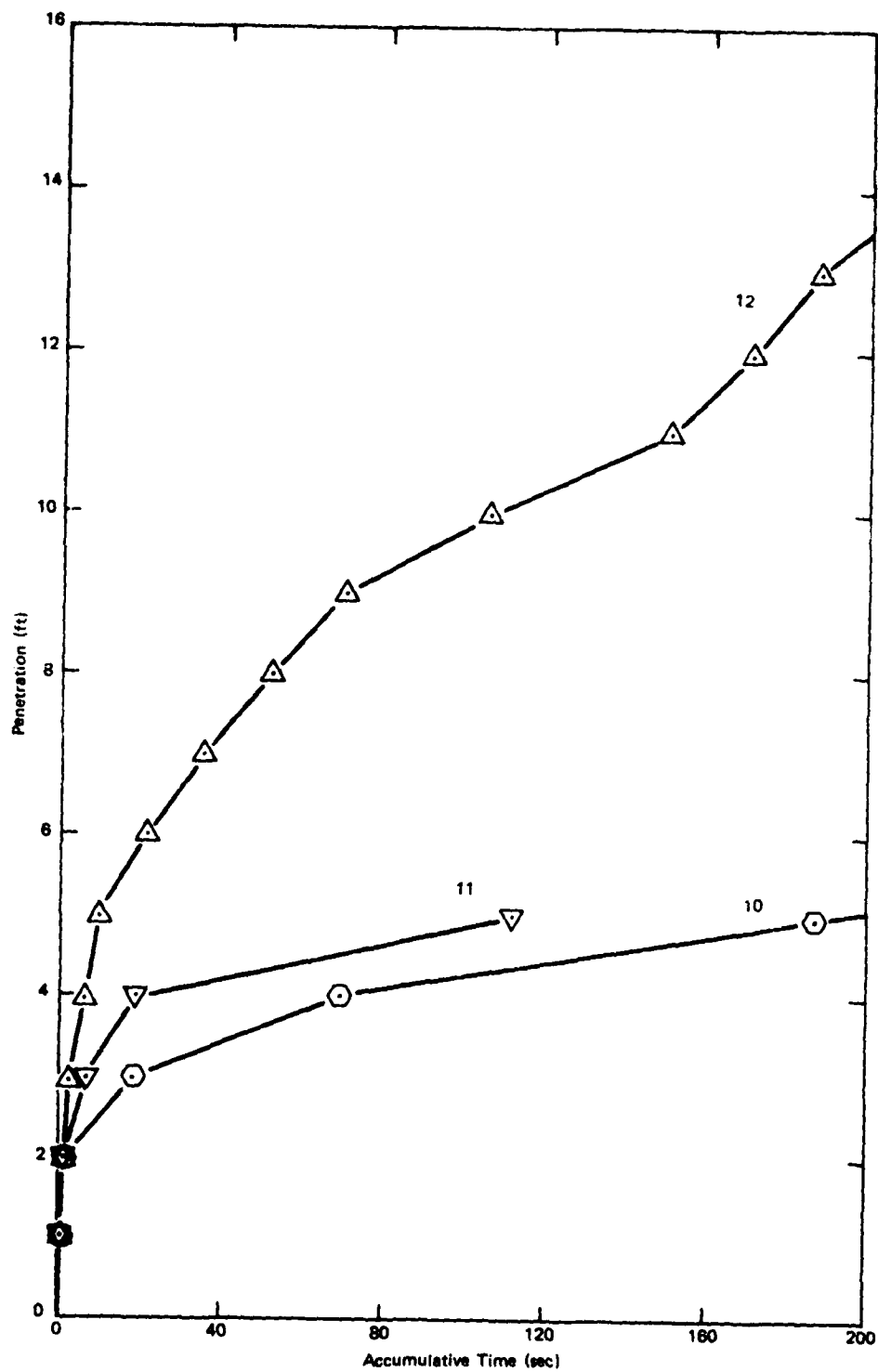


Figure A-10. Vibrocorer penetration depth versus time for cores 10-12 - San Diego Harbor.

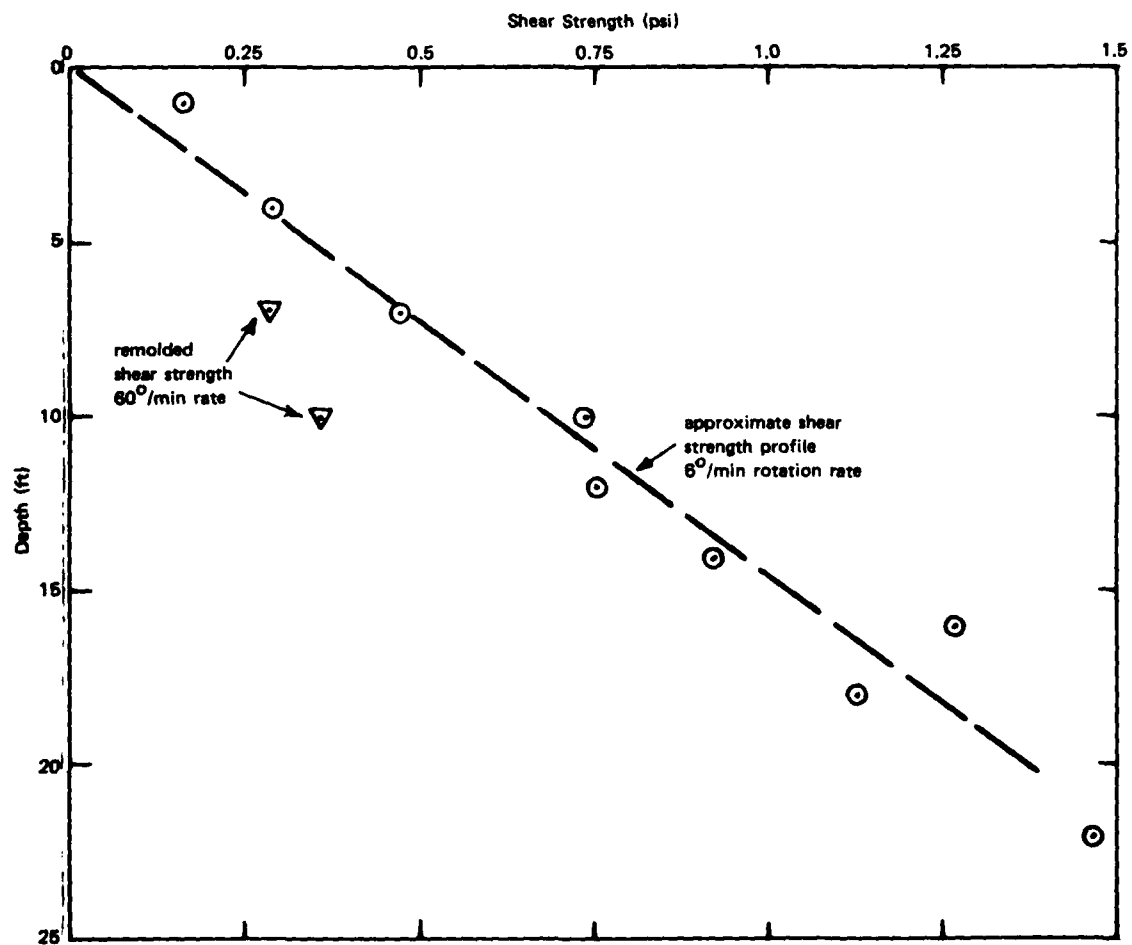


Figure A-11. Vane shear strength profile for Indian Island mud.

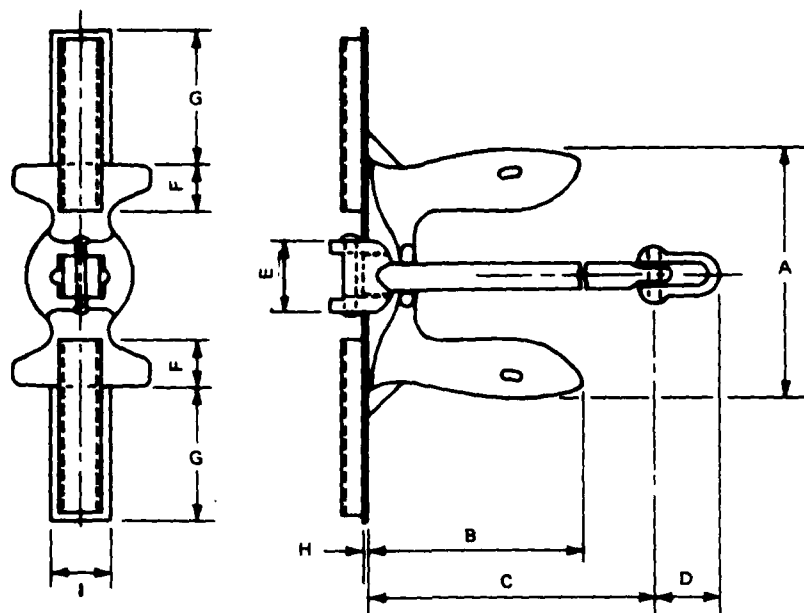
Appendix B

DIMENSIONS OF ALL TESTED ANCHORS

General dimensions of all the anchors tested are provided. Also included is a tabularized listing of the location of the instrument package on the shank relative to the shackle end of the shank.

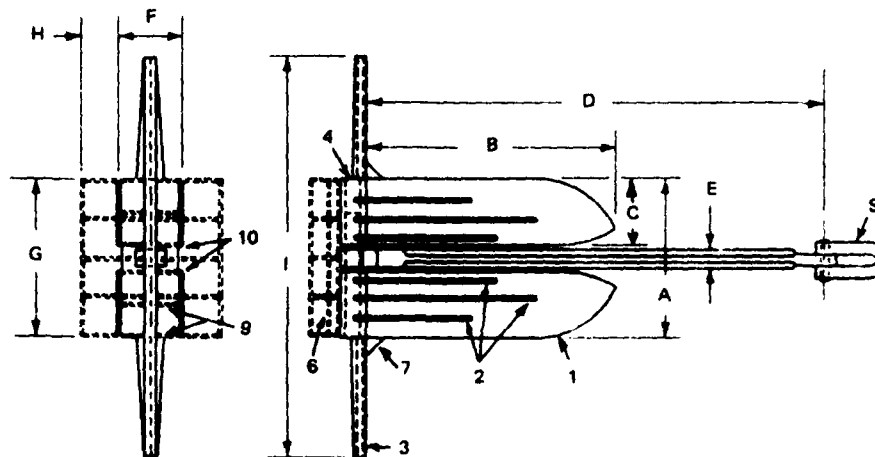
Table B-1. Location of Instrument Package on Anchor Shank

Anchor		Centerline of Package to Shank Tip, in.	
Name	Nominal Size	San Diego	Indian Island
STATO	1,000 lb	18	19-1/4
	3,000 lb	44	34
	6,000 lb	50	34
Stockless	5,000 lb	45	42-1/2
	9,000 lb	29	32
STEVFIX	640 kg	16	58
	940 kg	-	58
STEVMUD	500 kg	-	-
	1,000 kg	-	-
STEVDIG	1,000 kg	21	-
BRUCE	340 kg	-	38
	600 kg	38	33
	1,000 kg	30	18
Hook	560 kg	29	43



Nominal Weight (lb)	Anchor Dimensions (in.)								
	A	B	C	D	E	F	G	H	I
500	29-3/4	26-7/8	37-1/4	7-5/8	8-1/2	—	—	—	—
1,500	43	38-3/4	53-5/8	11	12-1/8	—	—	—	—
3,000	54-1/8	48-3/4	67-1/2	13-7/8	15-3/8	11	30	1/2	13
5,000	64-1/8	57-3/4	80-1/8	16-1/2	18-1/4	13	36	1/2	16
6,000	67-7/8	62-9/16	85-1/16	17-3/8	19-1/8	14	36	1/2	16
7,000	71-7/16	65-7/8	89-9/16	18-5/16	20-1/8	15	36	1/2	16
9,000	78-1/16	70-3/8	97-1/2	20	22-1/8	16	36	3/4	16
10,000	80-1/2	74-3/16	100-7/8	20-5/8	22-11/16	17	36	3/4	19
13,000	87-7/8	79-1/8	109-3/4	22-1/2	24-7/8	18	40	3/4	19
14,500	90-7/8	83-3/4	114	23-1/4	25-5/8	19	40	3/4	21
18,000	98-3/8	90-3/8	122-3/4	25-1/4	27-3/4	20	45	1	21
20,000	101-7/8	91-3/4	127-1/4	26-1/8	28-7/8	21	45	1	21
25,000	109-3/4	98-7/8	137-1/16	28-1/8	31-1/8	22	48	1	22
30,000	116-5/8	107-1/4	145-5/8	29-13/16	33-3/16	24	50	1	23
40,000	127-3/4	117-13/16	160-1/16	32-11/16	36	27	36	1-1/4	26

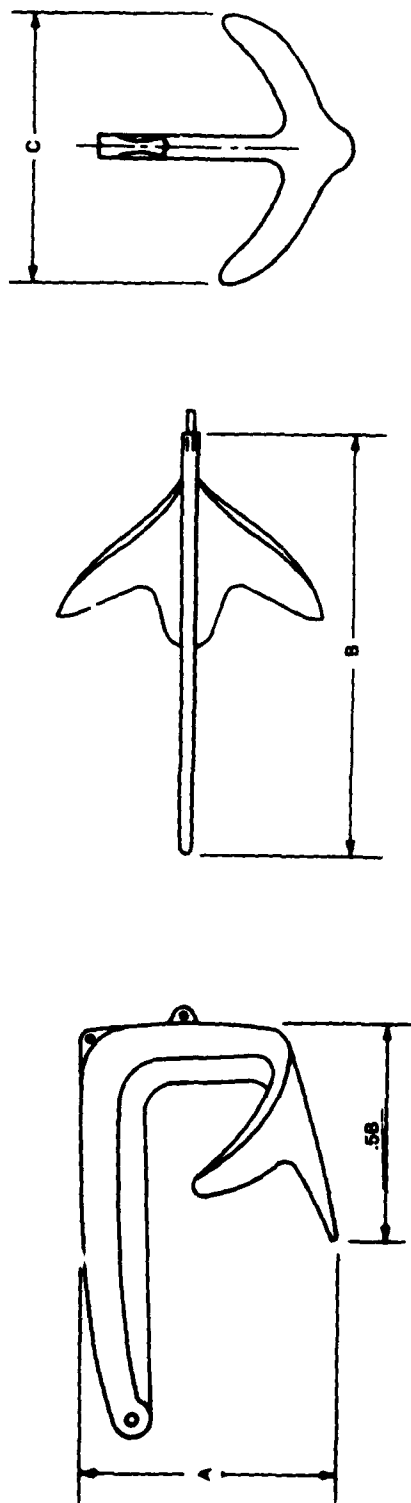
Figure B-1. Dimensions of standard Stockless anchor.



Nominal Weight (lb)	Dimensions of Anchors (in.)								
	A	B	C	D	E	F	G	H	I
200	23	25	10	42	2	9-1/2	23	6	59
1,000	28	43	75	80	—	—	28	—	80
3,000	41-1/2	69	18	129	4	19	41-1/2	13	109-1/2
6,000	55	82	24	144	5	21	55	15	143
9,000	62	96	27	160	6	27	62	16	170
12,000	69	108	30	186	7	30	69	18	197
15,000	76	121	33	205	8	32-3/8	76	20	224

Nominal Weight (lb)	Thickness of Plates (in.)									
	1	2	3	4	5	6	7	8	9	10
200	1/4	1/2	1/4	1/4	1/4	1/4	1/4	1/4 x 4	1/4	1/2
3,000	1-1/4	1	1/2	5/8	5/8	5/8	5/8	1/2 x 6	5/8	5/8
6,000	1-1/2	1	1/2	3/4	3/4	3/4	3/4	5/8 x 7	3/4	3/4
9,000	1-3/4	1-1/8	5/8	7/8	7/8	7/8	7/8	3/4 x 7	7/8	7/8
12,000	2	1-1/4	5/8	1	1	1	1	3/4 x 7	1	1
15,000	2-1/4	1-1/2	5/8	1-1/8	1-1/8	1-1/8	1-1/8	3/4 x 7-1/2	1-1/8	1-1/8

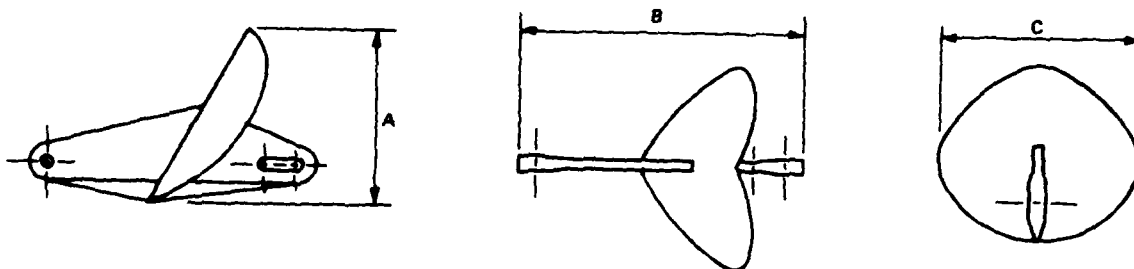
Figure B-2. Dimensions of Navy STATO anchor.



Nominal Weight		Dimensions (mm)		
kg	lb	A	B	C
*340	748	940	1930	1499
600	1320	1180	2060	1311
1000	2200	1375	2430	1554

*Note: 340 kg Bruce is welded, not cast, and has a twin plate shank separated by spacers (see Figure 15.)

Figure B-3. Dimensions of BRUCE anchor.



BRUCE ANCHOR
Nominal Weight

<u>kg</u>	<u>lb</u>
600	1320
1000	2200
3000	6600
6500	14300
9000	19800

CABLE DEPRESSOR DIMENSIONS
Nominal Weight

<u>kg</u>	<u>lb</u>	<u>A</u> <u>mm</u>	<u>B</u> <u>mm</u>	<u>C</u> <u>mm</u>
120	264	521	1061	698
200	440	720	1200	830
606	1331	1040	1735	1195
1350	2970	1355	2255	1555
1810	3982	1500	2500	1725

Figure B-4. Dimensions of BRUCE cable depressors.

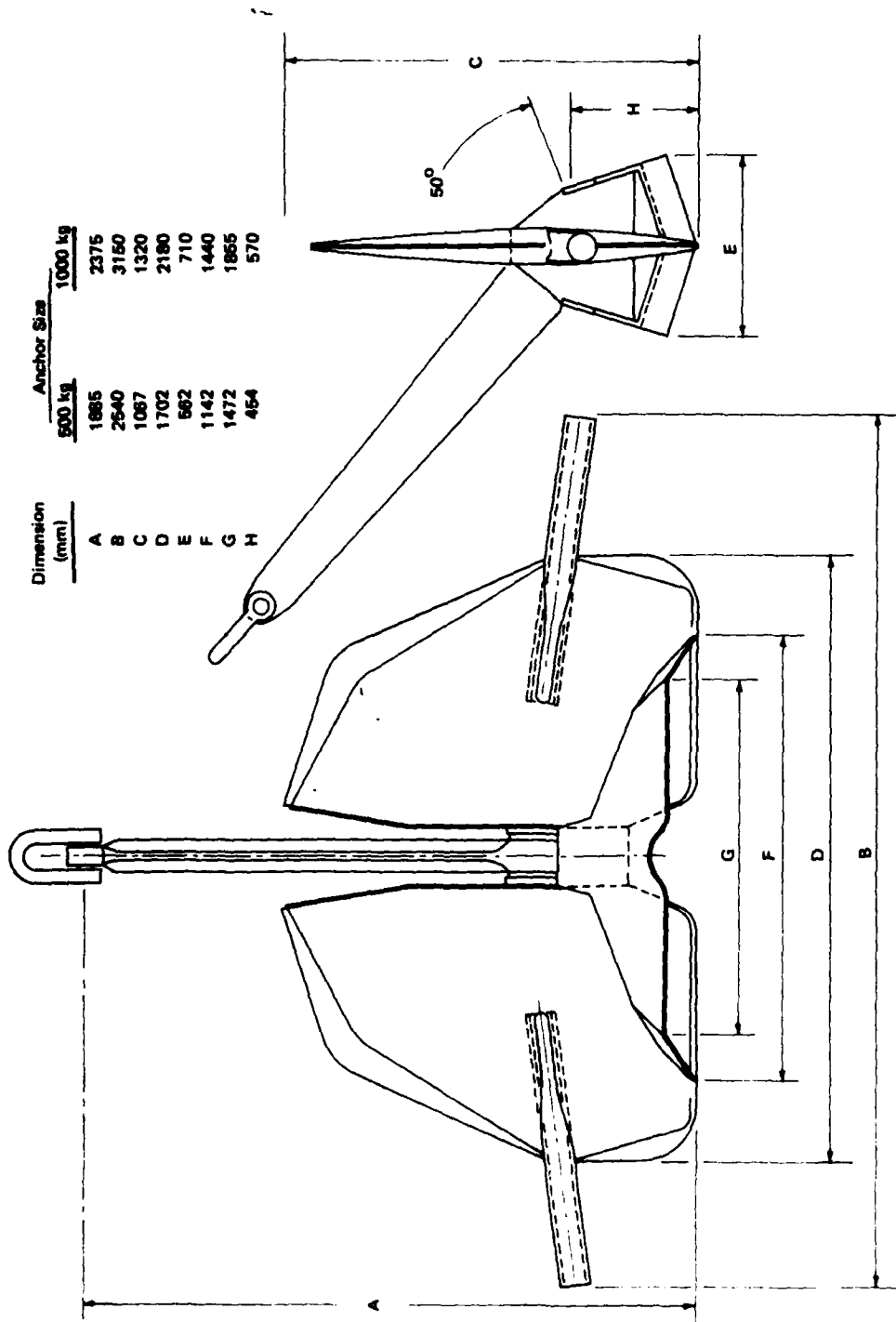


Figure B-5. Dimensions of STEVMUD® anchor.

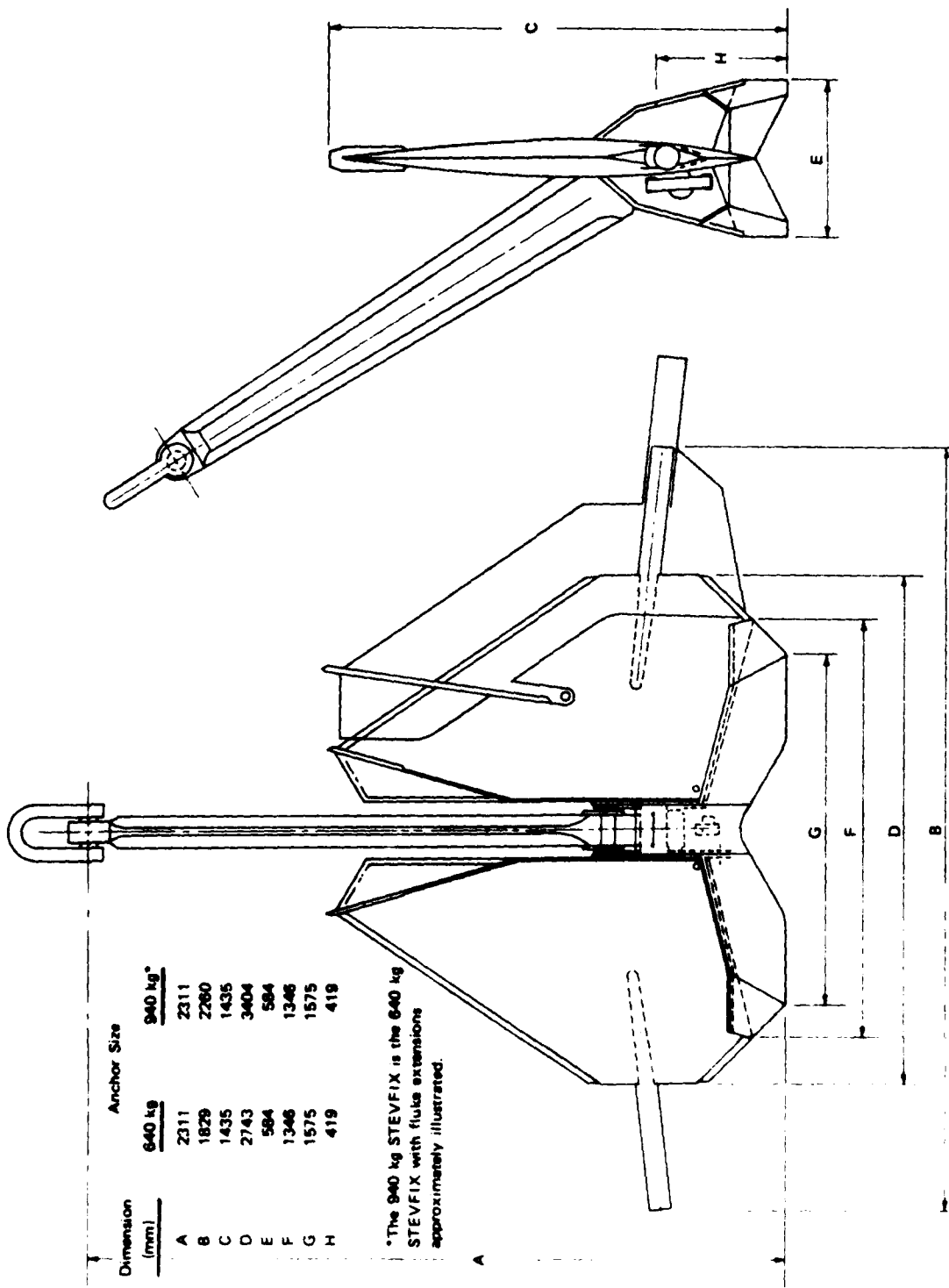


Figure B-6. Dimensions of STEVFIX® anchor.

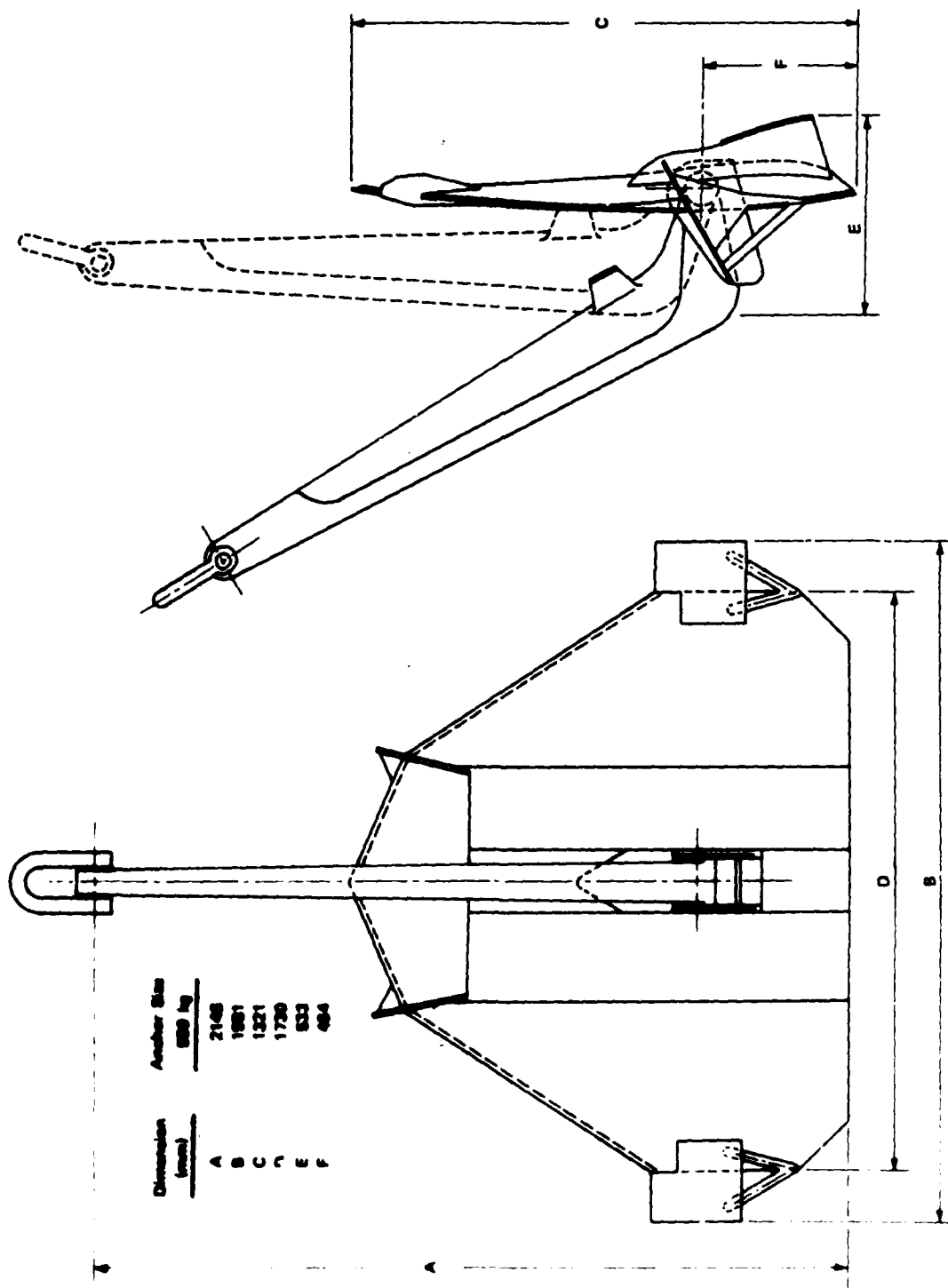


Figure B-7. Dimensions of Hook® anchor.

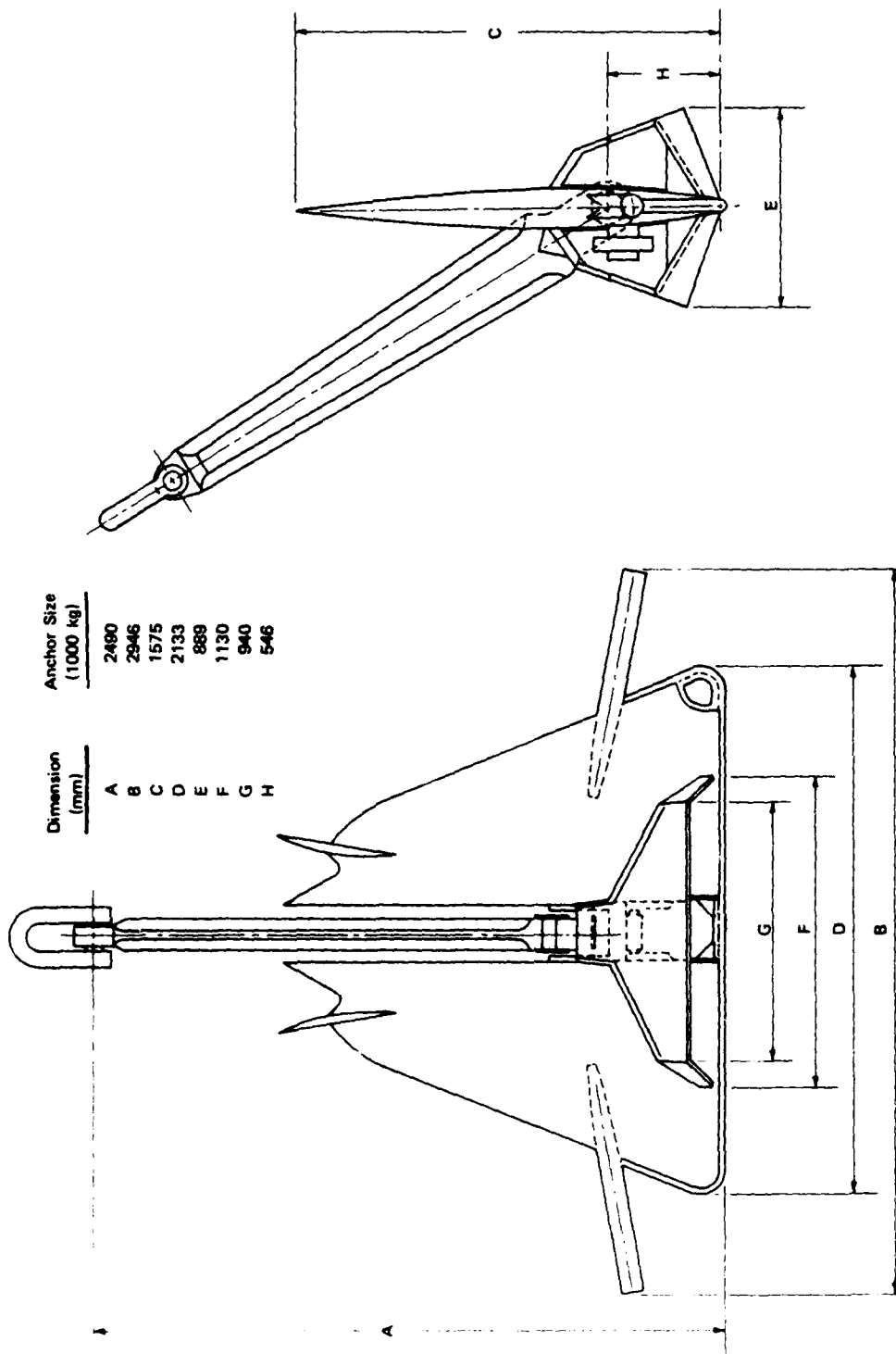


Figure B-8. Dimensions of STEVDIG® anchor.

Appendix C

STOCKLESS AND STATO ANCHOR TEST DATA

All test results for the Stockless and STATO anchors are included in this section. Anchor and deck tension, chain weight on bottom, anchor shank tip and crown penetrations, anchor shank longitudinal rotation (pitch), and anchor transverse rotation (roll) are plotted as functions of true anchor drag distance. Presented opposite each data plot is a digital listing of all plotted data plus additional descriptive data that may be useful during the eventual analysis of the data. When data were unavailable either through instrumentation difficulties or because the instrument pack was not used due to time constraints (this occurred at Indian Island), straight lines with a zero ordinate were plotted. There were several instances at San Diego where partial shorts at the load cell electrical connector occurred during testing. The anchor load cell was particularly sensitive to these shorts since its output, exclusively, was amplified at the anchor and transmitted to the vessel. When this occurred, all data but anchor load cell were recorded. At the fine sand site in San Diego Harbor, problems often occurred with the pressure transducer; these did not occur at the deeper dense clayey sand site at San Diego and at Indian Island. Apparently, partial kinking of the pressure transducer hose was sufficient to restrict water flow into the hose. For those tests where depth readings were obviously in error, columns 4, 11, 12, and 13 on the data summaries are absent. Also, anchor shank penetrations are not listed or plotted for the Stockless anchor even when package depth (column 4) is listed. An error was detected in the specification of package location on the shank. The correct location is listed in Table B-1. Shank penetrations can be calculated directly using the correct location in conjunction with anchor dimensions listed in Appendix B and anchor shank angles listed in Appendix C. Listed on most Appendix C tables is an embedment depth of the centerline of the anchor shank at the crown end of the anchor. This depth was recorded by crown wire measurement at the end of the test. This value reflects only the condition of the anchor at the end of drag and not necessarily peak anchor embedment.

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51

STOCKLESS ANCHOR TEST

```

TEST DATE          RA
TEST NO           1
TEST RESULTS      4
TEST AREA        4
START-END TIME    141N - 151E
CRFID AND TYPE    TIME SAND BATTOW. DEPTH 11-12 FT. M/LW
ANCHOR TYPE       CTOCKLFSC , 4400 LB. NO STARJ 17FOS 6R DFG. MOV. FINEFC
ANCHOR WEIGHT      5750.00 LB.
FLINE ANGLE-TYPE  60.00 DEG. - 0 0=MOVY 12FIX
LINE ANCHOR TYPE  0.00 LB.
LINE ANCHOR WEIGHT 0.00 FEET
MAIN-LINE ANCHOR SEPARATION 0 - 0.0 LB.
NEEDS CONNO. WTS. EACH-TOTAL WT. ANCHOR TO GIFT 1,125IN DIFLOCK CHAIN TO 100FT 2,01N STIM-
MODIFY LINE DESCRIPTION

```

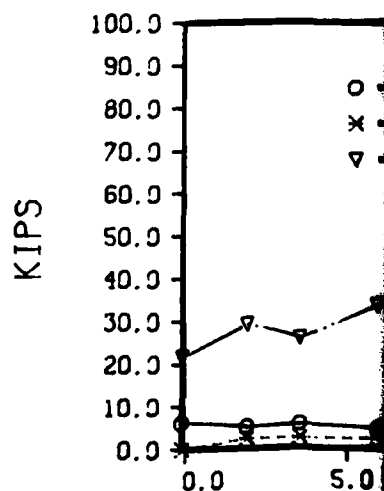
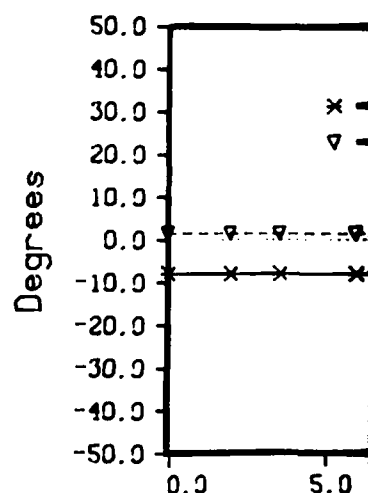
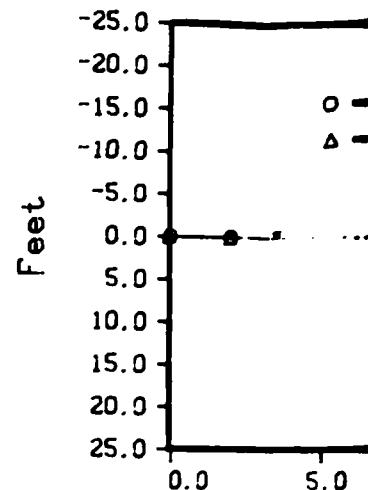
NOTE - INITIAL CHALK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. ስጋል በጥላላ	5. ዕገላገል ልብ	9. ልብ ስጋል ስጋል	13. ልብ ስጋል ስጋል
2. ስጋል ስጋል	6. ልብ ስጋል	10. ልብ ስጋል ስጋል	14. ስጋል ስጋል
3. ልብ ስጋል ስጋል	7. ስጋል ስጋል ስጋል	11. ልብ ስጋል ስጋል	15. ስጋል ስጋል ስጋል
4. ስጋል ስጋል	8. ስጋል ስጋል	12. ልብ ስጋል ስጋል	

[illegible]

DISTANCE BARGE TRAVELLED	50.0
DISTANCE ANCHOR TRAVELLED	49.5

NOTE - POSITIVE CHANK
ANGLE INDICATES
CHANK TID BELOW
CROWN



ay # - 88

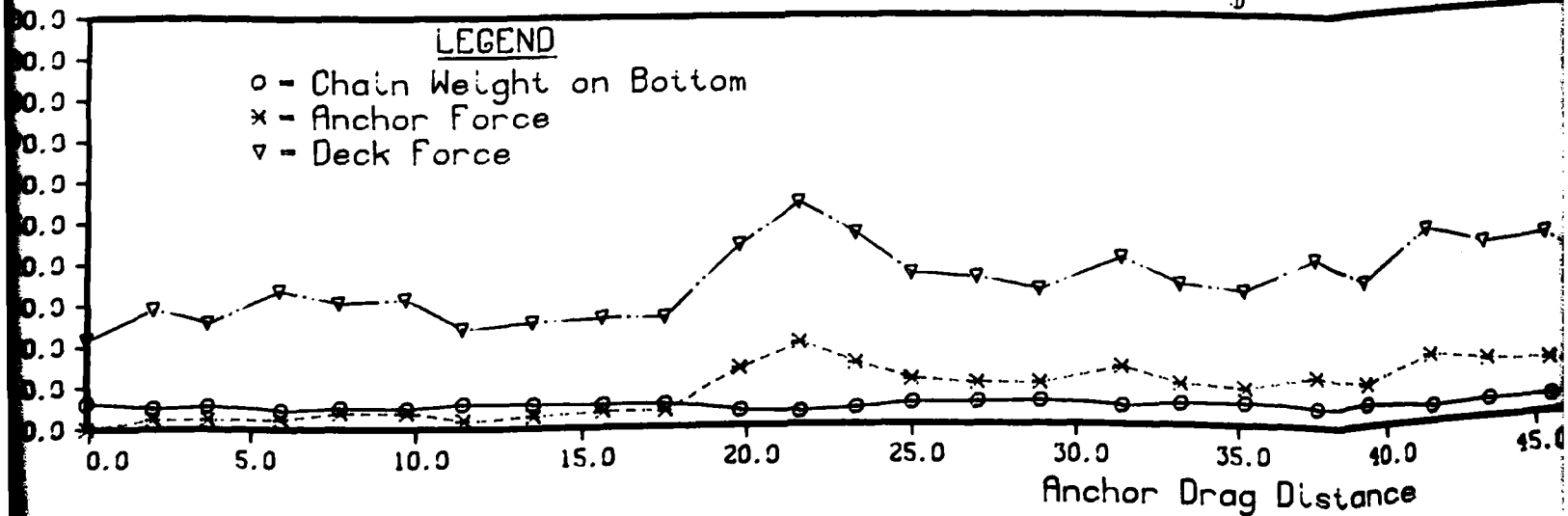
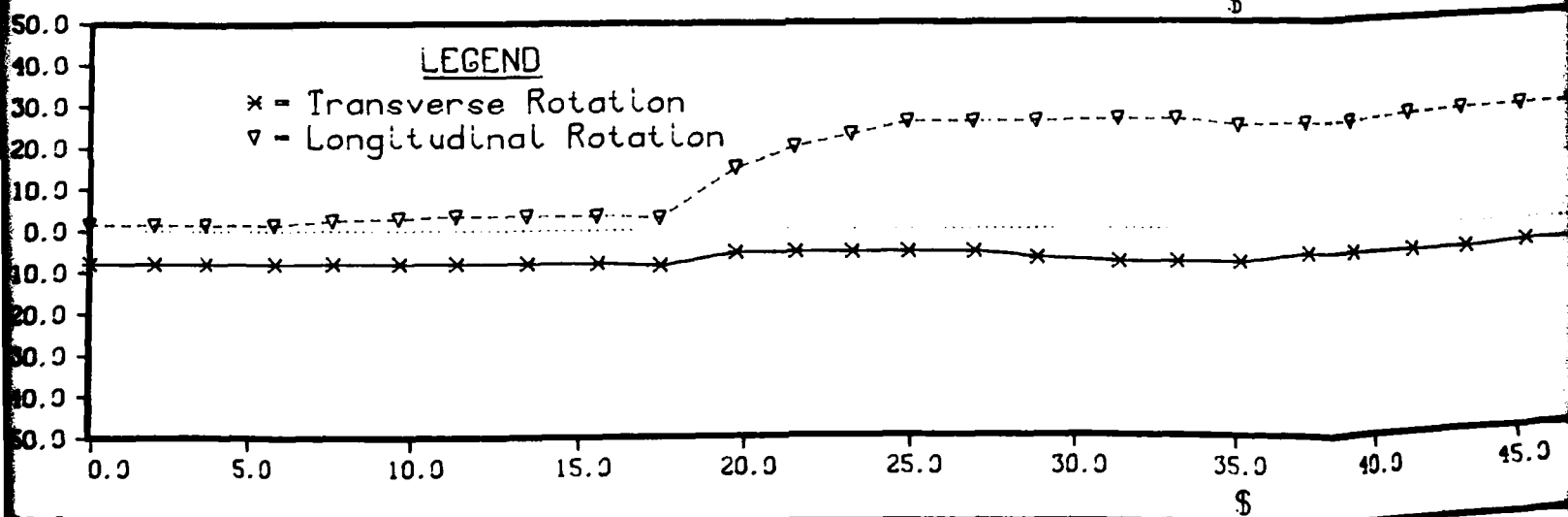
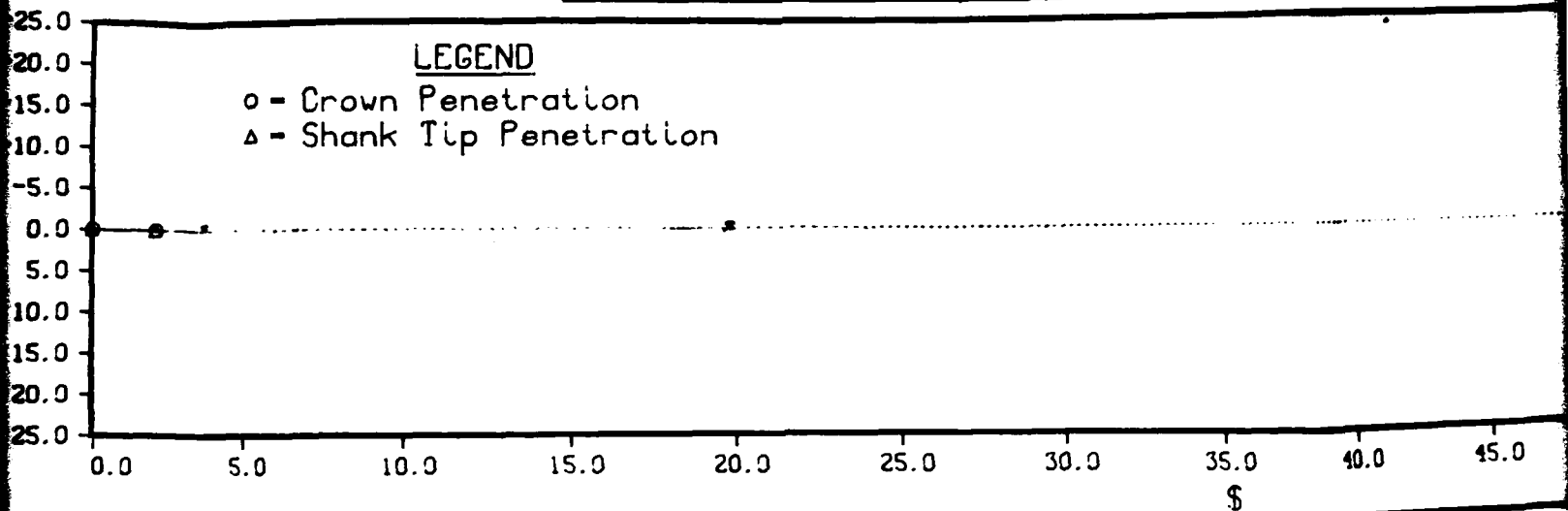
st No. - 1

st Series No. - 4

SAN DIEGO HARBOR 1500FT. SOUTHEAST OF BUOY 49

stockless, 5000lb. no stabilizers 48 deg. mov. flukes

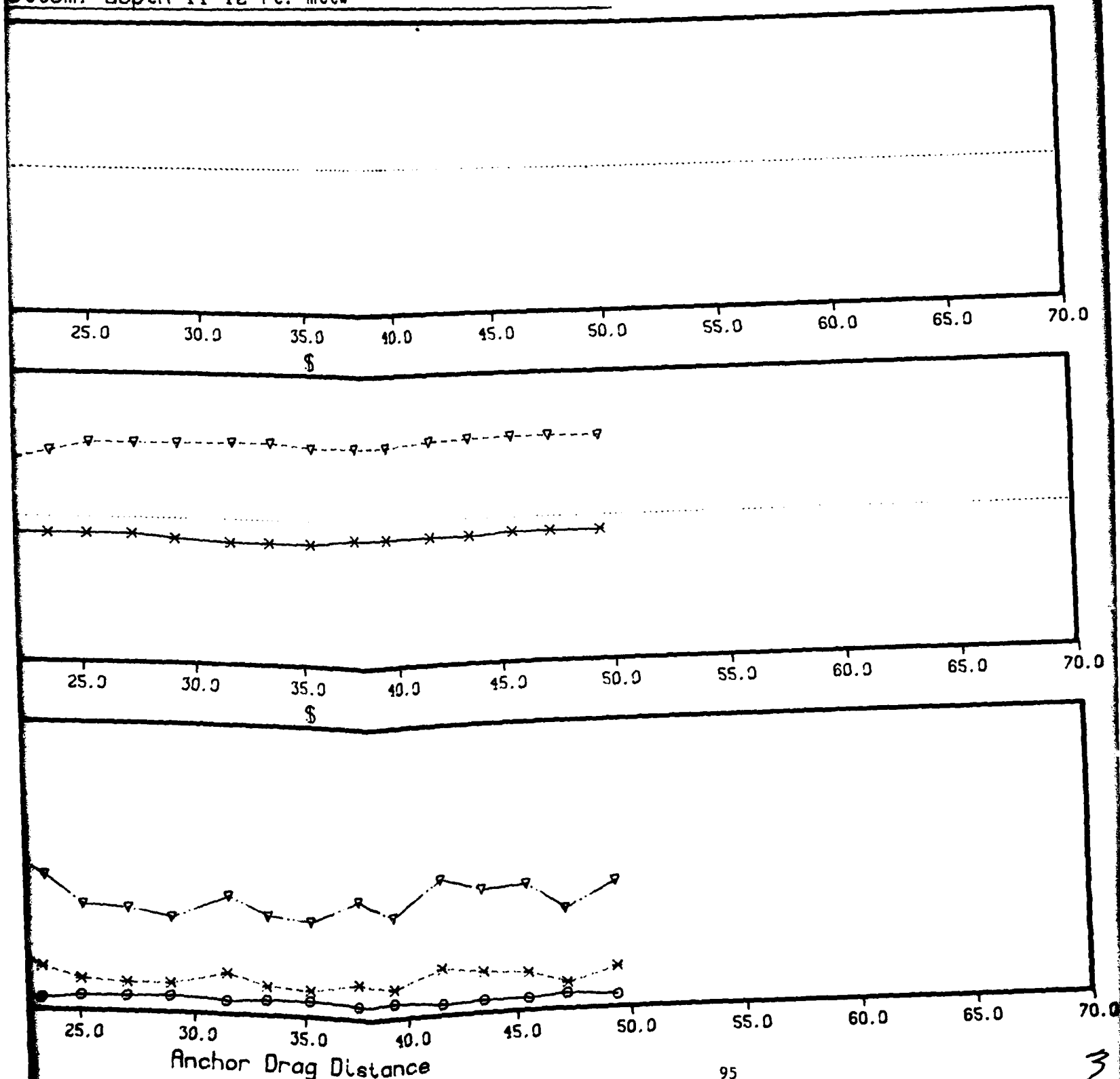
fine sand bottom. depth 11-12 ft. mllw



1500FT. SOUTHEAST OF BUOY 49

5000lb. no stabilizers 48 deg. mov. flukes

bottom. depth 11-12 ft. mllw



Day # - 88
Test No. - 2
Test Series No. -

STOCKLESS ANCHOR TEST

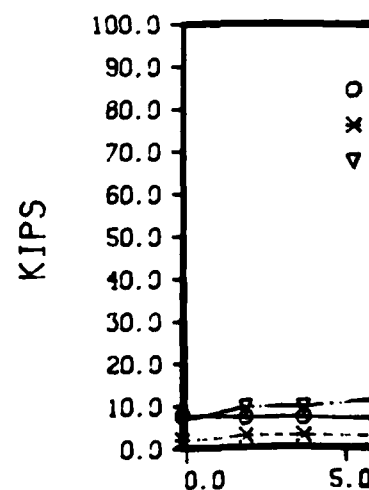
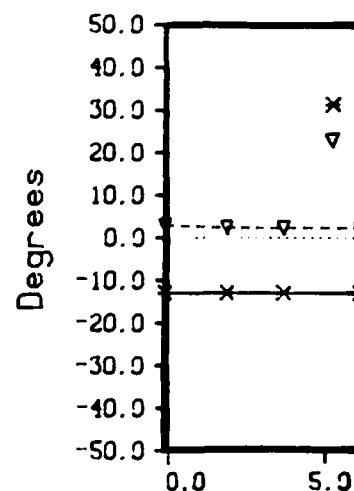
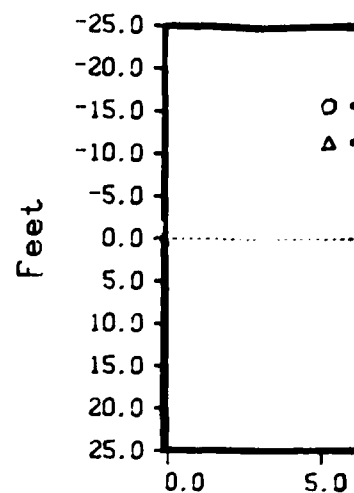
TEST DATE 08
TEST NO. 2
TEST SERIES 4
TEST AREA CAN DIEGO MARINO 1500 FT. SOUTHEAST OF RIMY 49
START-END TIMES 1626 - 1636
SEA/ANCHOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
ANCHOR TYPE STOCKLESS 5000 LB. NO STABILIZERS 4A DEG. MOV. FLINKER
ANCHOR WEIGHT 5350.00 LB.
FLINK ANGLE TYPE 44.00 DEG. - 0 0-NOV 16F1X
AUX. ANCHOR TYPE 0.00 LB.
AUX. ANCHOR WEIGHT 0.00 LB.
MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
DEPRESSORS, NO.-WT, EACH-TOTAL WT. ANCHOR TO 90FT 1.125IN. DIFLOCK CHAIN TO 100FT 2.0IN STD-
MOORING LINE DESCRIPTION LINK CHAIN TO 400FT 2IN. WIDE BOPF

1. DRAG DISTANCE 2. DECK TENSION 3. ANCHOR TENSION 4. PACKAGE DEPTH 5. ROTATION ANGLE 6. SHANK ANGLE 7. WIDE BOPF ANGLE 8. DECK HORIZ. FORCE 9. CHAIN LENGTH ON BOTTOM 10. CHAIN WEIGHT ON BOTTOM 11. ANCHOR CROWN DEPTH 12. ANCHOR SHANK TIP DEPTH 13. ANCHOR FLINK TIP DEPTH 14. WATER DEPTH 15. TOTAL BOTTOM WEIGHT

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	FEET	FEET	FEET	FEET	FEET	FEET
0.0	7.0	2.0	0.0000	-13.0	2.0	11.9	4.8	444.9	7828.3	0.0000	0.0000	0.0000	11.0	11178.3
2.0	10.0	3.0	0.0000	-13.0	2.4	11.4	9.8	356.3	7260.9	0.0000	0.0000	0.0000	11.0	12618.9
3.0	10.0	3.0	0.0000	-13.0	2.4	11.5	9.8	359.0	7278.0	0.0000	0.0000	0.0000	11.0	12628.0
4.2	12.0	3.0	0.0000	-13.0	2.4	11.7	11.8	386.4	6960.9	0.0000	0.0000	0.0000	11.0	12290.9
8.3	14.0	4.0	0.0000	-12.5	2.4	10.4	15.7	259.8	6783.4	0.0000	0.0000	0.0000	11.0	11713.4
9.5	12.0	4.0	0.0000	-10.5	3.0	10.0	11.8	344.9	7187.9	0.0000	0.0000	0.0000	11.0	12537.9
12.1	14.0	6.0	0.0000	-10.0	3.0	10.0	15.8	263.3	6997.3	0.0000	0.0000	0.0000	11.0	11867.3
12.6	14.0	6.0	0.0000	-10.0	3.0	9.3	15.8	269.3	6886.0	0.0000	0.0000	0.0000	11.0	12076.0
15.8	20.0	11.0	0.0000	-10.0	19.5	9.0	19.8	252.3	6143.0	0.0000	0.0000	0.0000	11.0	11603.0
17.9	24.0	17.0	10.0	-10.0	22.0	8.4	25.7	231.2	5673.5	0.0000	0.0000	0.0000	11.0	10823.5
19.7	24.0	14.0	11.3	-10.0	21.5	8.3	23.7	241.7	5807.2	0.0000	0.0000	0.0000	11.0	11157.2
21.6	25.0	17.0	11.2	-10.0	23.4	8.0	24.8	241.2	5792.4	0.0000	0.0000	0.0000	11.0	11147.4
23.8	27.0	16.0	10.8	-9.0	24.4	8.2	24.7	229.6	5620.7	0.0000	0.0000	0.0000	11.0	10774.7
25.2	22.0	10.0	10.9	-8.0	25.0	7.7	21.8	257.9	6324.0	0.0000	0.0000	0.0000	11.0	11174.0
27.5	24.0	10.0	10.9	-8.0	24.0	7.7	25.8	241.1	5788.1	0.0000	0.0000	0.0000	11.0	11178.1
29.2	22.0	10.4	10.4	-7.5	24.4	7.7	21.8	257.9	6324.0	0.0000	0.0000	0.0000	11.0	11174.0
31.6	24.0	10.7	10.7	-6.5	25.0	7.7	27.7	232.7	5520.1	0.0000	0.0000	0.0000	11.0	10874.1
33.3	24.0	11.0	11.0	-7.0	25.4	7.7	23.8	249.5	6056.0	0.0000	0.0000	0.0000	11.0	11406.0
35.7	31.0	11.2	11.2	-10.5	26.3	7.7	20.7	220.0	5118.1	0.0000	0.0000	0.0000	11.0	10648.1
37.4	29.0	11.3	11.3	-10.5	25.0	7.3	28.8	234.8	5586.8	0.0000	0.0000	0.0000	11.0	10946.8
39.2	24.0	10.4	10.4	-10.5	24.0	7.3	25.8	246.8	5988.0	0.0000	0.0000	0.0000	11.0	11318.0
41.3	32.0	11.5	11.5	-7.0	25.0	7.0	11.8	228.0	5371.9	0.0000	0.0000	0.0000	11.0	10721.9
43.3	33.0	10.9	10.9	-6.5	26.3	7.0	12.8	224.2	5250.0	0.0000	0.0000	0.0000	11.0	10600.0
45.1	24.0	10.7	10.7	-6.5	25.0	7.1	25.8	249.6	6058.1	0.0000	0.0000	0.0000	11.0	11408.1
47.4	32.0	11.1	11.1	-7.0	26.3	7.2	11.7	224.5	5261.0	0.0000	0.0000	0.0000	11.0	10611.0
49.2	27.0	10.9	10.9	-7.0	24.4	7.1	26.8	245.7	5934.5	0.0000	0.0000	0.0000	11.0	11284.5

DISTANCE BARGE TRAVELLED 50.0
DISTANCE ANCHOR TRAVELLED 49.2

NOTE - POSITIVE SHANK
ANCHOR INDICATES
SHANK TIP REFIN
CROWN



- 88

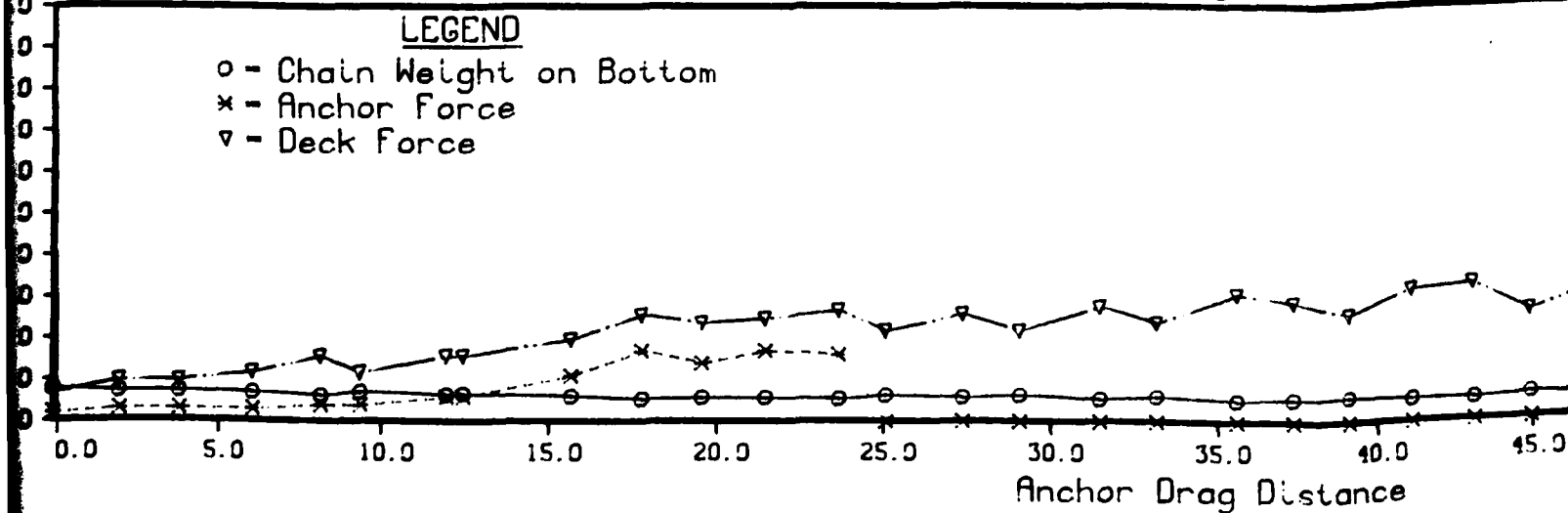
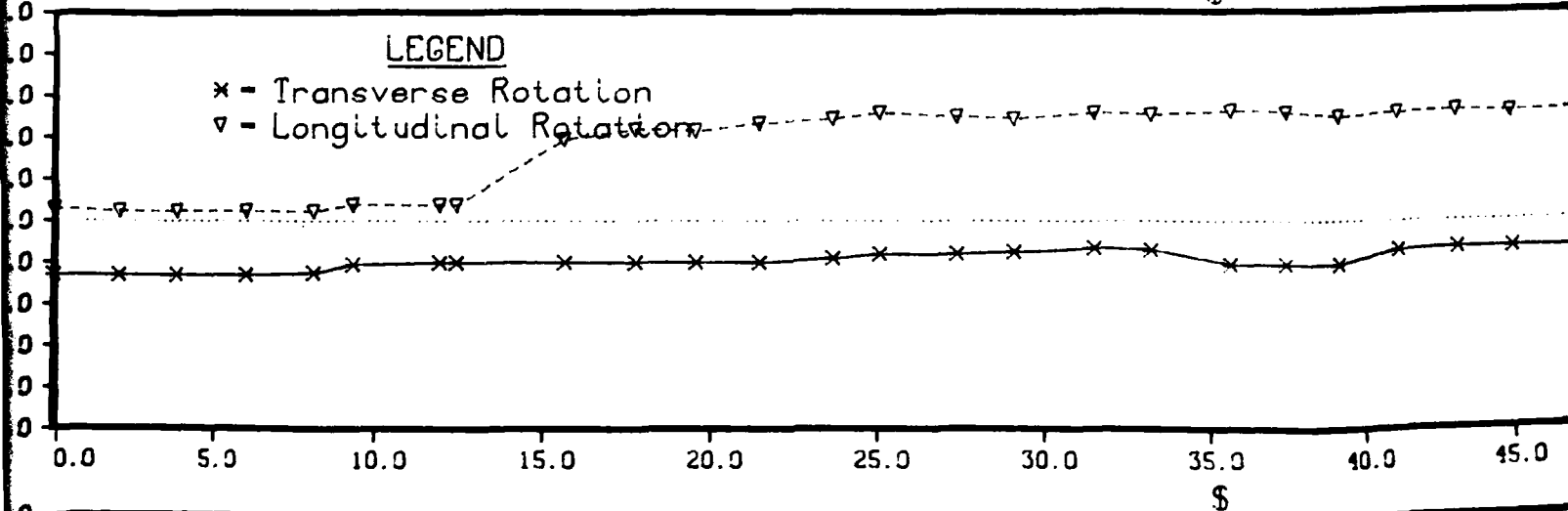
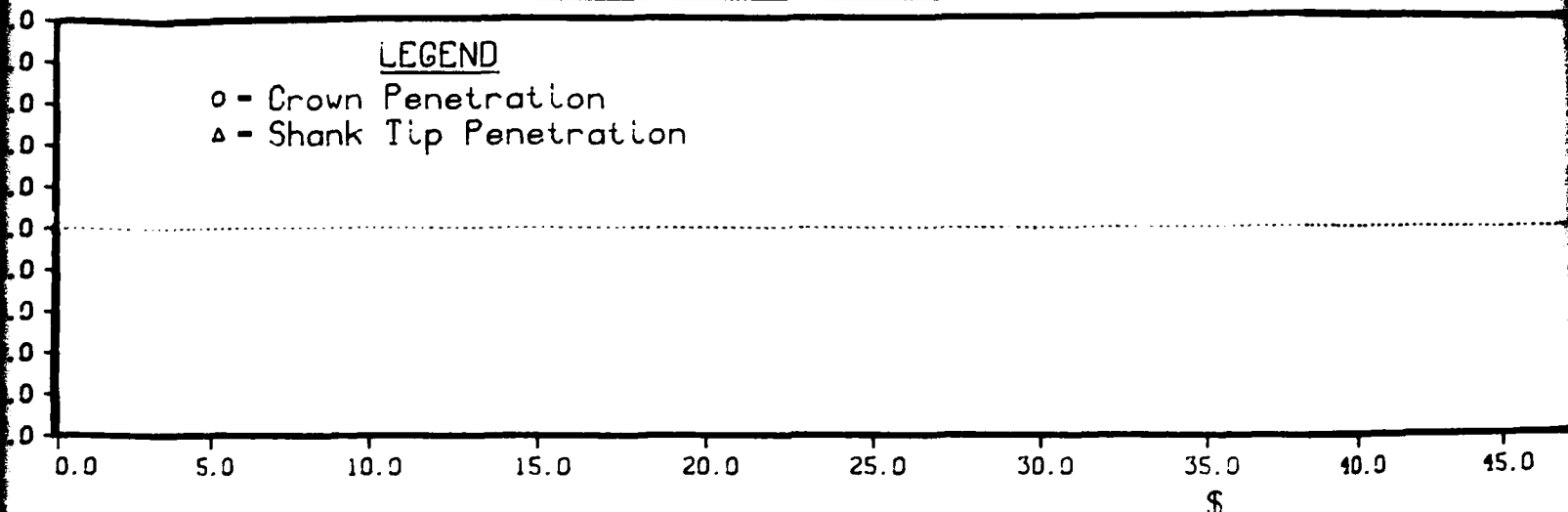
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

No. - 2

stockless, 5000lb. no stabilizers 46 deg. mov. flukes

Series No. - 4

fine sand bottom. depth 11-12 ft. mllw

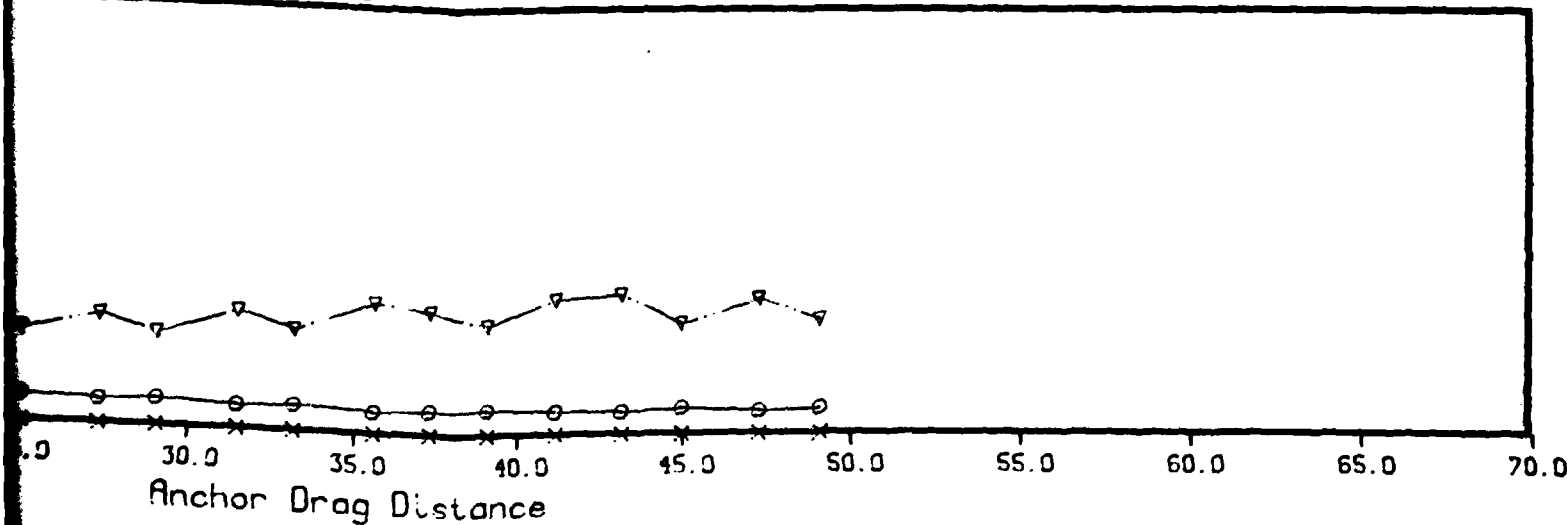
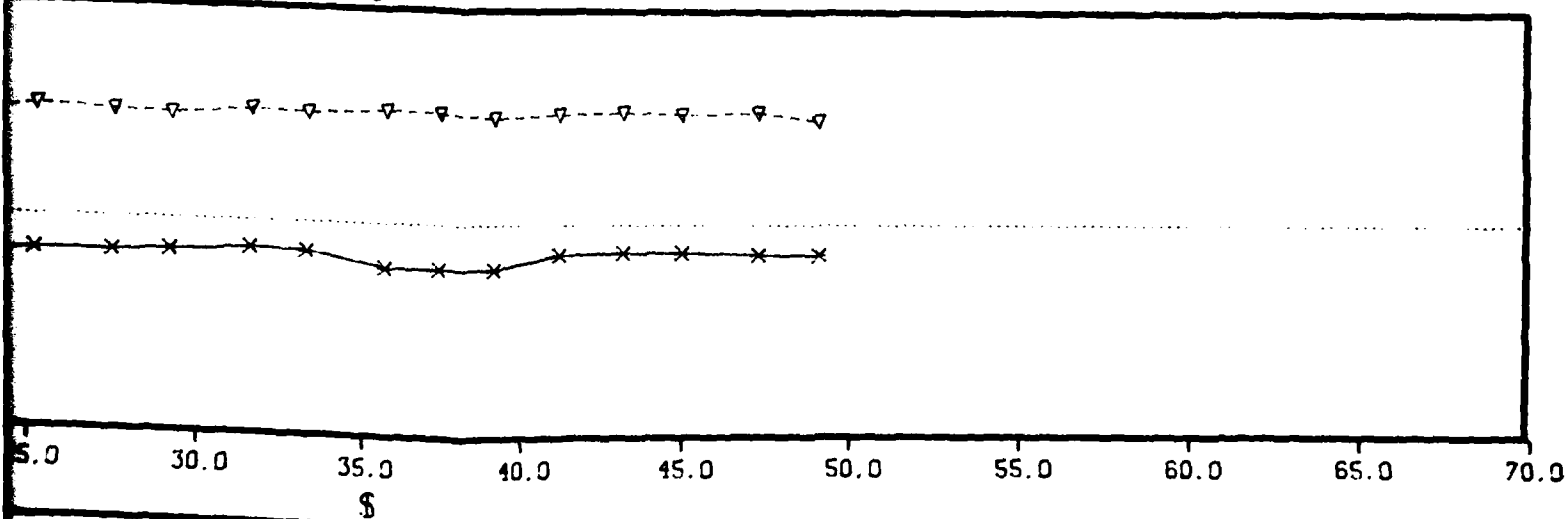
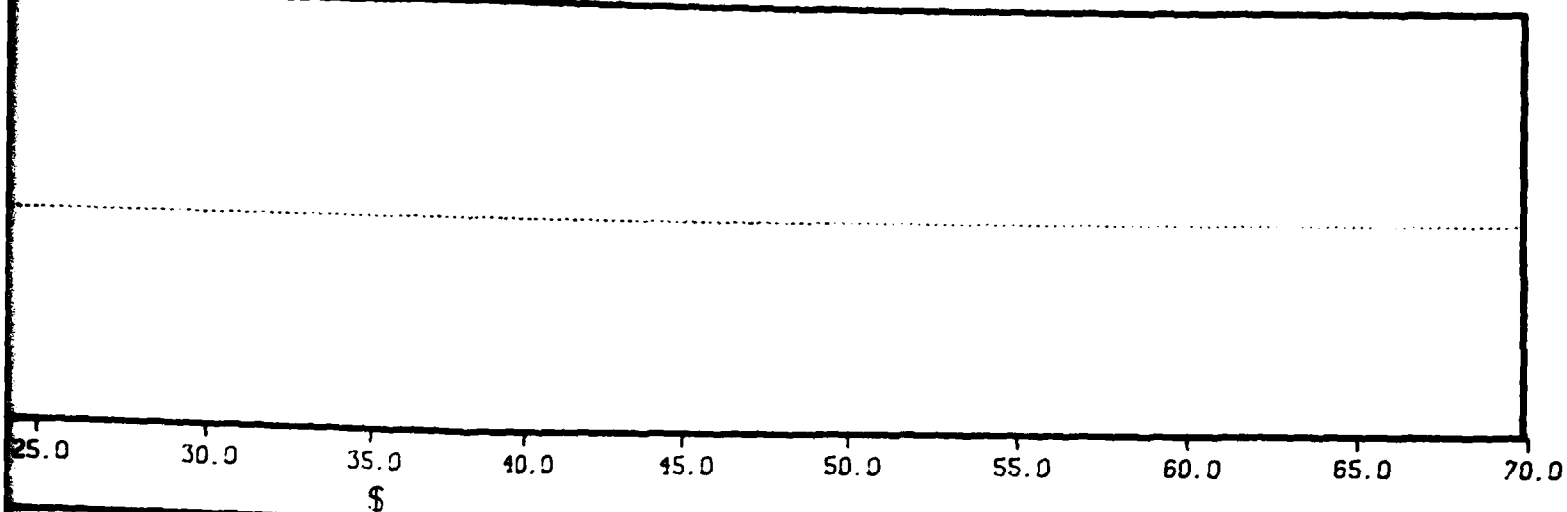


2

0 FT. SOUTHEAST OF BUOY 49

b. no stabilizers 48 deg. mov. flukes

a. depth 11-12 ft. mllw



Anchor Drag Distance

3

Day # - 88
Test No. - 3
Test Series No. - 4

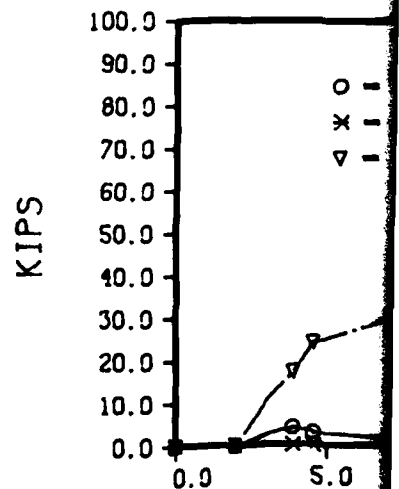
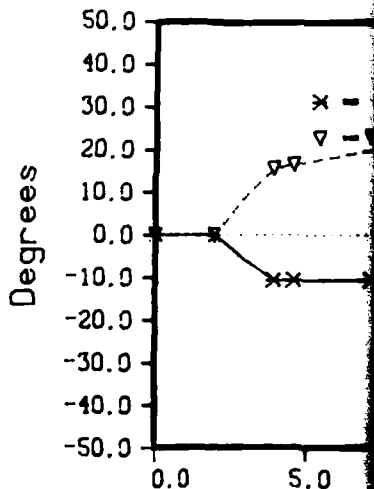
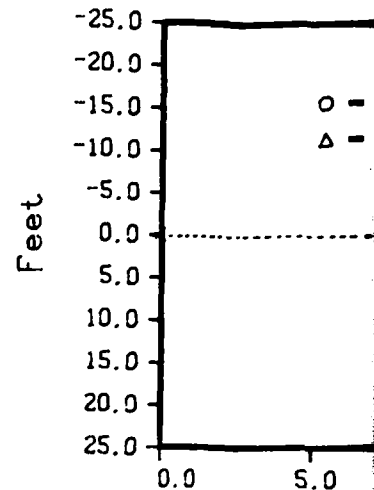
STOCKLESS ANCHOR TEST

TEST DATE: RB
TEST NO.: 3
TEST SERIES: 4
TEST AREA: SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF RUNY 49
START-END TIMES: 1730 - 1741
SEAFLOR TYPE: FINE SAND BOTTOM. DEPTH 11-12 FT. MLLW
ANCHOR TYPE: STOCKLESS 5000 LB. NO STABILIZERS 48 DEG. MOV. FLWEC
ANCHOR WEIGHT: 5350.00 LB.
FLWEC ANGLE-TYPE: 48.00 DEG. - 0 RANOV 10011
AUX. ANCHOR TYPE: 0.00 LB.
AUX. ANCHOR WEIGHT: 0.00 FEET
MAIN-AUX ANCHOR SEPARATION: 0 - 0.0 - 0.0 LB.
DEPRESSORS, NO.-WT, EACH-TOTAL WT.: ANCHOR TO 00FT 1.125IN. DIELOCK CHAIN TO 100FT 2.0IN STUN-
MOORING LINE DESCRIPTION: LINK CHAIN TO 400FT 2IN. WIRE ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUX TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1 FEET	2 KIPS	3 KIPS	4 FEET
0.0	0.0	0.0	0.0
2.0	0.0	0.0	0.0
4.0	18.0	12.0	-10.5
6.0	25.0	11.9	-10.5
7.3	32.0	12.2	-10.5
8.9	37.0	11.8	-10.5
10.8	38.0	11.8	-10.5
12.3	32.0	11.5	-8.5
13.4	27.0	11.7	-8.0
16.3	26.0	11.7	-8.0
18.5	28.0	11.4	-9.0
19.6	23.0	11.5	-10.0
22.4	27.0	11.7	-10.0
23.9	26.0	11.7	-10.0
26.1	32.0	11.4	-10.0
27.5	27.0	11.7	-9.0
30.0	31.0	11.4	-9.0
31.5	26.0	11.2	-9.0
33.7	26.0	11.4	-10.0
35.5	24.0	11.6	-10.0
37.9	29.0	11.9	-10.0
40.1	32.0	11.4	-10.0
41.9	30.0	11.5	-10.0
44.1	32.0	11.5	-10.0
45.9	27.0	11.3	-8.5

DISTANCE BARGE TRAVELLED 50.0
DISTANCE ANCHOR TRAVELLED 48.5

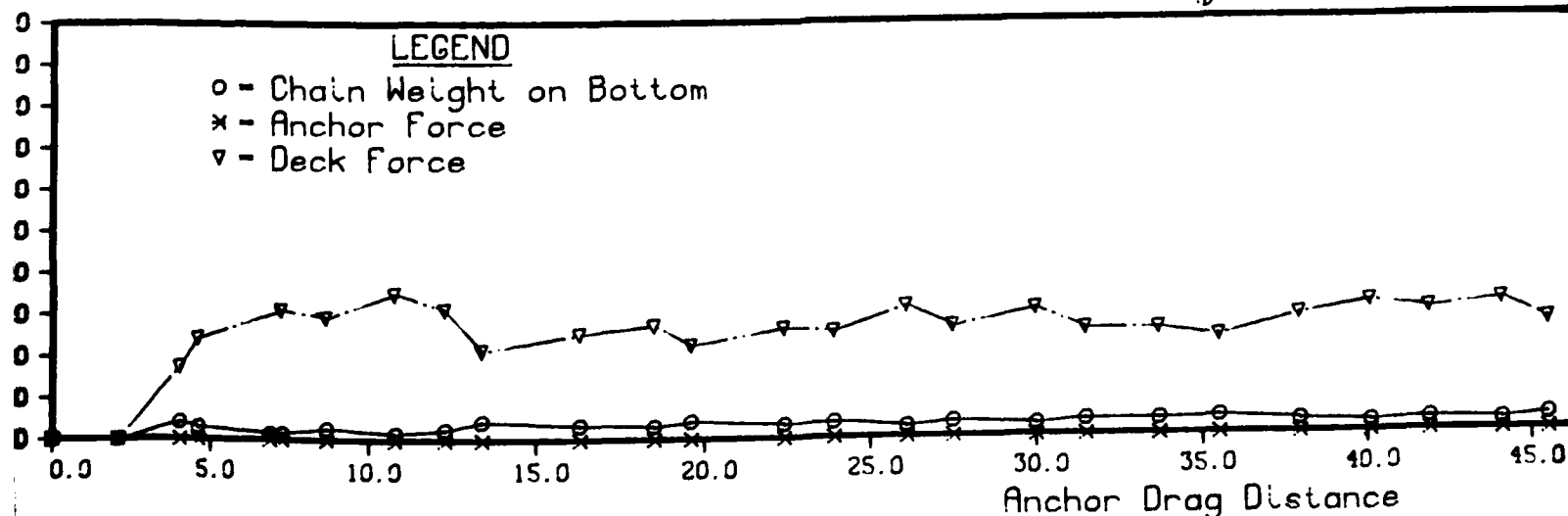
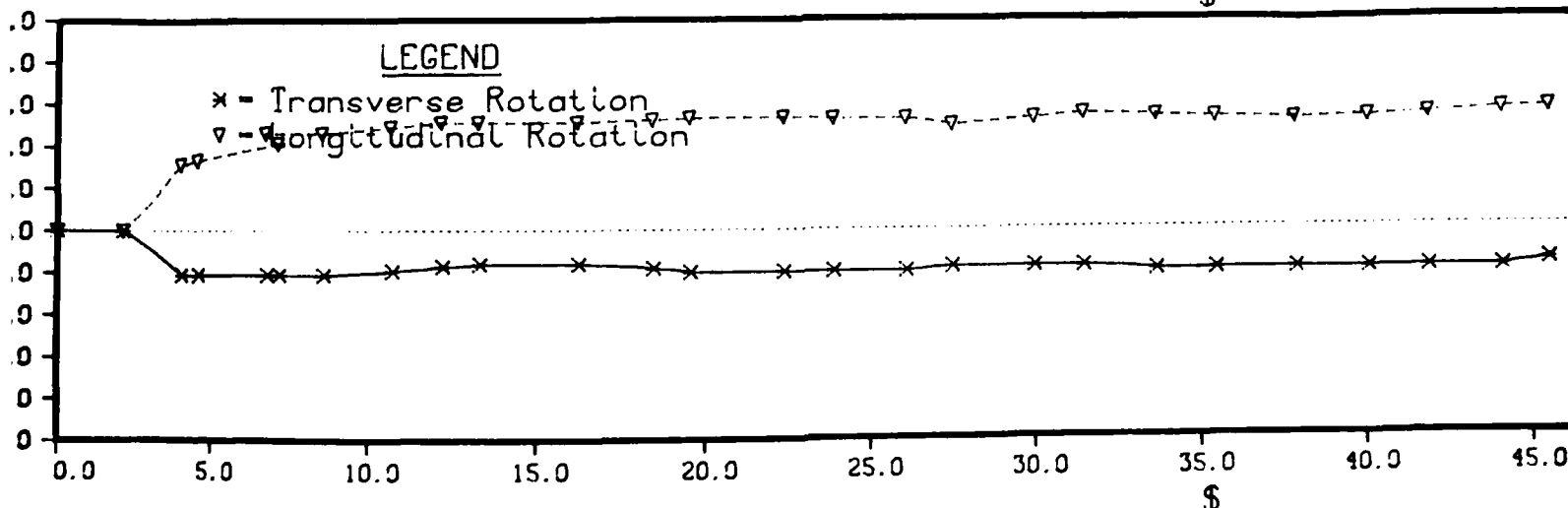
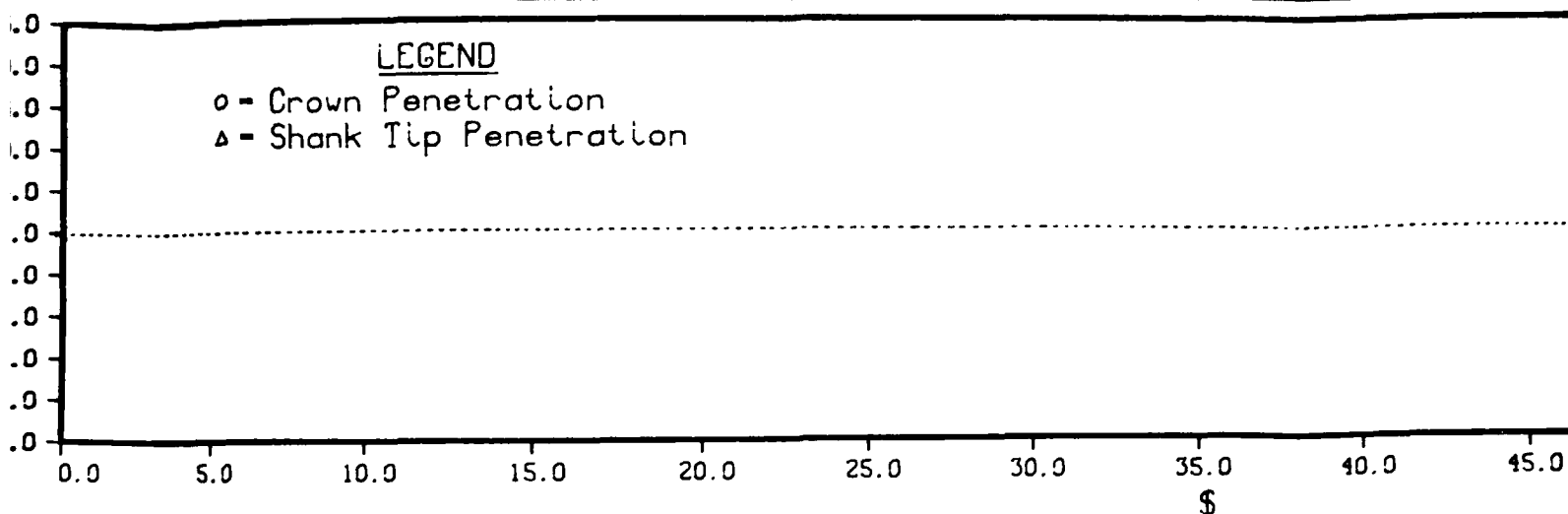
NOTE - POSITIVE SHANK
ANGLE INDICATES
SHANK TIP BELOW
HORIZON



SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

stockless, 5000lb. no stabilizers 48 deg. mov. flukes

fine sand bottom. depth 11-12 ft. mllw

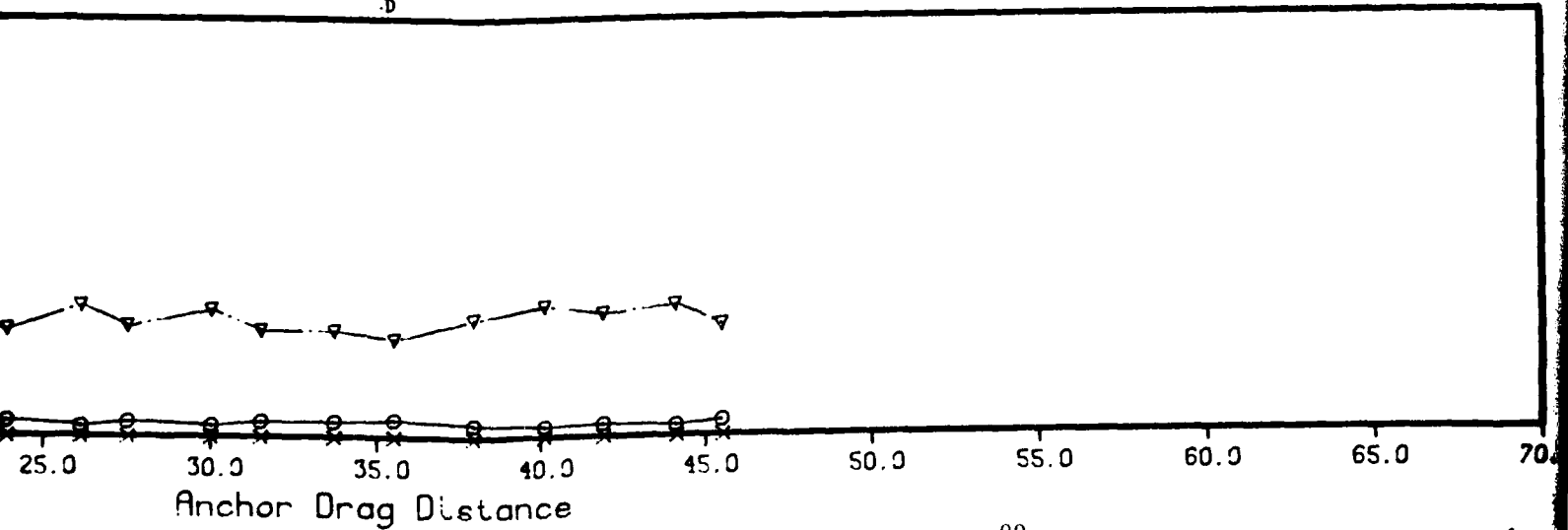
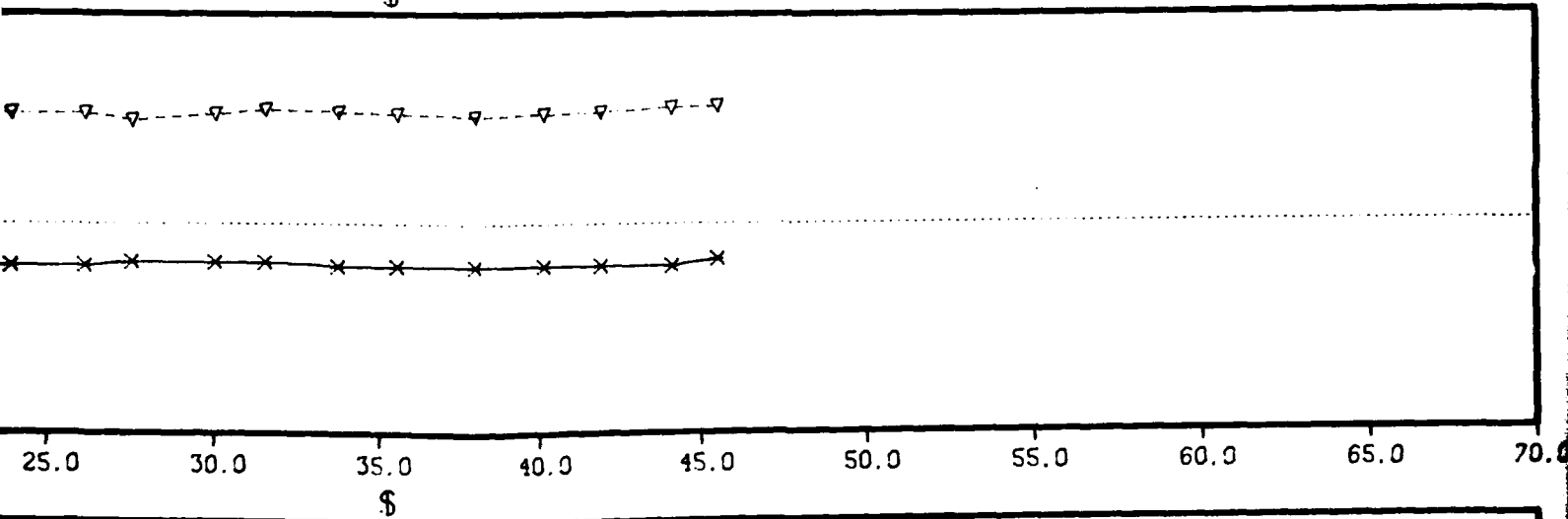
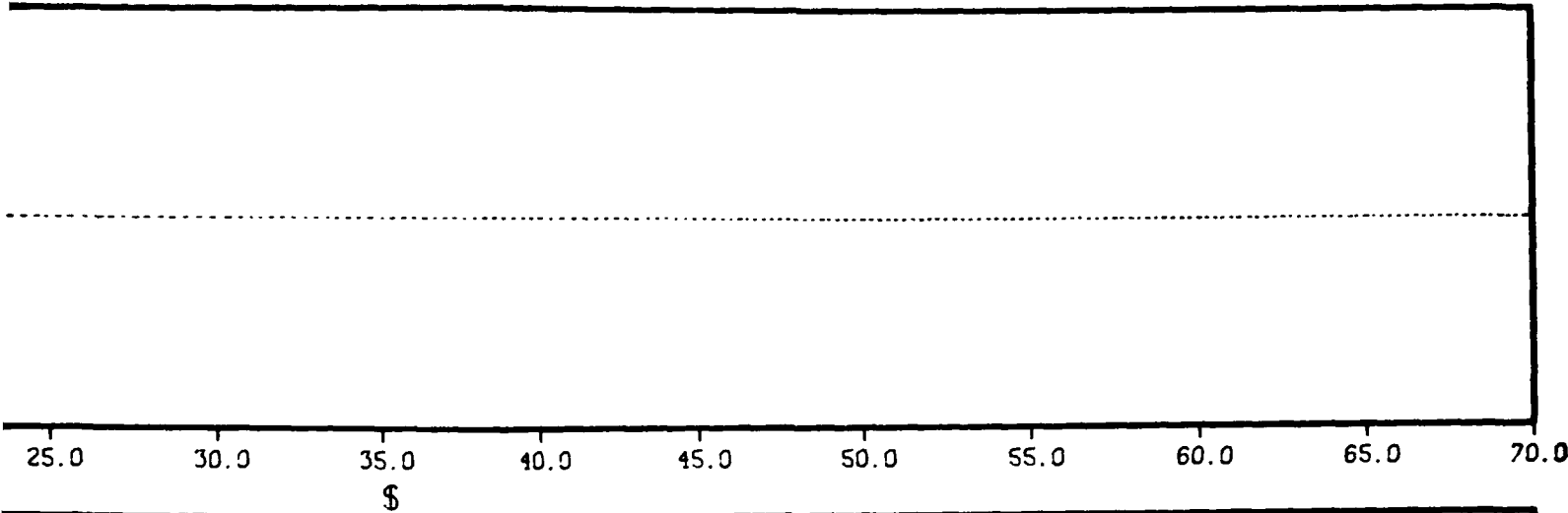


2

0 FT. SOUTHEAST OF BUOY 49

lb. no stabilizers 48 deg. mov. flukes

n. depth 11-12 ft. mllw



Anchor Drag Distance

Day # - 89
 Test No. - 1
 Test Series No. -

STOCKLESS ANCHOR TEST

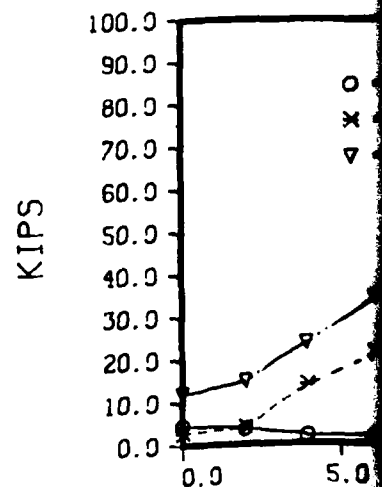
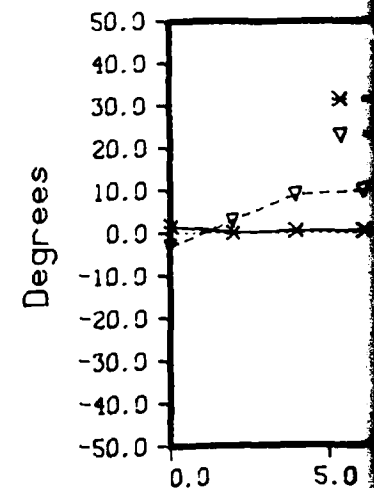
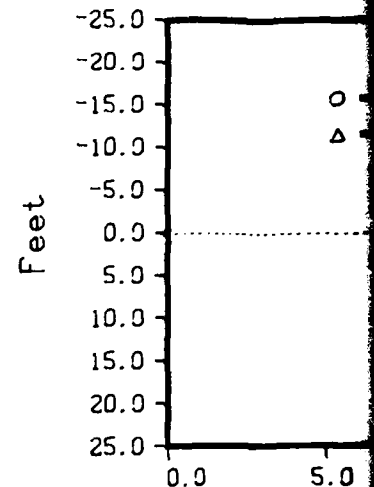
TEST DATE 89
 TEST NO. 1
 TEST SITES 5
 TEST AREA CAN DIEGO MARINO 1500 FT. SOUTHEAST OF BUOY 49
 START-END TIMES 1103 - 1109
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. WLM
 ANCHOR TYPE STOCKLESS 5000 LB. STABILIZER-ANCHOR, 700. 75 DEG. FT. FLIKE
 ANCHOR WEIGHT 5050.00 LB.
 FLIKE ANGLE-TYDF 15.00 DEG. - 1 REMOV 1xFT
 ANCHOR TYPE
 ANCHOR WEIGHT 0.00 LB.
 MAIN-ANCHOR SEPARATION 0.0 FEET
 DEPRESSIONS, NO.-WT, EACH-TOTAL WT. 0 - 0.0 - 0.0 LB.
 WINDING LINE DESCRIPTION ANCHOR TO 90FT 1.125IN. DI FLOCK CHAIN TO 100FT 2.0IN. STUB-
 LINK CHAIN TO 400FT 2IN. WIDE ROOF

NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT REACHED WATERDEPTH

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLIKE TIP DEPTH
2. DECK TENSION	6. CHAIN ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIDE ROOF ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR CHAIN TIP DEPTH	
1	2	3	4
FEET	KIPS	KIPS	FEET
0.0	17.0	7.0	16.1
2.0	16.0	4.0	16.4
4.0	25.0	16.0	16.9
6.0	34.0	22.0	17.0
8.0	44.0	27.0	17.1
10.0	44.0	28.0	17.5
12.0	54.0	35.0	17.7
NOTE- ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 12.0 FEET			

DISTANCE RANGE TRAVELLED 12.0
 DISTANCE ANCHOR TRAVELLED -4.2

NOTE - DIRECTION CHAIN
 ANGLE INDICATES
 CHAIN TIP DOWN
 DOWN



Day # - 89

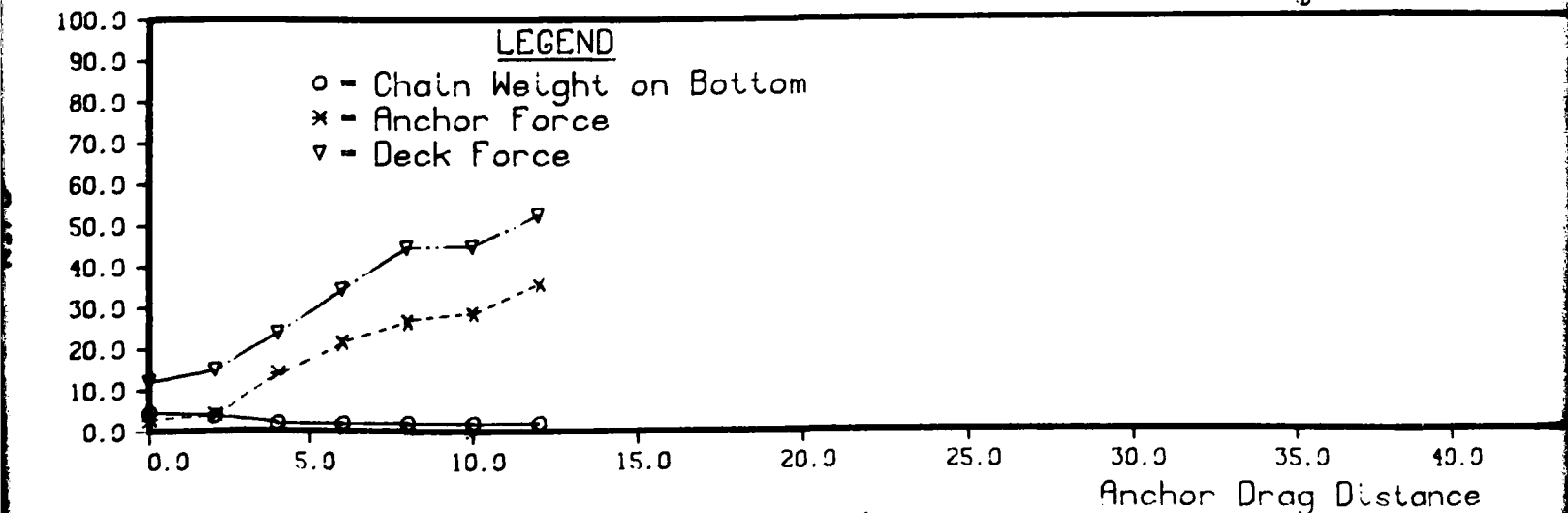
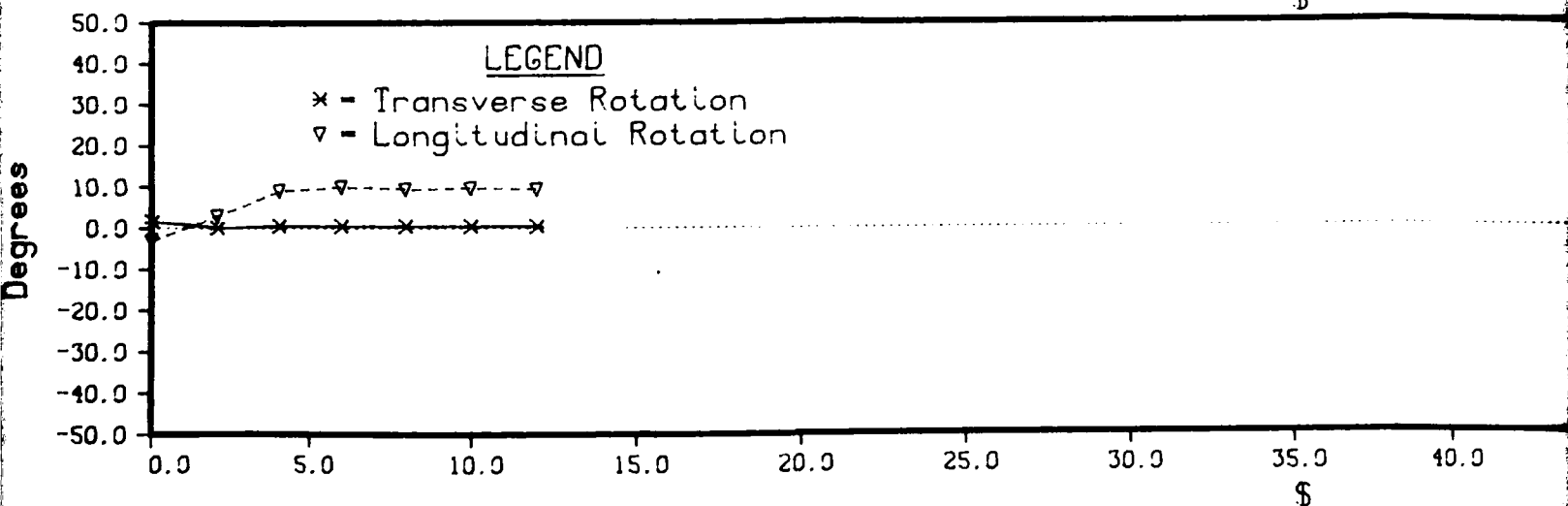
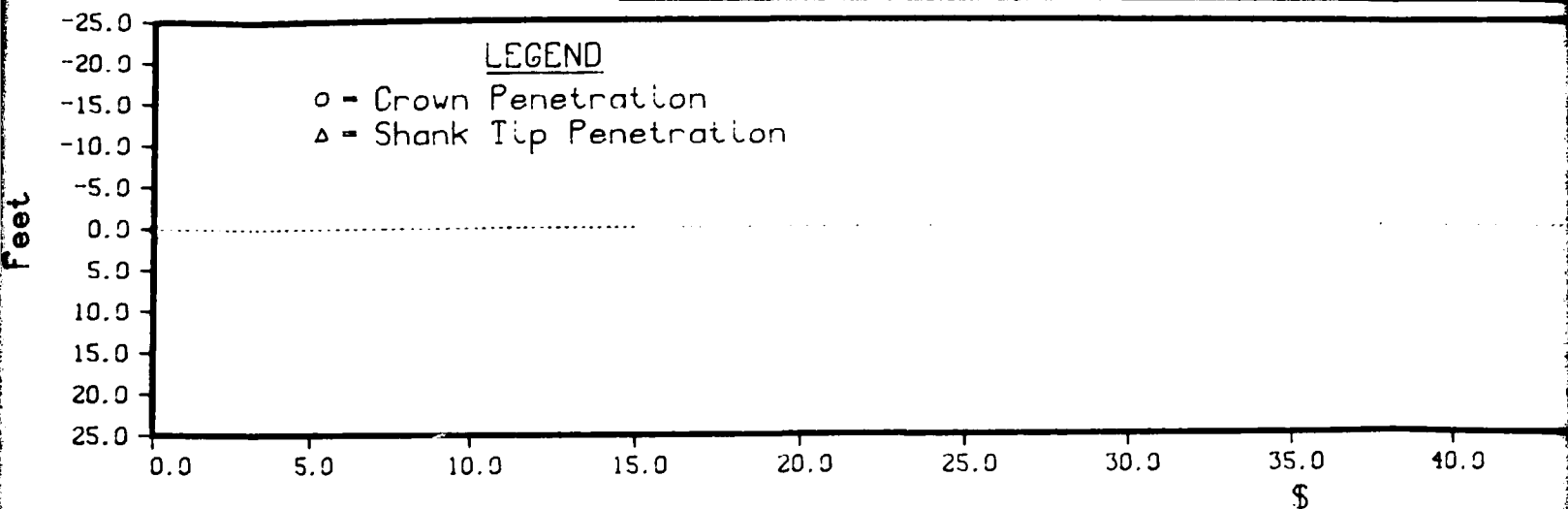
Test No. - 1

Test Series No. - 5

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY

stockless, 5000lb. stabilizers-600lb. /pr. 35 de

fine sand bottom. depth 11-12 ft. mllw

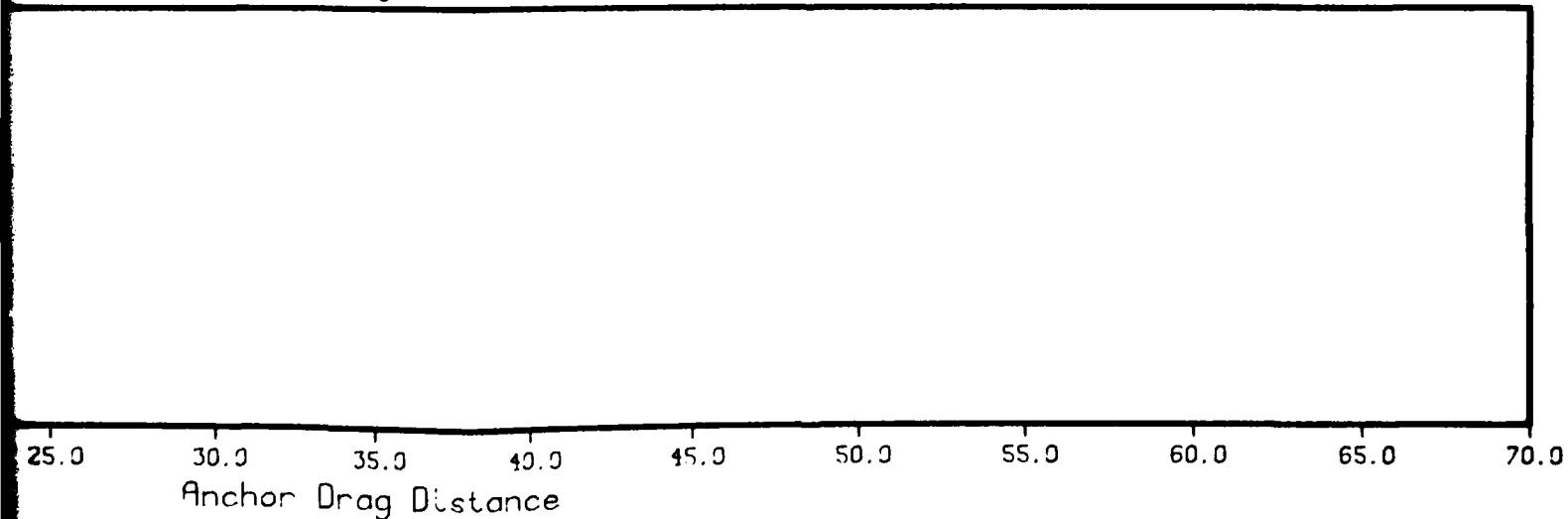
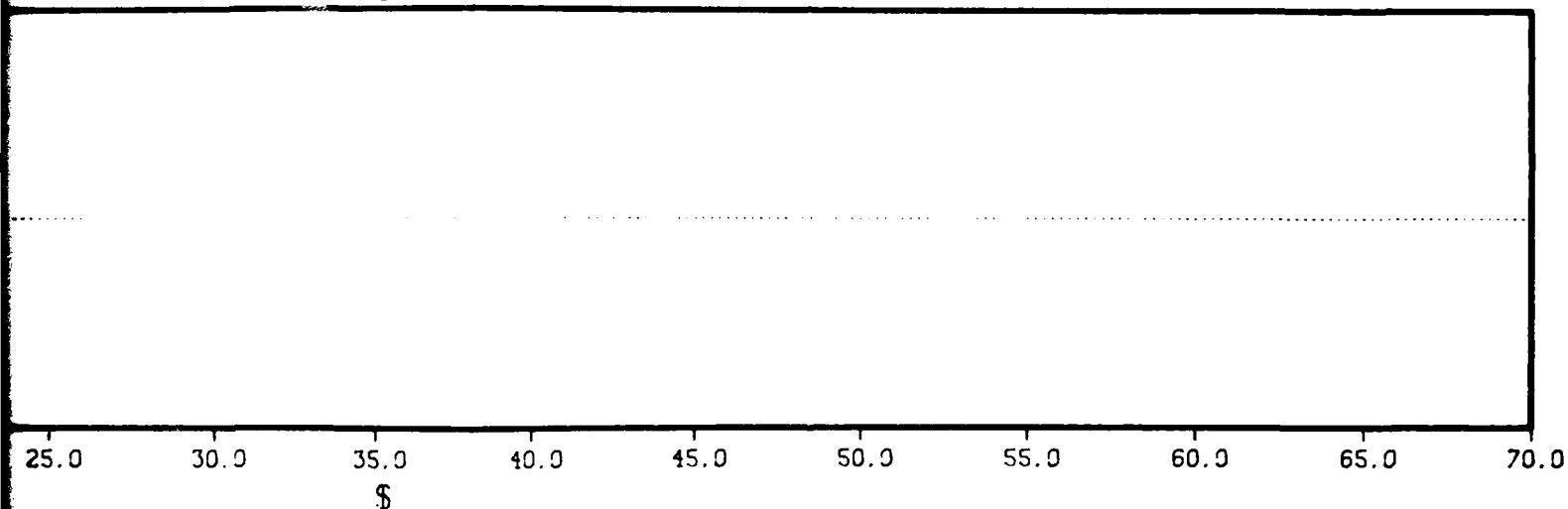
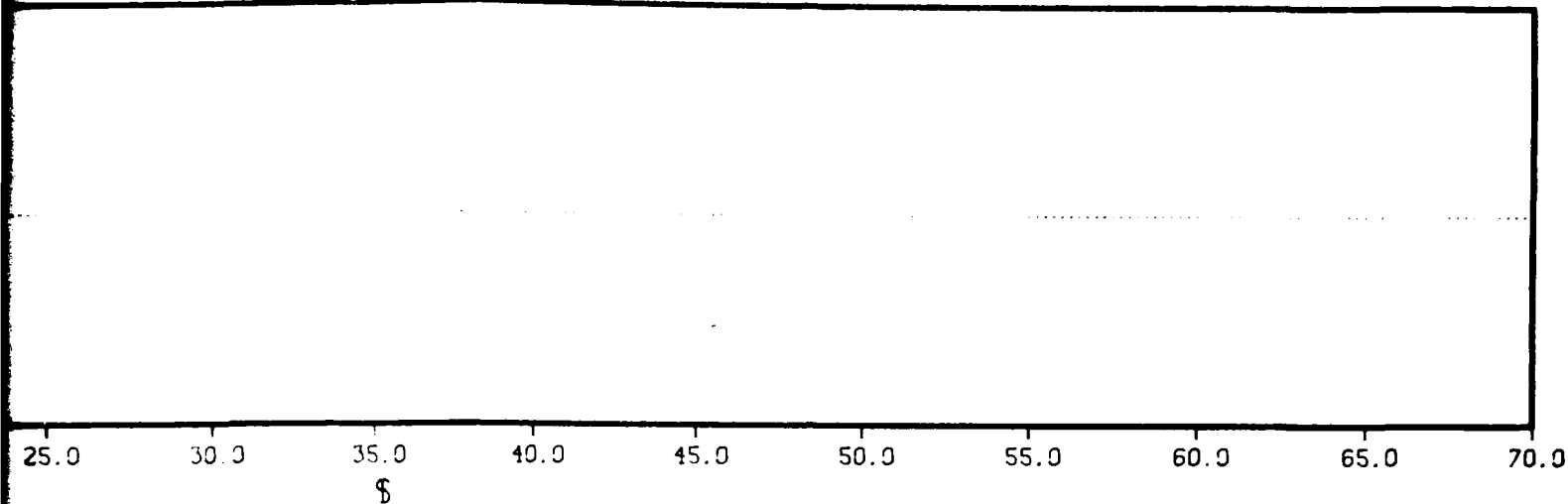


12

FT. SOUTHEAST OF BUOY 49

b. stabilizers-600lb. /pr. 35 deg. fx. fluke

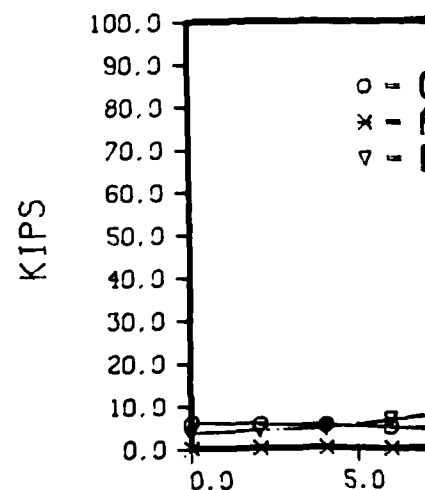
depth 11-12 ft. mllw



3

SA

- 5



89

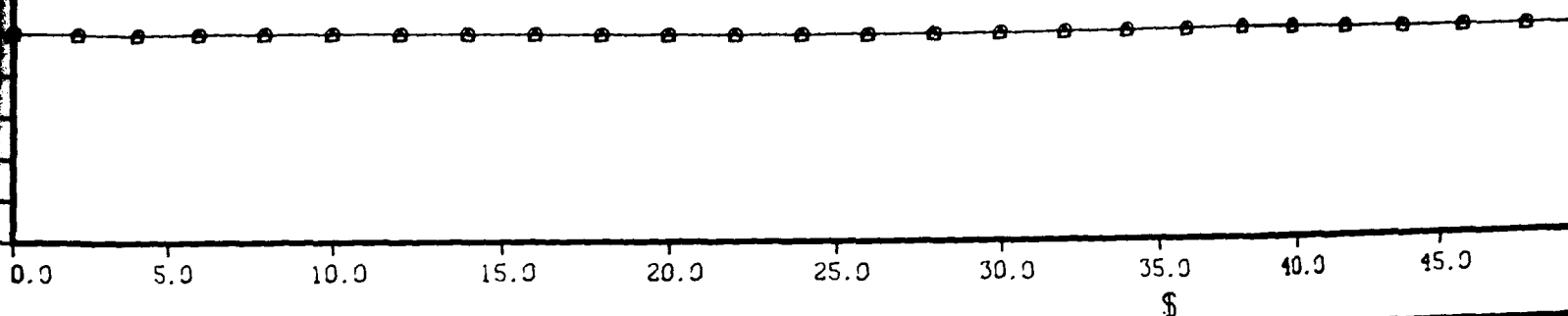
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

- 2

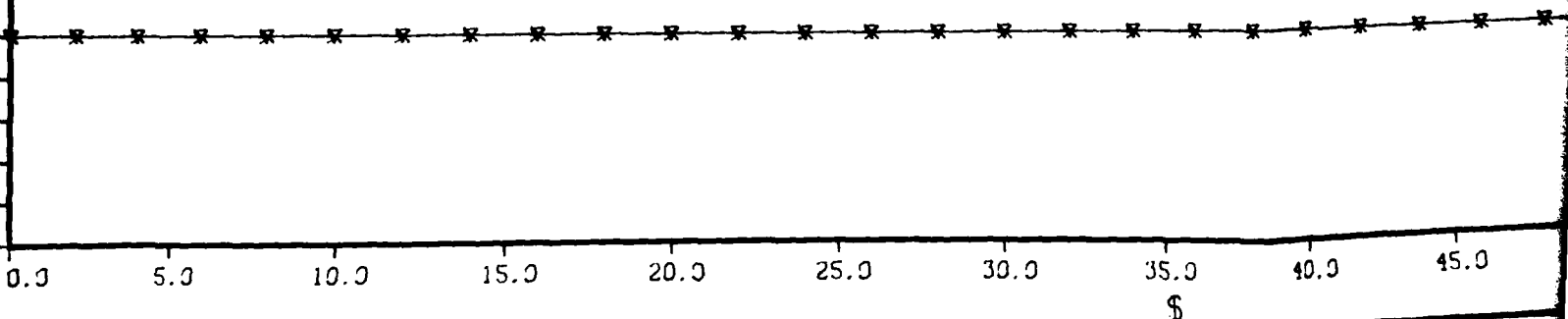
ries No. - 5

stockless, 5000lb. stabilizers-600lb. /pr. 35 deg. fx. flukfine sand bottom. depth 11-12 ft. mllwLEGEND

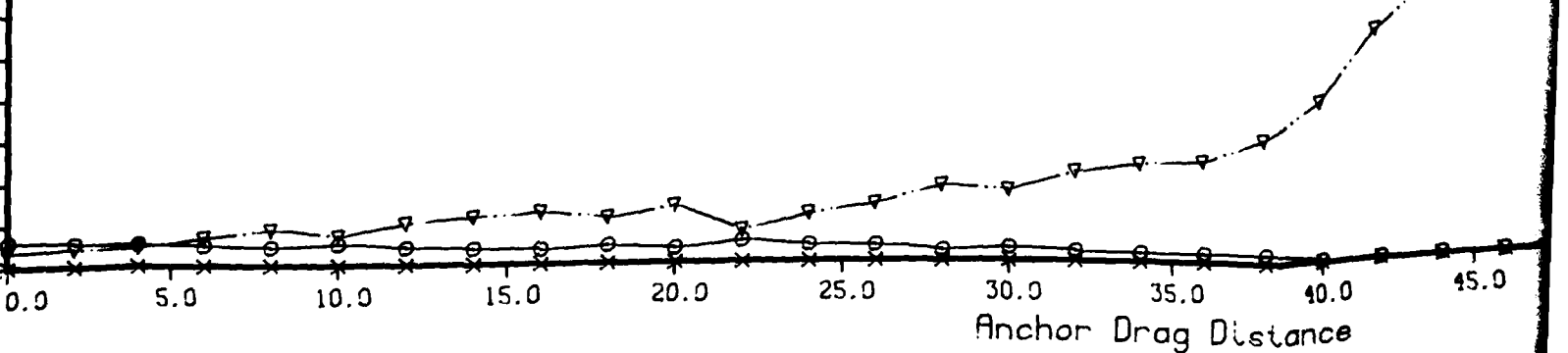
- o - Crown Penetration
Δ - Shank Tip Penetration

LEGEND

- * - Transverse Rotation
▽ - Longitudinal Rotation

LEGEND

- o - Chain Weight on Bottom
* - Anchor Force
▽ - Deck Force

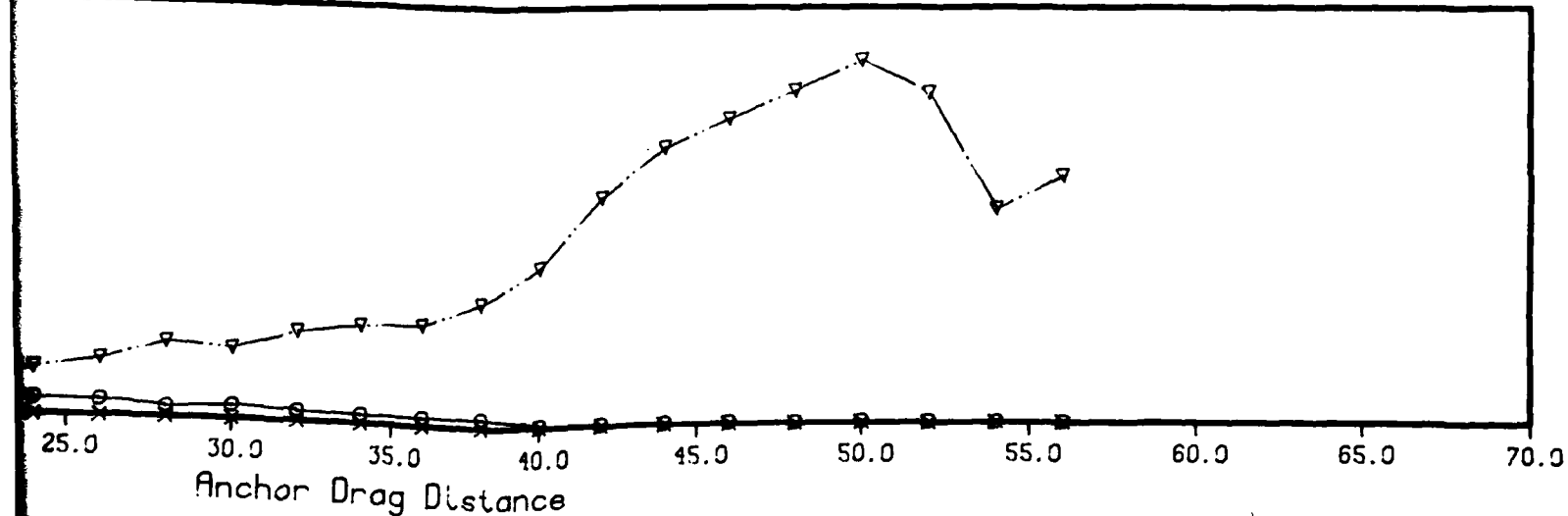
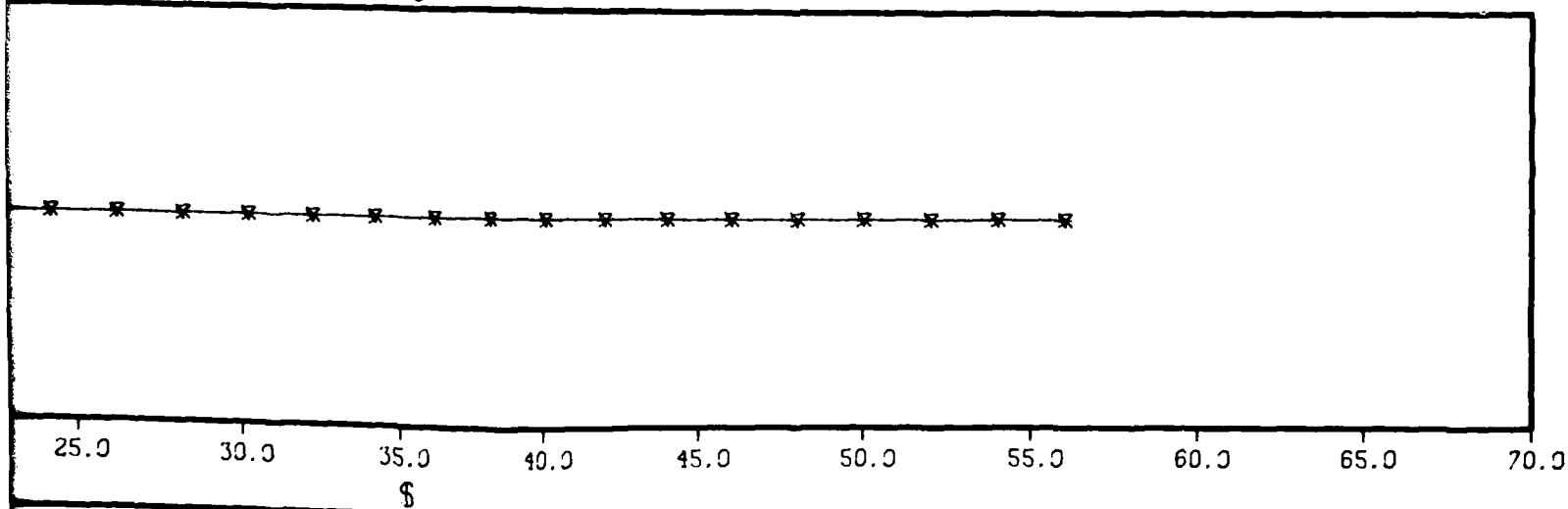
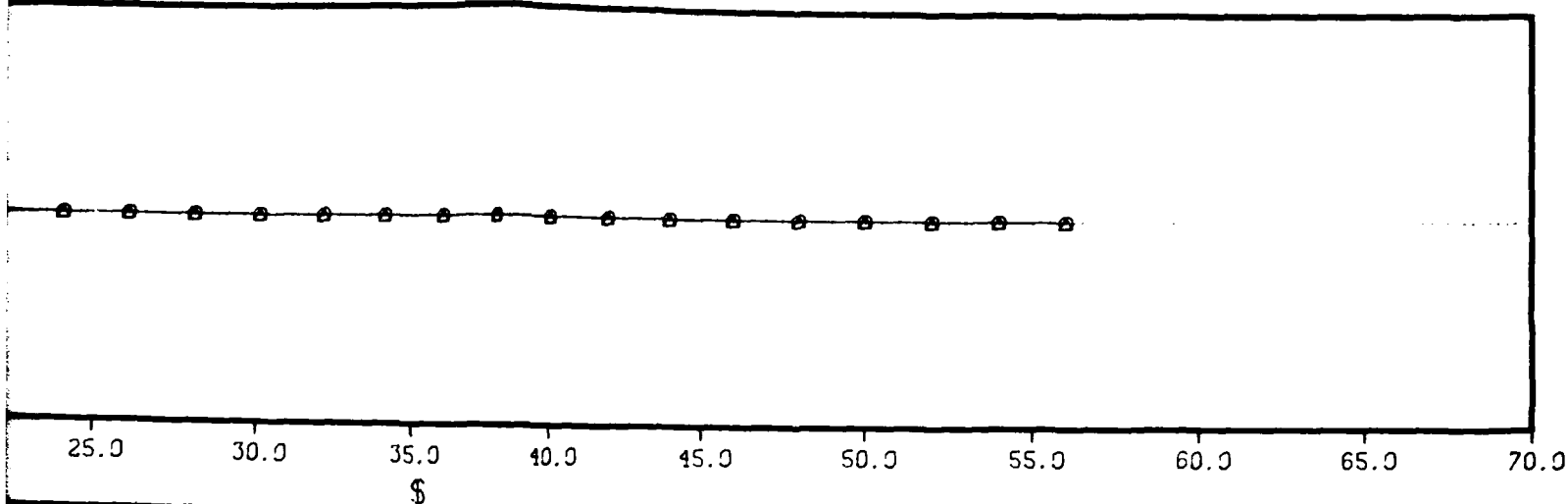


2

500 FT. SOUTHEAST OF BUOY 49

600lb. stabilizers-600lb. /pr. 35 deg. fx. fluke

tom. depth 11-12 ft. mllw



Anchor Drag Distance

Day # - 92

Test No. - 3

Test Series No. - 5

STOCKLESS ANCHOR TEST

TEST DATE 02
 TEST NO. 3
 TEST SITE 5
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 START-END TIMES 1001 - 1013
 SEA/LAND TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STOCKLESS (5000 LB. START) 12000-4000 LB. / 100, 75 DEG. FX, FLUXE
 ANCHOR WEIGHT 5000.00 LB.
 FLUXE ANGLE TYPE 75.00 DEG. - 1 ANCHOR 12000
 ANCHOR TYPE 0.00 LB.
 ANCHOR WEIGHT 0.00 FEET
 MAIN-ANCHOR SEPARATION 0.0 - 0.0 - 0.0 LB.
 DEEPER/SHOULDER NO. - WT. EACH - TOTAL WT.
 HOORING LINE DESCRIPTION ANCHOR TO 12000 PIN. STUDY INK CHAIN TO 40000 PIN. WIDE GAGE

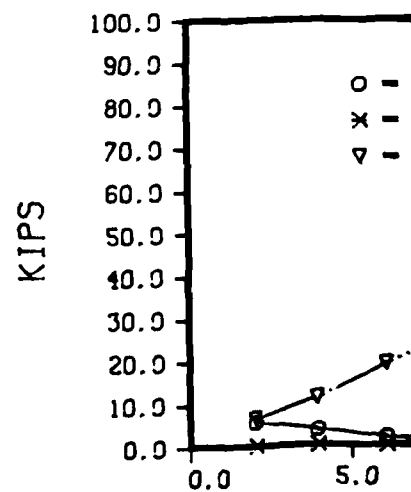
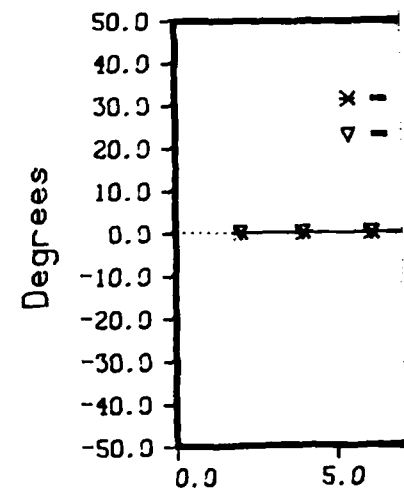
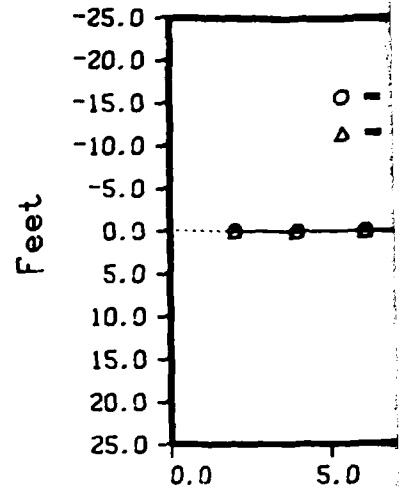
NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DEPTH FUNCTION	3. ANCHOR TENSION	4. BACKLASH DEPTH	5. ROTATION ANGLE	6. CHAIN ANGLE	7. WIDE DRAG ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR DOWN DEPTH	12. ANCHOR CHAIN TIP DEPTH	13. ANCHOR FLUXE TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
FEET	WIDE	1000	FEET	DEG.	DEG.	DEG.	WIDE	FEET	1000	FEET	FEET	FEET	FEET	1000
2.0	7.1	0.0	0.0000	0.0	0.0	23.6	4.5	172.1	5475.5	0.0000	0.0000	0.0000	15.0	11425.5
4.0	12.2	0.0	0.0000	0.0	0.0	22.6	11.2	115.0	7450.4	0.0000	0.0000	0.0000	15.0	8400.4
4.0	20.7	0.0	0.0000	0.0	0.0	18.2	19.2	41.7	1063.8	0.0000	0.0000	0.0000	15.0	7913.8
4.0	27.4	0.0	0.0000	0.0	0.0	18.0	26.7	23.7	752.7	0.0000	0.0000	0.0000	15.0	4702.7
10.0	24.7	0.0	0.0000	0.0	0.0	15.3	25.4	42.2	1761.8	0.0000	0.0000	0.0000	15.0	7201.8
12.0	31.4	0.0	0.0000	0.0	0.0	13.3	30.6	33.5	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
13.0	41.5	0.0	0.0000	0.0	0.0	12.8	40.5	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 13.0 FEET														
14.0	44.4	0.0	0.0000	0.0	0.0	12.5	45.5	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 14.0 FEET														
18.0	42.8	0.0	0.0000	0.0	0.0	10.8	41.7	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 18.0 FEET														
20.0	44.1	0.0	0.0000	0.0	0.0	10.5	42.7	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 20.0 FEET														
22.0	44.1	0.0	0.0000	0.0	0.0	11.8	42.7	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 22.0 FEET														
24.0	45.7	0.0	0.0000	0.0	0.0	10.0	44.0	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 24.0 FEET														
26.0	47.7	0.0	0.0000	0.0	0.0	10.2	44.8	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 26.0 FEET														
28.0	47.9	0.0	0.0000	0.0	0.0	10.8	44.7	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 28.0 FEET														
30.0	51.7	0.0	0.0000	0.0	0.0	10.8	50.7	0.0	1067.4	0.0000	0.0000	0.0000	15.0	7017.4
NOTE - ALL PULL LINE AND CHAIN IS OFF BOTTOM AT 30.0 FEET														

DISTANCE RANGE TRAVELLED 28.0
 DISTANCE ANCHOR TRAVELLED 10.6

Note Anchor depth at end of drag measured - centerline of shank at anchor crown = 34 inches.

NOTE - POSITIVE SHANK ANGLE INDICATES CHAIN TIP BELOW BOTTOM



92

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

o. - 3

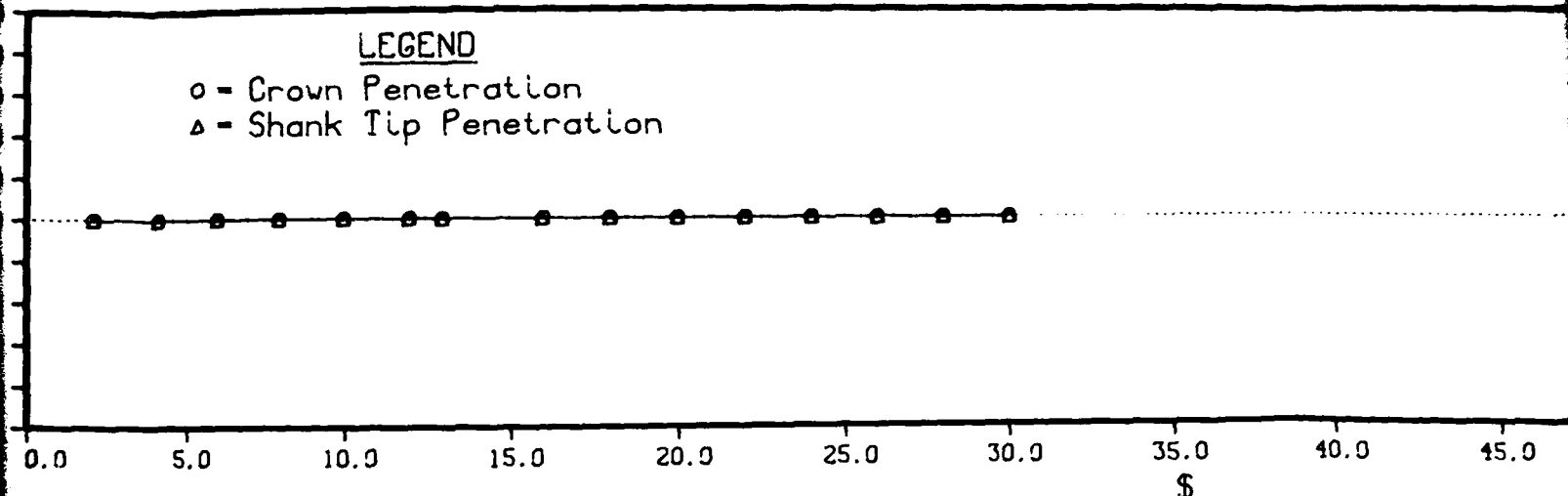
stockless, 5000lb. stabilizers-600lb. /pr. 35 deg. fx.

Series No. - 5

fine sand bottom. depth 11-12 ft. mllw

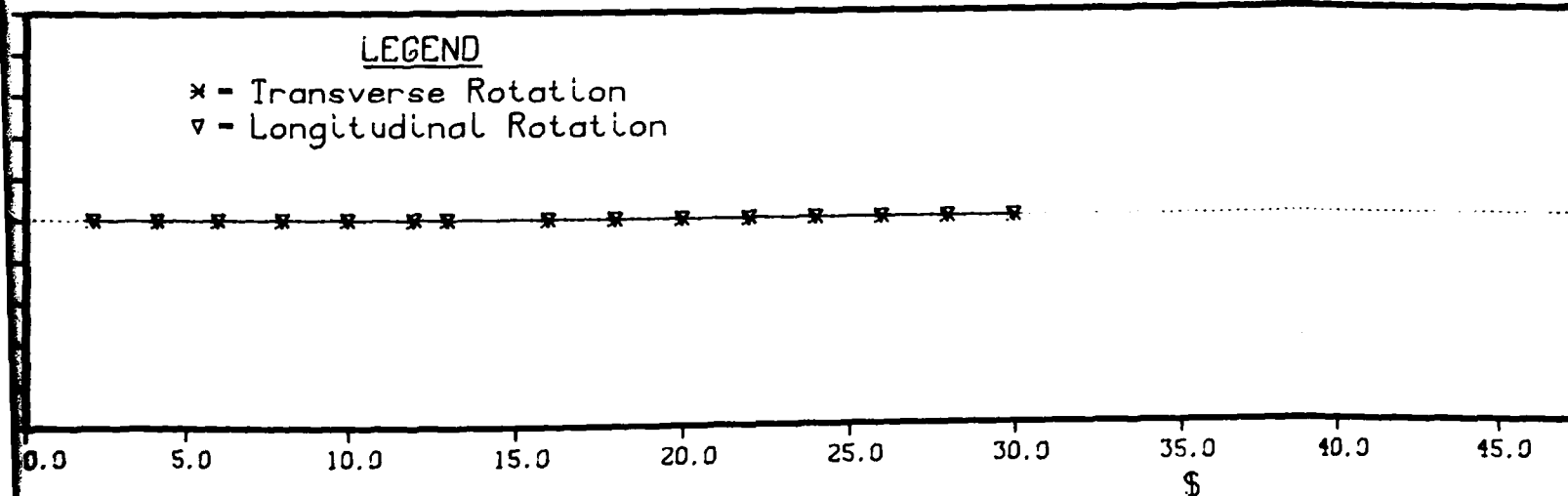
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



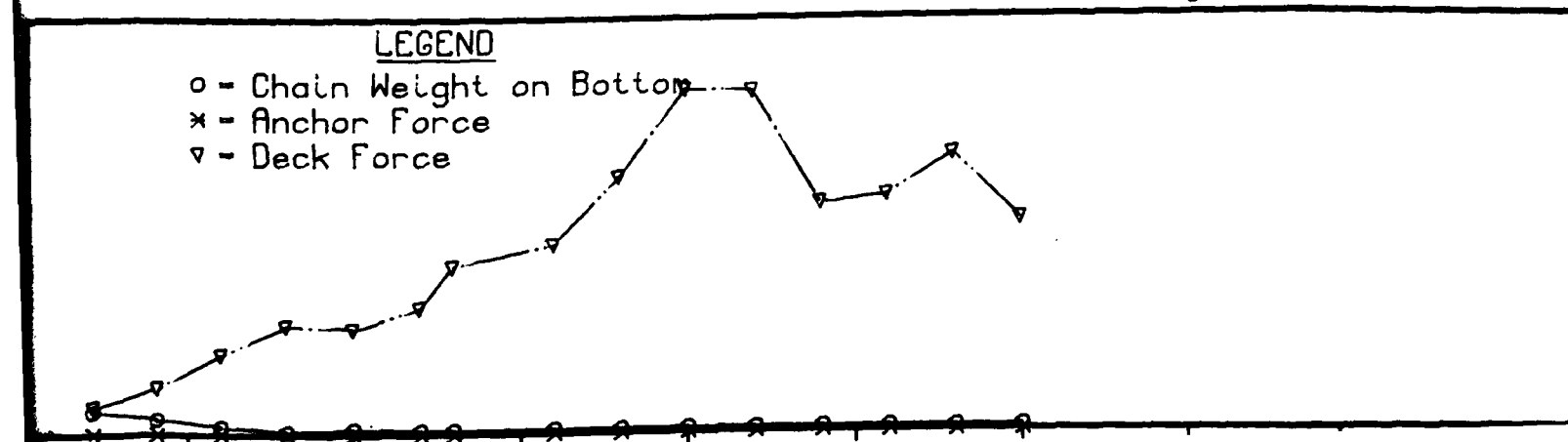
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



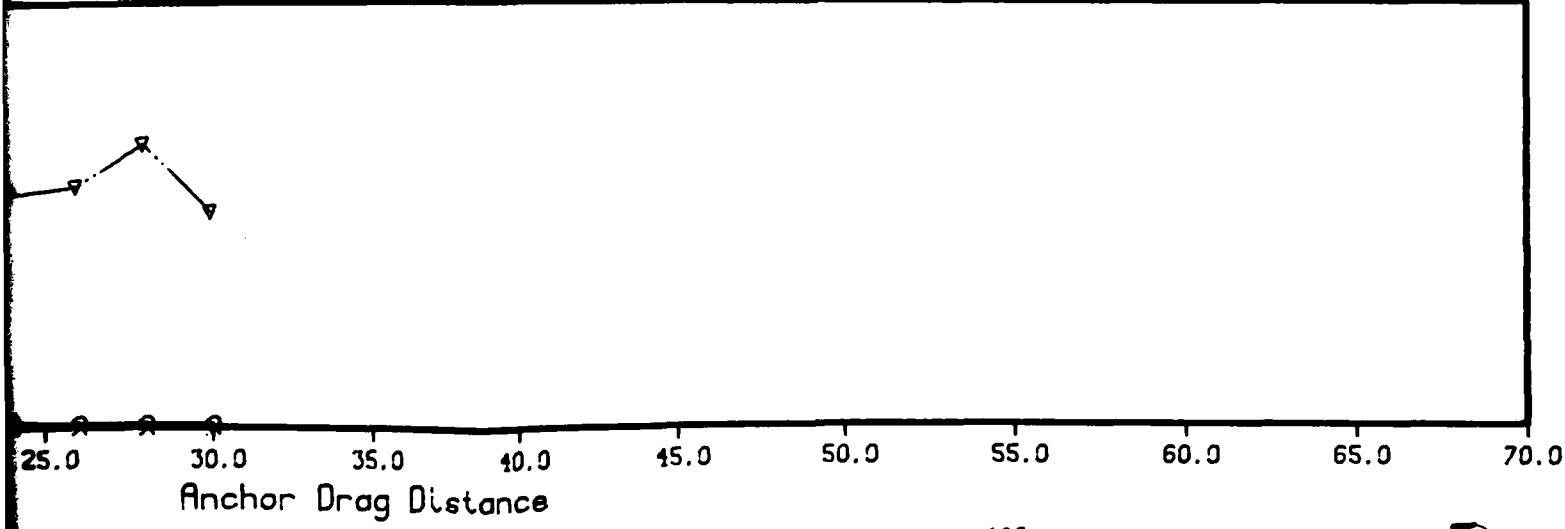
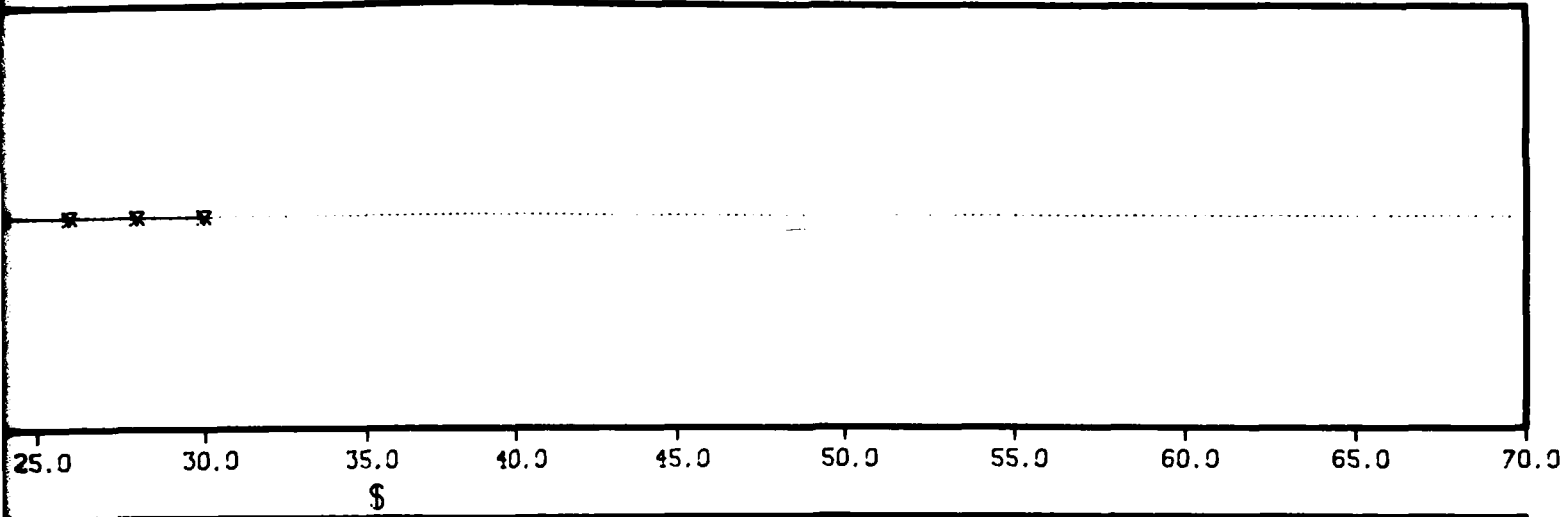
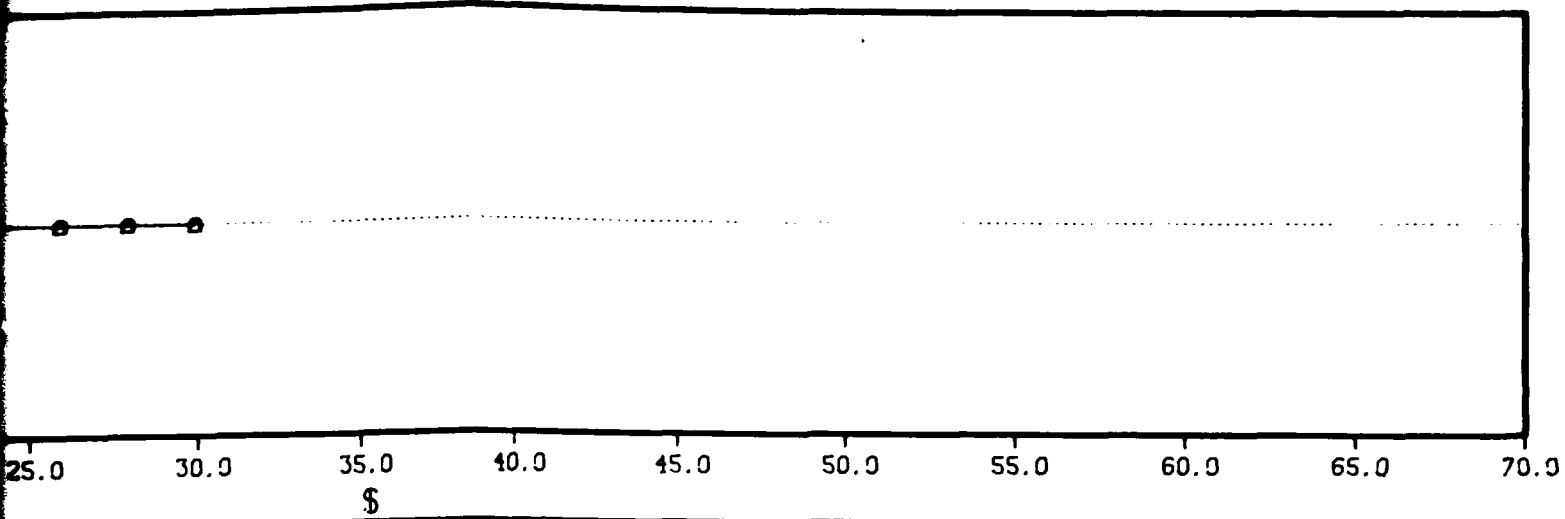
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



FT. SOUTHEAST OF BUOY 49

. stabilizers-600lb. /pr. 35 deg. fx. fluke
depth 11-12 ft. mllw



3

Day # - 92 SF
 Test No. - 1
 Test Series No. -

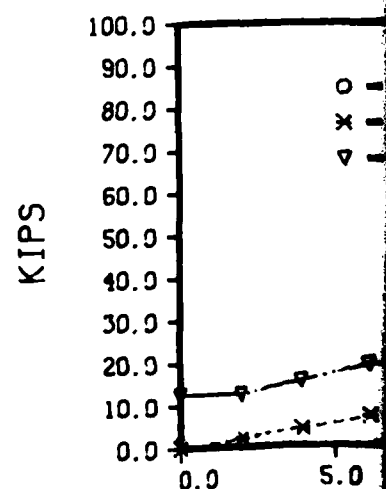
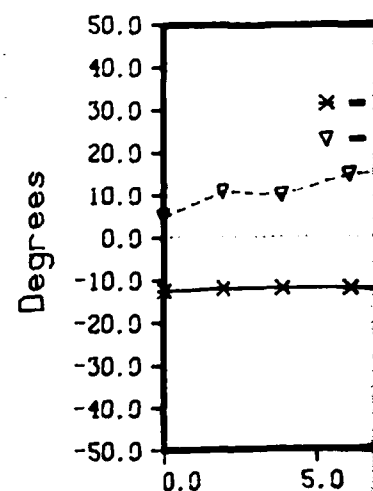
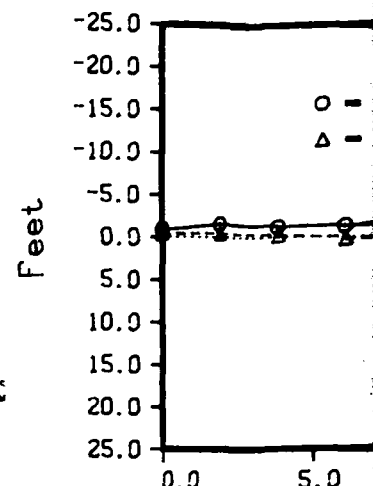
STATO ANCHOR TEST

TEST DATE 92
 TEST NO. 1
 TEST SERIES 6
 TEST ADFA SAN DIEGO HARBOUR 1500 FT. SOUTHEAST OF RUBY 49
 START-END TIMES 105A - 124A
 SEAPLOM TYPE FINE SAND BOTTOM. DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STATO +1000(R). 16 IN. STABILIZERS 15 DEG. MOV. FLINKS
 ANCHOR WEIGHT 1070.00 LB.
 FLINK ANGLE-TYPE 15.00 DEG. - 0 0.00V 1EFF
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR WEIGHT 0.00 FFEY
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. ANCHOR TO 100FT PIN. STUPLINK CHAIN TO 400FT PIN. WIDE ROPE
 MONITORING LINE DESCRIPTION

NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLINK TIP DEPTH	NOTE - POSITIVE CHANK ANGLE INDICATES CHANK TIP RELIN DOWN										
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH											
3. ANCHOR TENSION	7. WIDE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT											
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR CHANK TIP DEPTH												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LR	FEET	FEET	FEET	FEET	LR
0.0	13.3	0.0	15.9	-12.5	5.0		12.6	118.5	1772.1	15.1	15.4	17.5	16.0	
2.0	13.3	2.0	15.6	-12.0	10.0		12.5	111.0	1532.0	14.4	15.5	17.1	16.0	
4.0	16.4	4.0	15.8	-12.0	10.0		15.4	77.3	2460.4	14.7	15.7	17.1	16.0	
6.0	20.5	7.0	16.1	-12.0	14.0		19.3	45.2	1439.4	14.6	16.1	17.5	16.0	
8.0	19.5	6.0	15.8	-13.0	16.5		17.5	77.3	2460.4	14.1	15.4	17.0	16.0	
10.0	19.3	2.0	15.5	-33.0	21.5		12.6	126.4	1049.0				14.0	
12.0	10.3	1.5	15.4	-40.0	22.0		9.7	153.6	4482.4				14.0	
13.0	16.3	1.0	15.5	-43.0	24.5		9.5	141.3	4496.4				16.0	

DISTANCE RANGE TRAVELLED 13.0
 DISTANCE ANCHOR TRAVELLED 11.6



Day # - 92

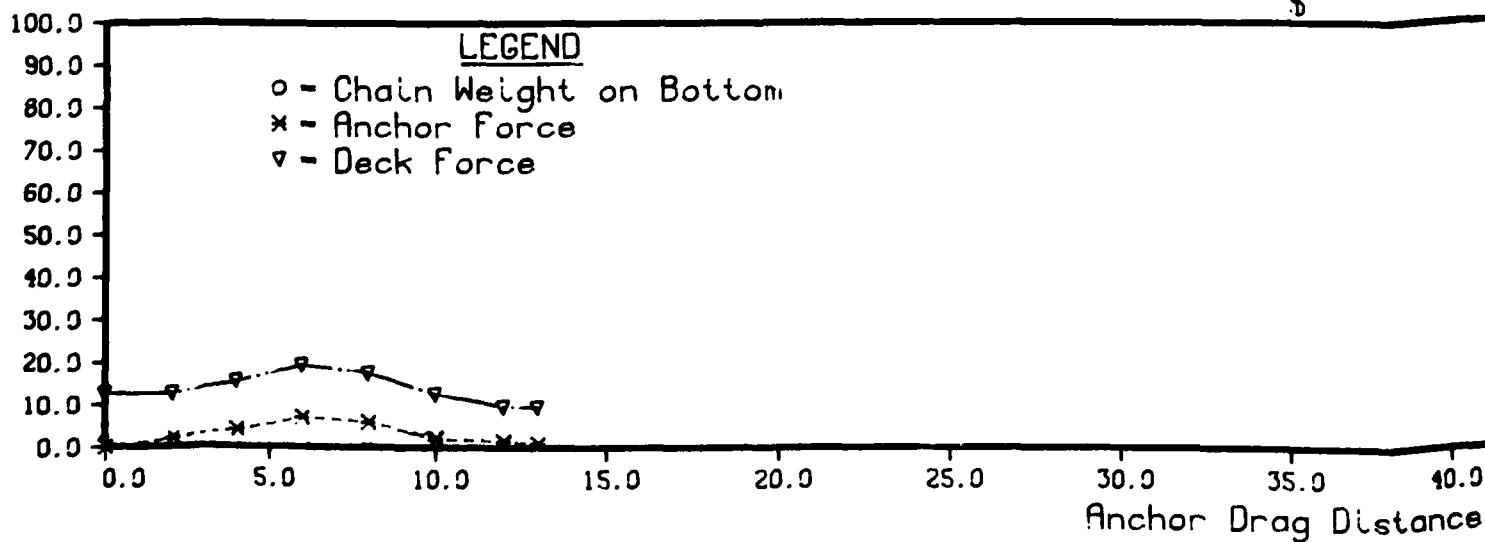
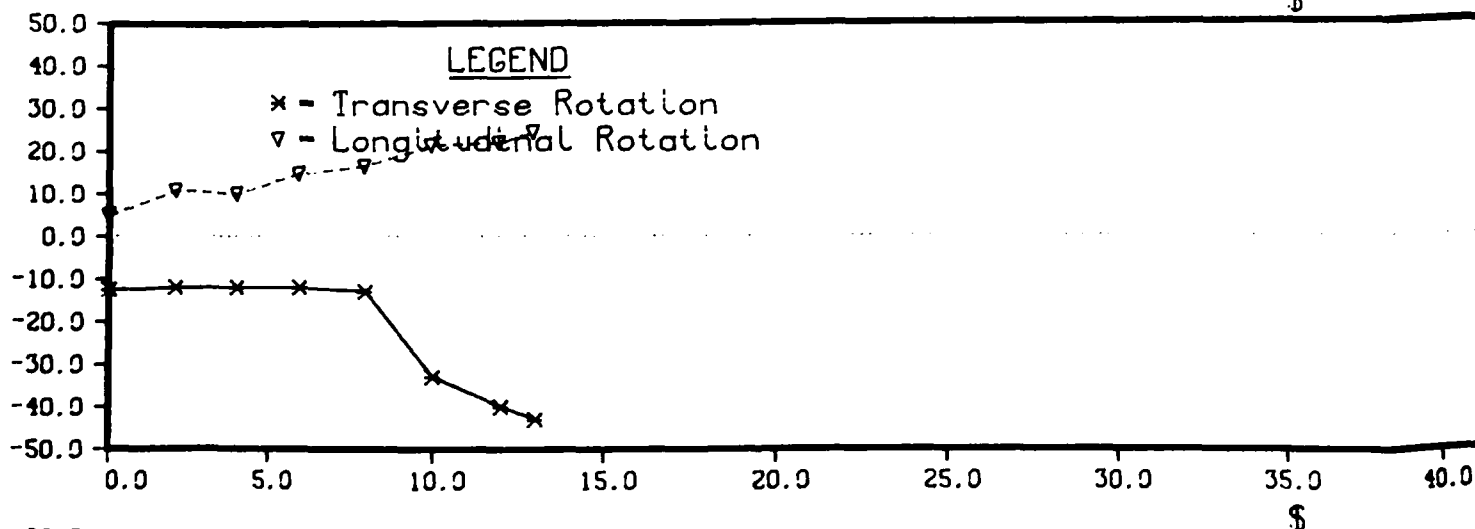
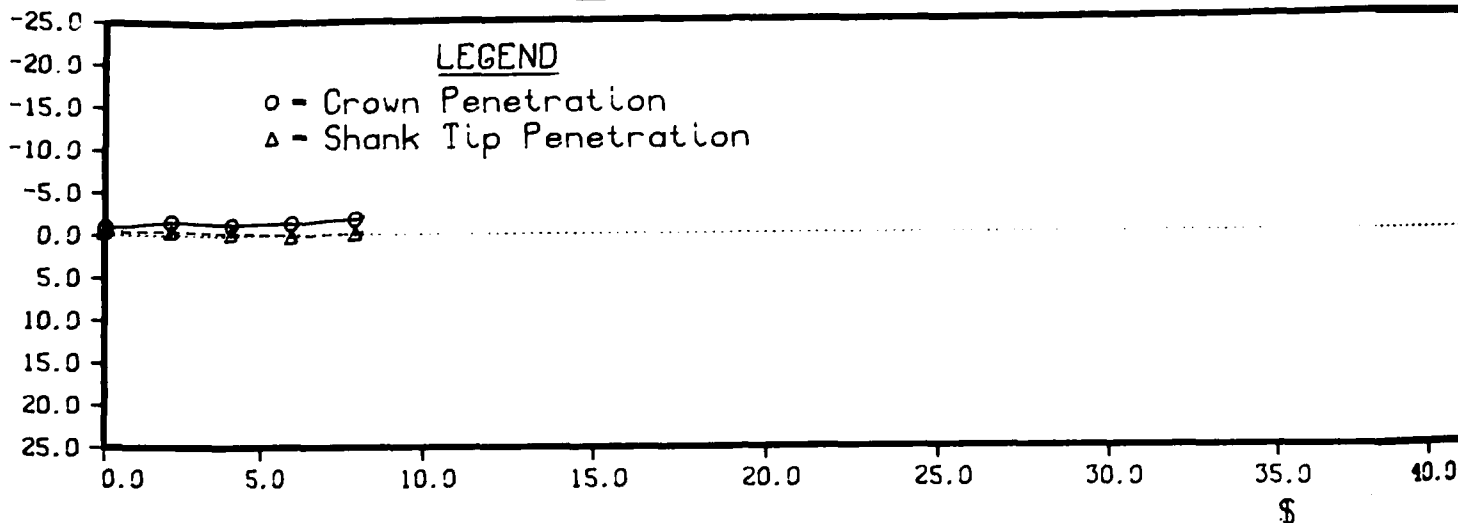
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY

Test No. - 1

state , 1000lb. 16 in. stabilizers 35 deg. mov

Test Series No. - 6

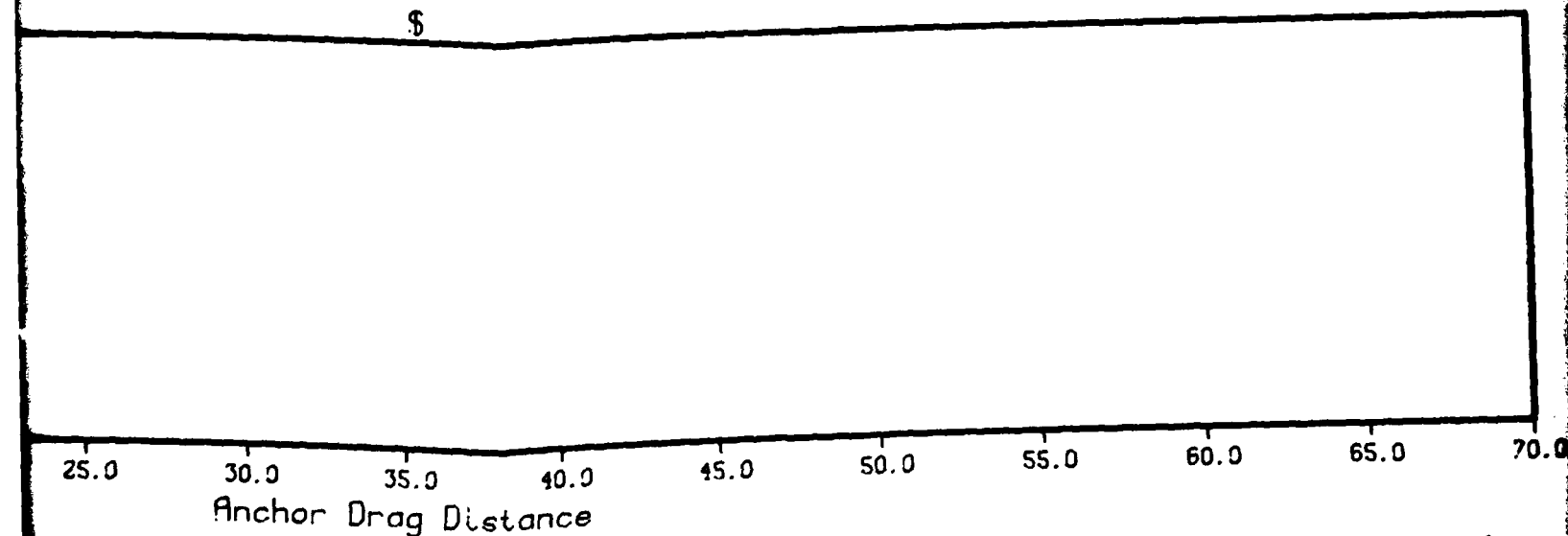
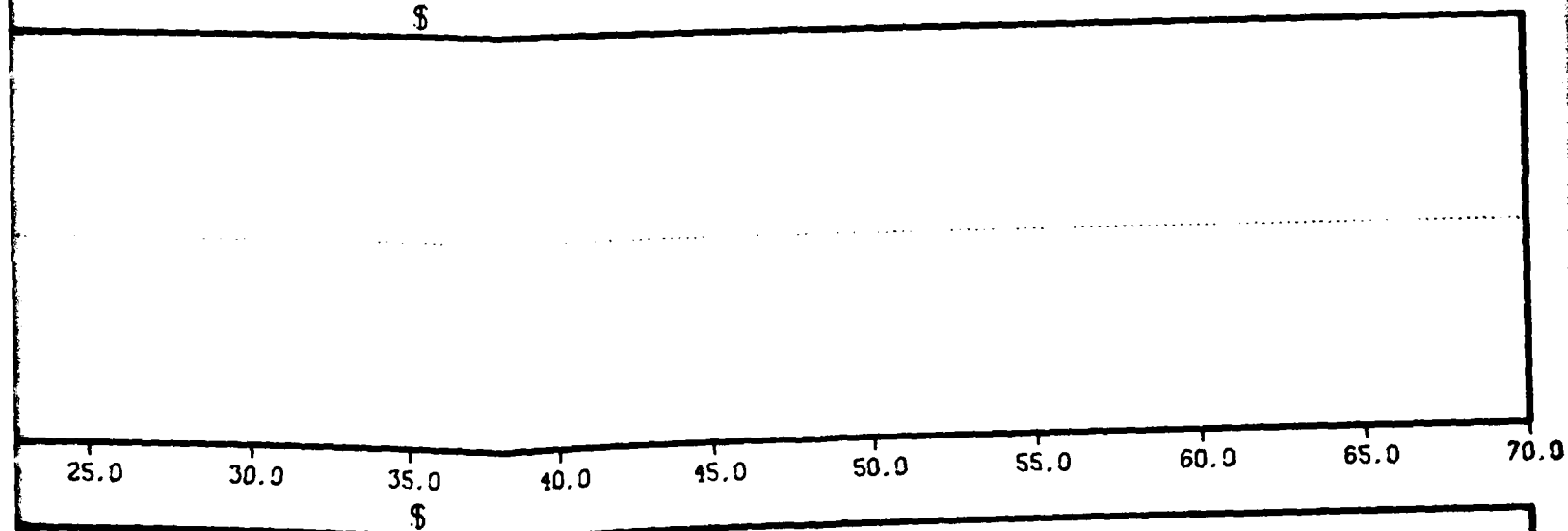
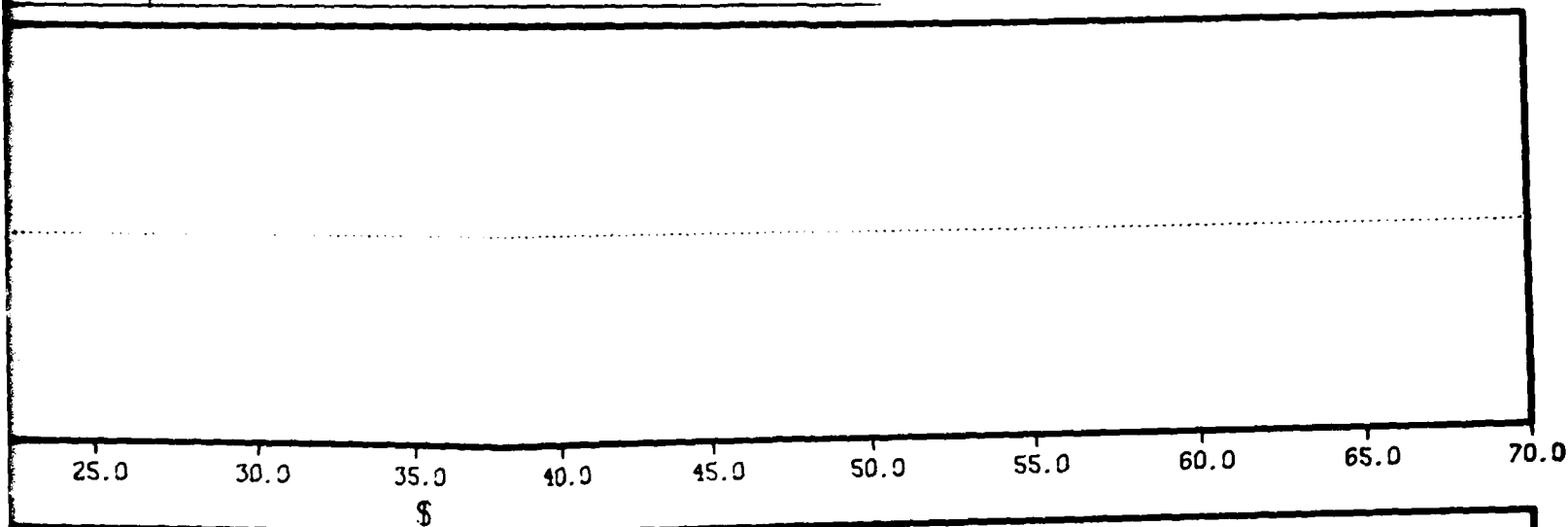
fine sand bottom. depth 11-12 ft. mllw



00 FT. SOUTHEAST OF BUOY 49

00lb. 16 in. stabilizers 35 deg. mov. flukes

tom. depth 11-12 ft. mllw



Day # - 95 **SAN**
 Test No. - 1
 Test Series No. - 13

STOCKLESS ANCHOR TEST

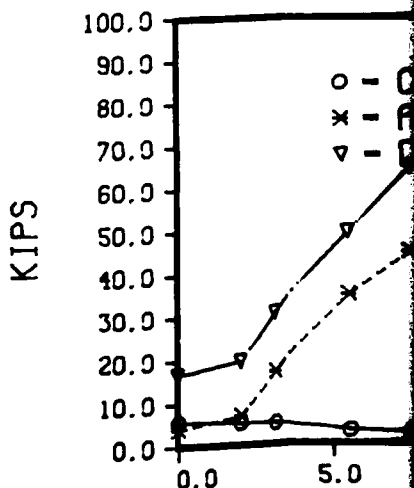
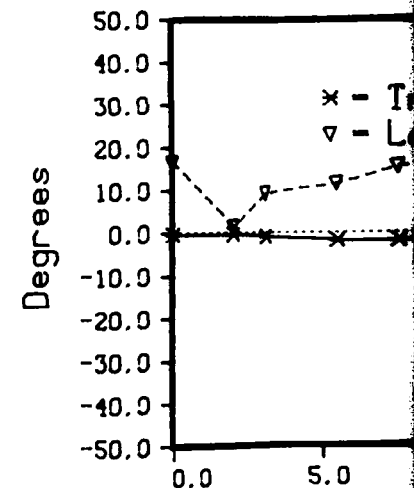
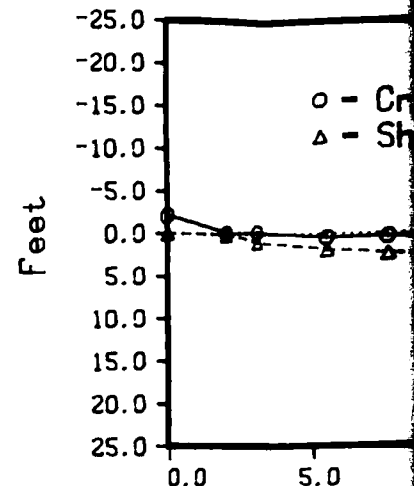
TEST DATE 95
 TEST NO. 1
 TEST SPECIES 13
 TEST AREA SAN DIEGO HARBOUR 1500 FT. SOUTHEAST OF RIVY 49
 START-END TIMES 1514 - 1532
 SEAFLOOR TYPE FINE SAND BOTTOM. DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STOCKLESS ANCHOR. START TIEPS-A71R/PP, 15 DEG. FT. FLIMES
 ANCHOR WEIGHT 11370.00 LB.
 FLUME ANGLE-TYPE 15.00 DEG. - 1 DEMONSTRATE
 ANK. ANCHOR TYPE 0.00 IR.
 ANK. ANCHOR WEIGHT 0.00 FEET
 MAIN-ANK ANCHOR SEPARATION 0.00 - 0.00 LB.
 REDUCEDS,NO.-WT,FACH-TOTAL WT. ANCHOR TO 180FT PIN. STUPLINK CHAIN TO 400FT PIN. WIDE ROPE
 MOORING LINE DESCRIPTION

NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISC.	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. CHANK ANGLE	7. WIDE ROPE ANGLE	8. DECK MODIF. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR CHANK TIP DEPTH	13. ANCHOR FLUME TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FFFT	WLOS	KIPS	FFFT	DEG	DEG	DEG	WLOS	FFFT	LOS	FFFT	FFFT	FFFT	FFFT	LOS
0.0	17.0	4.0	14.2	-1.3	14.5	9.0	16.8	177.0	5432.2	12.7	14.7	14.6	14.8	17002.2
2.0	20.0	7.0	14.8	-1.3	14.5	19.8	167.7	5335.4	14.7	14.9	17.7	14.8	14.8	16706.4
1.2	31.0	17.0	15.3	-1.0	9.3	4.0	30.8	158.7	5051.2	14.5	15.4	17.9	14.8	16491.2
5.5	50.0	35.0	16.2	-1.8	11.5	5.7	49.8	104.5	3325.6	15.1	16.4	18.8	14.8	16806.4
7.3	68.0	45.0	16.5	-1.8	15.5	5.0	44.8	82.5	2626.5	15.1	17.0	18.9	14.8	17004.5
9.1	78.0	51.5	16.6	-1.8	17.0	4.4	75.8	77.3	2461.0	15.0	17.2	19.0	14.8	17031.0
10.8	68.0	50.5	16.7	-1.8	20.0	3.9	67.8	115.7	3666.6	14.5	16.9	18.6	14.8	15036.6
14.8	59.0	15.9	-3.0	23.0	4.1	58.8	128.0	6073.3	13.8	16.8	18.0	14.8	14.8	15463.3
18.9	63.0	15.5	-8.0	27.0	4.1	62.8	119.0	3787.3	12.9	16.2	17.3	14.8	14.8	15157.3
18.8	60.0	15.6	-8.0	27.0	4.1	60.8	125.8	6001.8	13.0	16.3	17.4	14.8	14.8	15371.8
20.8	56.0	15.5	-8.0	27.0	4.1	55.9	134.7	4287.7	12.8	16.1	17.2	14.8	14.8	15657.7
22.8	52.0	14.0	-8.0	26.0	4.1	51.0	143.7	4573.7	13.2	16.4	17.6	14.8	14.8	15963.7
24.9	54.0	40.0	15.7	-6.5	25.5	4.3	65.8	128.6	6002.8	13.3	16.4	17.6	14.8	15862.8
26.9	51.0	46.0	15.7	-5.0	30.0	4.2	60.8	120.2	3826.1	13.0	16.4	17.5	14.8	15104.1
28.0	65.0	26.0	15.5	-5.0	28.0	4.2	44.9	157.0	4095.9	12.9	16.3	17.3	14.8	16365.9
30.8	69.0	32.0	15.3	-5.0	28.0	4.5	48.8	159.8	4447.1	12.7	16.1	17.2	14.8	15817.1
32.8	62.0	27.0	15.2	-3.0	28.0	4.5	41.9	157.0	4096.3	12.7	16.1	17.1	14.8	16366.3
36.9	68.0	33.0	15.4	-2.5	28.0	4.5	47.9	142.2	4525.6	13.0	16.2	17.4	14.8	15806.6
38.8	66.0	31.5	15.4	-3.0	25.8	4.6	44.9	147.2	4682.6	13.0	16.2	17.4	14.8	16052.6
40.9	62.0	17.0	15.4	-3.0	25.8	4.7	45.8	142.1	4522.6	13.1	16.2	17.4	14.8	15802.6
43.0	50.0	13.0	15.7	-2.0	25.8	4.7	41.9	152.6	4860.2	13.1	16.2	17.4	14.8	16220.2
46.9	47.0	10.0	15.8	-2.0	25.8	4.6	46.8	142.1	4522.3	13.5	16.4	17.8	14.8	15564.7
48.0	55.0	18.0	15.8	-2.0	25.8	4.5	54.8	125.0	3976.3	13.5	16.4	17.8	14.8	15802.3
48.9	54.5	17.0	15.8	-2.0	25.8	4.4	54.3	129.2	4110.4	13.5	16.4	17.8	14.8	15364.3
50.9	51.0	33.0	15.5	-2.0	27.0	4.4	50.8	137.6	4378.9	13.1	16.4	17.5	14.8	15748.9

DISTANCE RANGE TRAVELLED 52.0
 DISTANCE ANCHOR TRAVELLED 50.9

NOTE - POSITIVE CHANK ANGLE INDICATES CHANK TIP REL. TO CROWN



ay # - 95

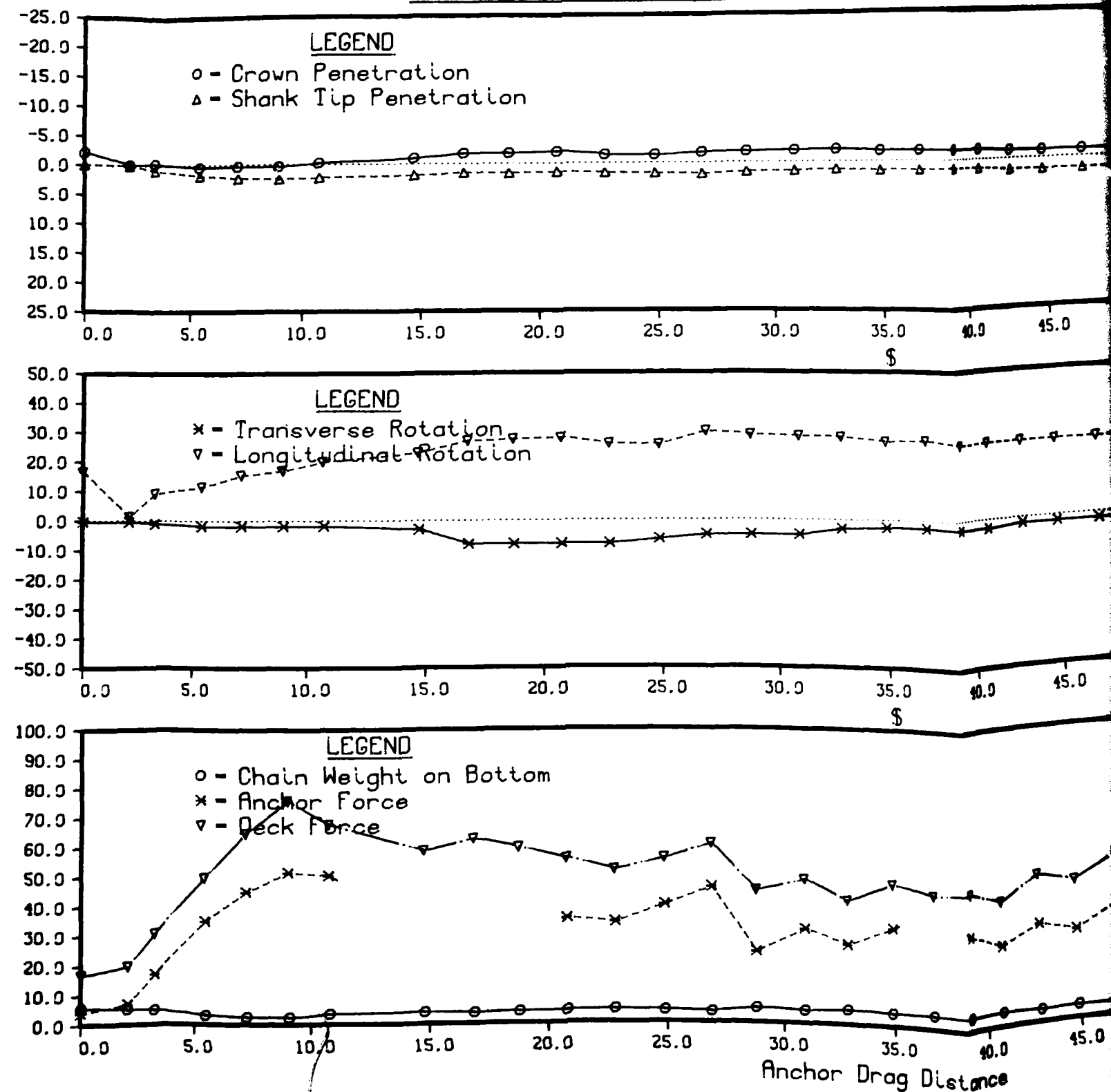
est No. - 1

est Series No. - 13

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

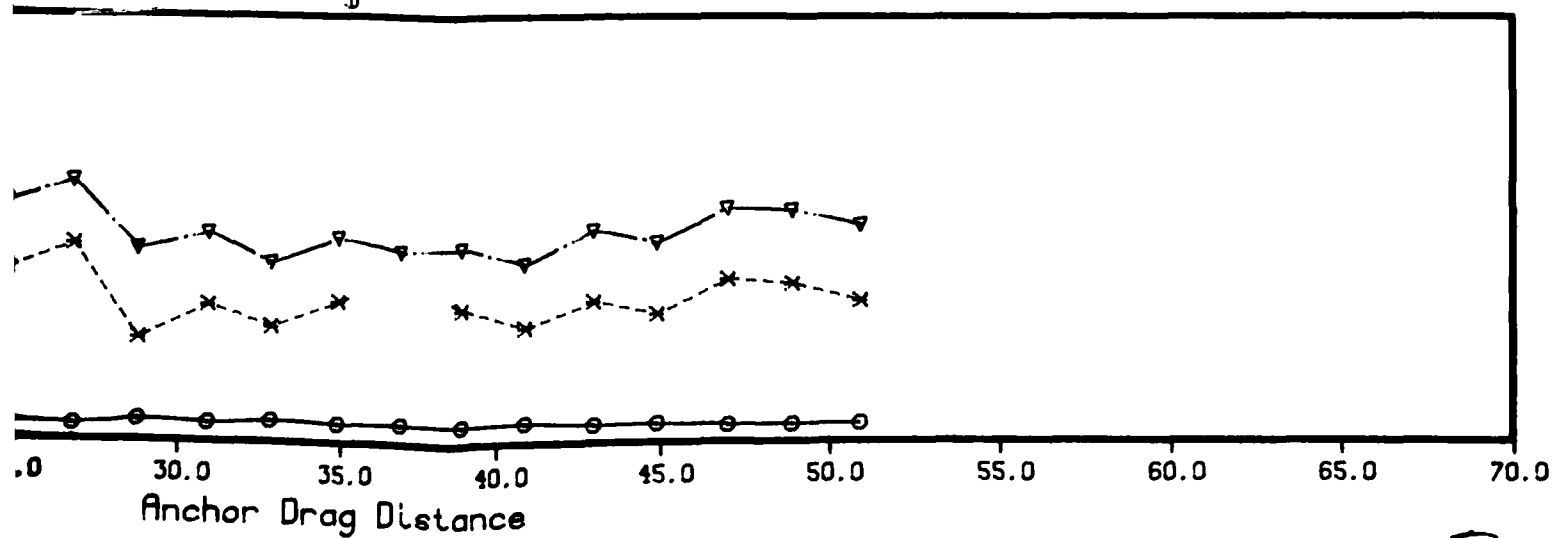
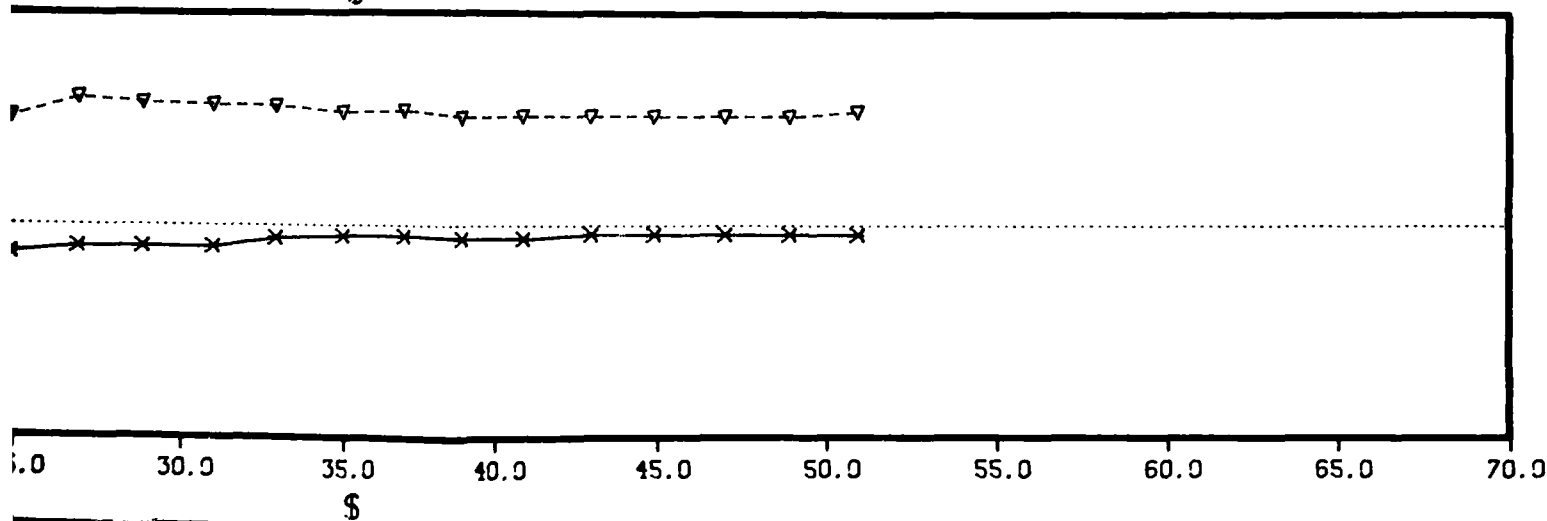
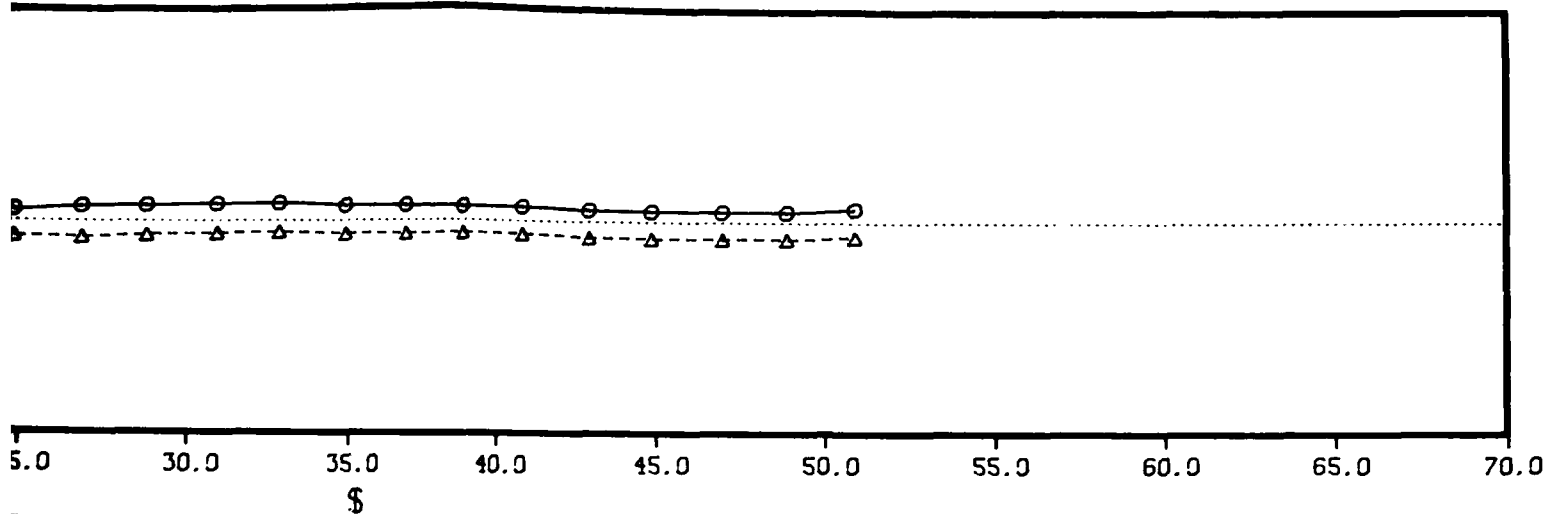
stockless, 9000lb. stabilizers-670lb/pr. 35 deg. fx. fl.

fine sand bottom. depth 11-12 ft. mllw



FT. SOUTHEAST OF BUOY 49

. stabilizers-670lb/pr. 35 deg. fx. flukes
depth 11-12 ft. mllw



3

Day # - 95
Test No. - 2
Test Series No. - 1

STOCKLESS ANCHOR TEST

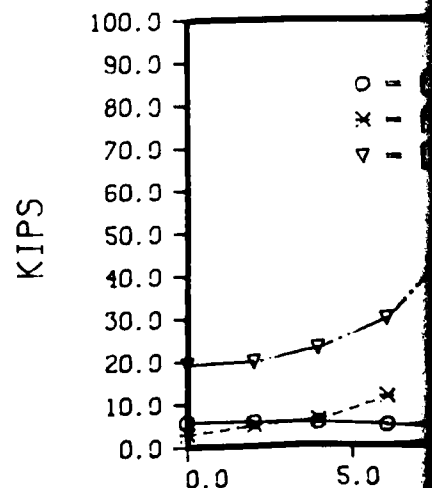
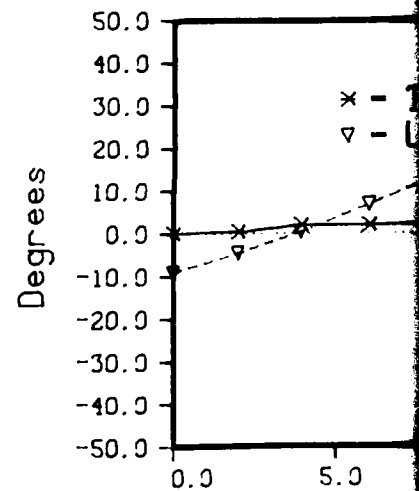
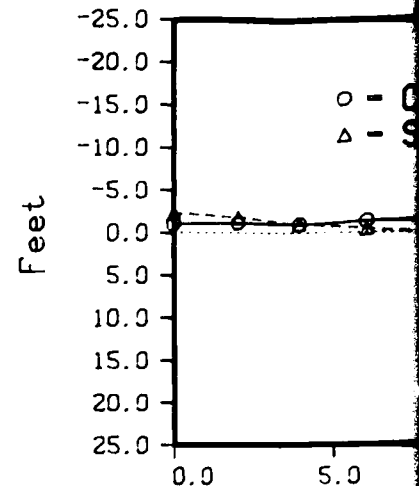
TEST DATE 95
TEST NO. 2
TEST SERIES 13
TEST ADFA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
START-END TIME 1544 - 1600
SEA/ANCHOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MUD
ANCHOR TYPE STOCKLESS ANCHOR, START 11770.00, 35 DEG. E. FLIKES
FLIKE ANGLE/TYOE 11770.00, 1 R. 12MOV 1EFFE
ANCHOR WEIGHT 0.00 10.
ANCHOR TYPE 0.0 FEET
MAIN-ANCHOR SEPARATION 0.0 - 0.0 - 0.0 14.
ADDRESS/NO.-WT.FACH-TOTAL WT. ANCHOR TO 100FT 2IN. STUDLINK CHAIN TO 400FT 2IN. WIDE DODGE
MOORING LINE DESCRIPTION

NOTE - INITIAL CHAIN DEPTH 7000 TO DEFLECT WEASIDE WATERDEPTH

1. DODGE DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLIKE TIP DEPTH											
2. DECK TENSION	6. CHAIN ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH											
3. ANCHOR TENSION	7. WIDE DODGE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT											
4. CROWN DEPTH	8. DECK HORIZ. EDGE	12. ANCHOR CHAIN TIP DEPTH												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	WTOS	KIPS	FEET	DEG	DEG	DEG	WTOS	FEET	100	FEET	FEET	FEET	FEET	100
0.1	19.5	3.0	13.2	0.0	-9.5	7.3	19.3	193.5	5913.0	14.6	13.5	16.0	15.0	17183.0
2.0	20.0	5.0	14.1	0.5	-6.5	7.3	19.8	183.5	5750.3	14.5	13.9	17.0	15.0	17120.3
4.0	23.0	6.0	14.8	2.0	0.5	7.0	22.8	172.5	5688.6	14.7	14.8	17.6	15.0	16800.6
6.0	30.0	11.5	15.0	2.0	7.0	6.6	29.8	155.5	6047.5	14.3	15.2	17.7	15.0	16317.5
7.8	45.0		15.5	2.5	13.0	5.2	46.8	132.6	6213.1	14.3	15.0	18.0	15.0	15503.1
9.8	60.0		15.7	2.5	18.0	4.5	69.8	112.6	7586.1	14.0	16.2	18.0	15.0	14956.1
11.5	70.0		15.8	2.5	21.0	3.9	76.8	100.3	7190.5	13.8	16.4	18.0	15.0	14566.5
13.4	78.0		15.7	2.0	23.0	3.7	89.8	118.6	7776.3	13.6	16.4	17.8	15.0	15166.3
15.4	76.0		15.6	2.0	23.0	3.7	75.8	106.6	7387.1	13.6	16.3	17.7	15.0	14757.1
17.4	71.0		15.7	2.0	23.0	3.6	70.8	120.5	7833.5	13.6	16.4	17.8	15.0	15203.5
19.3	65.0		15.5	2.0	25.0	3.6	66.0	132.3	6210.2	13.2	16.2	17.5	15.0	15580.2
21.3	56.0		14.8	2.0	27.0	3.6	53.0	154.0	4000.0	12.3	15.4	16.7	15.0	16270.0
23.6	46.0		15.0	2.0	25.0	3.7	45.0	126.7	4812.5	12.7	15.8	17.0	15.0	15270.0
25.5	40.0		15.5	2.0	25.0	4.2	59.8	122.5	3897.3	13.2	16.2	17.5	15.0	15270.3
27.6	65.0		15.6	2.0	26.0	3.9	64.8	121.6	3870.6	13.6	16.3	17.7	15.0	15267.3
29.6	85.0		15.6	2.5	25.5	3.6	86.8	92.8	2956.4	13.0	16.2	17.6	15.0	14326.4
31.5	77.5		15.6	2.5	25.8	3.8	77.3	99.2	7155.4	13.0	16.2	17.6	15.0	14525.4
33.3	57.0	38.0	15.3	2.5	28.0	3.5	56.0	151.2	4811.8	12.7	16.1	17.2	15.0	14181.8
35.4	61.0	42.0	14.7	2.5	28.0	4.0	60.0	126.0	4076.5	12.1	15.5	16.6	15.0	15606.5
37.6	49.5	36.0	14.8	2.5	27.5	4.0	49.6	152.1	4838.7	12.3	15.6	16.7	15.0	14208.7
39.5	61.5	46.0	15.2	3.0	25.5	4.1	63.3	117.0	3751.5	12.8	16.0	17.2	15.0	15121.5
41.6	55.0	40.0	15.3	3.0	25.8	4.1	56.0	137.0	4359.2	12.9	16.1	17.3	15.0	15720.2

DISTANCE HARGE TRAVELLED 42.0
DISTANCE ANCHOR TRAVELLED 41.6

NOTE - POSITIVE CHAIN
ANGLE INDICATES
CHAIN TIP BELOW
CROWN



Day # - 95

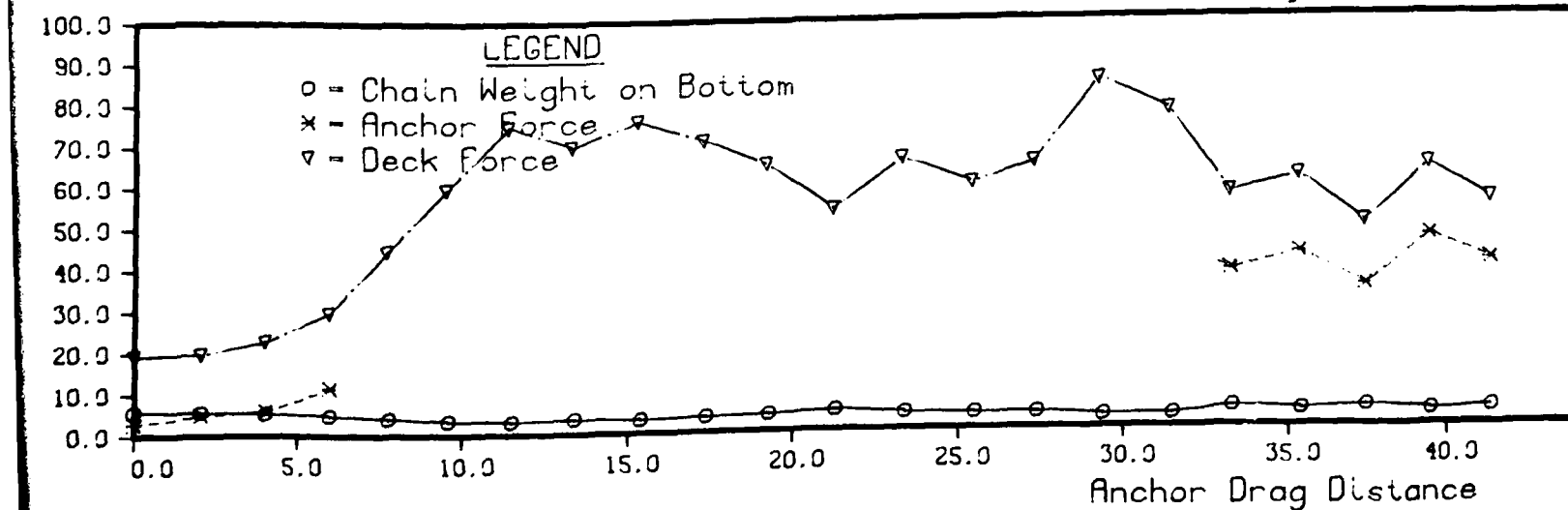
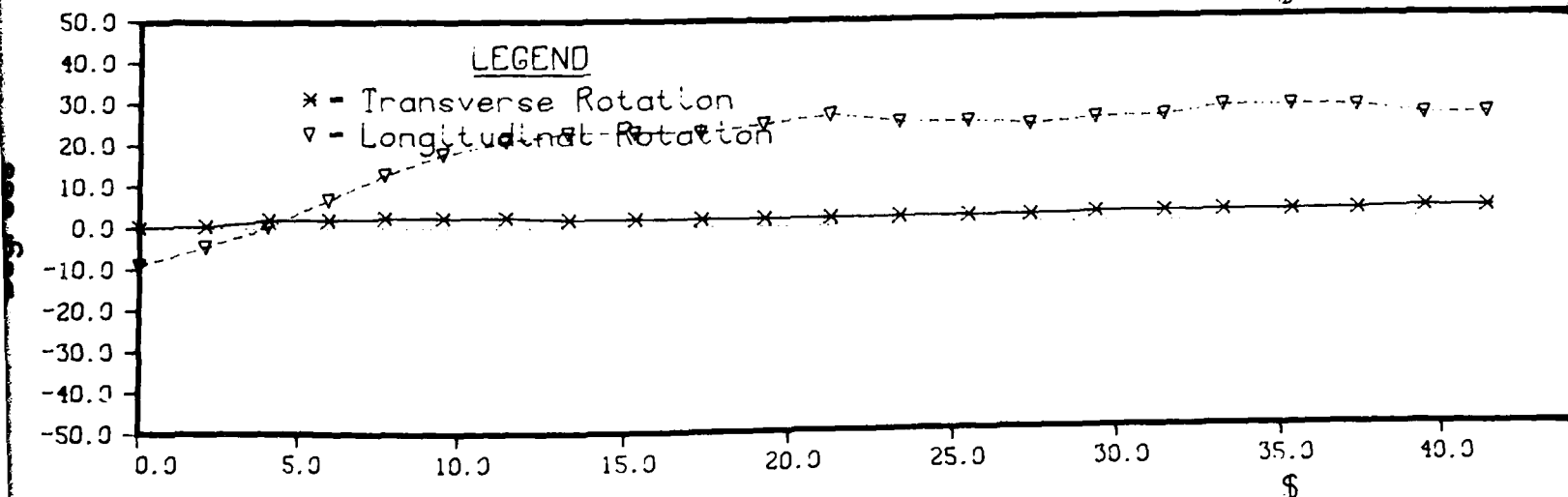
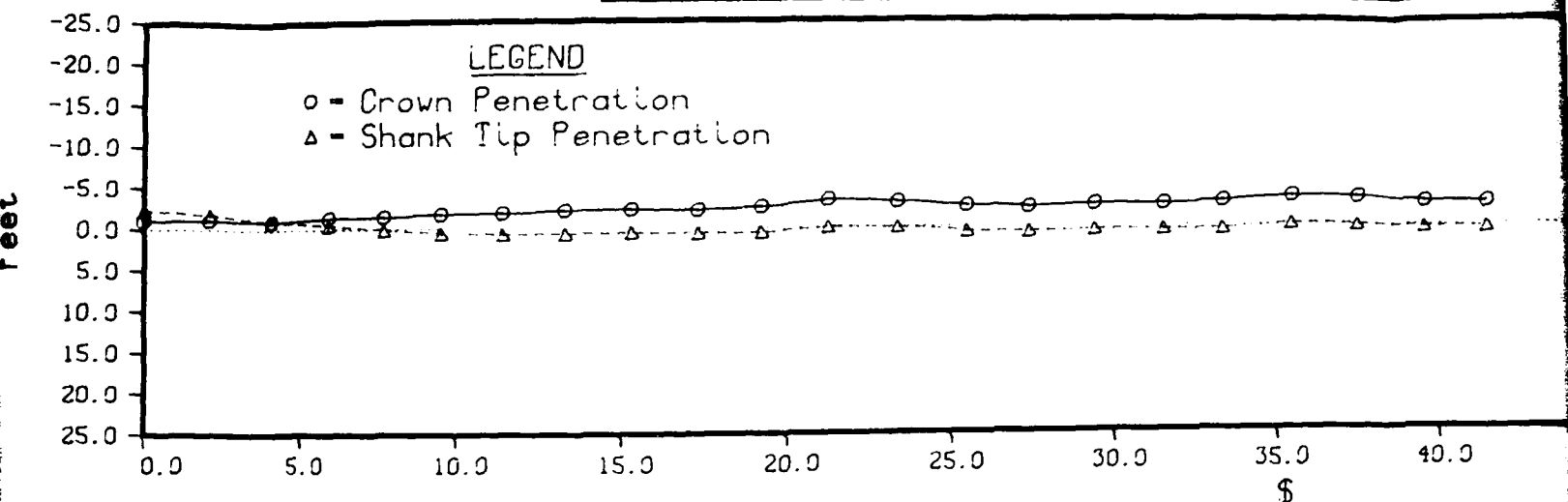
Test No. - 2

Test Series No. - 13

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY

stockless, 9000lb. stabilizers-670lb/pr. 35 deg.

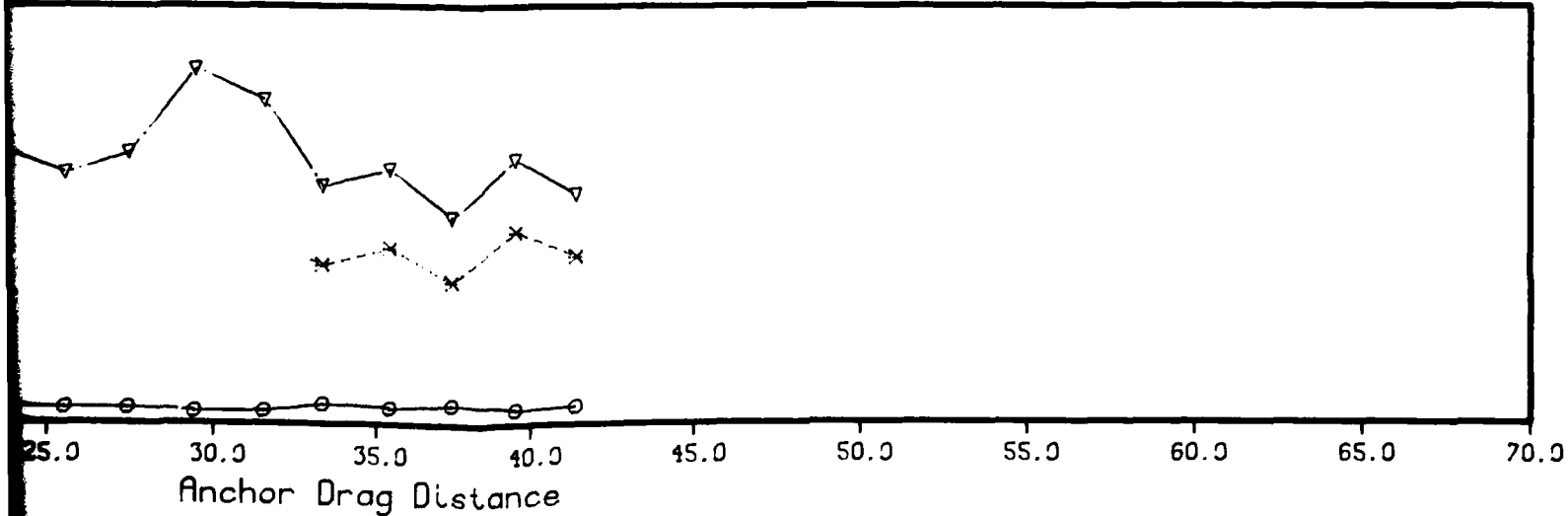
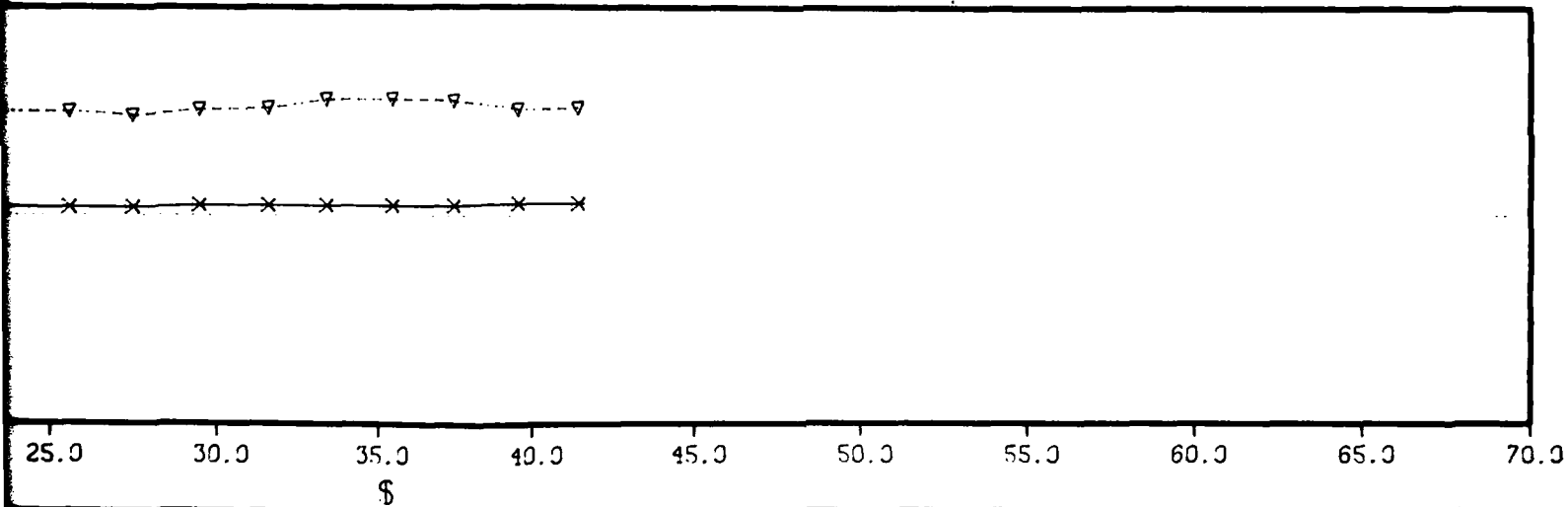
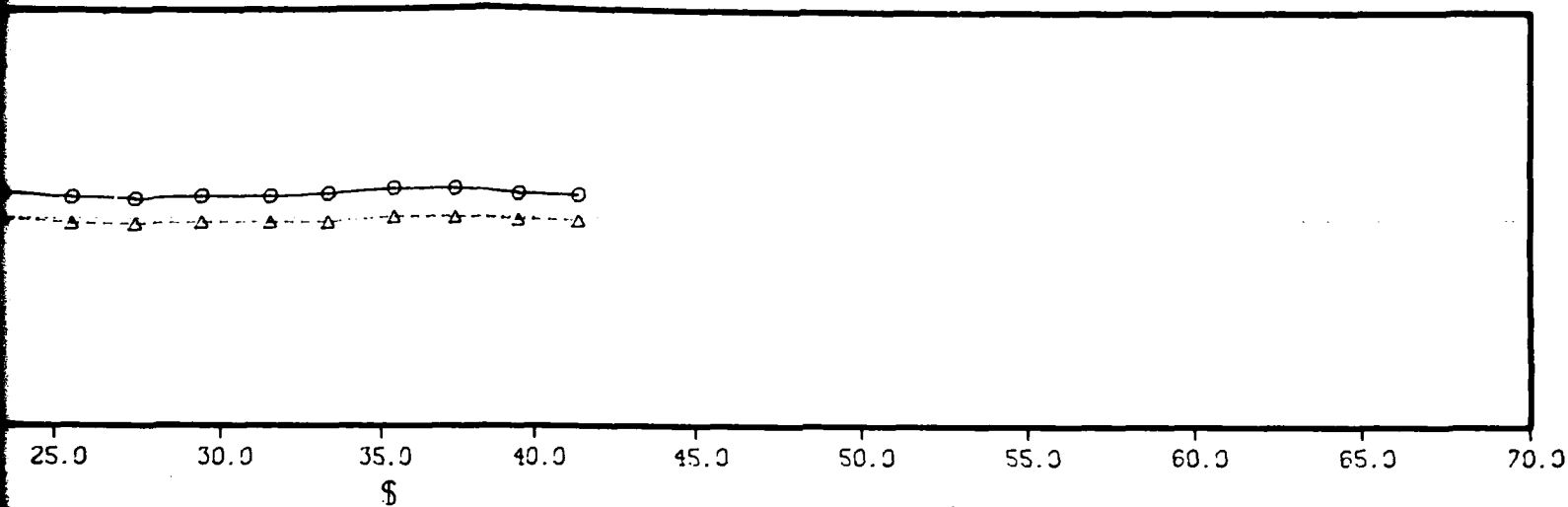
fine sand bottom. depth 11-12 ft. mllw



0 FT. SOUTHEAST OF BUOY 49

lb. stabilizers-670lb/pr. 35 deg. fx. flukes

m. depth 11-12 ft. mllw



Anchor Drag Distance

3

Day # - 95 **SAN**
 Test No. - 1
 Test Series No. - 14

STATO ANCHOR TEST

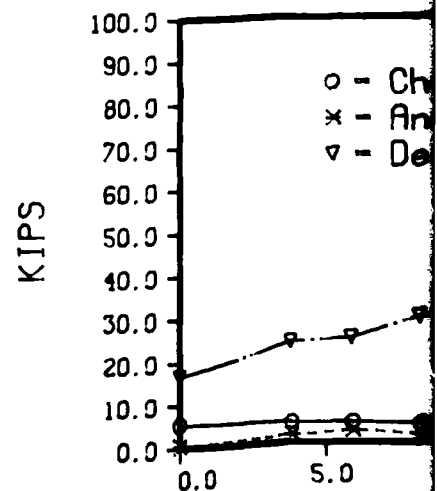
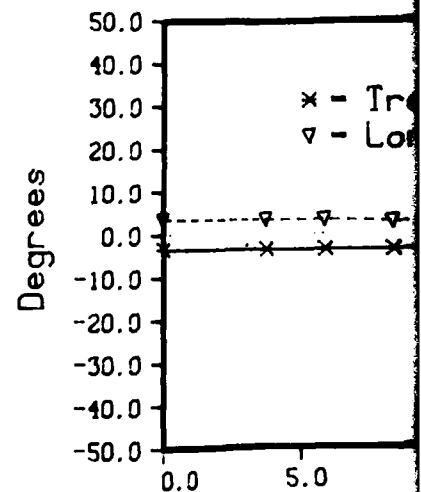
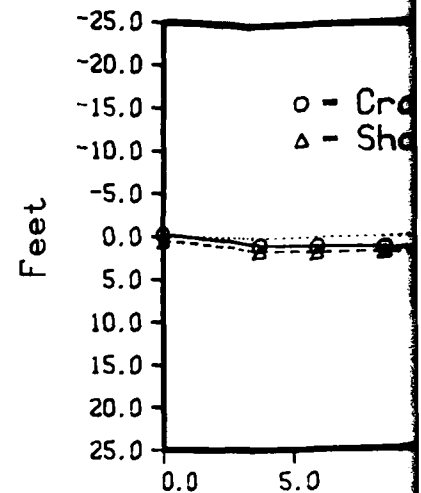
TEST DATE 95
 TEST NO. 1
 TEST STRIPS 14
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF RUNY 49
 START-END TIMES 1337 - 1350
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STATO 3000LR 37 DFG, 40V, FLUKES
 ANCHOR WEIGHT 3000.00 LB.
 FLUKES ANGLE-TYPE 17.00 DEG. - 0 0-MOV 1-FTX
 AUX. ANCHOR TYPE 0.00 1R.
 AUX. ANCHOR WEIGHT 0.00 FFFFT
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LR.
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. ANCHOR TO 100FT 2IN. STUD LINK CHAIN TO 400FT 2IN. WIDE ROPE
 MOORING LINE DESCRIPTION

NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKES TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIDE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR CHANK TIP DEPTH	
1	2	3	4
FFFT	KIPS	KIPS	FEET
0.0	17.0	.5	14.5
4.0	24.0	2.0	15.5
5.8	25.0	3.0	15.7
7.8	30.0	2.0	15.8
9.7	31.0	5.0	16.1
11.7	32.0	8.0	16.4
13.6	44.0	16.0	16.7
15.5	49.0	20.0	16.2
17.5	57.0	25.5	16.4
19.3	65.0	31.0	16.6
21.1	68.0	30.0	16.5
22.9	38.0	20.0	16.4
25.1	35.0	17.0	16.0
26.6	15.0	3.0	15.7
29.7	15.0	3.0	15.3
31.8	16.0	4.0	15.6
33.6	15.0	3.0	16.1
36.0	15.0	3.0	16.1
37.8	14.0	5.0	16.2
39.8	14.0	6.0	16.7
5	6	7	8
DFG	DFG	DEG	DFG
-3.5	3.5	9.6	16.8
-3.5	3.5	8.1	23.8
-3.5	3.5	7.7	24.8
-3.5	3.5	7.3	29.8
-3.5	3.5	7.1	30.8
-3.5	12.0	7.0	31.8
-3.5	12.5	6.2	43.7
-3.5	12.0	5.9	48.7
-3.5	12.5	5.7	56.7
-3.5	15.0	5.1	66.7
-3.5	20.0	4.9	59.8
-7.0	19.0	4.9	37.9
-10.0	20.0	5.5	36.8
-37.0	16.8	5.6	14.9
-41.0	16.5	8.9	16.8
-44.3	19.7	8.9	15.8
-44.3	20.0	8.7	14.8
-44.3	30.0	9.4	14.8
-44.3	30.0	8.9	15.8
-44.3	40.0	8.5	17.8
9	10	11	12
KIPS	FEET	195	FFFT
171.5	5656.5	14.1	14.7
154.3	4910.0	15.1	15.7
155.3	4941.9	15.3	15.9
140.8	4479.7	15.4	16.0
140.2	4460.0	15.7	16.3
138.0	4391.8	13.9	16.2
3539.8		14.6	17.0
3254.8		14.7	17.0
2630.4		14.8	17.2
2513.5		14.7	17.5
3166.6		14.0	17.8
5045.8		14.0	17.5
13	14	15	16
FFFT	FFFT	FFFT	195
14.3	14.3	14.3	8455.5
14.3	14.3	14.3	7910.0
14.3	14.3	14.3	7941.9
14.3	14.3	14.3	7479.7
14.3	14.3	14.3	7460.0
14.3	14.3	14.3	7101.8
14.3	14.3	14.3	4530.4
14.3	14.3	14.3	4256.8
14.3	14.3	14.3	5630.4
14.3	14.3	14.3	5513.5
14.3	14.3	14.3	6166.6
14.3	14.3	14.3	8045.8
14.3	14.3	14.3	7917.0
14.3	14.3	14.3	9827.0
14.3	14.3	14.3	8079.0
14.3	14.3	14.3	8816.2
14.3	14.3	14.3	9022.7
14.3	14.3	14.3	8816.2
14.3	14.3	14.3	8611.0

DISTANCE RANGE TRAVELLED 40.0
 DISTANCE ANCHOR TRAVELLED 39.8

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 CHANK TIP BELOW
 CROWN



Day # - 95

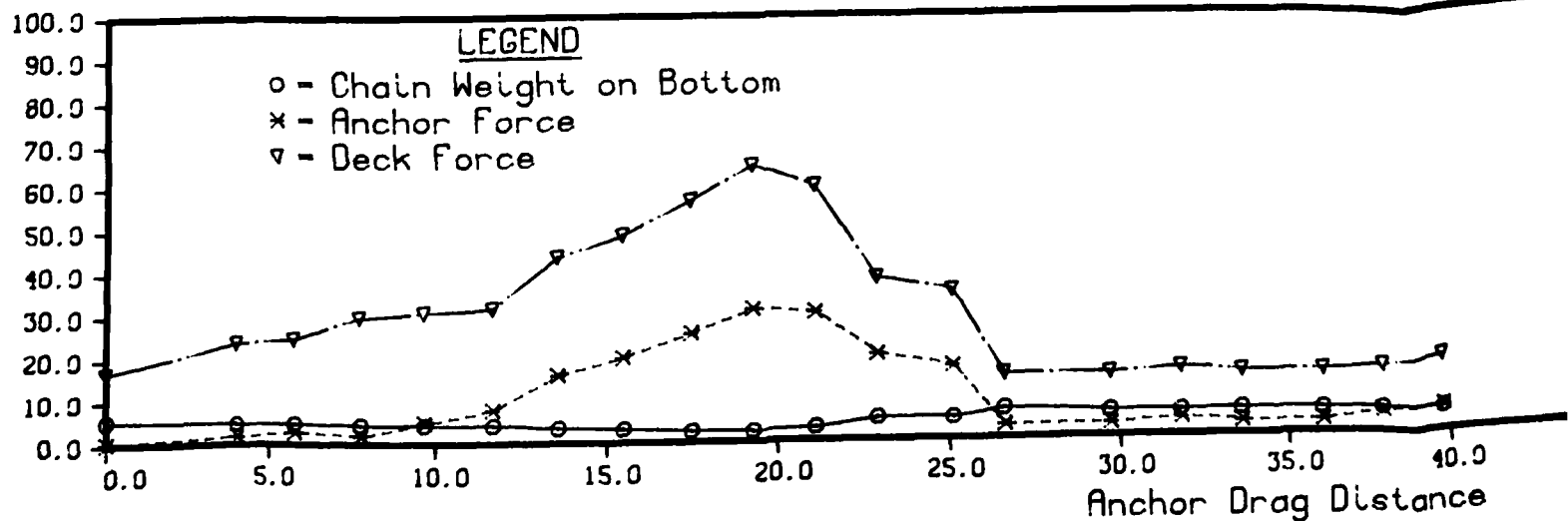
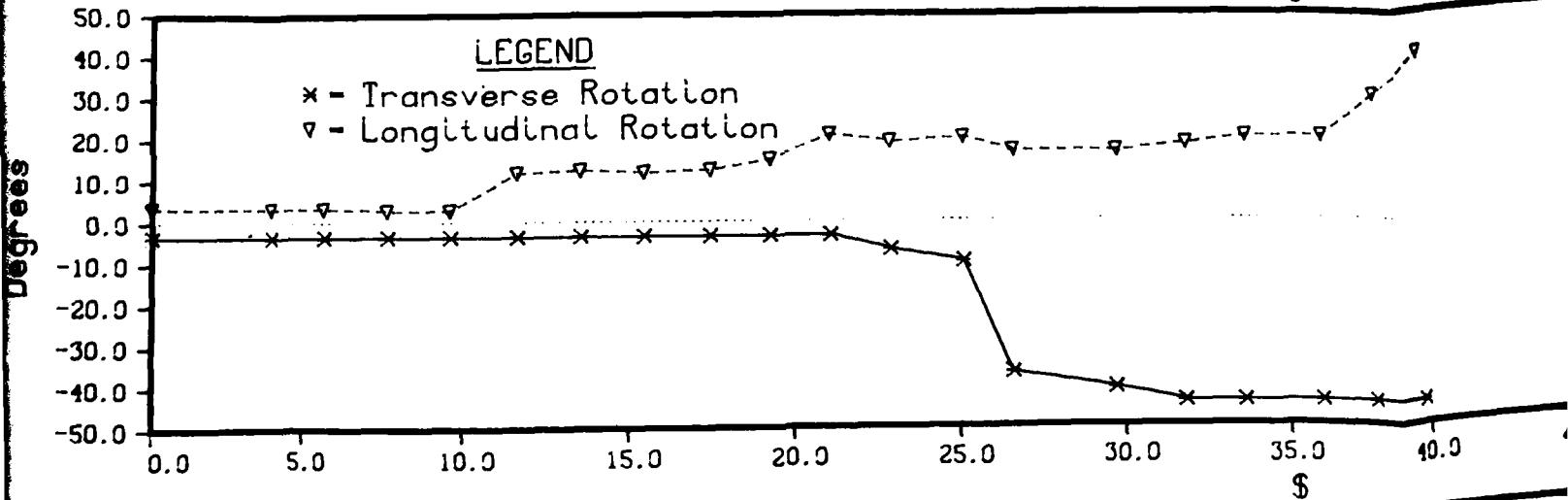
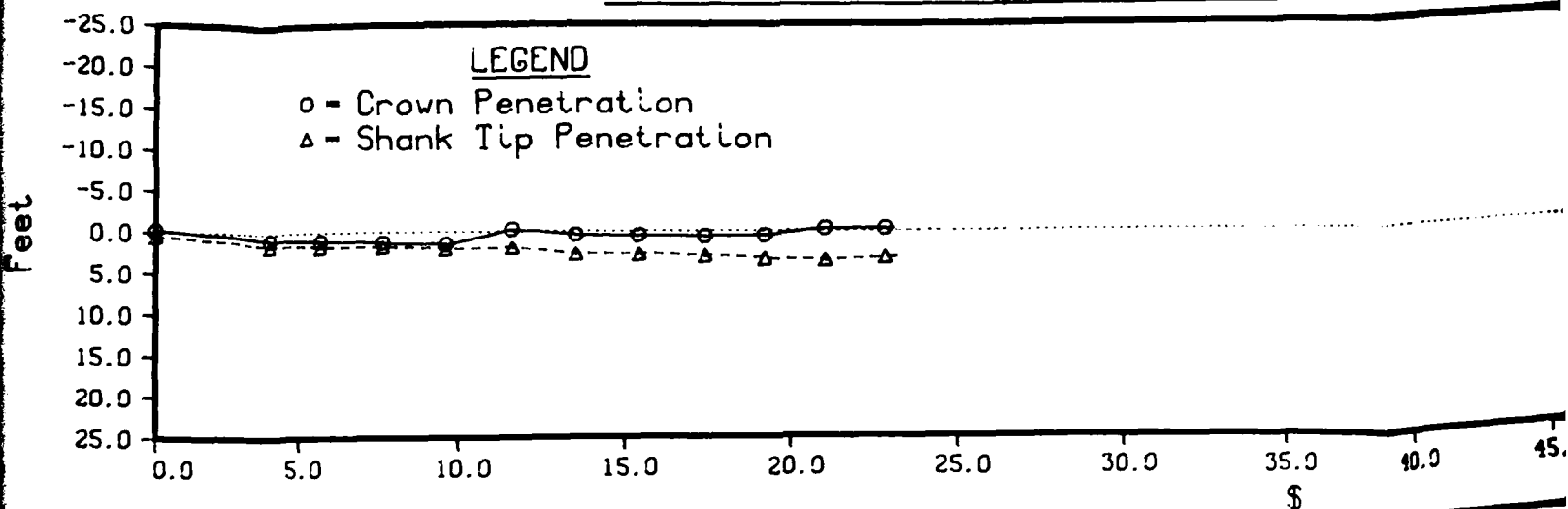
Test No. - 1

Test Series No. - 14

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

stato , 3000lb. 37 deg. mov. flukes

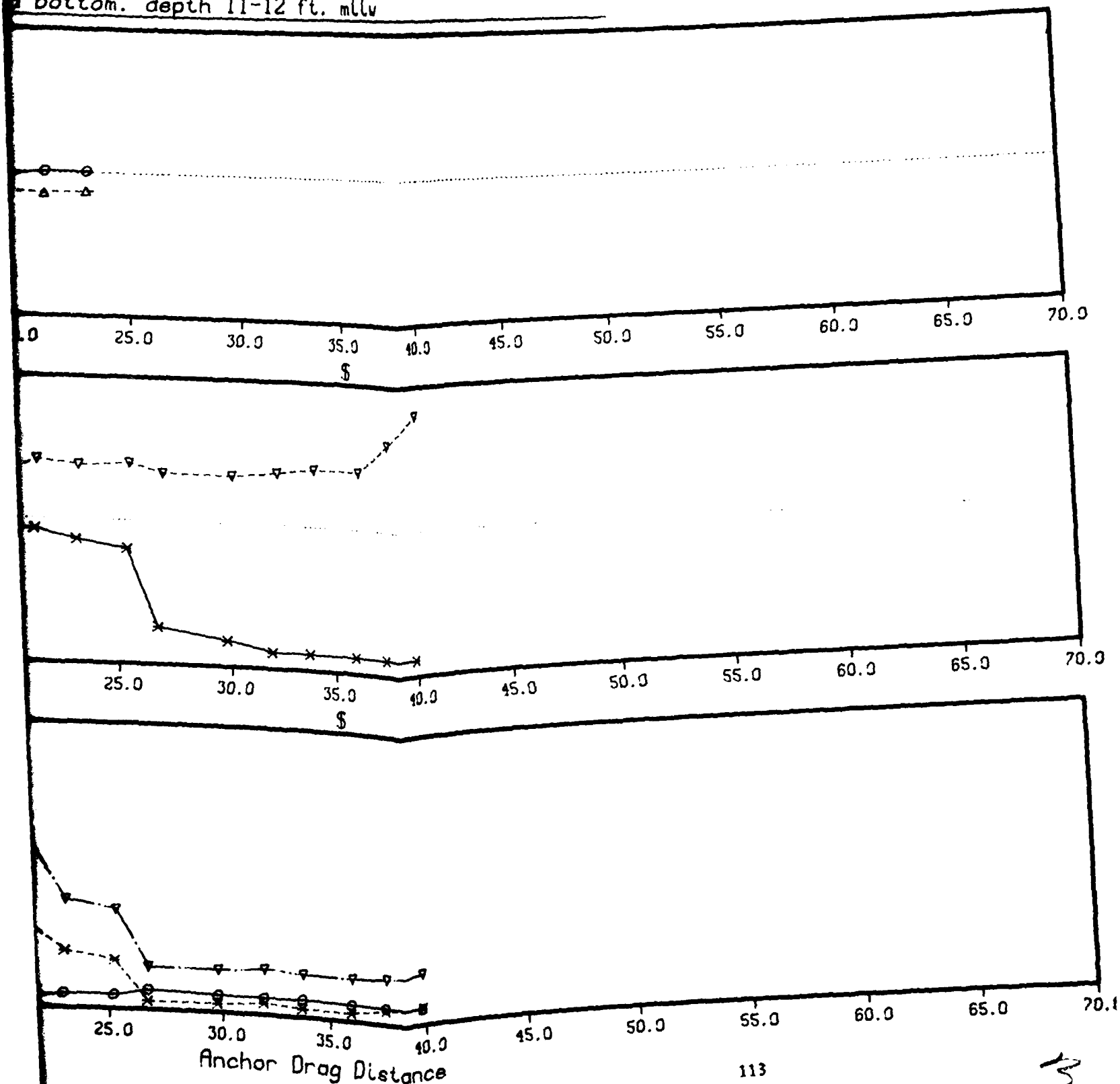
fine sand bottom. depth 11-12 ft. mllw



R 1500 FT. SOUTHEAST OF BUOY 49

, 3000lb. 37 deg. mov. flukes

bottom. depth 11-12 ft. mllv



SAN

Test No. - 2

Test Series No. - 14

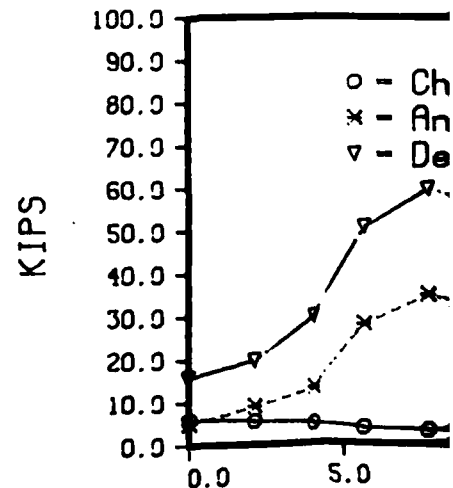
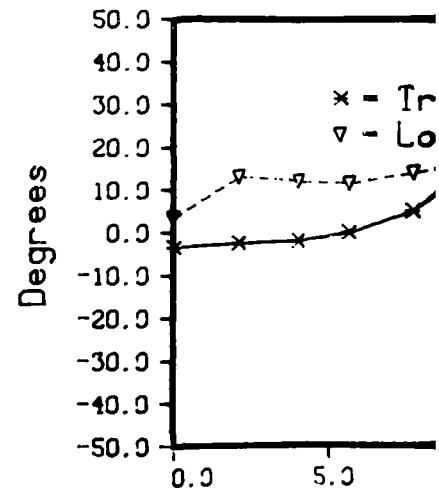
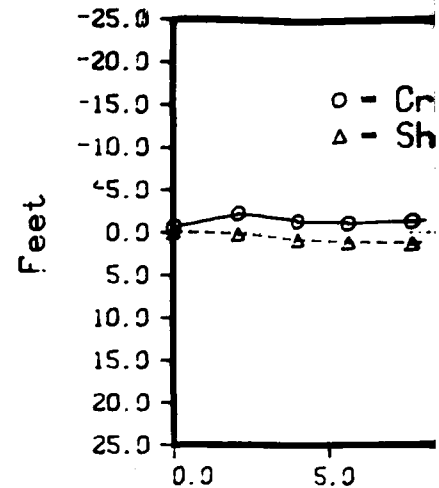
[illegible]

NOTE - INITIAL CHALK DEPTH ZEROED TO REFLECT MEASURED WATERFLOTH

1. DECK DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUX TID DEPTH											
2. DECK TENSION	6. CHAIN ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH											
3. ANCHOR TENSION	7. WIDE ROPE ANGLE	11. ANCHOR DOWN DEPTH	15. TOTAL BOTTOM WEIGHT											
4. BACKLASH DEPTH	8. DECK WINDING FORCE	12. ANCHOR CHAIN TID DEPTH												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FFFT	WTC	WTC	FFET	DEG	DEG	DEG	ROR	OFFET	1AC	FFFT	FFFT	FFFT	FFFT	1OC
0.0	14.0	5.0	14.0	-1.5	7.5	8.5	15.8	211.1	5026.4	17.6	14.2	17.4	14.3	8026.4
2.0	28.0	9.0	13.5	-2.5	17.4	7.8	19.0	175.3	5577.7	17.0	14.3	16.3	14.3	8577.7
4.0	30.0	13.0	14.2	-2.0	17.0	6.8	20.8	148.9	4719.5	17.7	15.0	17.2	14.3	7719.5
5.6	31.0	18.0	14.5	0.0	11.5	5.1	50.8	118.1	7358.0	17.1	15.3	17.5	14.3	8758.0
7.5	40.0	25.0	14.4	5.0	14.0	4.8	80.8	102.8	8070.7	17.0	15.5	17.4	14.3	8270.7
9.7	50.0	37.0	14.0	14.0	14.0	4.5	125.0	84.5	8504.8				14.3	8504.8
11.1	27.0	14.0	17.4	19.5	23.3	4.8	26.9	227.5	4002.7				14.3	8002.7
13.4	28.0	9.0	13.5	44.0	25.0	6.3	10.9	277.6	4004.0				14.3	8004.0
15.6	17.0	7.0	13.6	44.0	25.3	7.3	16.9	263.0	4131.5				14.3	8131.5

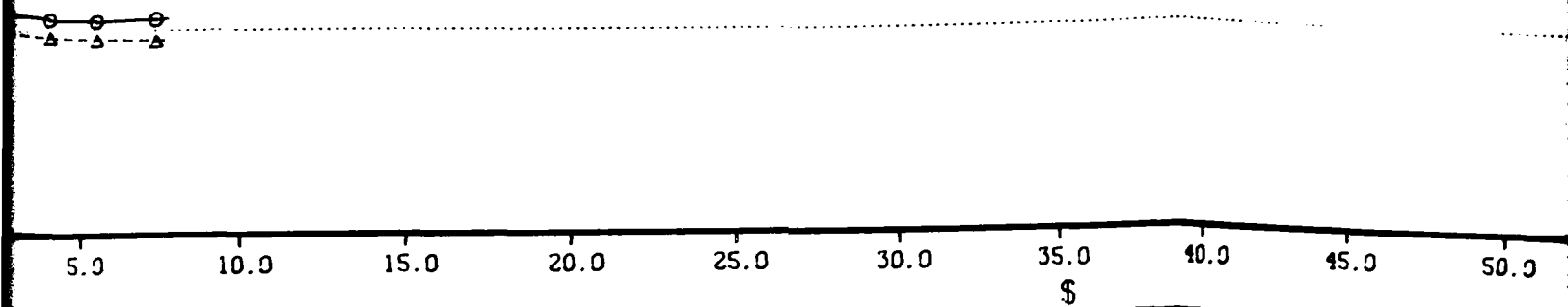
DISTANCE BARGE TRAVELED 14.0
DISTANCE BARGE TRAVELED 15.6

NOTE - POSITIVE CHAMK
ANGLE INDICATES
CHAMK TIP BELOW
CORNER



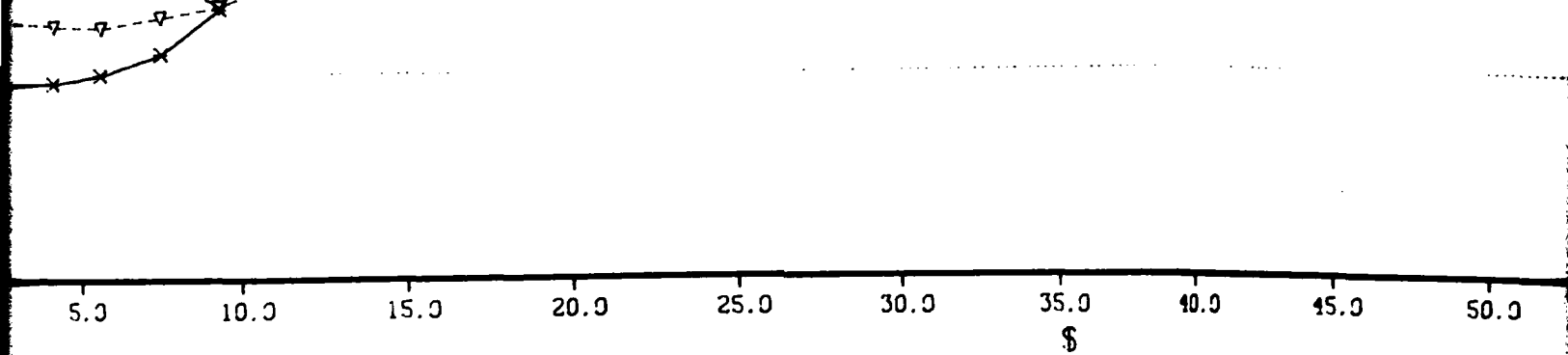
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



LEGEND

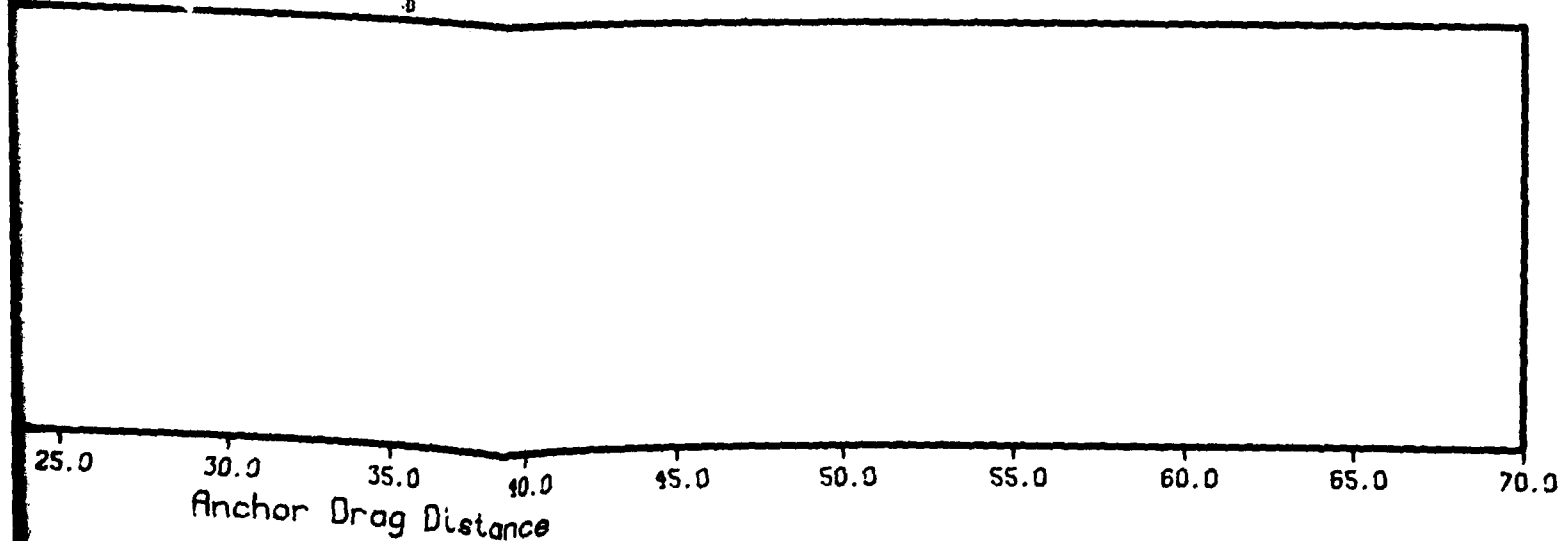
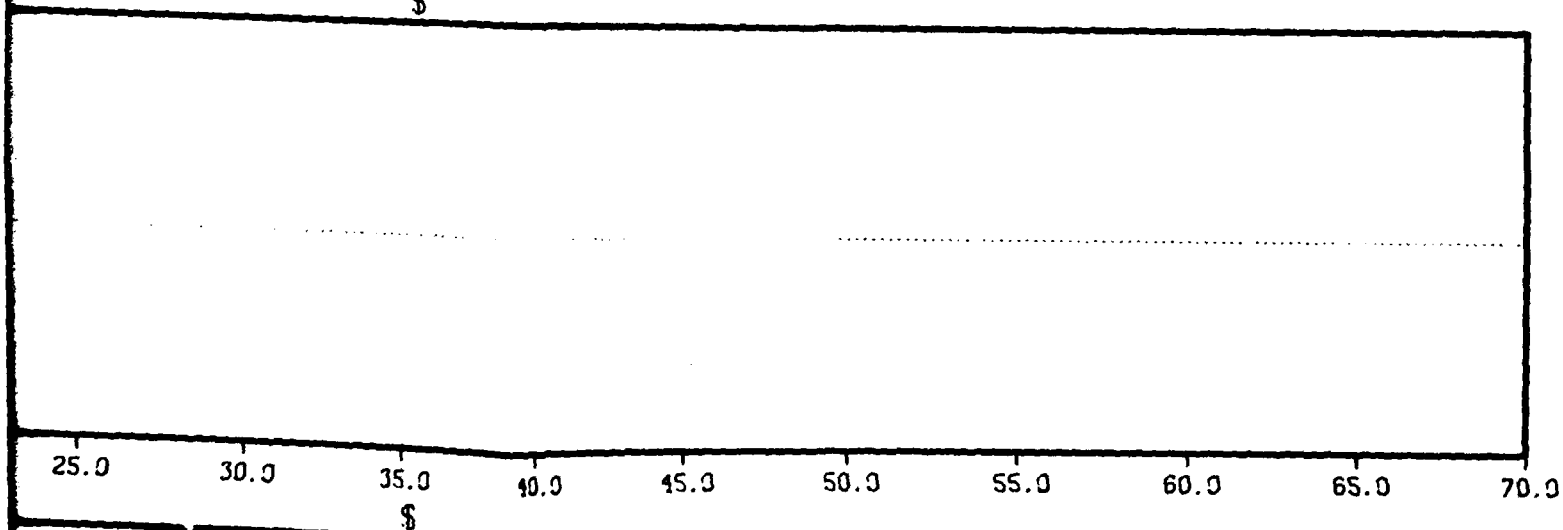
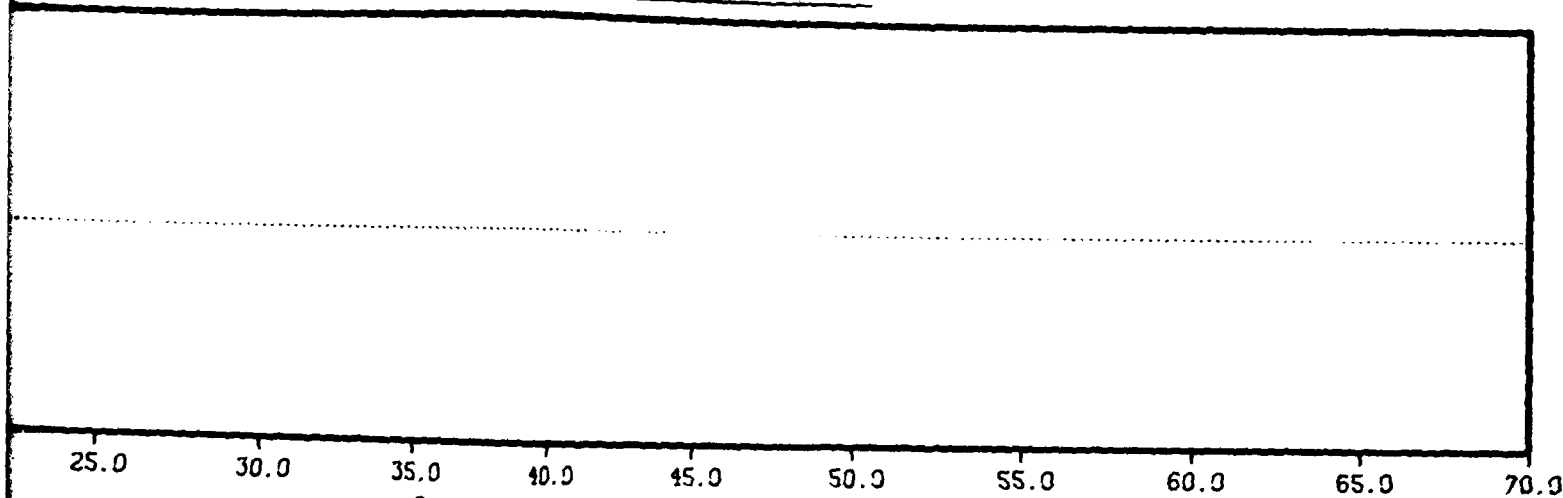
- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



500 FT. SOUTHEAST OF BUOY 49

100lb. 37 deg. mov. flukes

tom. depth 11-12 ft. mllw



2

3

SA

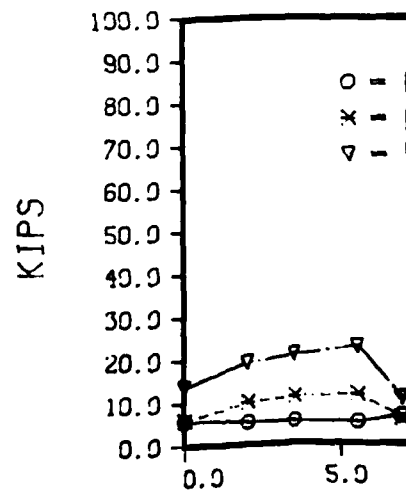
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TEST DATE          99
TEST NO.           2
TEST SFOIFS        6
TEST AREA          SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF PIER 40
TEST DATE TIME     101A - 1013
TEST FOR TIME      FINE SAND BOTTOM, DEPTH 11-12 FT. MLW
SFOIFS TYPE        STATO 100MIR. 20 IN. STARL12P5A 75 DFC. MOV. FLUMES
ANCHOR TYPE        1000.00 1R.
ANCHOR WEIGHT       75.00 DFC. = 0 0=MOV 1=FIX
FLUX ANCH F-TYPE.  0.0R 1R.
AIR. ANCHOR TYPE   0.0R 1R.
AIR. ANCHOR WEIGHT  0.0R 1R.
MAIN-AIR ANCHOR SEPARATION 0.0 FEET
DEPRESSION, NO.-WT. FACT=TOTAL WT. 0 - 0.0 = 0.0 LB.
WARRING LINE DESCRIPTION ANCHOR TO 100FT 2IN. STUPLINK CHAIN TO 400FT 2IN. WIDE BARGE

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[illegible]

NOTE - POSITIVE CHARGES
 INDICATE
 CHARGES TO BE PAID
 COMPANY



Day # - 99

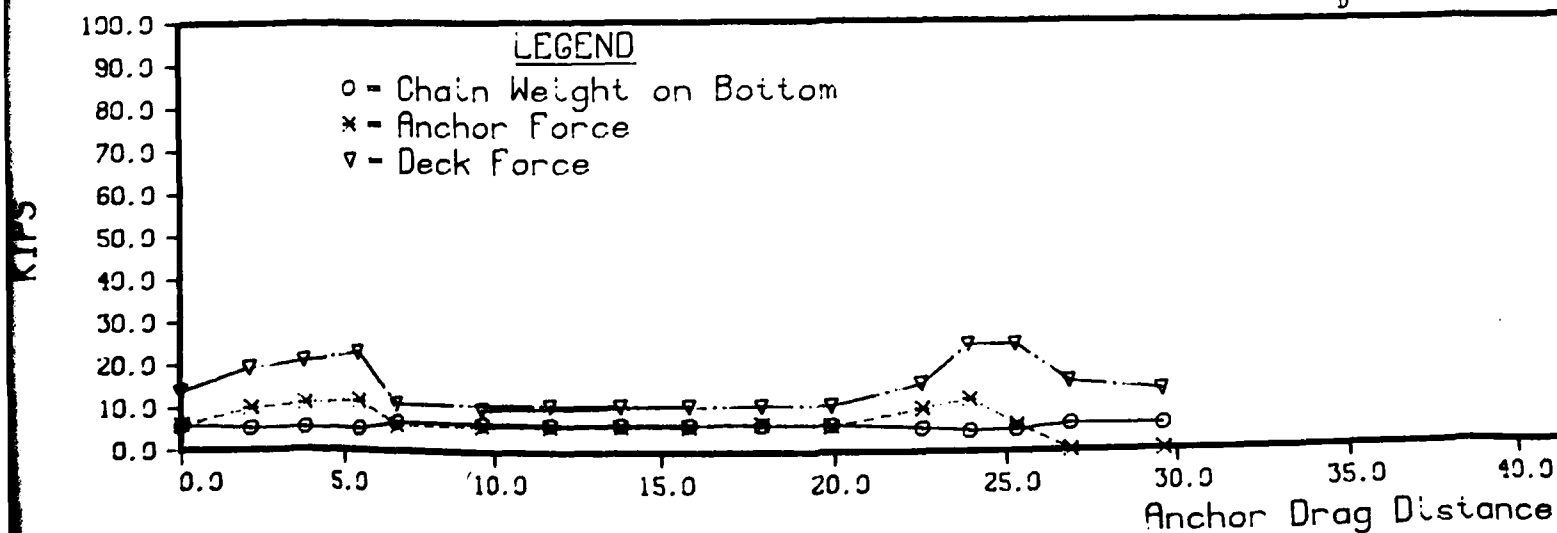
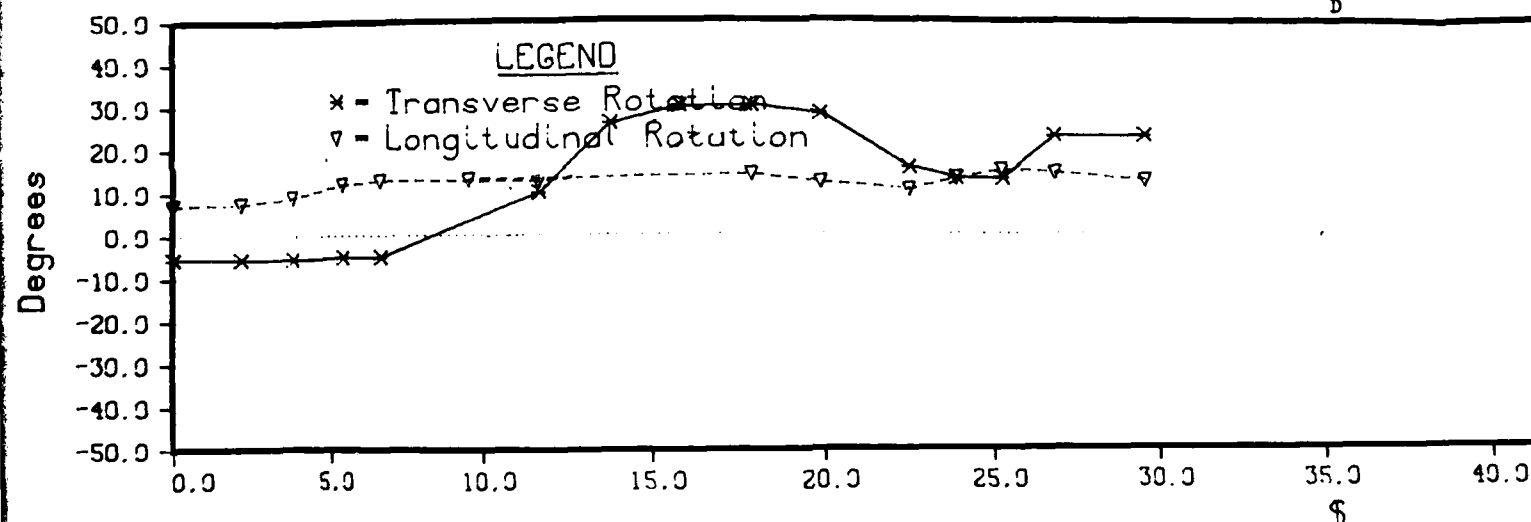
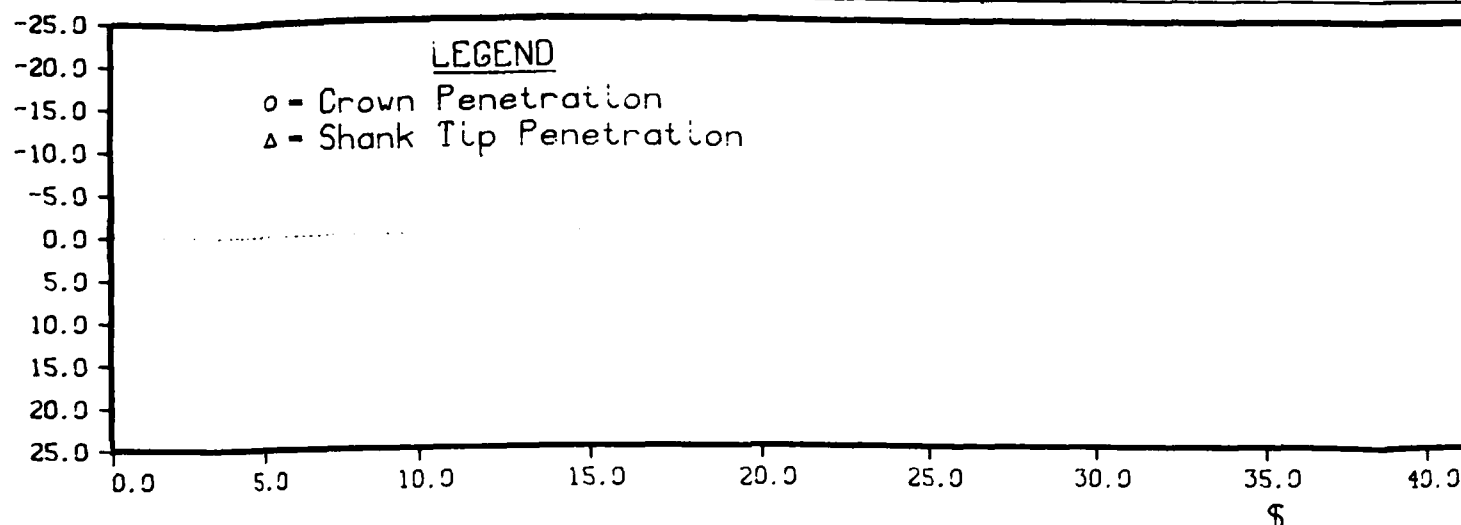
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY

Test No. - 2

stato 1000lb. 26 in. stabilizers 35 deg.

Test Series No. - 6

fine sand bottom. depth 11-12 ft. mllw



ST. SOUTHEAST OF BUOY 49

26 in. stabilizers 35 deg. mov. flukes

depth 11-12 ft. mllw

30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0

\$

30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0

\$

30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0

Anchor Drag Distance

Day # - 100 **SAN**
 Test No. - 3
 Test Series No. - 14

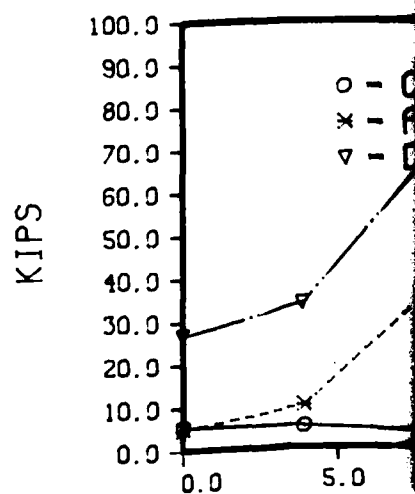
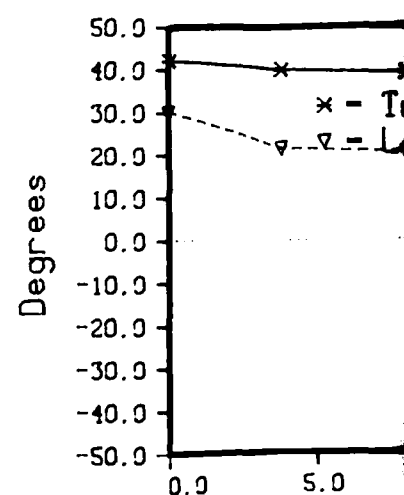
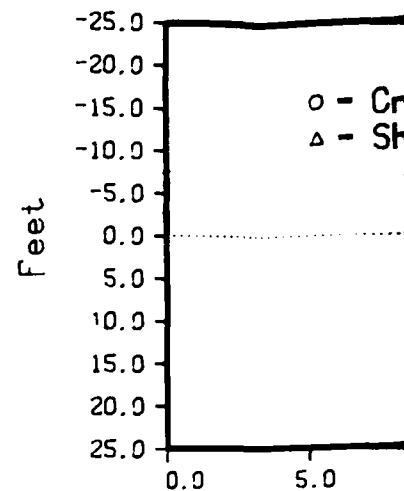
TEST DATE 100
 TEST NO. 3 (PART II)
 TEST SITE SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 TEST AREA 911 - 1005
 START-END TIMES FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 SEAFLOOR TYPE STATO 10000 LB. 18 IN. STABILIZER, 37 DEG. MOV. FLUME
 ANCHOR TYPE 00.00 LB.
 ANCHOR WEIGHT 37.00 DEG. - 0 0.00 LB. LEFT
 FLUME ANGLE-TYPE 0.00 LB.
 ANCHOR TYPE 0.00 LB.
 ANCHOR HEIGHT 0.00 FEET
 MAIN-ANCHOR SEPARATION 0.00 LB.
 DEPTH OF ANCHOR, NO. WT. EACH-TOTAL WT. 0.00 LB.
 MOORING LINE DESCRIPTION ANCHOR TO THREE 2IN. STIFF INK CHAIN TO 400FT 2IN. WIDE ROPE

NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	KIPS	FEET	DEG.	FEET	FEET	FEET	FEET	DEG.
0.0	27.0	5.0	14.7	42.0	30.0	6.2	26.8	168.0	5375.4	15.0	8190.4	8190.4	8190.4	8190.4
4.0	34.0	10.0	15.1	40.0	21.5	5.3	33.0	161.0	5151.0	15.0	8151.0	8151.0	8151.0	8151.0
7.8	48.5	37.0	15.4	39.0	20.5	3.9	49.3	114.2	3632.6	15.0	8632.6	8632.6	8632.6	8632.6
9.8	70.0	60.0	15.4	30.0	22.5	3.0	69.8	111.0	3530.5	15.0	8530.5	8530.5	8530.5	8530.5
11.7	52.0	25.0	15.1	30.0	25.0	3.4	51.0	152.3	4645.4	15.0	7845.4	7845.4	7845.4	7845.4
13.7	34.0	0.0	15.1	42.0	31.5	4.2	33.0	191.5	4001.5	15.0	8001.5	8001.5	8001.5	8001.5
15.7	25.0	0.0	15.0	42.0	31.5	4.8	24.0	250.0	4199.7	15.0	8199.7	8199.7	8199.7	8199.7
18.0	20.0	0.0	14.8	42.0	30.0	5.6	28.0	171.6	5641.7	15.0	8641.7	8641.7	8641.7	8641.7
19.9	28.0	0.0	14.7	42.0	30.0	5.5	27.0	176.2	5607.0	15.0	8607.0	8607.0	8607.0	8607.0
22.1	33.5	0.0	14.8	42.0	30.0	5.6	33.3	157.0	5022.6	15.0	8022.6	8022.6	8022.6	8022.6
24.1	35.0	6.5	14.4	42.0	28.3	5.5	34.8	155.2	4037.0	15.0	7037.0	7037.0	7037.0	7037.0
26.1	35.0	7.0	14.4	42.0	28.3	5.5	34.8	155.2	4037.0	15.0	7037.0	7037.0	7037.0	7037.0
28.0	35.0	5.5	14.0	42.0	26.5	5.3	34.0	159.0	5184.6	15.0	8184.6	8184.6	8184.6	8184.6
29.9	28.0	1.5	14.3	42.0	31.5	5.3	27.0	179.3	5705.2	15.0	8705.2	8705.2	8705.2	8705.2
32.0	32.0	1.0	15.0	42.0	32.0	5.5	31.0	164.2	5224.5	15.0	8224.5	8224.5	8224.5	8224.5
34.1	34.0	6.0	14.8	42.0	31.5	5.4	35.8	154.1	4003.7	15.0	7003.7	7003.7	7003.7	7003.7
36.1	34.0	7.0	14.8	42.0	29.5	5.4	35.8	154.1	4003.7	15.0	7003.7	7003.7	7003.7	7003.7
38.1	44.0	10.0	15.0	42.0	25.3	5.2	43.8	135.3	4303.8	15.0	7303.8	7303.8	7303.8	7303.8
39.9	44.0	13.0	15.0	42.0	23.0	4.7	43.0	147.3	4686.3	15.0	7686.3	7686.3	7686.3	7686.3
42.0	54.0	24.0	15.2	42.0	21.5	4.7	53.8	121.5	3866.0	15.0	6866.0	6866.0	6866.0	6866.0
43.9	54.0	25.0	15.4	40.5	21.0	4.4	53.8	130.4	4168.9	15.0	7168.9	7168.9	7168.9	7168.9
45.8	39.5	16.5	15.4	41.3	26.0	4.4	39.4	145.3	5241.2	15.0	8241.2	8241.2	8241.2	8241.2
47.8	39.5	16.5	15.3	41.0	26.0	4.4	39.4	145.3	5241.2	15.0	8241.2	8241.2	8241.2	8241.2
49.8	35.0	15.0	15.5	42.0	30.0	4.6	34.0	172.4	5484.6	15.0	8484.6	8484.6	8484.6	8484.6
51.9	34.0	10.0	15.4	42.0	31.5	4.9	37.0	158.6	5065.8	15.0	8065.8	8065.8	8065.8	8065.8
53.9	34.5	15.0	15.4	42.0	31.0	5.1	34.4	164.2	5224.7	15.0	8224.7	8224.7	8224.7	8224.7
56.0	35.0	14.0	15.1	42.0	28.5	5.3	34.0	159.0	5058.6	15.0	8058.6	8058.6	8058.6	8058.6
58.0	39.0	18.0	15.0	42.0	25.3	5.2	38.8	149.5	4754.9	15.0	7754.9	7754.9	7754.9	7754.9
60.1	44.0	22.0	14.8	42.0	23.3	5.1	43.8	137.7	4380.3	15.0	7380.3	7380.3	7380.3	7380.3
62.0	41.0	20.5	15.0	42.0	23.0	5.0	42.8	142.8	4543.0	15.0	7543.0	7543.0	7543.0	7543.0
64.0	40.5	24.0	15.2	42.0	23.0	4.7	49.3	133.1	4235.4	15.0	7235.4	7235.4	7235.4	7235.4
65.9	39.5	15.0	15.1	42.0	25.0	4.7	39.4	158.0	5055.0	15.0	8055.0	8055.0	8055.0	8055.0
68.4	44.0	22.0	15.4	42.0	26.5	7.4	43.6	82.5	2624.6	15.0	5624.6	5624.6	5624.6	5624.6

DISTANCE RANGE TRAVELLED 68.0
 DISTANCE ANCHOR TRAVELLED 69.4

NOTE - POSITIVE CHAIN
 ANGLE INDICATES
 CHAIN TIP BELOW
 CROWN



Day # - 100

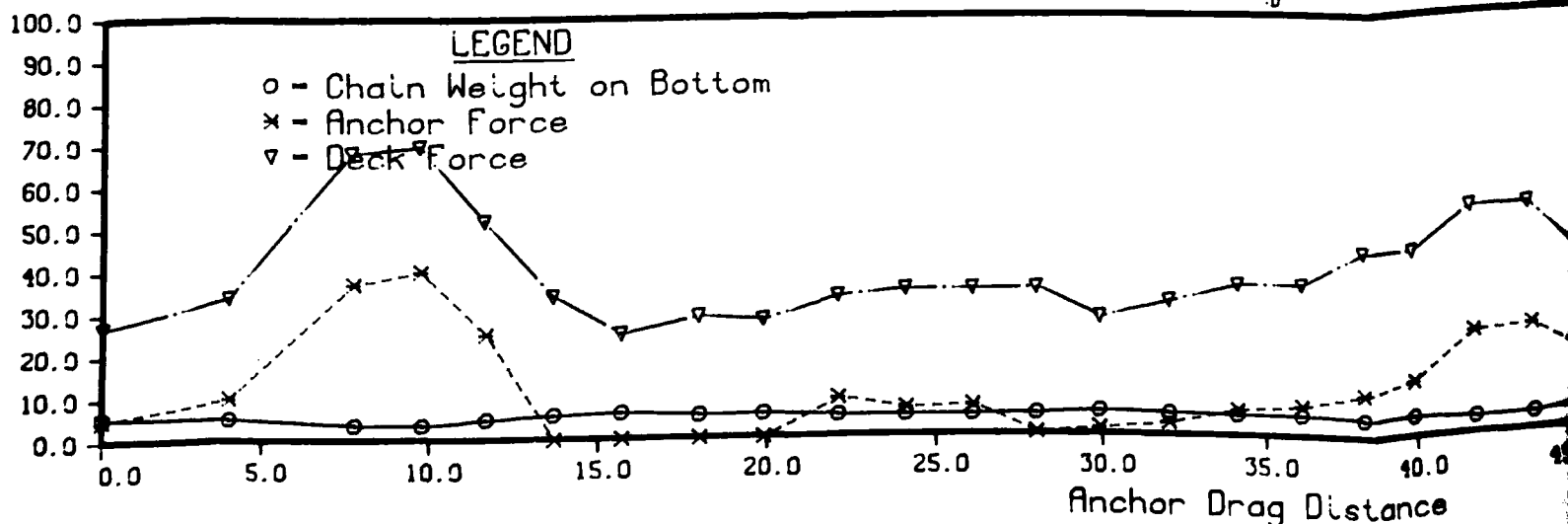
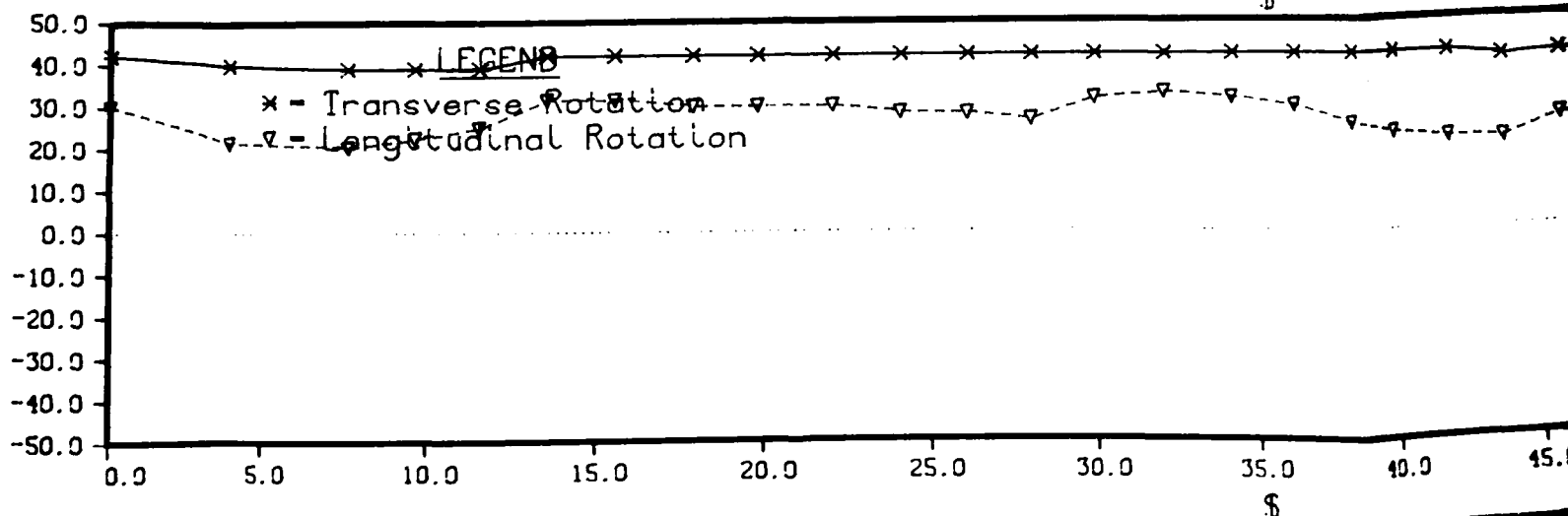
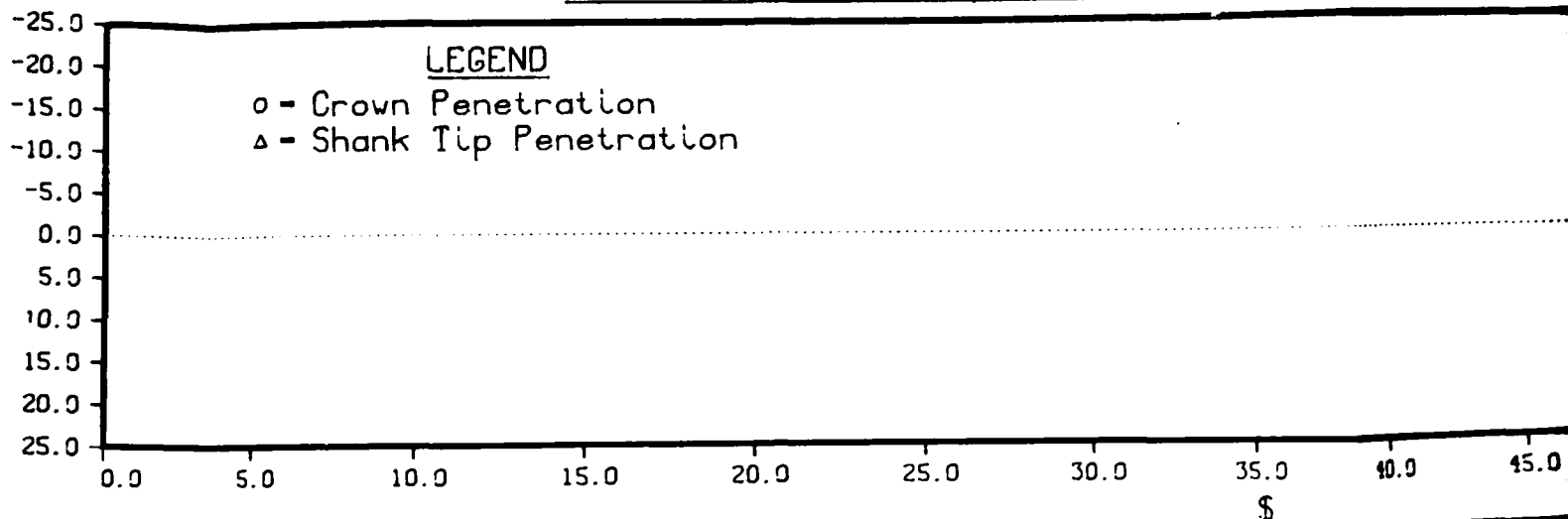
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

Test No. - 3

state , 3000lb. 18 in. stabilizer ext. 37 deg. mov.

Test Series No. - 14

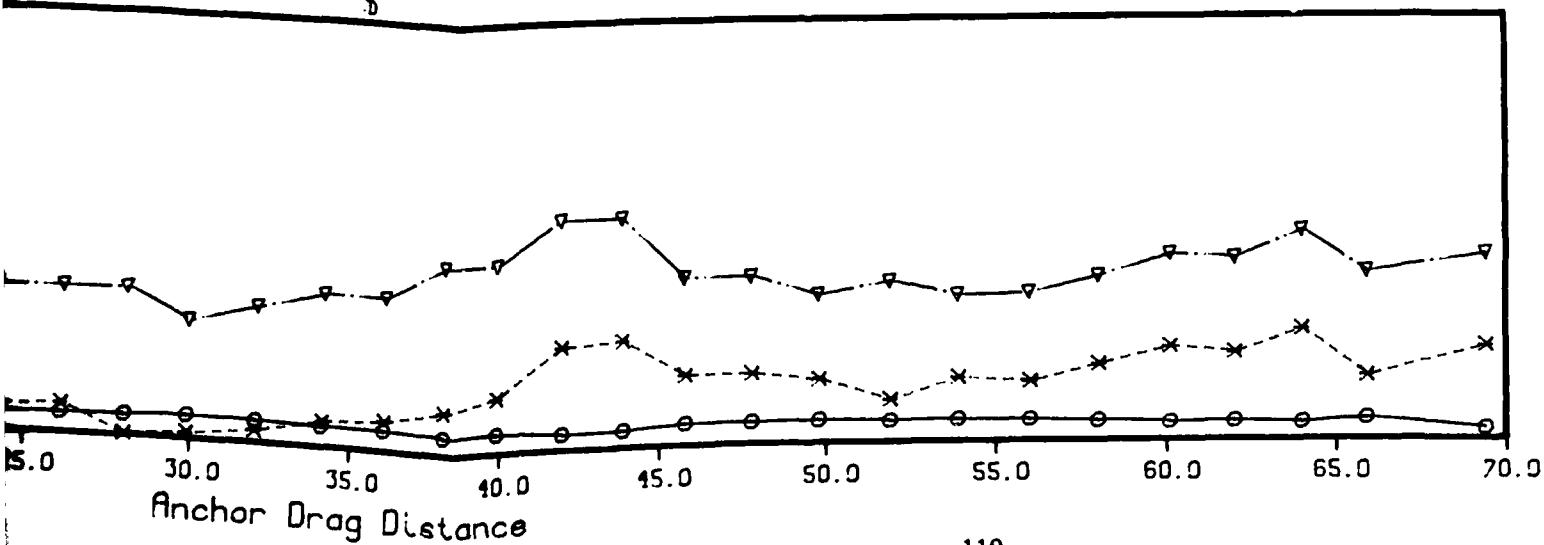
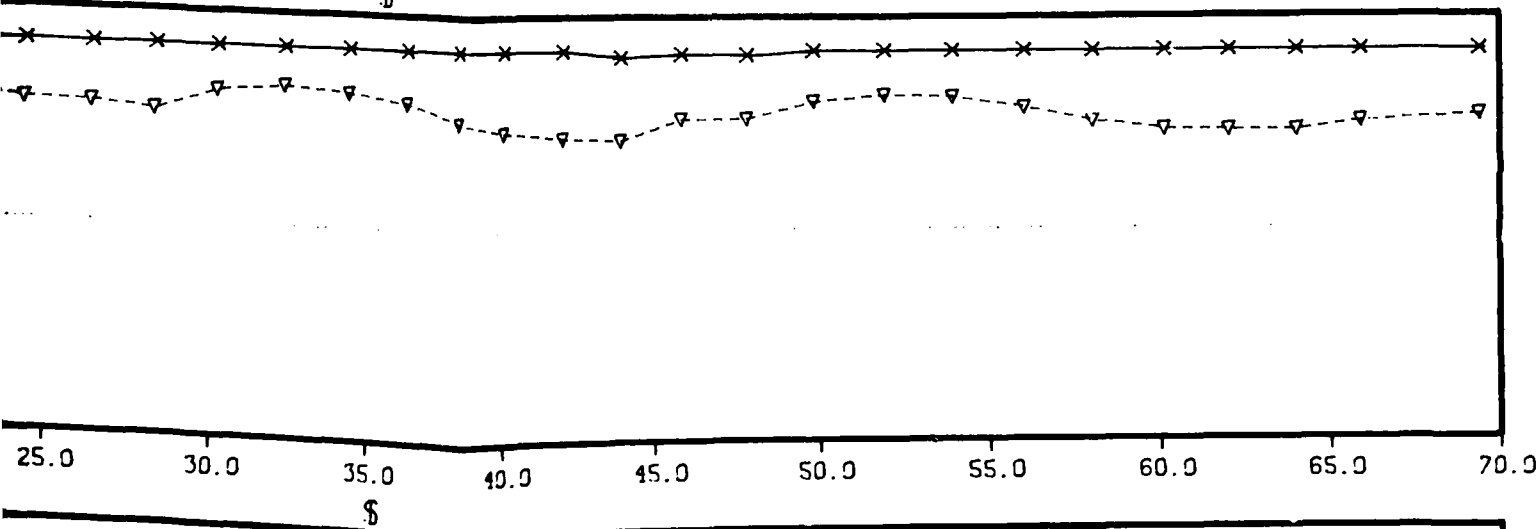
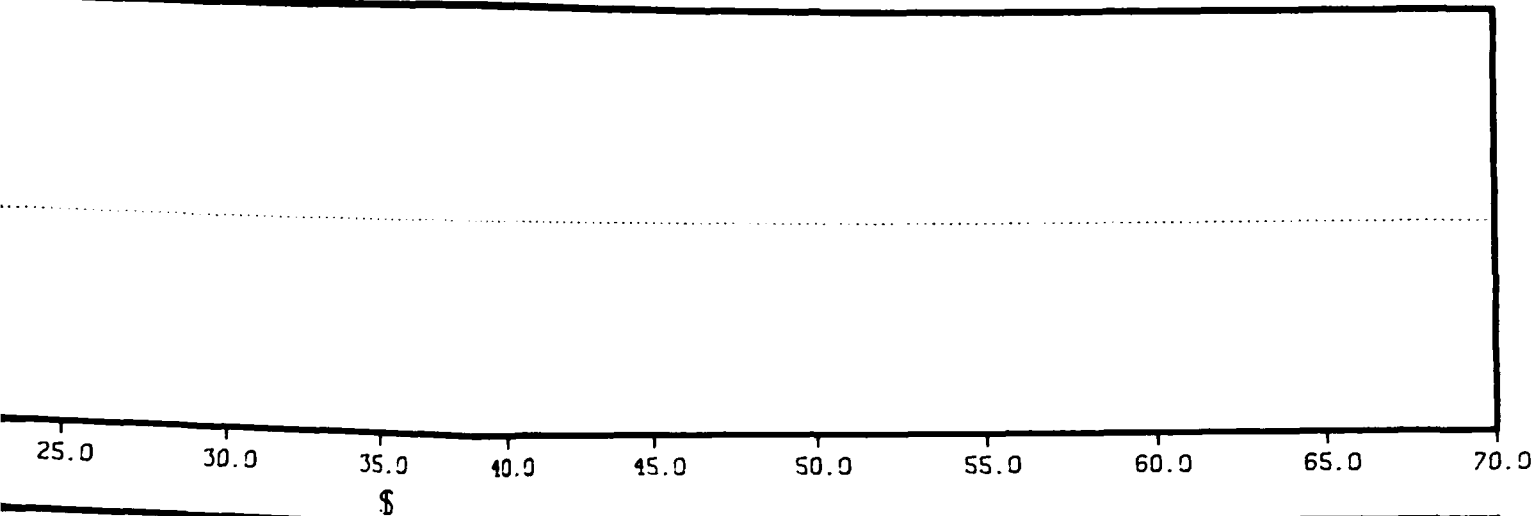
fine sand bottom. depth 11-12 ft. mllw



00 FT. SOUTHEAST OF BUOY 49

10lb. 18 in. stabilizer ext. 37 deg. mov. flukes

om. depth 11-12 ft. mllw



3

Day # - 100

SAN

Test No. - 3

Test Series No. - 14

STATE ANCHOR TEST

TEST DATE 100
 TEST NO. 100
 TEST KIPS 14
 TEST AREA
 START-END TIMES
 SEAFLOOR TYPE
 ANCHOR TYPE
 ANCHOR WEIGHT
 FLIKE ANGLE-TYPE
 ANCHOR WEIGHT
 ANCHOR WEIGHT
 MAIN-ANCHOR SEPARATION
 DEPRESSION, MO.-WT. EACH-TOTAL WT.
 MOORING LINE DESCRIPTION

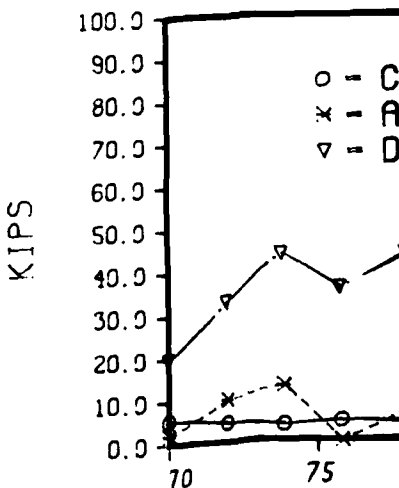
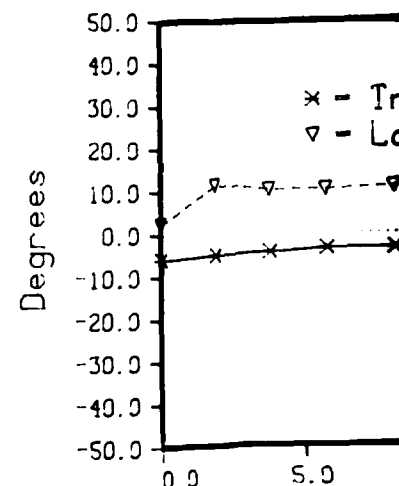
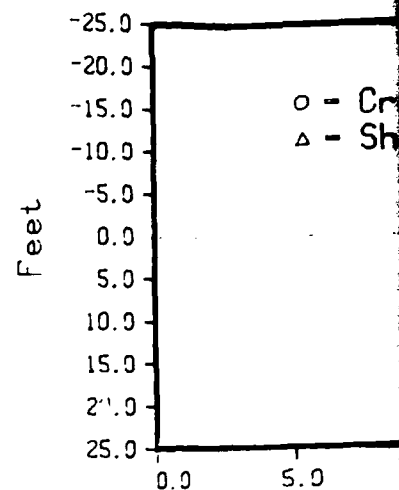
100
 100
 100
 SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 930 - 1005
 FINE SAND BOTTOM, DEPTH 11-12 FT. MLW
 STATE 10000 R. 18 IN. STAR 17 DEFT. 17 DEG. MOV. FLIKE
 3000.00 LB.
 17.00 DEG. - 0 ANCHOR 17 DEFT
 0.00 LB.
 0.00 FT.
 0 - 0.0 - 0.0 LB.
 ANCHOR TO JACKET 21N. STUPEL CHAIN TO GANTRY 21N. WIDE ROPE

NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DIST. DISTANCE	2. DEF. TENSION	3. ANCHOR TENSION	4. DEF. DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIDE ANGLE	8. DEF. HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR DOWN DEPTH	12. ANCHOR CHAIN TIP DEPTH	13. ANCHOR FLIKE TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	KIPS	FEET	KIPS	FEET	FEET	FEET	FEET	KIPS
700	20.0	2.0	14.0	-4.0	2.0	0.0	10.0	173.1	6400.1	15.0	15.0	15.0	15.0	6400.1
720	33.0	10.0	14.0	-4.0	11.0	0.0	32.0	145.0	4413.1	15.0	15.0	15.0	15.0	7413.1
740	44.0	17.0	15.1	-4.3	10.5	5.0	43.0	118.4	3740.7	15.0	15.0	15.0	15.0	4740.7
760	74.0	0.0	15.7	-3.5	10.5	5.0	74.0	150.2	4770.2	15.0	15.0	15.0	15.0	7770.2
770	44.0	7.0	15.3	-3.5	11.0	5.0	44.0	130.4	4150.4	15.0	15.0	15.0	15.0	7150.4
785	40.0	17.0	15.4	-3.5	12.0	4.0	40.0	134.4	4400.4	15.0	15.0	15.0	15.0	7400.4
814	43.0	11.0	15.1	-3.5	15.0	4.0	43.0	134.5	4477.2	15.0	15.0	15.0	15.0	7477.2
832	24.0	0.0	14.6	10.0	22.0	4.0	25.0	141.0	4301.7	15.0	15.0	15.0	15.0	7301.7
850	24.0	0.0	14.6	10.0	22.0	4.0	24.0	142.1	4741.1	15.0	15.0	15.0	15.0	7741.1
875	26.3	0.0	14.6	11.0	23.0	4.0	26.0	143.0	4171.0	15.0	15.0	15.0	15.0	7171.0
895	18.0	0.0	14.6	24.0	27.0	4.0	17.0	171.0	4710.0	15.0	15.0	15.0	15.0	7710.0
920	20.0	0.0	14.6	30.0	21.0	7.0	13.0	174.5	6401.1	15.0	15.0	15.0	15.0	7401.1
940	20.0	0.0	14.6	30.0	20.0	7.0	10.0	174.4	4710.7	15.0	15.0	15.0	15.0	7710.7
950	20.0	0.0	15.0	34.0	19.0	4.0	20.0	140.4	6170.4	15.0	15.0	15.0	15.0	7170.4
977	33.0	0.0	15.3	34.0	20.0	5.0	33.0	154.2	6004.2	15.0	15.0	15.0	15.0	7004.2
995	30.0	0.0	15.3	35.0	23.0	5.0	30.0	140.0	6110.0	15.0	15.0	15.0	15.0	7110.0
1015	33.0	0.0	15.1	42.0	25.0	5.0	32.0	146.0	6740.0	15.0	15.0	15.0	15.0	7740.0
1035	25.3	0.0	14.6	42.0	30.0	5.0	24.0	102.4	6004.4	15.0	15.0	15.0	15.0	7004.4
1055	27.0	1.0	14.3	42.0	27.0	4.0	26.0	170.4	6420.4	15.0	15.0	15.0	15.0	7420.4
1070	25.0	0.0	14.0	42.0	26.0	4.0	24.0	177.1	6470.1	15.0	15.0	15.0	15.0	7470.1
1097	20.0	0.0	15.0	42.0	23.0	4.0	20.0	147.1	6710.1	15.0	15.0	15.0	15.0	7710.1
1116	30.0	0.0	15.0	42.0	21.0	5.0	30.0	142.4	6140.4	15.0	15.0	15.0	15.0	7140.4
1137	30.0	0.0	15.1	42.0	22.0	5.0	30.0	143.1	6003.4	15.0	15.0	15.0	15.0	7003.4
1156	30.0	0.0	15.1	42.0	22.0	5.0	30.0	147.4	6400.1	15.0	15.0	15.0	15.0	7400.1
1170	30.0	0.0	15.1	42.0	22.0	5.0	30.0	147.4	6400.1	15.0	15.0	15.0	15.0	7400.1
1190	43.0	0.0	15.1	42.0	22.0	5.0	43.0	142.0	6461.0	15.0	15.0	15.0	15.0	7461.0
1215	41.0	14.0	15.2	42.0	22.0	5.0	40.0	148.1	4710.2	15.0	15.0	15.0	15.0	7710.2
1234	43.0	14.0	15.1	42.0	22.0	4.0	43.0	147.5	6401.5	15.0	15.0	15.0	15.0	7401.5
1254	30.5	5.0	15.1	42.0	21.0	4.0	30.0	154.7	6004.4	15.0	15.0	15.0	15.0	7004.4
1271	31.0	4.0	15.1	42.0	23.0	4.0	30.0	170.1	6407.4	15.0	15.0	15.0	15.0	7407.4
1290	31.0	4.0	15.0	42.0	23.0	4.0	30.0	177.4	6461.7	15.0	15.0	15.0	15.0	7461.7
1316	20.0	4.0	14.0	42.0	20.0	5.0	20.0	170.1	6411.1	15.0	15.0	15.0	15.0	7411.1
1334	24.0	1.0	14.7	42.0	20.0	5.0	23.0	200.1	6007.0	15.0	15.0	15.0	15.0	7007.0
1356	27.0	4.0	14.0	42.0	30.0	4.0	26.0	171.0	6460.1	15.0	15.0	15.0	15.0	7460.1
1376	23.0	0.0	14.6	42.0	31.0	4.0	22.0	194.7	6067.5	15.0	15.0	15.0	15.0	7067.5
1397	27.0	5.0	14.7	42.0	30.0	4.0	26.0	148.0	6775.4	15.0	15.0	15.0	15.0	7775.4

DISTANCE RANGE TRAVELLED 70.0
 DISTANCE ANCHOR TRAVELLED 40.7

NOTE - POSITIVE CHAIN
 HIGHER INDICATES
 CHAIN TIP BELOW
 BOTTOM



- 100

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

No. - 3

stato , 3000lb. 18 in. stabilizer ext. 37 deg. mov. fluk

Series No. - 14

fine sand bottom. depth 11-12 ft. mllw

LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration

0.0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
\$

LEGEND

- x - Transverse Rotation
- ▽ - Longitudinal Rotation

0.0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
\$

LEGEND

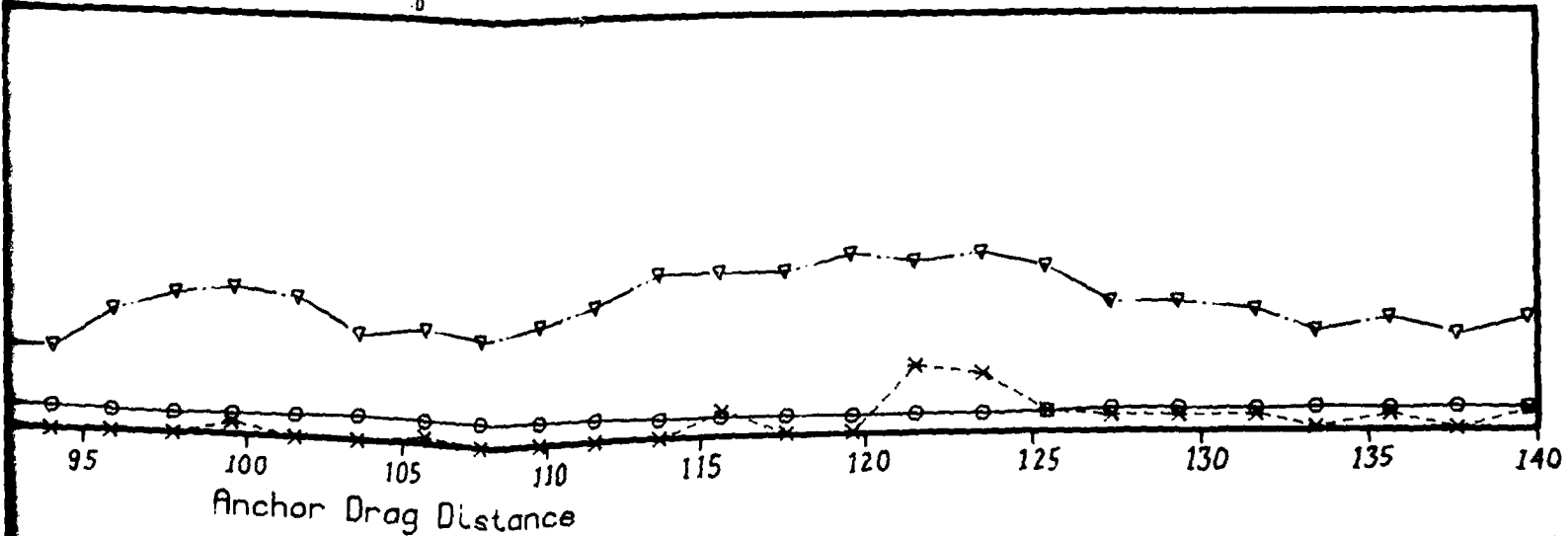
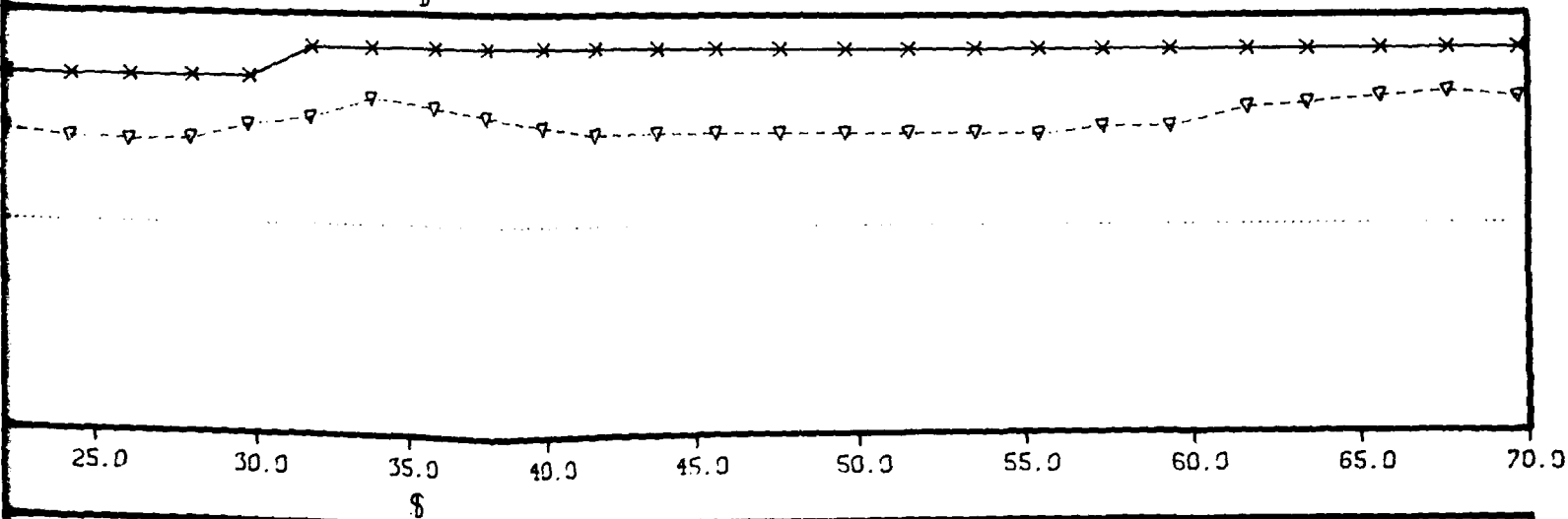
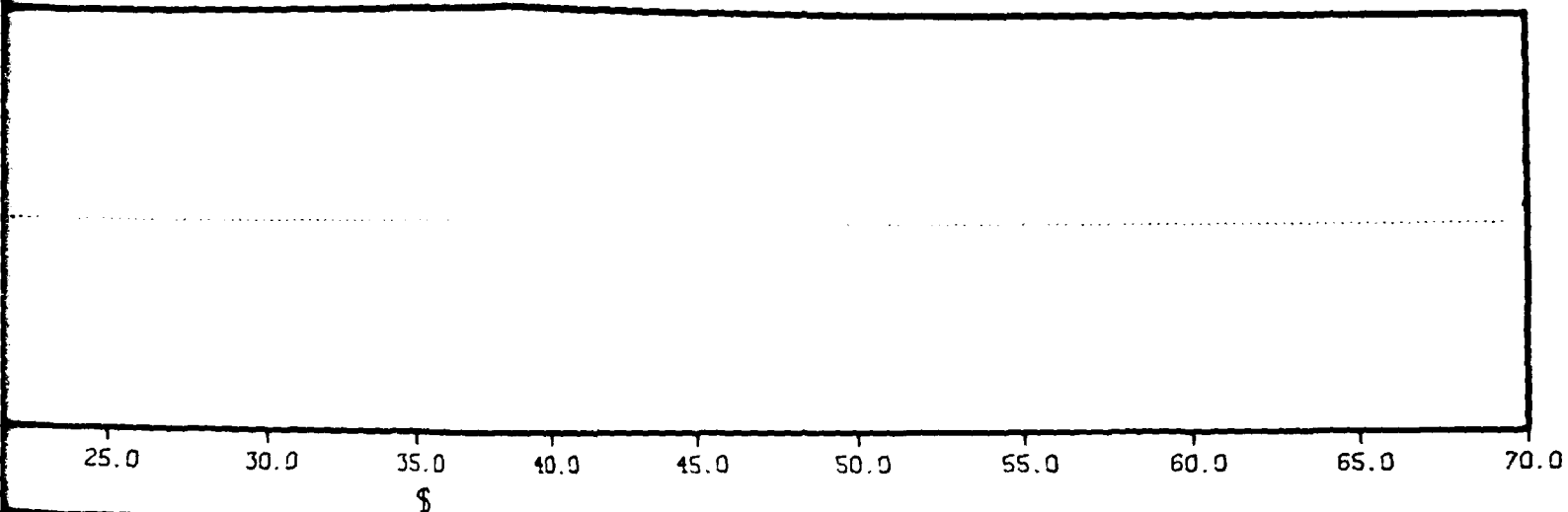
- o - Chain Weight on Bottom
- x - Anchor Force
- ▽ - Deck Force

70 75 80 85 90 95 100 105 110 115
Anchor Drag Distance

500 FT. SOUTHEAST OF BUOY 49

000lb. 18 in. stabilizer ext. 37 deg. mov. flukes

Atom. depth 11-12 ft. mllw



Day # - 100 **SAN**
 Test No. - 4
 Test Series No. - 14

STATO ANCHOR TEST

TEST DATE 100
 TEST NO. 4
 TEST SERIES 14
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF RUBY 40
 START-END TIMES 1504 - 1620
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE 3000LB. 18 IN. STARLL (7FEET, 31.5DEG.MOV, FLIKES
 ANCHOR WRIGHT 3000.00 LB.
 FLIKER ANGLE-TYPE 31.50 DEG. - 0 0=MOV 1=FIX
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR WEIGHT 0.0 FEET
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSIONS, WT., EACH-TOTAL WT. ANCHOR TO 100FT PIN. STUDY INK CHAIN TO 400FT PIN. WIDE ROPE
 MOORING LINE DESCRIPTION

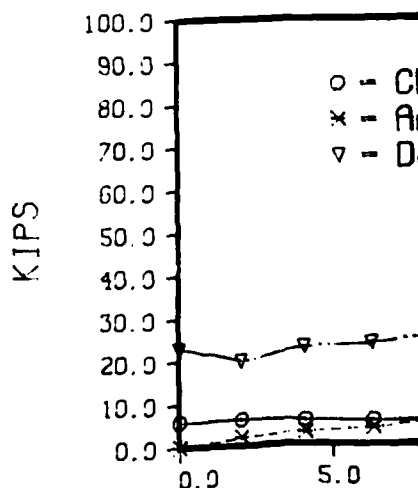
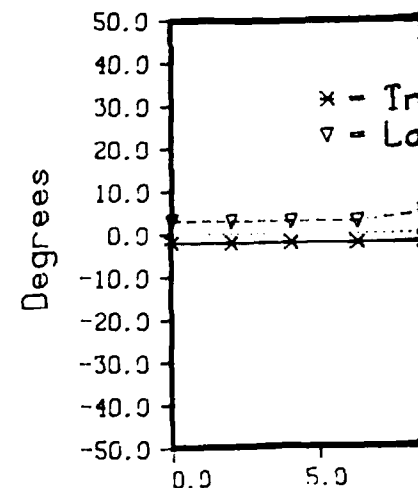
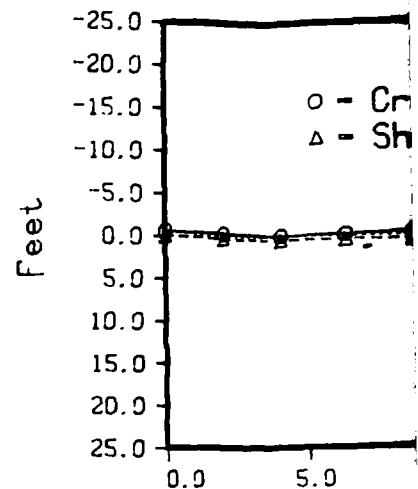
NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIRE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR SHANK TIP DEPTH	13. ANCHOR FLIKER TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	WIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	21.0	0.0	14.3	-2.0	3.0	5.9	22.9	211.2	5927.4	17.9	14.5	17.3	14.5	8027.4
2.0	20.0	2.0	14.6	-2.0	3.0	6.0	19.9	253.9	6201.0	14.2	14.8	17.6	14.5	9201.0
4.2	21.0	3.0	14.8	-2.0	3.0	6.2	22.9	192.5	5807.6	14.6	15.0	17.8	14.5	8807.6
6.2	26.0	4.0	14.7	-2.0	3.0	6.2	23.9	179.1	5609.6	14.3	14.9	17.7	14.5	8609.6
8.2	26.0	6.0	14.7	-2.0	5.0	6.0	25.9	175.2	5571.9	14.1	15.0	17.6	14.5	8571.9
10.2	28.0	7.0	14.9	-2.0	8.0	5.9	27.9	170.1	5413.4	13.9	15.4	17.7	14.5	8413.4
12.0	50.0	21.0	15.7	-2.0	6.3	6.4	49.9	160.0	4655.6	16.9	16.1	18.5	14.5	7655.6
13.9	50.5	10.0	14.0	-2.0	6.0	3.9	59.4	133.4	4246.7	15.2	16.4	18.9	14.5	7246.7
15.8	69.0	36.0	16.3	-2.0	7.0	3.5	68.9	128.2	4079.3	15.4	16.8	19.1	14.5	7079.3
17.8	70.5	43.0	15.4	-2.0	6.0	3.3	79.4	116.8	3715.3	14.4	15.9	18.2	14.5	6715.3
19.7	81.0	42.5	15.4	-2.0	6.0	3.1	80.9	122.9	3911.2	14.6	16.1	18.6	14.5	6911.2
21.7	86.0	46.0	15.4	-2.0	8.0	3.0	83.9	122.4	3895.4	14.4	15.9	18.2	14.5	6895.4
23.7	93.0	45.0	15.5	-2.0	9.0	3.0	87.9	124.1	3967.7	14.3	16.1	18.2	14.5	6967.7
25.7	77.0	45.0	15.5	-2.0	10.0	3.0	76.9	133.9	4261.7	14.3	16.1	18.2	14.5	7261.7
27.7	96.0	56.0	15.5	-2.0	9.0	2.9	93.0	111.1	3515.9	14.3	16.1	18.2	14.5	6515.9
29.6	96.0	59.0	15.4	-2.0	10.0	2.6	94.0	125.1	3982.1	14.6	16.6	18.5	14.5	6982.1
31.6	65.0	48.0	16.4	-2.0	10.0	2.8	44.9	160.8	5116.4	15.2	17.0	19.1	14.5	6116.4
33.7	91.0	54.0	16.8	-2.0	10.0	3.1	80.9	122.9	3911.2	15.5	17.5	19.5	14.5	6911.2
35.7	91.0	61.5	17.1	1.5	12.0	2.8	80.9	120.9	3866.3	15.6	17.9	19.7	14.5	6866.3
37.7	95.0	64.0	17.1	3.0	13.0	2.8	84.9	114.7	3650.9	15.5	17.9	19.8	14.5	6650.9
39.7	89.0	57.0	17.0	0.0	15.0	2.8	88.9	123.9	3946.8	15.0	17.8	19.3	14.5	6946.8
41.6	79.5	50.5	16.8	14.0	17.0	2.8	79.4	138.5	4408.0	14.2	17.4	18.6	14.5	7408.0

DISTANCE RANGE TRAVELLED 42.0
 DISTANCE ANCHOR TRAVELLED 41.6

Note: Anchor depth at end of drag measured - centerline of shank at anchor crown = 18 inches.

NOTE - POSITIVE SHANK ANGLE INDICATES SHANK TIP BELOW CROWN



- 100

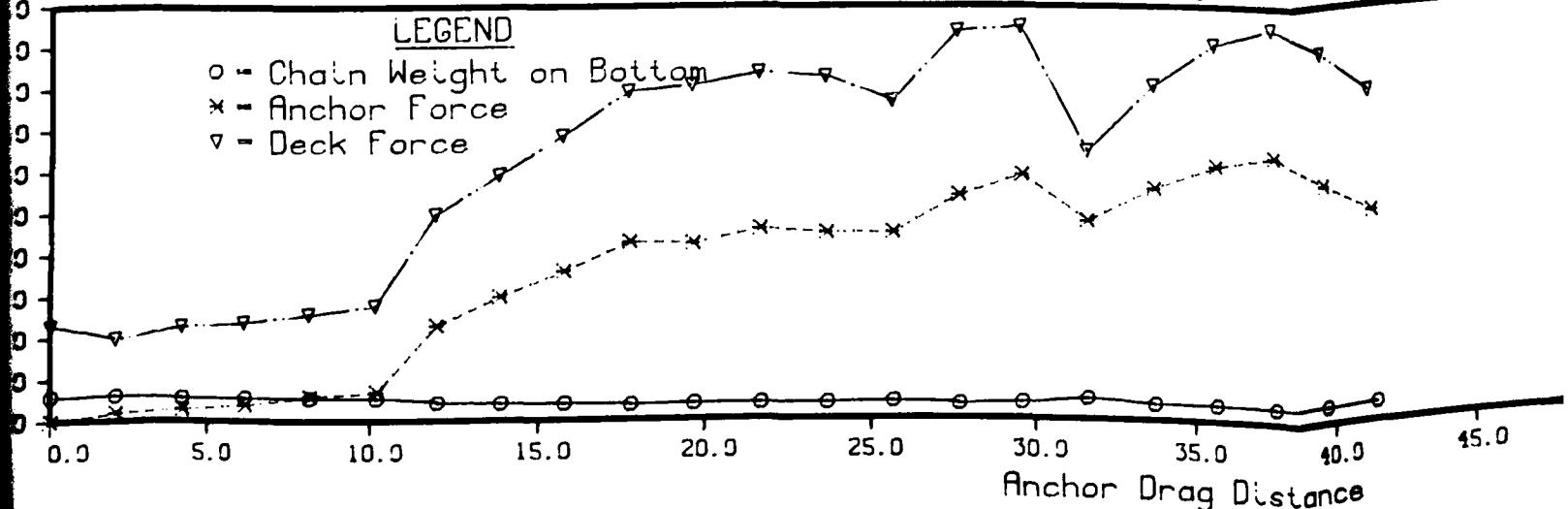
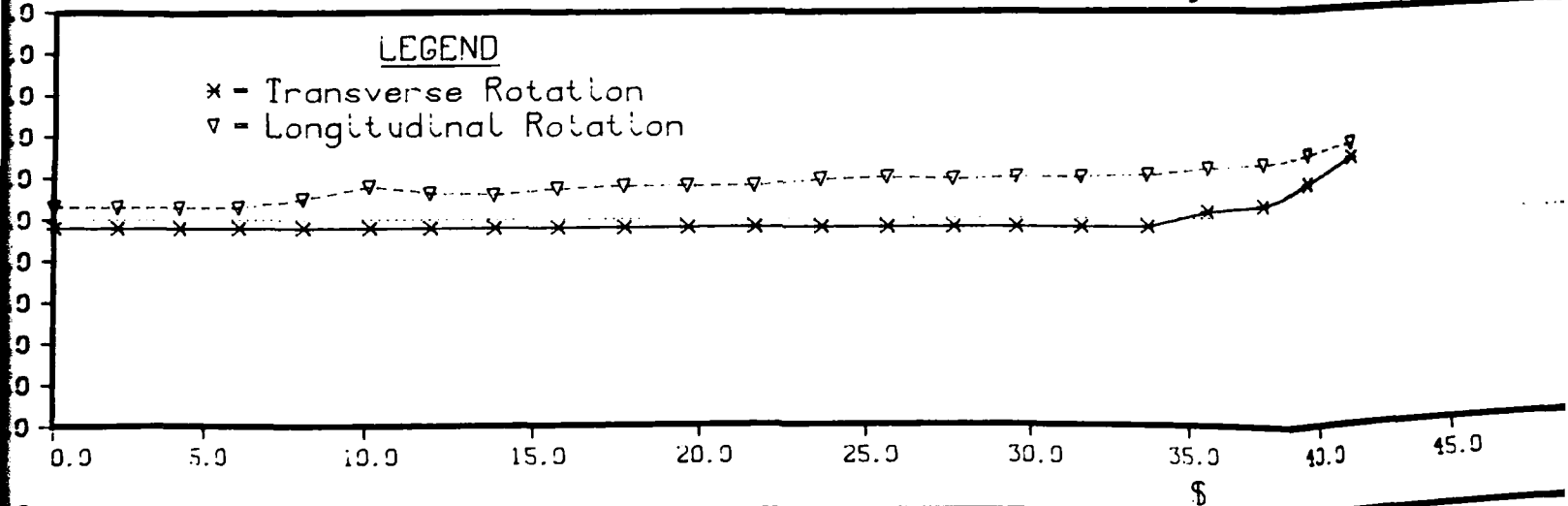
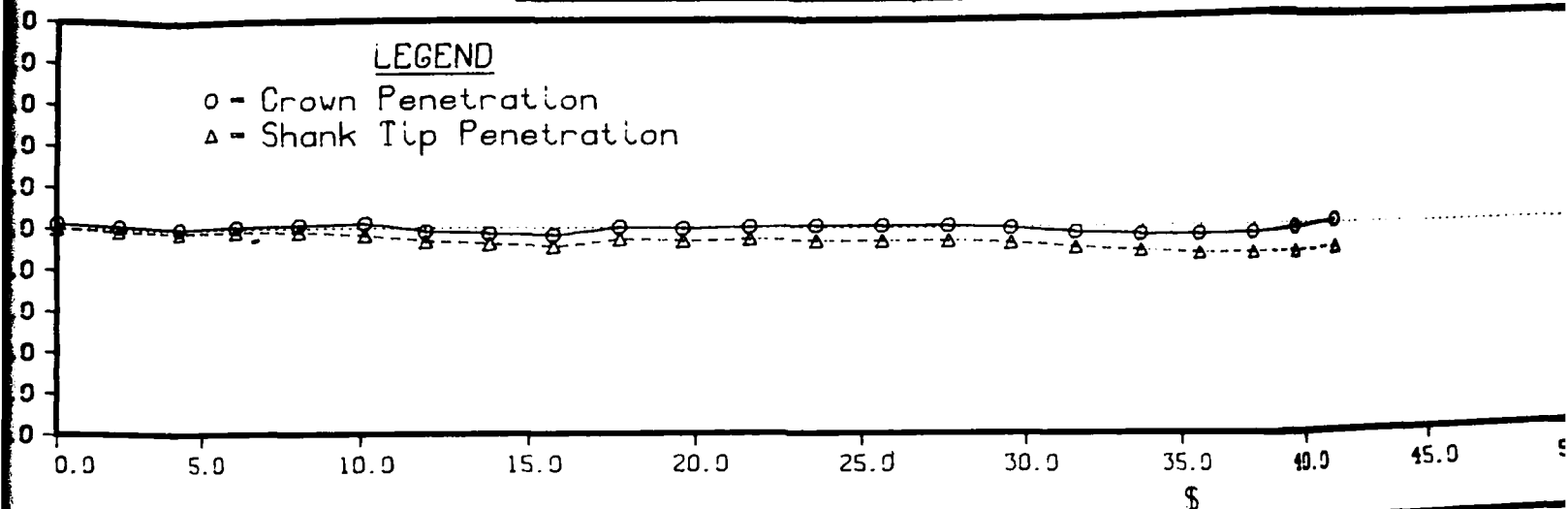
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

No. - 4

state , 3000lb. 18 in. stabilizer ext. 31.5deg. mov. flukes

Series No. - 14

fine sand bottom. depth 11-12 ft. mllw

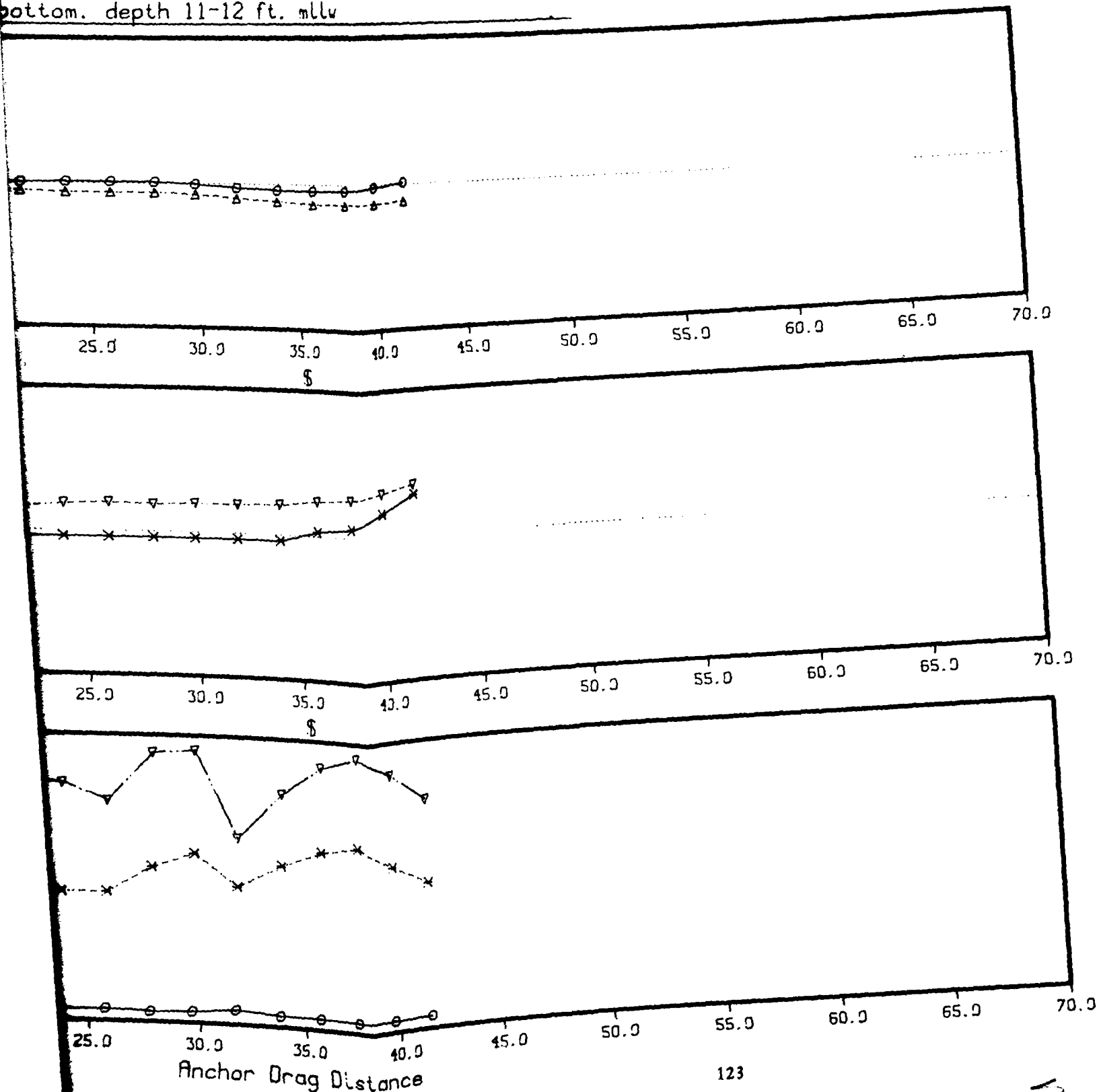


2

1500 FT. SOUTHEAST OF BUOY 49

3000lb. 18 in. stabilizer ext. 31.5deg. mov. flukes

bottom. depth 11-12 ft. mllw



Anchor Drag Distance

3

Day # - 100 **SAN**
 Test No. - 5
 Test Series No. - 14

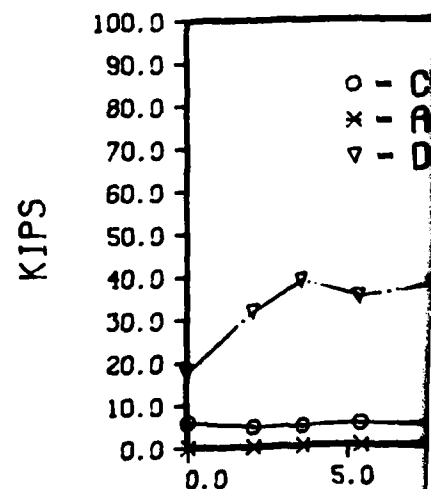
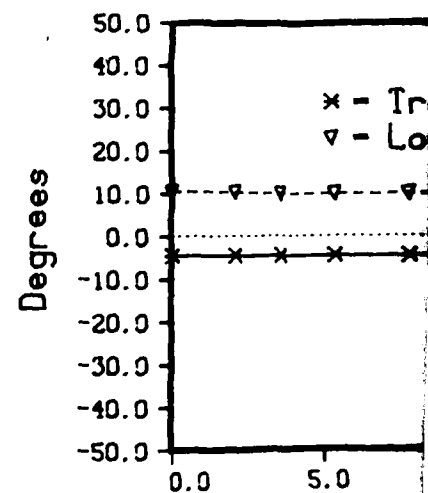
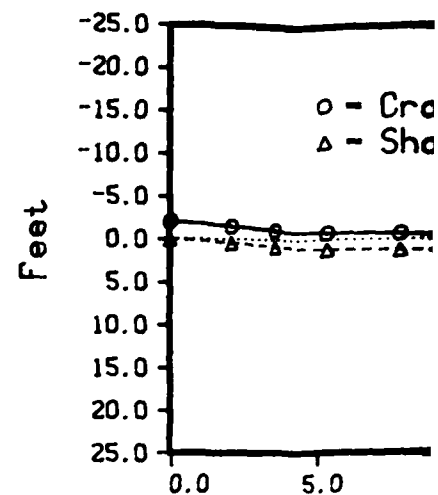
TEST DATE 100
 TEST NO. 5
 TEST SERIES 14
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 START-END TIMES 1430 - 1448
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE 3000 LB. NORMAL STARLINK 31.5 DEG. MOV. FLUKES
 FLUKE ANGLE TYPE 31.50 DEG. - 0 0.00 MV 10 FT
 ANCHOR WEIGHT 0.00 LB.
 FLUKE ANCHOR TYPE 0.00 LB.
 ANCHOR WEIGHT 0.00 LB.
 MAIN-ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSIONS, NO.-WT. EACH-TOTAL WT. ANCHOR TO 100 FT ZIN, STUPLINK CHAIN TO 400 FT ZIN, WIRE ROPE
 MOORING LINE DESCRIPTION

NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIRE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR SHANK TIP DEPTH	13. ANCHOR FLUKE TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FFET	KIPS	KIPS	FFET	DEG	DEG	DEG	KIPS	FFET	LBS	FFET	FFET	FFET	FFET	LBS
0.0	18.0	0.0	14.5	-4.5	10.5	7.8	17.8	198.9	5848.7	13.2	15.2	17.1	15.2	8848.7
2.0	32.0	0.0	15.0	-4.5	10.7	6.5	21.8	146.7	4689.1	13.7	15.6	17.4	15.2	7848.1
3.6	39.0	0.0	15.4	-4.5	10.0	5.3	28.8	147.4	4689.1	14.1	16.0	18.1	15.2	7848.1
5.4	35.0	0.0	15.7	-4.5	10.0	5.0	24.9	146.7	4689.1	14.4	16.3	18.4	15.2	8241.1
7.6	38.0	0.0	15.8	-4.5	10.0	5.3	27.8	150.3	4781.5	14.5	16.4	18.5	15.2	7781.5
9.6	45.0	0.0	16.0	-4.5	10.7	5.1	44.8	134.9	4291.4	14.7	16.6	18.6	15.2	7291.4
11.5	60.0	0.0	16.1	-11.0	13.0	4.5	59.8	112.6	3584.1	14.7	17.2	18.9	15.2	6584.1
13.4	57.0	0.0	16.2	-11.8	16.0	4.4	56.8	123.1	3918.4				15.2	6018.4
15.4	24.5	0.0	15.4	-34.5	18.0	5.5	24.4	213.7	4943.4				15.2	8943.4

DISTANCE WIRE TRAVELED 14.0
 DISTANCE ANCHOR TRAVELED 15.4

NOTE - POSITIVE CHAIN
 ANGLE INDICATES
 CHAIN TIP BELOW
 CROWN



Y # - 100

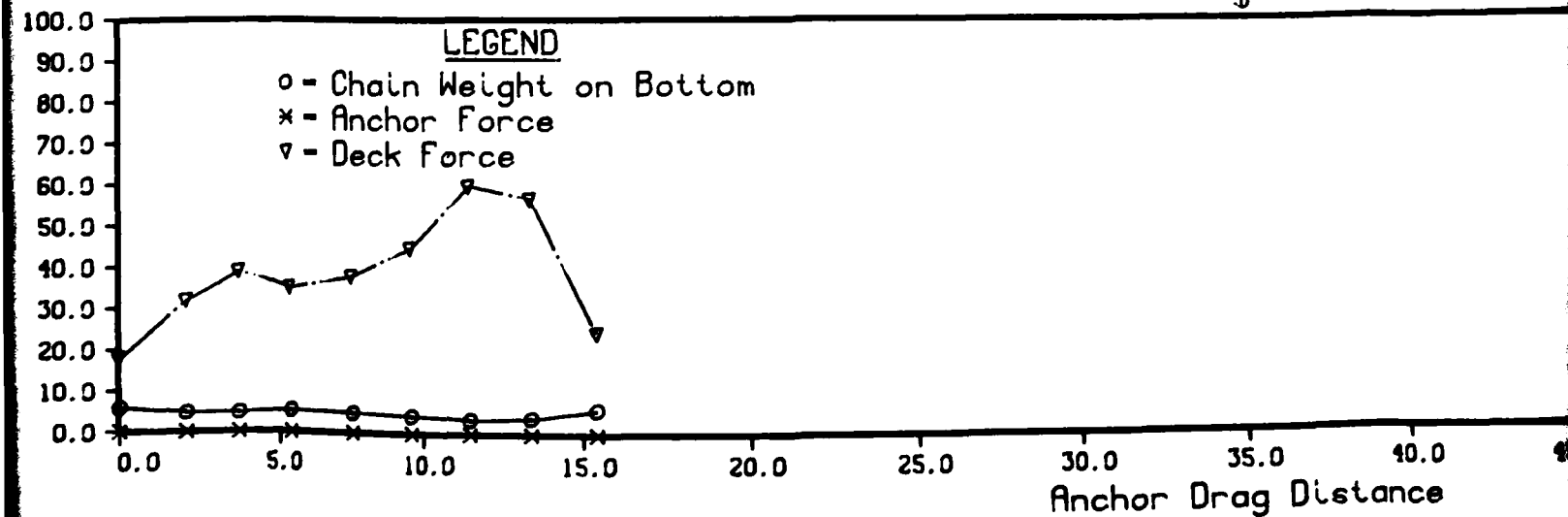
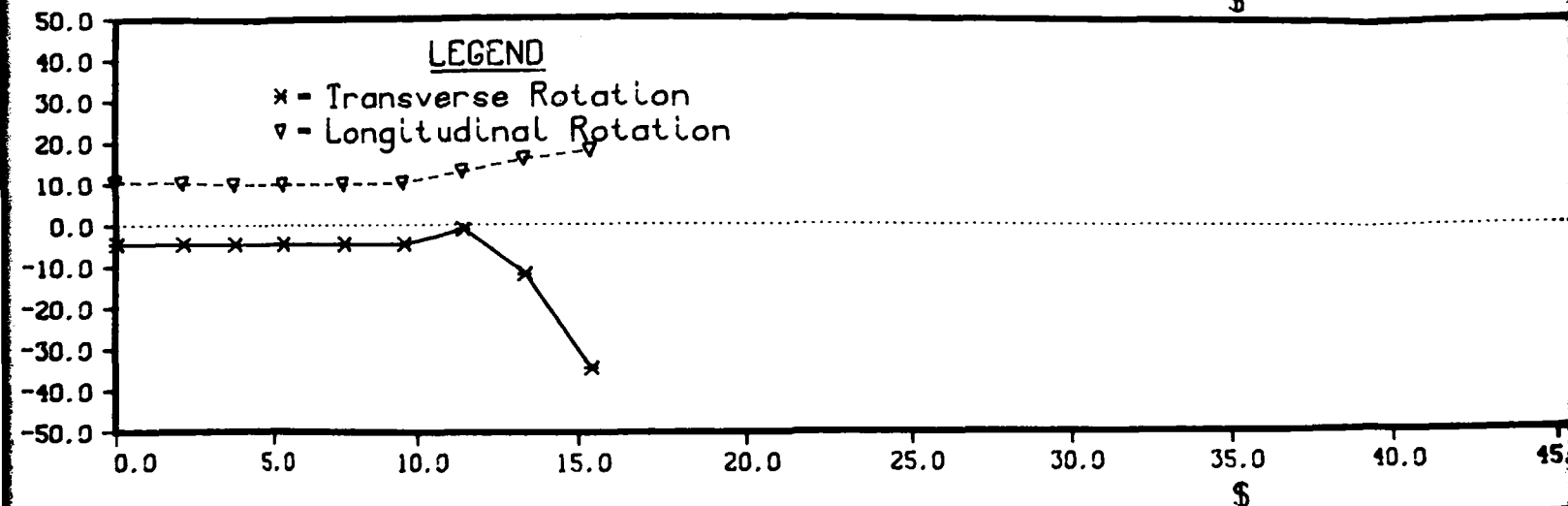
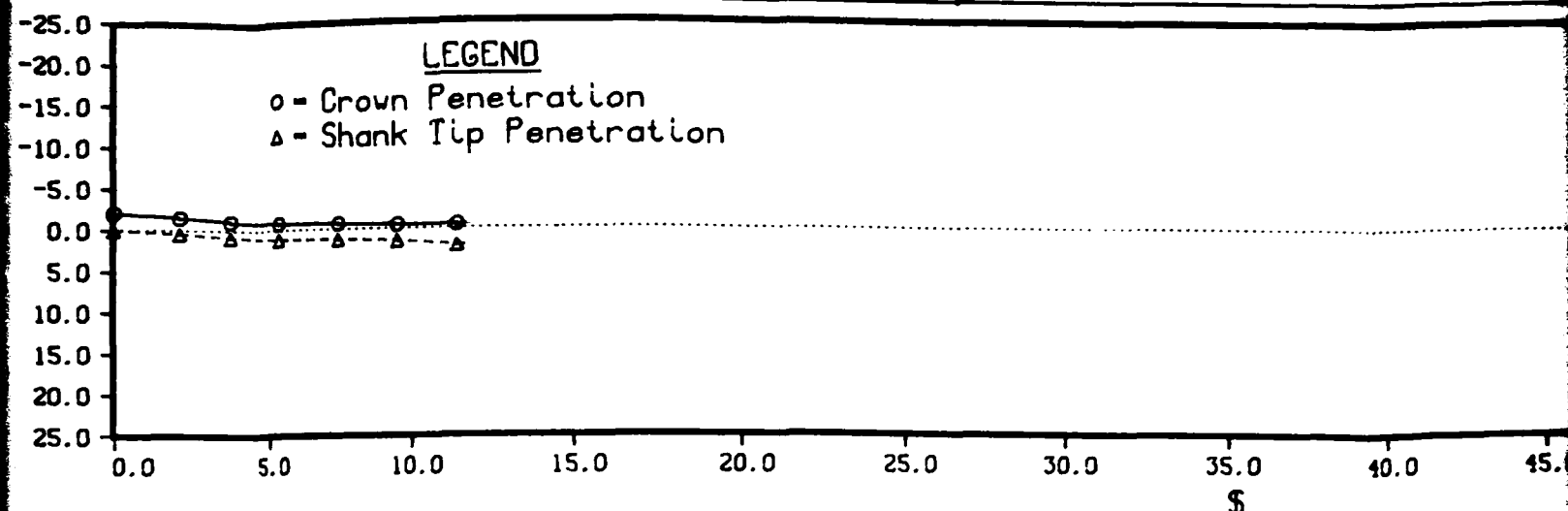
st No. - 5

st Series No. - 14

SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 4

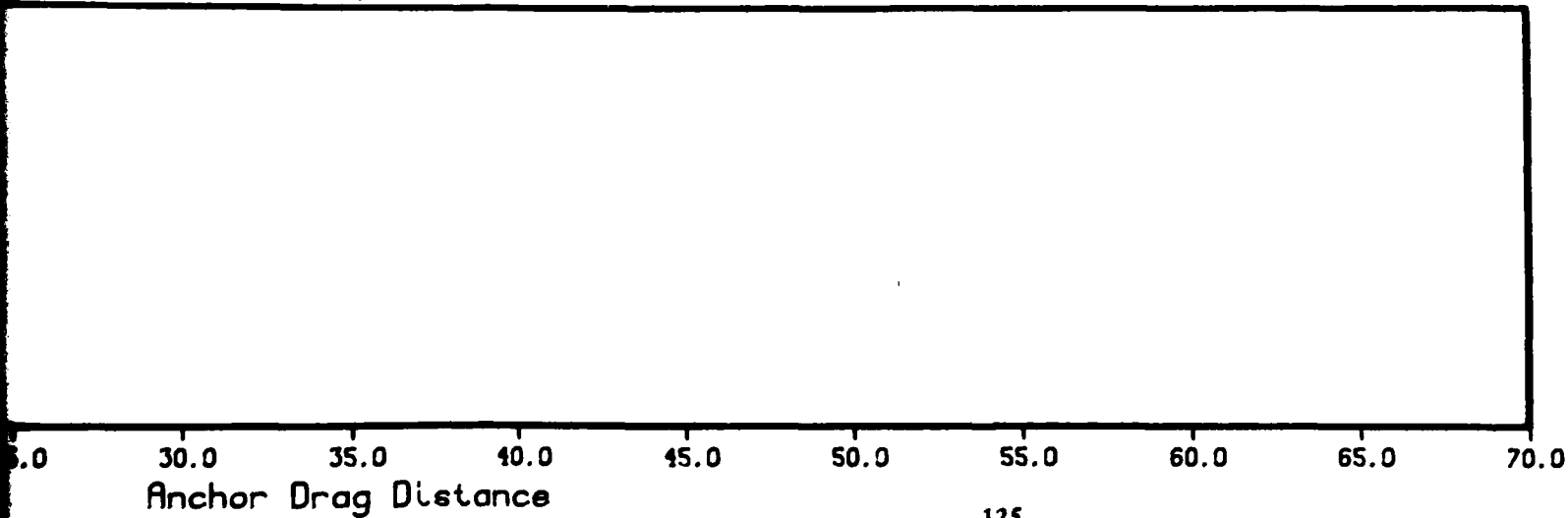
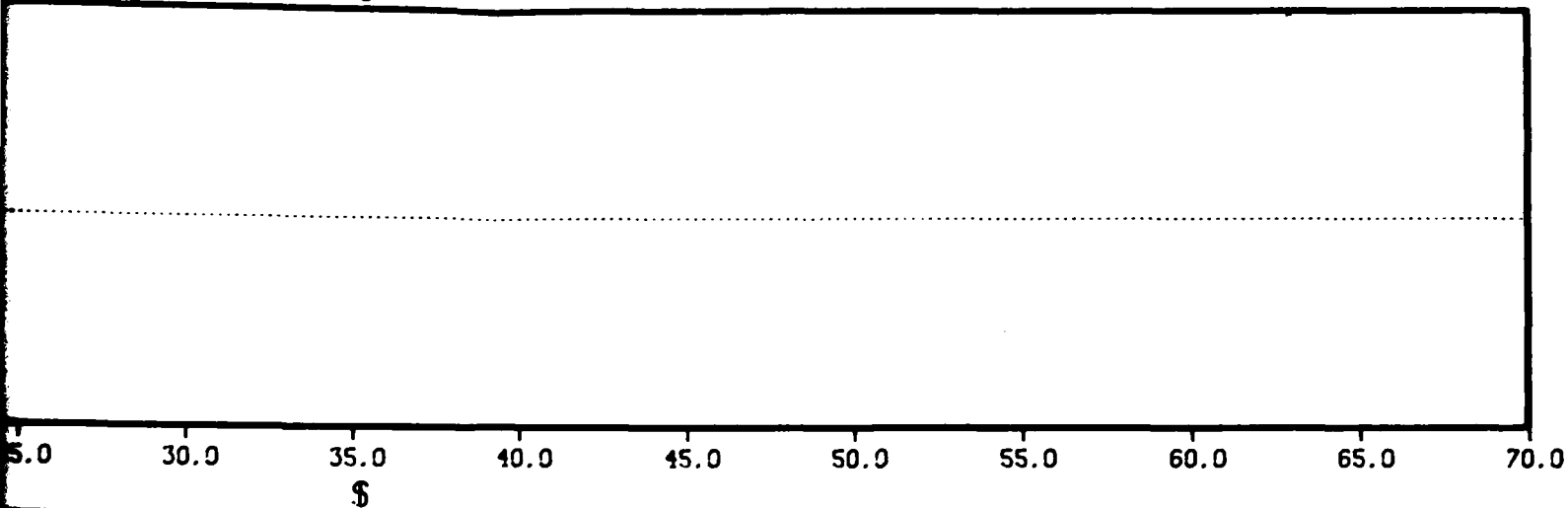
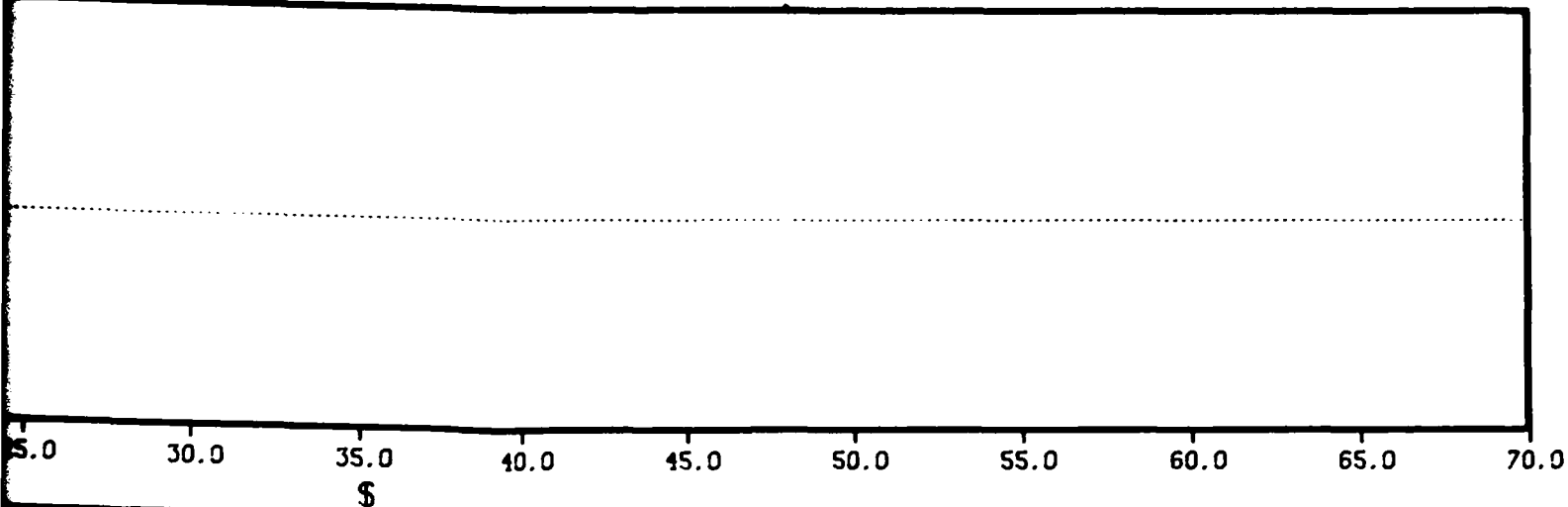
stato , 3000lb. normal stabilizers 31.5deg. mov

fine sand bottom. depth 11-12 ft. mllw



FT. SOUTHEAST OF BUOY 49

normal stabilizers 31.5deg.mov. flukes
depth 11-12 ft. mllw



3

Day # - 101 SA
 Test No. - 1
 Test Series No. - 1

STATO ANCHOR TEST

TEST DATE 101
 TEST NO. 1
 TEST SERIES 19
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 START-END TIMES 1101 - 1122
 SEAFLOOR TYPE FINE SAND BOTTOM. DEPTH 11-17 FT. MLLW
 ANCHOR TYPE STATO 4000 LB. NORMAL STABILIZERS 32 DEG. MOV. FLUKES
 ANCHOR WEIGHT 6000.00 LB.
 FLUME ANGLE TYPE 12.00 DEG. - 0 04MOV 14FT11
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR WEIGHT 0.00 FFFFT
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSORS NO.-WT. EACH-TOTAL WT.
 MOORING LINE DESCRIPTION ANCHOR TO 140FT 2.5IN. STUD LINK CHAIN TO 340FT 2IN WIRE ROPE

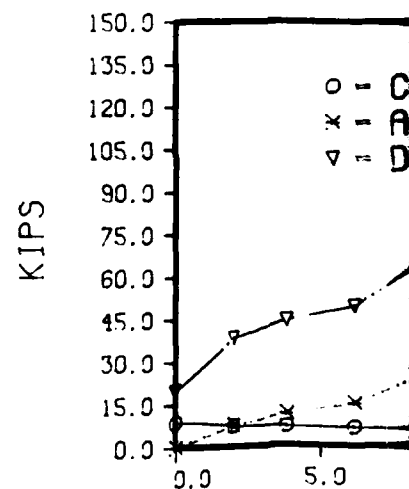
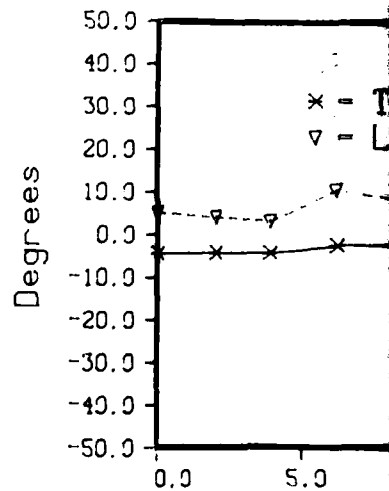
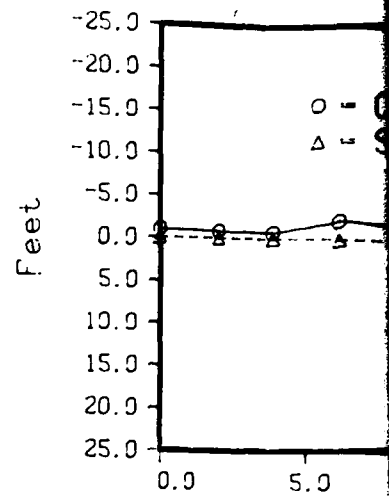
NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIRE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR SHANK TIP DEPTH	13. ANCHOR FLUME TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FFFT	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	WIPS	FEET	LBS	FFFT	FFFT	FFFT	FFFT	LOC
0.0	20.0	0.0	14.9	-4.5	5.4	7.3	19.8	172.8	8845.1	14.2	15.1	18.5	15.1	14445.1
2.0	38.5	7.5	14.9	-4.3	4.4	5.8	18.3	145.9	7315.7	14.4	15.2	18.6	15.1	13315.7
4.0	44.5	11.3	14.9	-4.3	3.2	5.6	44.3	136.9	8844.0	14.5	15.1	18.6	15.1	12844.0
6.0	44.5	15.0	14.4	-2.5	10.4	5.4	49.3	130.6	8548.0	13.2	15.4	18.0	15.1	12548.0
7.0	64.0	25.0	15.0	-2.5	8.0	4.0	66.4	112.7	5454.1	13.9	15.4	18.5	15.1	11454.1
9.7	88.0	37.5	15.1	-2.5	7.4	4.3	79.4	103.9	5288.1	14.4	15.4	18.9	15.1	11288.1
11.6	107.0	57.5	15.1	-2.5	7.4	3.9	101.8	85.1	4288.8	14.4	15.4	18.9	15.1	10288.8
13.8	188.0	87.5	15.4	-2.5	7.4	3.7	107.8	84.5	4238.0	14.5	16.1	19.1	15.1	10238.0
15.8	128.0	88.0	15.5	-2.5	8.0	3.5	119.8	77.4	3880.4	14.4	16.1	19.0	15.1	9880.4
17.5	124.0	85.0	15.5	-3.5	9.0	3.4	123.8	76.8	3852.4	14.3	16.2	19.0	15.1	9852.4
18.3	138.0	91.3	15.6	-4.5	10.0	3.4	120.8	69.7	3406.6	14.2	16.1	19.0	15.1	9406.6
21.5	132.0	93.0	15.6	-4.0	10.1	3.3	131.8	71.9	3407.9	14.2	16.1	19.0	15.1	9407.9
23.5	131.0	94.0	15.5	-8.5	11.4	3.3	130.8	73.1	3665.4	13.8	16.2	18.7	15.1	9665.4
25.5	148.0	105.6	15.4	-10.8	12.4	3.3	139.8	62.8	3147.4	13.5	16.1	18.4	15.1	9147.4
27.5	134.0	108.0	15.2	-18.5	15.4	3.2	133.8	74.3	3726.3				15.1	9726.3
29.0	117.0	81.3	18.1	-27.5	17.4	3.2	118.8	93.2	4675.3				15.1	10675.3
31.4	48.0	28.0	15.0	-50.0	31.8	4.0	45.9	159.5	7997.8				15.1	13997.8

DISTANCE FROM STATO TO ANCHOR 32.0
 DISTANCE FROM STATO TO WIRE 31.4

Note: Anchor depth at end of drag measured - centerline of shank at anchor crown = 1-15 inches.

NOTE - POSITIVE SHANK ANGLE INDICATES ANCHOR TIP BEHIND CROWN



SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

stato , 6000lb. normal stabilizers 32 deg. mov. flukes
 fine sand bottom. depth 11-12 ft. mllw

b. - 19

LEGEND

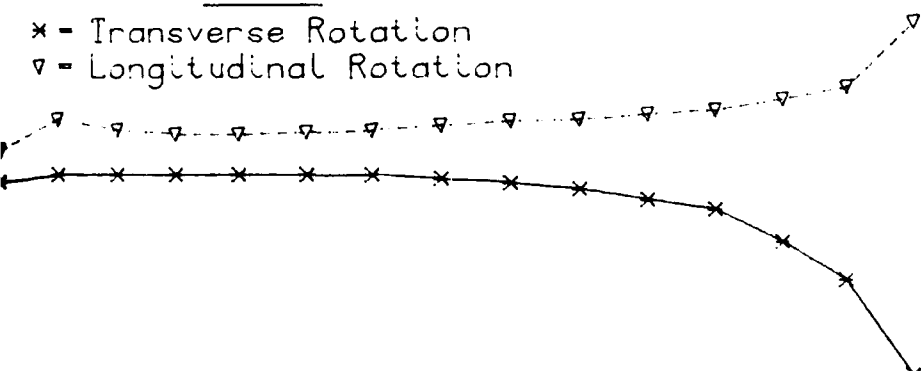
- o - Crown Penetration
- Δ - Shank Tip Penetration



5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0 50.0
 \$

LEGEND

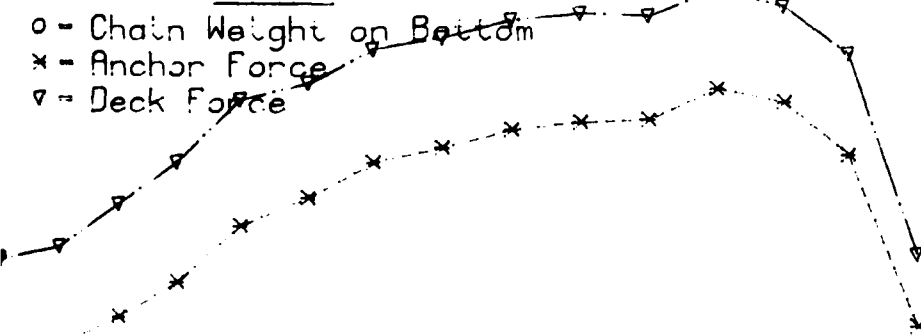
- * - Transverse Rotation
- ▽ - Longitudinal Rotation



5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0 50.0
 \$

LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



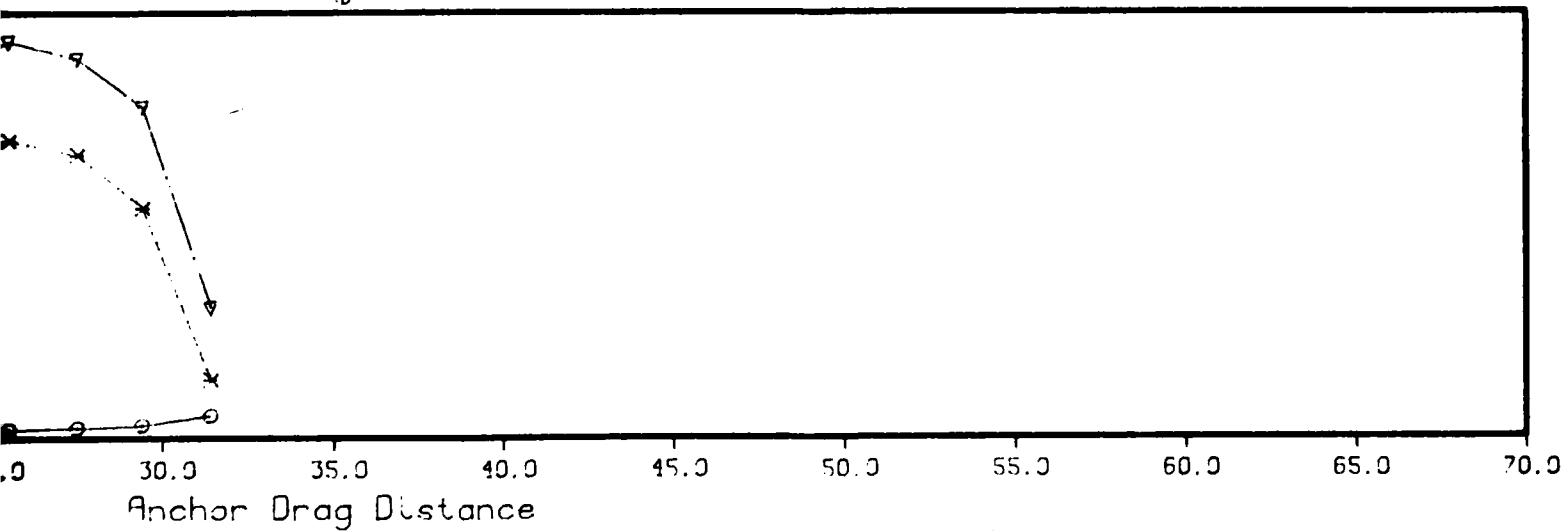
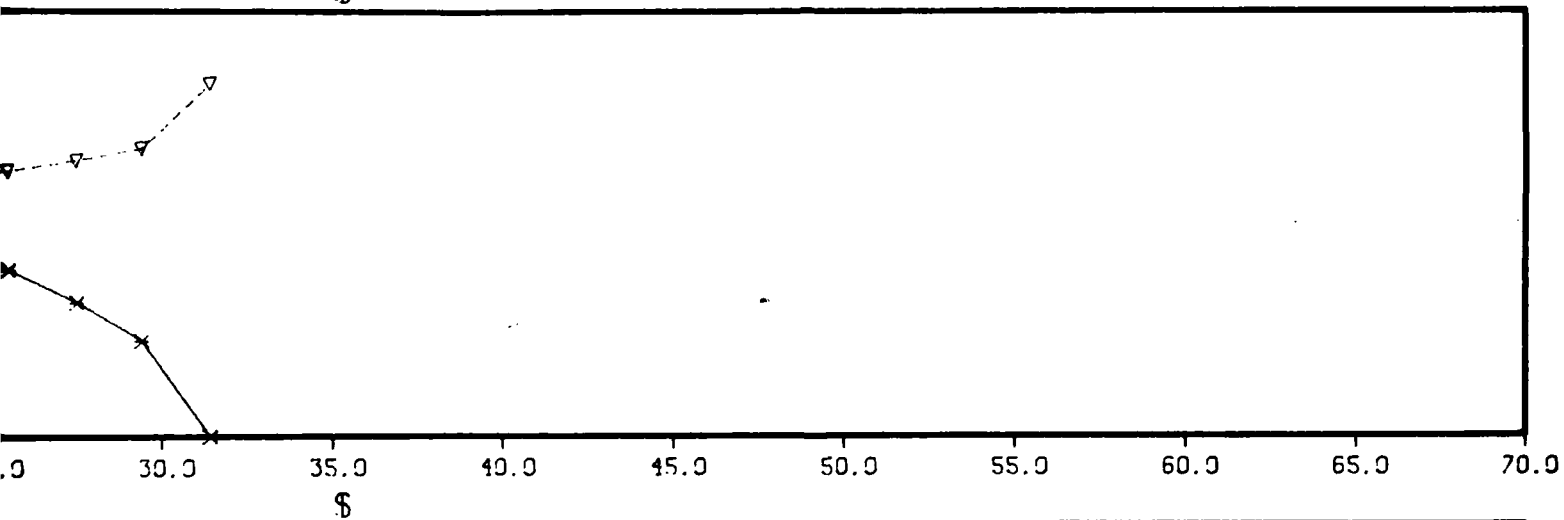
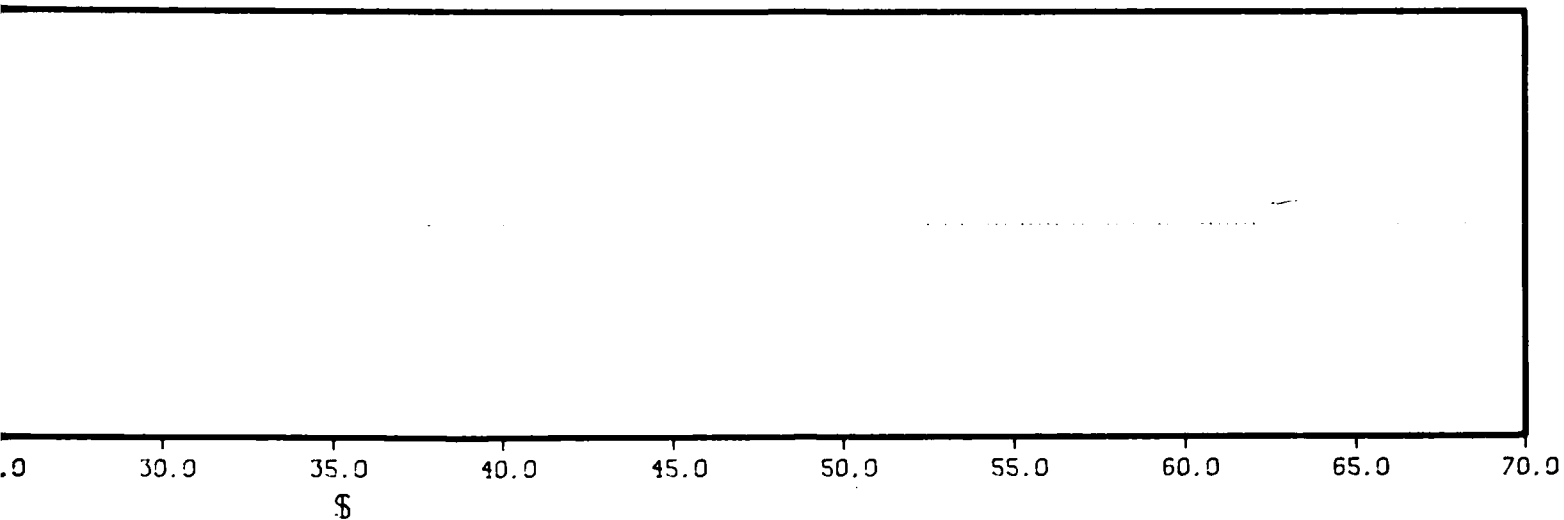
5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0 50.0
 Anchor Drag Distance

12

FT. SOUTHEAST OF BUOY 49

normal stabilizers 32 deg. mov. flukes

depth 11-12 ft. mllw



3

Day # = 101 SF
 Test No. = 2
 Test Series No. =

STATO ANCHOR TEST

TEST DATE 101
 TEST NO. 2
 TEST SERIES 19
 TEST AREA CAN DIEGO HARBOR 1500 FT. SOUTHEAST OF RIMY 49
 START-END TIMES 1140 - 1154
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STATO, ADDON, NORMAL STARL 12ERS 32 DEG. MOV. FLUKES
 ANCHOR WEIGHT 4000.00 LR.
 FLUKE ANGLE-TYPE 12.00 DEG. - 0 0-MOV. L&R
 AUX. ANCHOR TYPE 0.00 LR.
 AUX. ANCHOR WEIGHT 0.0 FEET
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LR.
 DEPRESSION, NO.-WT. EACH-TOTAL WT. ANCHOR TO 100FT 2.5 IN. STUDLINK CHAIN TO 140FT 2 IN WIDE ROPE
 MOORING LINE DESCRIPTION

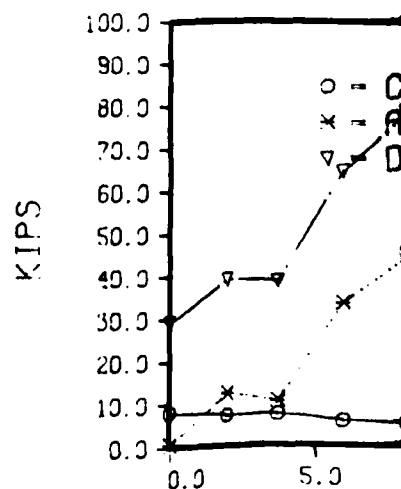
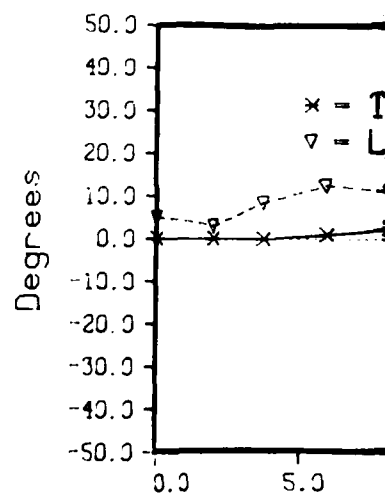
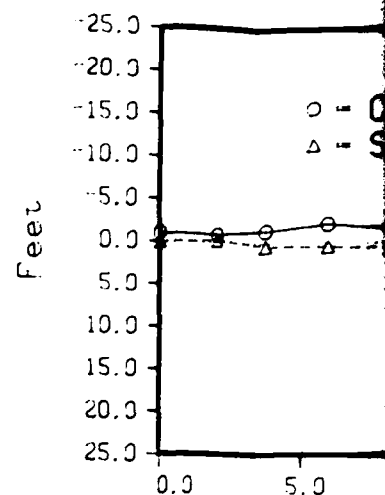
NOTE - INITIAL CHAIN DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIRE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR CHANK TIP DEPTH	13. ANCHOR FLUKE TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	29.5	.6	14.4	0.0	5.0	6.1	29.3	140.9	871.4	14.0	15.0	14.3	15.0	14071.4
2.0	30.5	12.5	14.5	0.0	3.0	5.6	39.3	146.6	7151.9	14.1	14.8	14.2	15.0	13351.9
3.0	39.0	10.6	14.7	0.0	4.5	5.5	38.8	148.9	7448.4	13.6	15.4	14.2	15.0	13448.4
5.0	65.0	33.8	14.5	1.0	12.5	4.6	44.8	119.5	5993.5	12.8	15.4	17.9	15.0	11993.5
7.7	79.0	45.0	14.9	2.5	11.0	4.2	78.8	108.1	5420.4	13.3	15.4	14.2	15.0	11420.4
9.0	85.0	50.6	14.9	3.0	11.0	4.2	84.8	99.1	4981.2	13.4	15.7	14.3	15.0	10981.2
11.6	101.0	68.8	14.9	3.0	11.0	3.7	102.8	90.9	4559.4	13.4	15.7	14.3	15.0	10559.4
13.6	118.0	72.5	14.7	3.0	13.0	3.4	109.8	93.4	4482.7	13.0	15.7	18.0	15.0	10682.7
15.4	80.0	33.8	14.3	3.0	21.3	3.4	59.0	152.5	7448.0	11.5	15.8	17.2	15.0	13648.0
17.5	59.5	31.3	14.0	3.0	21.0	3.7	59.4	140.9	7368.7	11.2	15.5	16.9	15.0	13368.7
19.7	64.0	35.0	14.1	3.0	19.3	4.2	63.8	130.0	6519.2	11.4	15.4	17.0	15.0	12519.2
21.7	57.0	28.8	13.4	3.0	20.0	4.5	56.8	134.3	6734.2	10.9	15.0	16.6	15.0	12734.2
23.7	55.0	28.8	13.7	3.0	19.5	4.5	56.8	137.4	6891.1	11.1	15.1	16.7	15.0	12891.1
25.0	51.0	25.0	13.6	-2.0	19.5	4.7	50.8	140.1	7027.5	11.0	15.0	16.6	15.0	13027.5
27.8	50.0	23.8	13.5	-12.5	20.5	4.7	49.8	141.8	7109.5				15.0	13109.5
29.8	45.0	18.8	13.4	-20.0	19.0	4.9	44.8	146.8	7362.6				15.0	13362.6

DISTANCE HARGE TRAVELLED 30.0
 DISTANCE ANCHOR TRAVELLED 29.8

Note: Anchor depth at end
 of drag measured -
 centerline of shank at
 anchor crown = 1-24 inches

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN



Hy # - 101

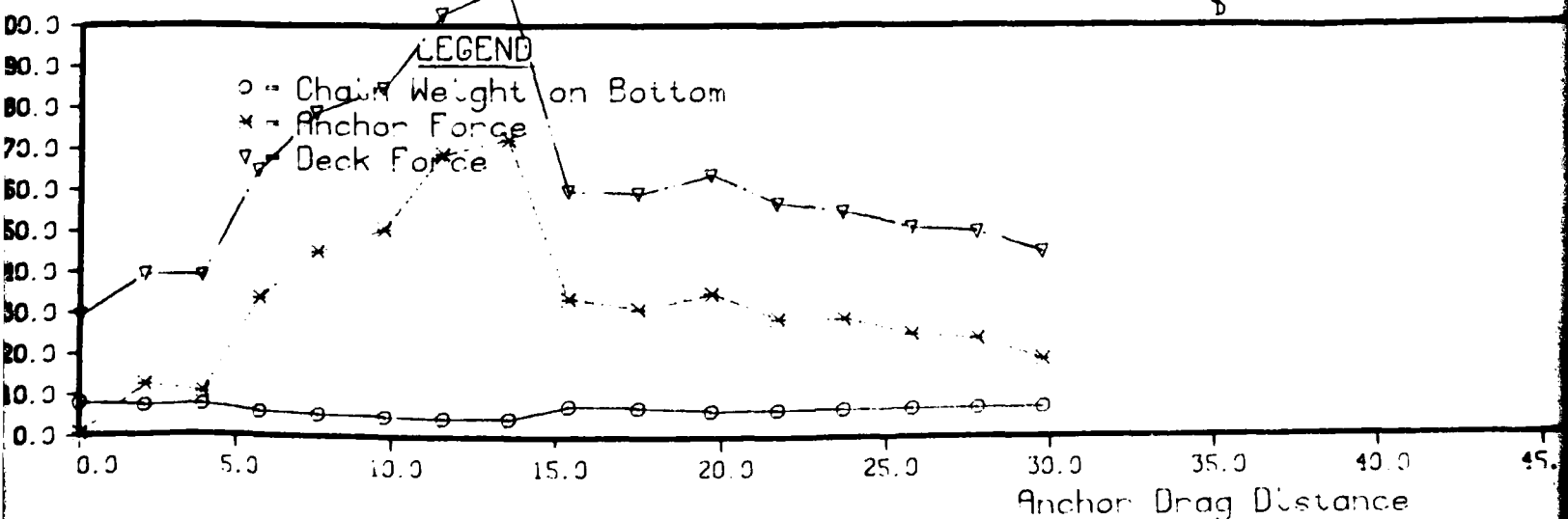
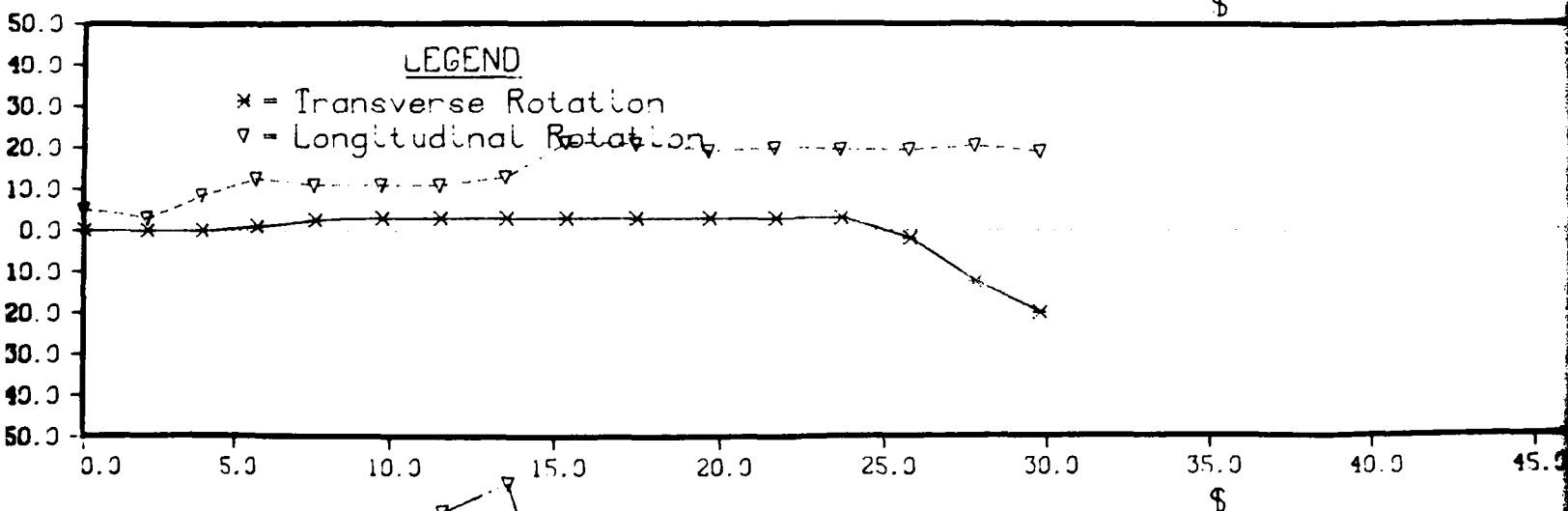
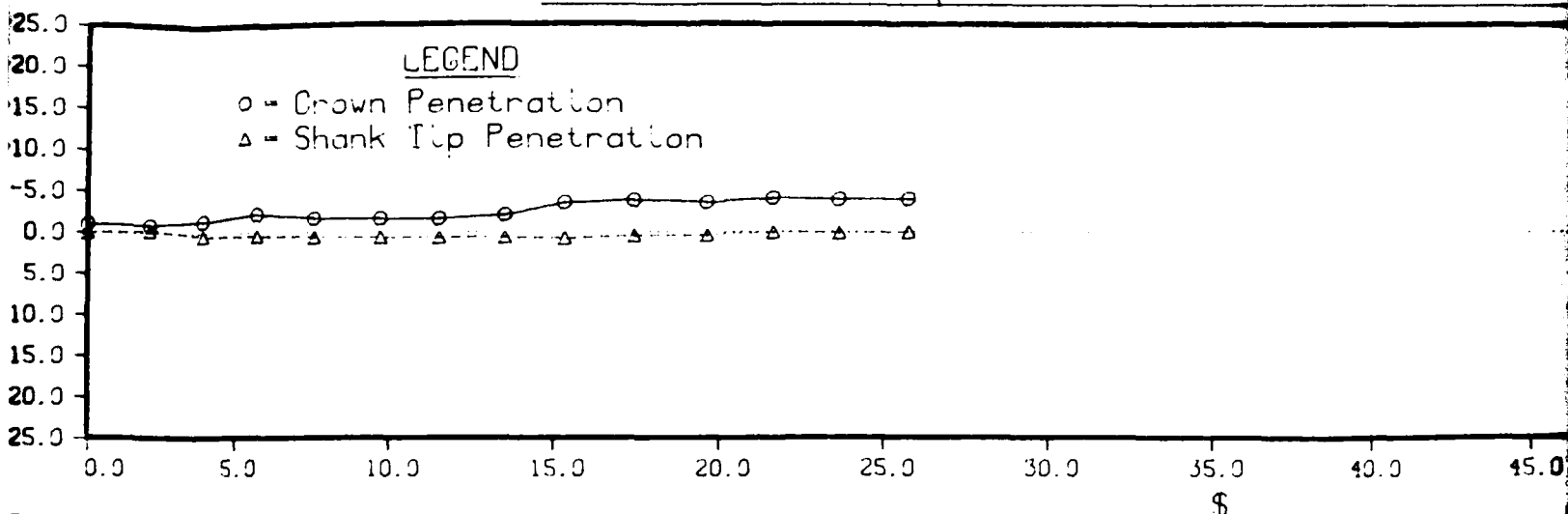
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 4

Test No. - 2

state , 6000lb. normal stabilizers 32 deg. mov.

Test Series No. - 19

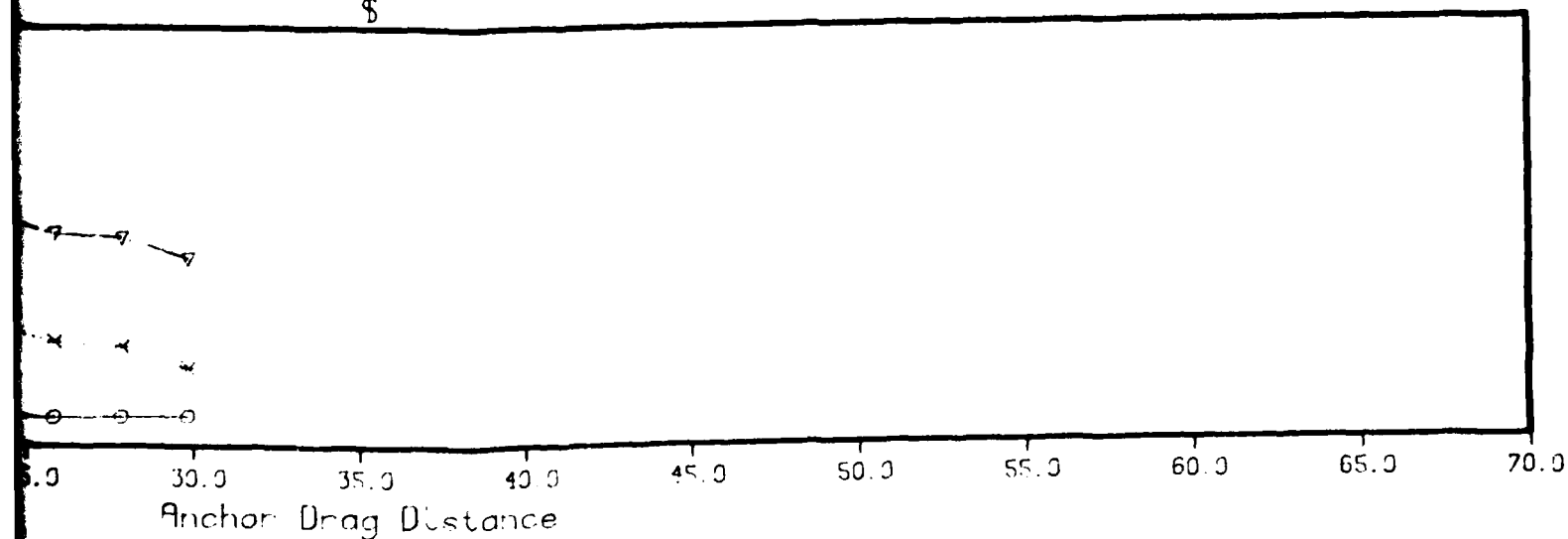
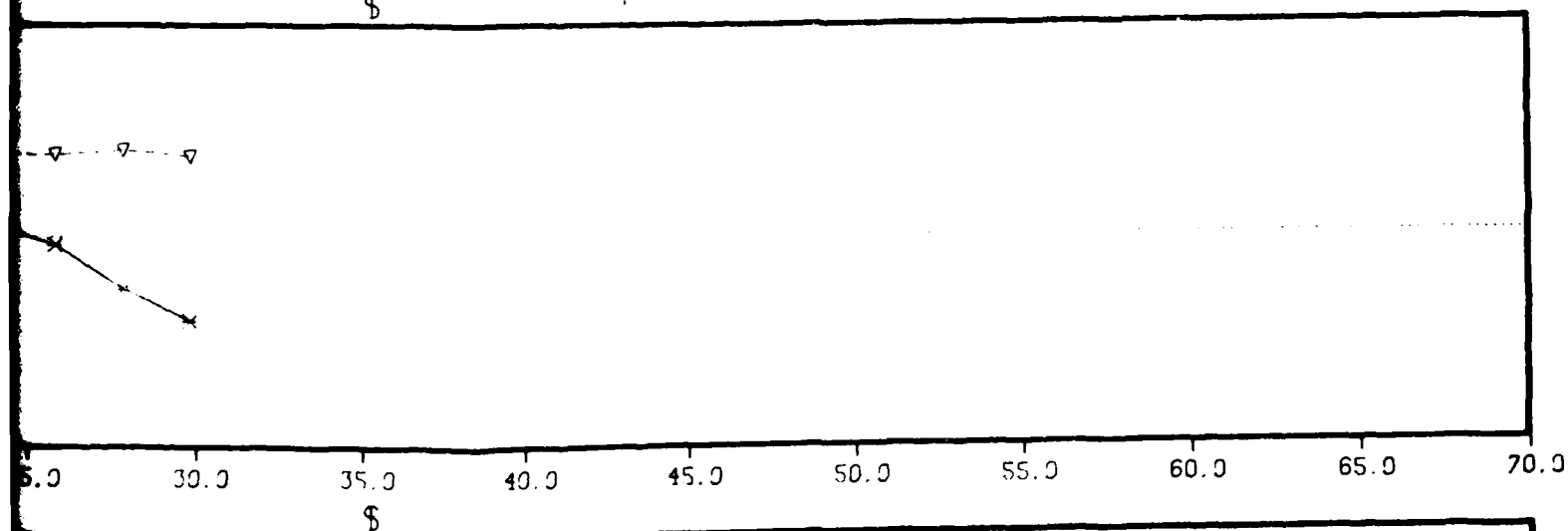
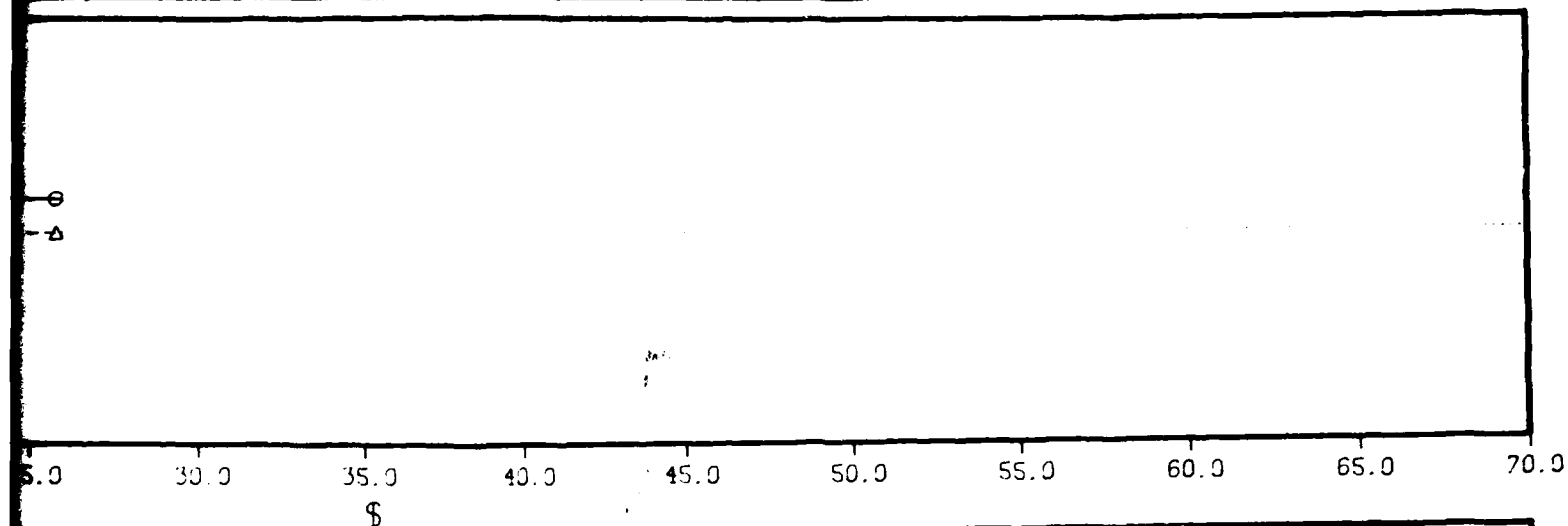
fine sand bottom. depth 11-12 ft. mllw



PT. SOUTHEAST OF BUOY 49

normal stabilizers 32 deg. mov. flukes

depth 11-12 ft. m.t.w



Anchor Drag Distance

SA

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TEST DATE          101
TEST NO.           3
TEST SERIES        19
TEST AREA          - CAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
START-END TIMES    1710 - 1720
SEAFLOOR TYPE      FINE SAND BOTTOM. DEPTH 11-12 FT. MLW
ANCHOR TYPE        STATO +A00018. NORTH STABILIZERS 32 DEG. MOV. FLUMES
ANCHOR WEIGHT       6000.00 LB.
FLUME ANGLE-TYPE.  32.00 DEG. - 0 0=MOV 1WFLX
ANCHOR TYPE        0.00 LB.
AUX. ANCHOR WEIGHT 0.00 PFT
WATH-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
DEPRESSORS-NO.-WT.EACH-TOTAL WT.
MOORING LINE DESCRIPTION ANCHOR TO 100FT 2.5IN. STUDLINK CHAIN TO 340FT 2IN WIRE ROPE

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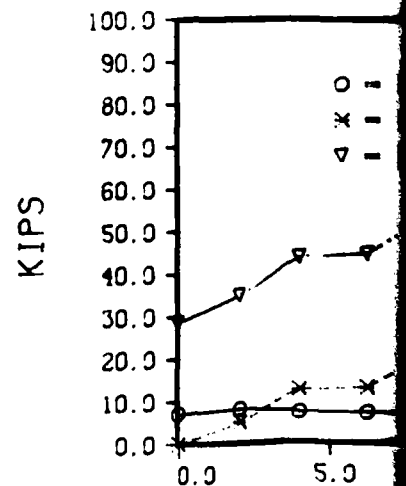
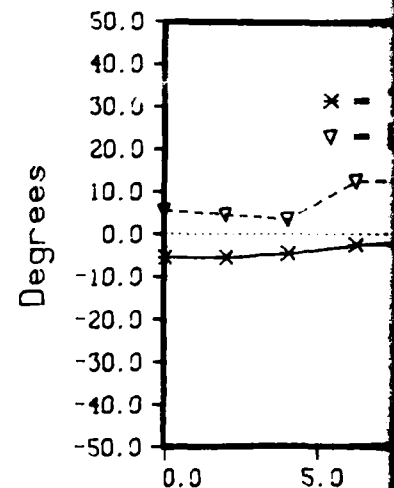
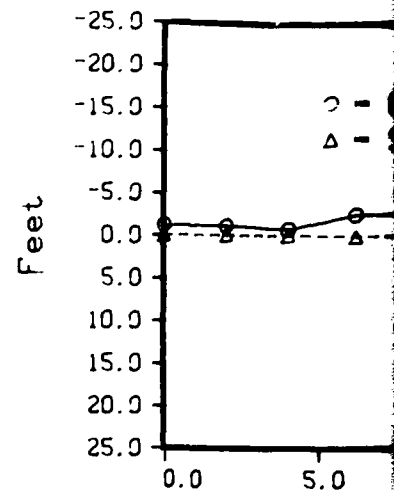
NOTE - INITIAL CHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1.	2.	3.	4.	5.	6.	7.	8.	9.	10.	11.	12.	13.	14.	15.
NOAG DISTANCE	DECK TENSION	ANCHOR TENSION	PACKAGE DEPTH	ROTATION ANGLE	SHANK ANGLE	WIPF POPE ANGLE	DECK MORIT. FORCE	CHAIN LENGTH ON BOTTOM	CHAIN WEIGHT ON BOTTOM	ANCHOR CROWN DEPTH	ANCHOR SHANK TIP DEPTH	ANCHOR FLUKE TIP DEPTH	WATER DEPTH	TOTAL BOTTOM WEIGHT
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	70.0	0.0	14.1	-5.5	4.5	5.2	28.7	120.0	710.3	13.3	14.4	14.4	14.5	17120.3
2.0	36.0	0.0	14.0	-5.5	4.5	5.2	70.9	160.0	803.6	13.3	14.7	17.6	14.5	18016.3
4.1	44.0	12.5	14.1	-4.5	3.5	5.2	43.9	143.9	721.8	13.6	14.3	17.7	14.5	17121.8
6.1	44.0	13.1	13.6	-2.5	5.0	44.0	145.3	7294.4	11.9	14.5	16.0	14.5	17246.4	
8.2	55.0	22.5	13.5	-2.0	12.5	5.0	56.8	127.9	4612.9	11.8	14.6	16.8	14.5	17413.8
9.9	68.0	32.5	14.0	-2.0	12.5	4.2	67.8	124.2	4226.2	12.3	14.9	17.3	14.5	17226.2
11.8	100.0	55.0	14.2	0.0	14.0	3.6	99.8	98.3	4927.3	12.3	15.2	17.5	14.5	18927.3
13.8	110.0		14.1	-5	18.0	3.6	109.8	85.7	4209.4	11.9	15.2	17.3	14.5	18200.4
15.7	80.0	41.3	13.8	4.0	21.0	3.5	70.9	120.1	4322.5	10.8	15.2	16.5	14.5	17322.5
17.7	90.0	25.0	13.4	11.0	21.5	3.5	57.9		3767.5				14.5	17367.5
19.8	60.0	24.8	13.6	30.0	21.5	4.1	50.8	137.9	4916.8				14.5	18016.8
21.8	45.0	14.8	13.7	40.0	24.5	4.1	44.9	159.3	7089.0				14.5	17940.0
23.8	45.0	17.5	13.7	60.0	24.5	4.4	44.9	154.6	7756.0				14.5	13756.0

DISTANCE BARGE TRAVELLED	24.0
DISTANCE ANCHOR TRAVELLED	23.9

Note: Anchor depth at end of drag measured - centerline of shank at anchor crown + (1-6) inches

NOTE - POSITIVE SHANK
ANGLE INDICATES
SHANK TIP BLOW
CROWN



ay # - 101

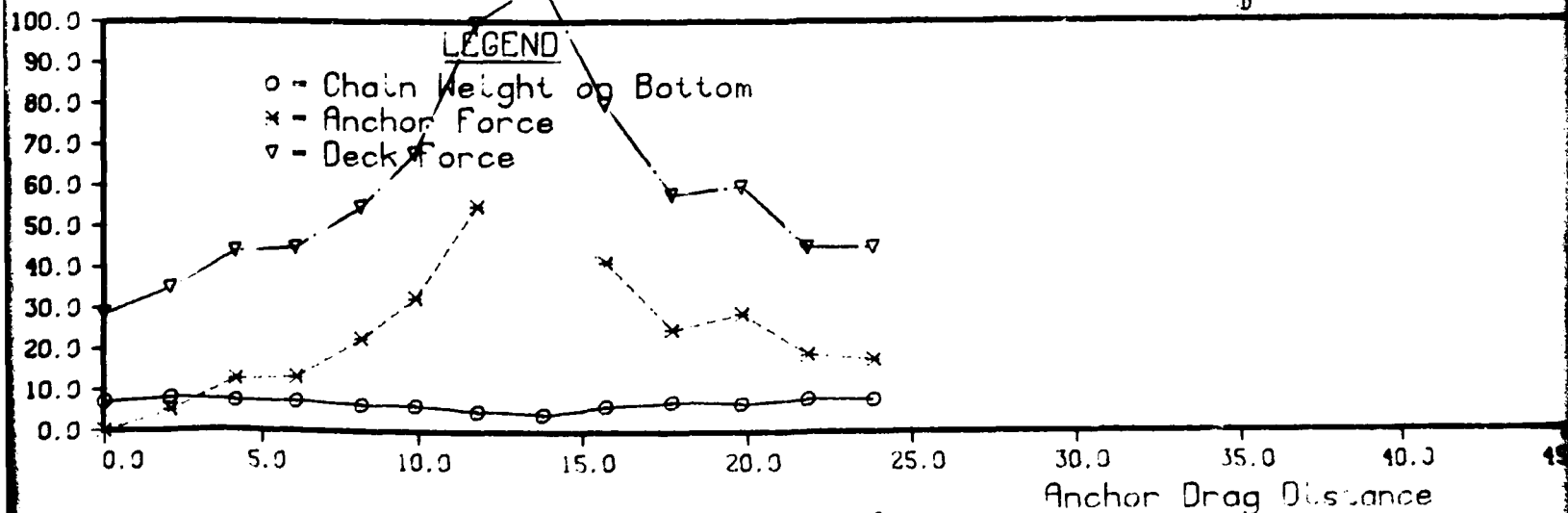
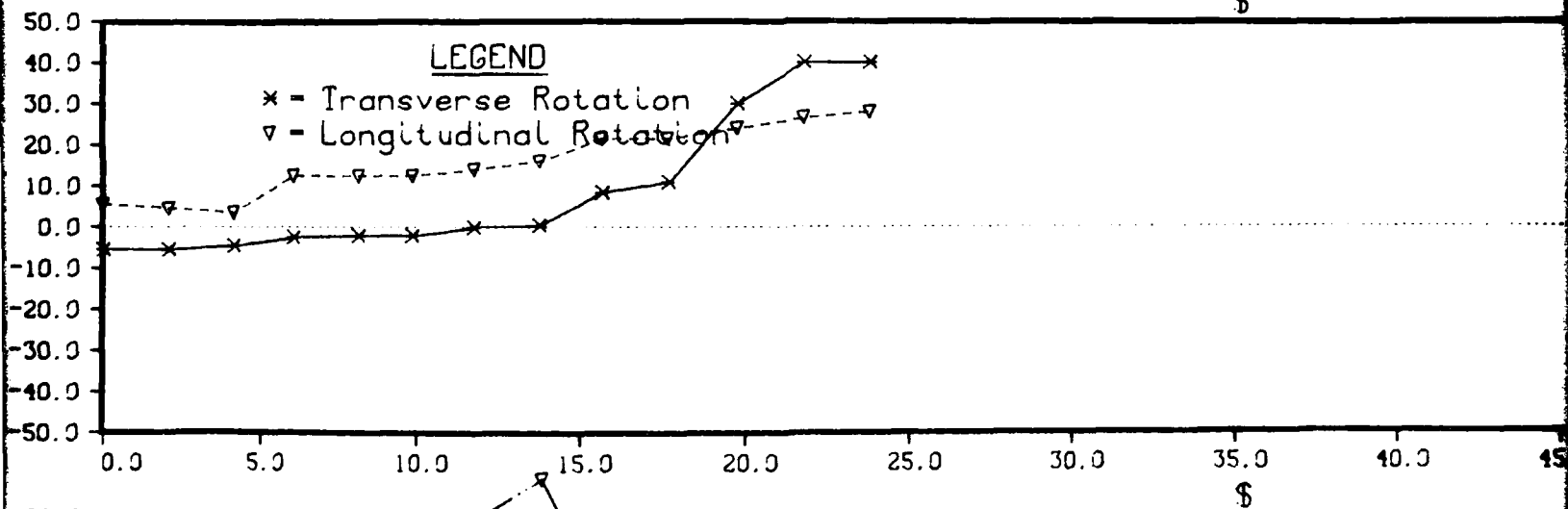
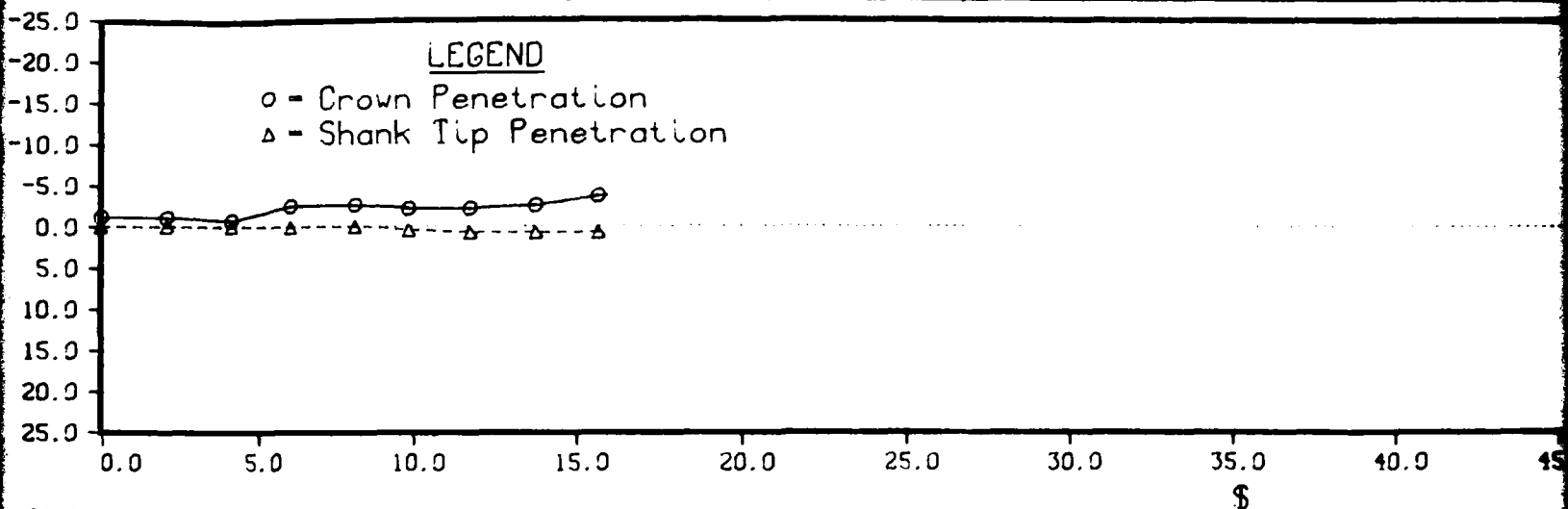
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY

est No. - 3

stato ,6000lb. normal stabilizers 32 deg. mo

est Series No. - 19

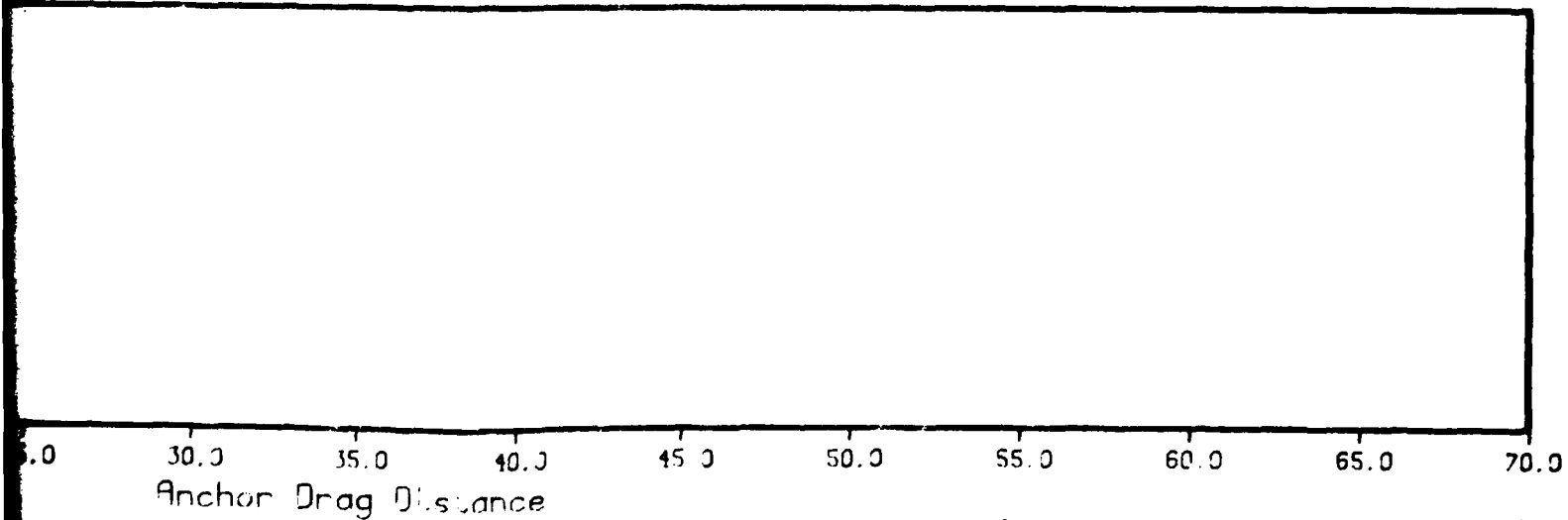
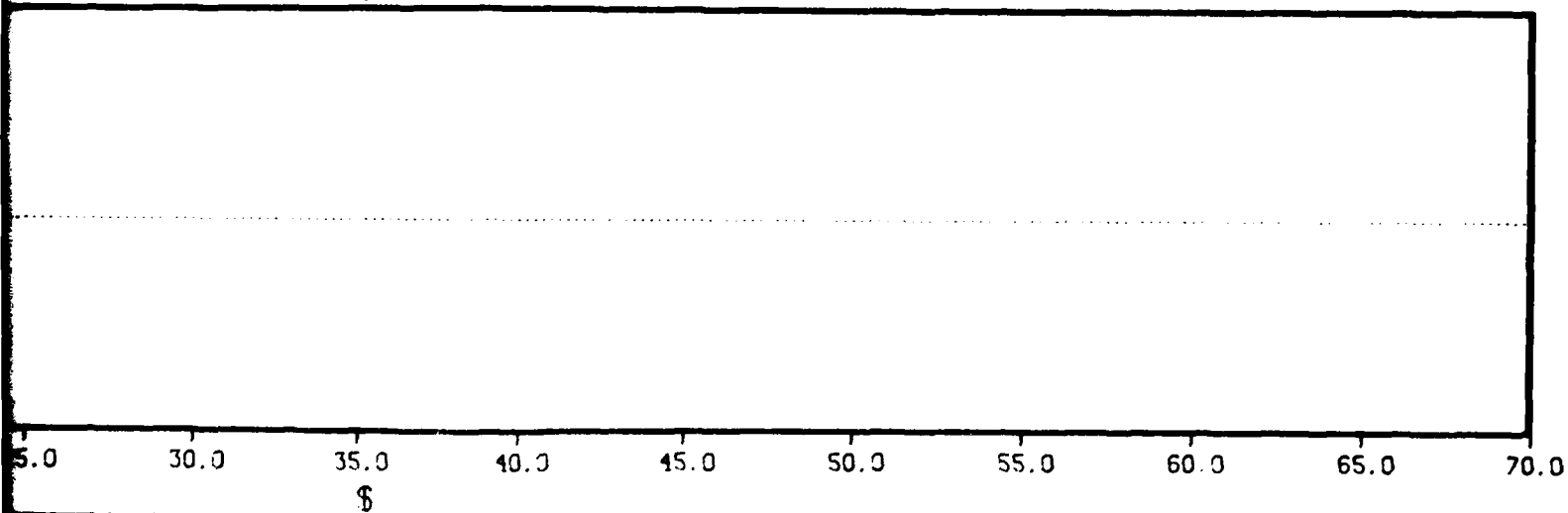
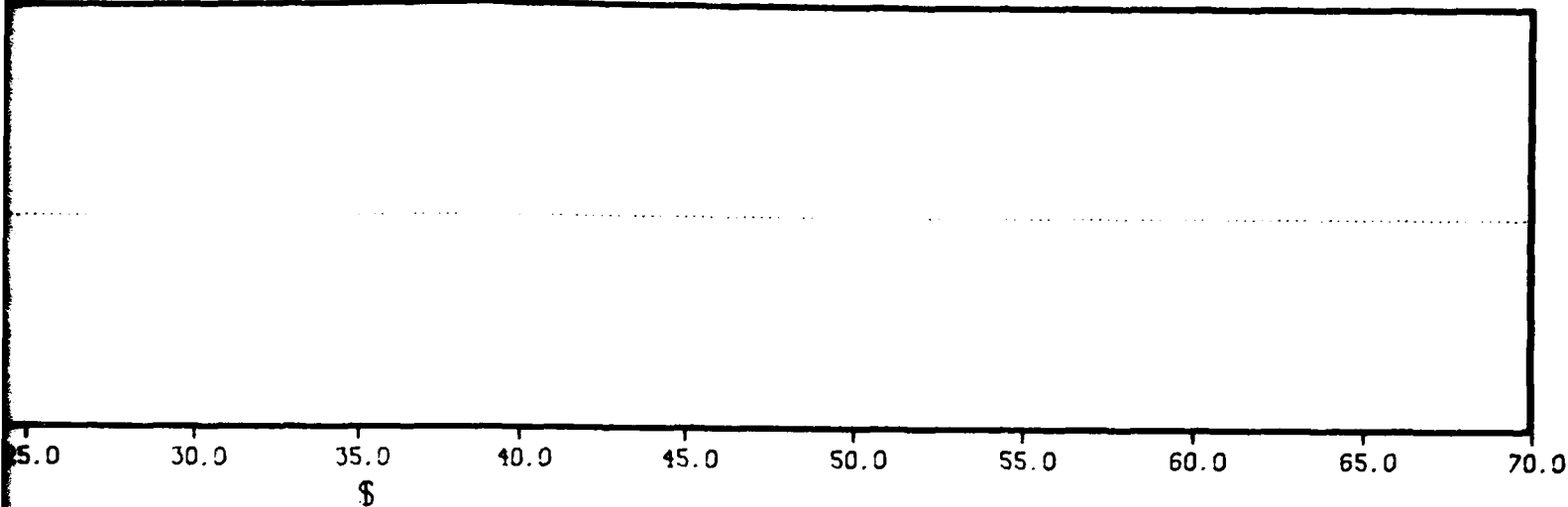
fine sand bottom. depth 11-12 ft. mllw



Anchor Drag Distance

FT. SOUTHEAST OF BUOY 49

normal stabilizers 32 deg. mov. flukes
depth 11-12 ft. mllw



Anchor Drag Distance

Day # = 101
 Test No. = 1
 Test Series No. = 20

STOCKLESS ANCHOR TEST

TEST DATE 101
 TEST NO. 1
 TEST SITE 20
 TEST AREA CAN DIEGO HARBOR 1500 FT. SOUTHEAST OF RUNY 49
 START-END TIMES 1400 - 1421
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STOCKLESS 4000 LB. TANDUM SHANKTOSMACKLE 35 DEG. PA. FLIMES
 ANCHOR WEIGHT 5950.00 LB.
 FLIME ANGLE-TYPE 35.00 DEGS. - 1 0.000V 1.00FT
 AUX. ANCHOR TYPE 4000 LB. STOCKLESS ANCHOR
 AUX. ANCHOR WEIGHT 5950.00 LB.
 MAIN-AUX ANCHOR SEPARATION 45.0 FEET
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. 0 - 0.0 - 0.0 LB.
 MOORING LINE DESCRIPTION ANCHOR TO 45FT PIN. STUD LINK CHAIN TO AUX ANCHOR TO 100FT 2.5IN STUD LINK CHAIN TO 340FT PIN. WIDE BODY

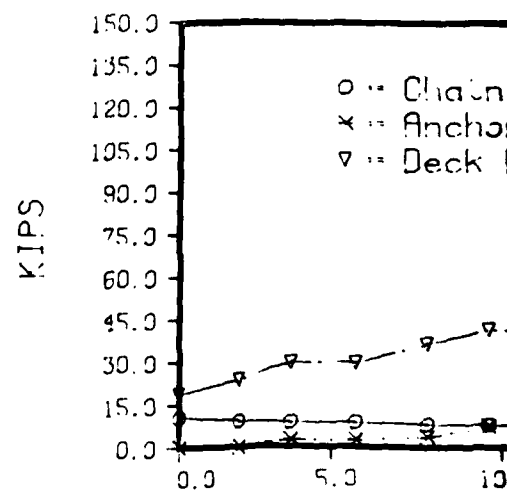
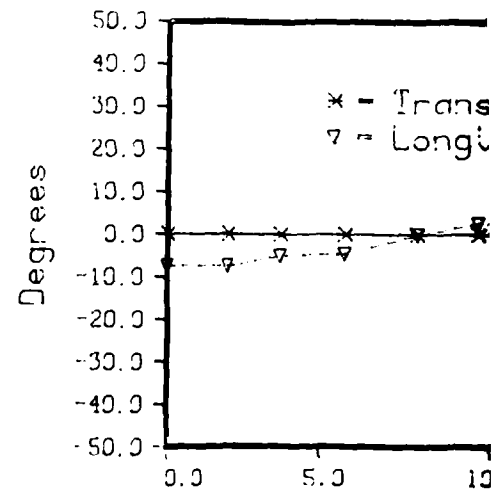
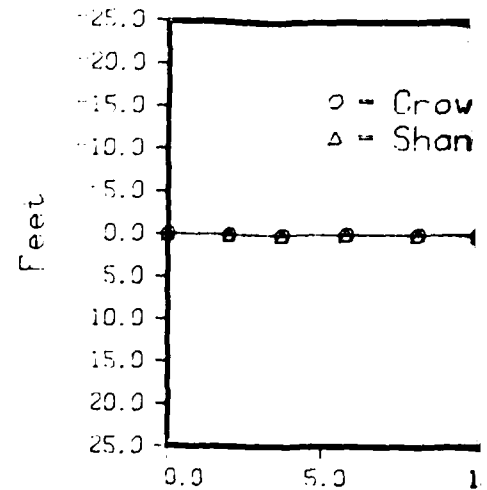
NOTE - INITIAL SHANK DEPTH ZEROED TO REFLECT MEASURED WATERDEPTH

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIDE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR SHANK TIP DEPTH	13. ANCHOR FLIME TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
FEET	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	19.0	0.0	0.0	0.0	-7.5	0.0	6.2	18.9	244.9	0.0	0.0	0.0	13.0	22484.1
2.0	24.0	0.0	0.0	0.0	-7.5	0.0	8.2	23.8	200.2	0.0	0.0	0.0	13.0	21115.2
3.8	30.0	2.5	0.0	0.0	-5.0	0.0	7.4	29.8	191.4	0.0	0.0	0.0	13.0	20874.6
5.7	36.0	2.5	0.0	0.0	-4.5	0.0	7.3	29.8	192.4	0.0	0.0	0.0	13.0	20724.6
7.8	37.0	3.8	0.0	0.0	0.0	0.0	7.1	36.7	177.1	0.0	0.0	0.0	13.0	19945.0
9.6	47.0	7.5	0.0	0.0	2.7	0.0	6.4	41.7	175.1	0.0	0.0	0.0	13.0	19852.4
11.6	61.0	7.5	0.0	0.0	3.0	0.0	5.5	40.7	175.9	0.0	0.0	0.0	13.0	19807.0
13.3	59.5	16.3	0.0	0.0	8.0	0.0	5.4	49.2	156.8	0.0	0.0	0.0	13.0	18918.9
15.3	79.5	23.1	0.0	0.0	7.7	0.0	5.1	79.2	127.5	0.0	0.0	0.0	13.0	17471.2
17.2	101.0	31.3	0.0	0.0	7.5	0.0	4.7	100.7	103.6	0.0	0.0	0.0	13.0	16262.5
19.0	104.0	33.8	0.0	0.0	7.5	0.0	4.4	99.7	115.5	0.0	0.0	0.0	13.0	14864.4
21.1	128.0	40.0	0.0	0.0	7.5	0.0	4.4	127.6	72.4	0.0	0.0	0.0	13.0	14718.1
23.0	129.5	40.0	0.0	0.0	7.0	0.0	4.1	129.2	83.8	0.0	0.0	0.0	13.0	15270.4
24.9	137.8	43.8	0.0	0.0	6.5	0.0	3.9	176.7	82.7	0.0	0.0	0.0	13.0	15220.2
27.0	154.0	51.3	0.0	0.0	6.5	0.0	3.9	154.6	44.2	0.0	0.0	0.0	13.0	13905.9

DISTANCE RANGE TRAVELLED 28.0
 DISTANCE ANCHOR TRAVELLED 27.0

Note: Anchor depth at end of drag measured - centerline of shank at anchor crown = 10 inches

NOTE - POSITIVE SHANK ANGLE INDICATES SHANK TIP UPLOW CROWN



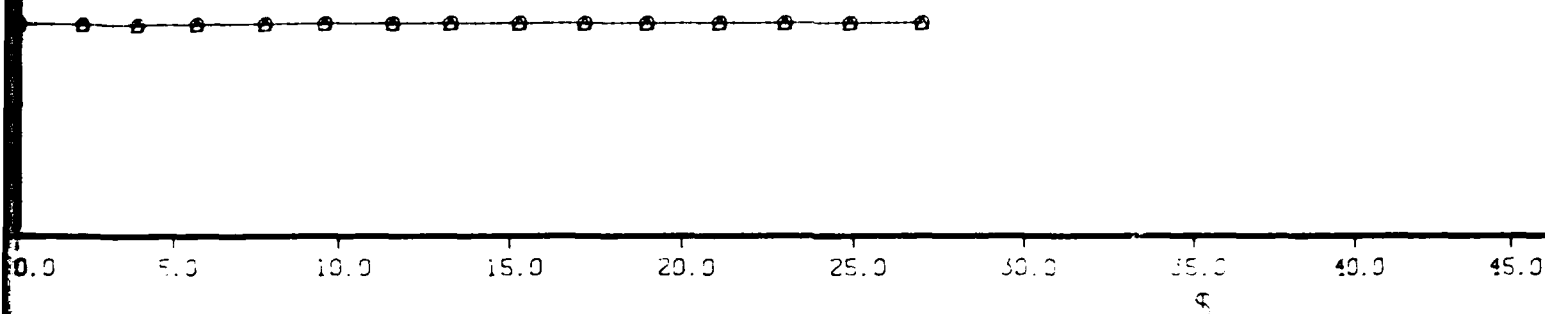
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

stockless, 5000lb. Lander shank to shackle 35 deg. fx. fl.

fine sand bottom, depth 11-12 ft. now.

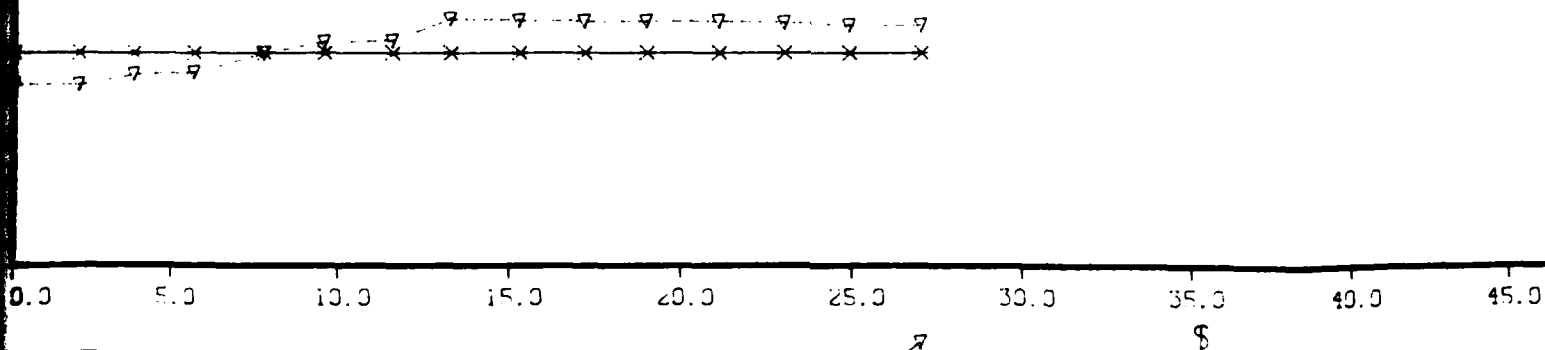
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



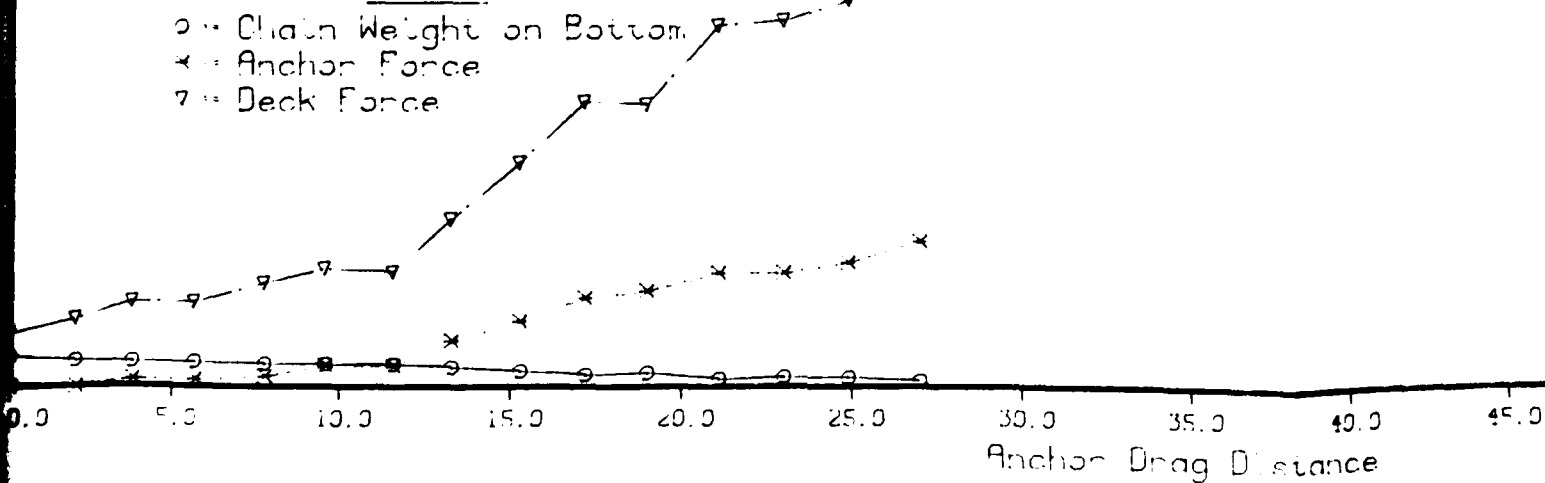
LEGEND

- * - Transverse Rotation
- Δ - Longitudinal Rotation



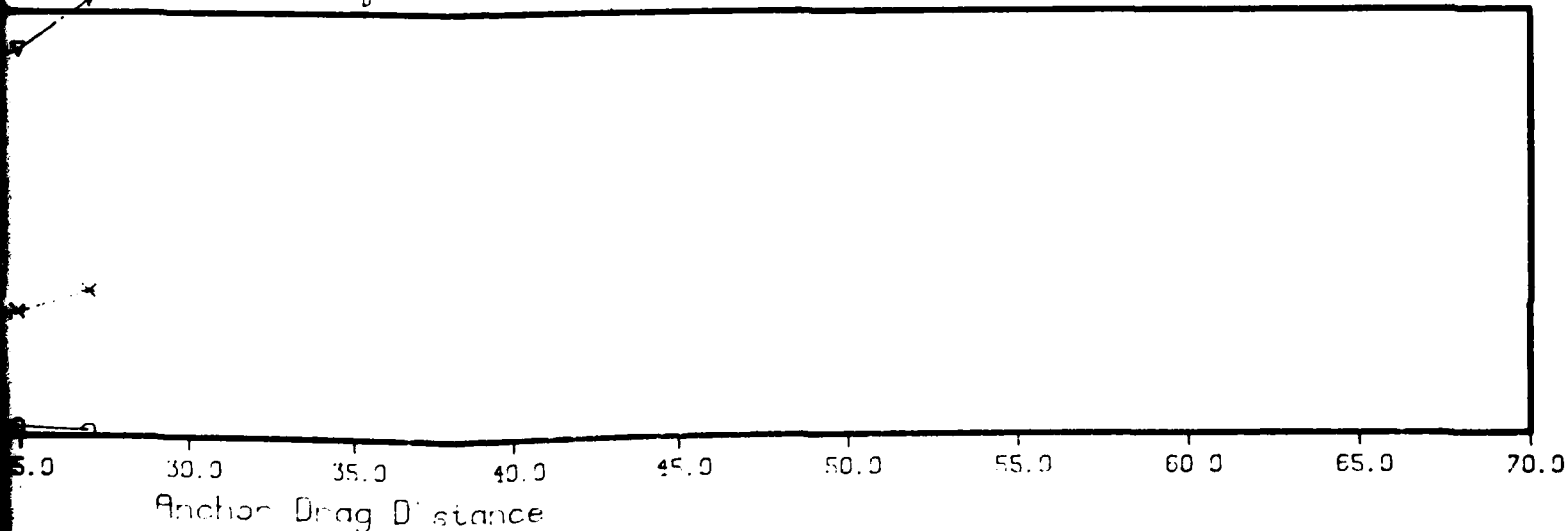
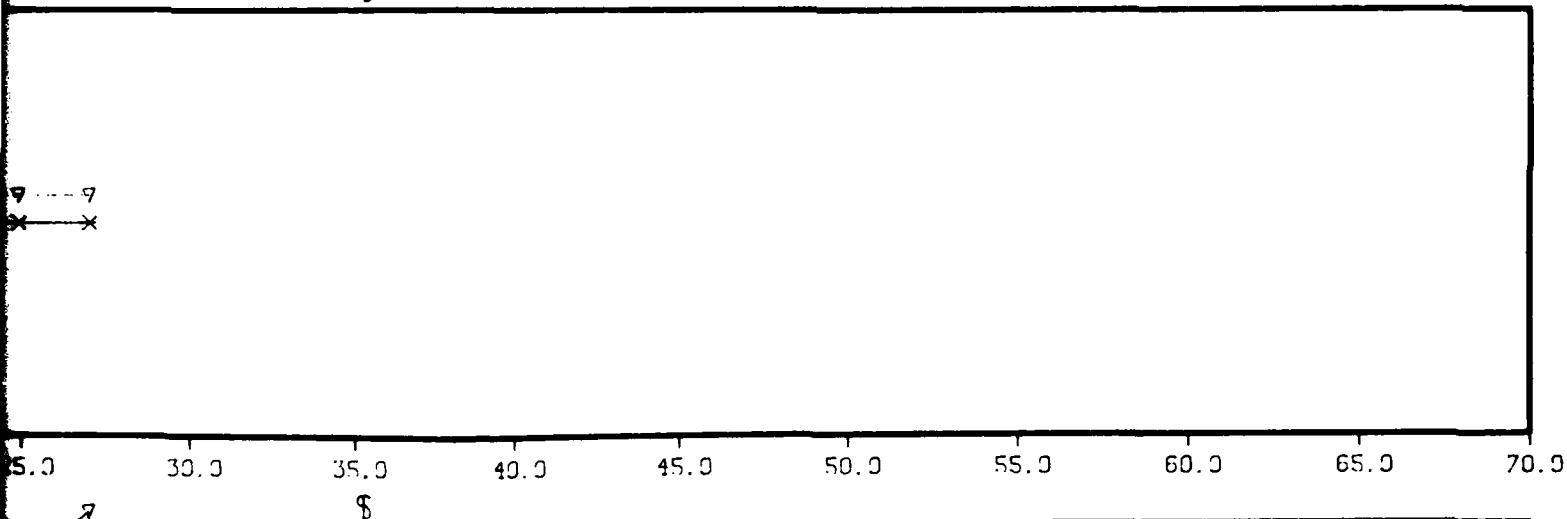
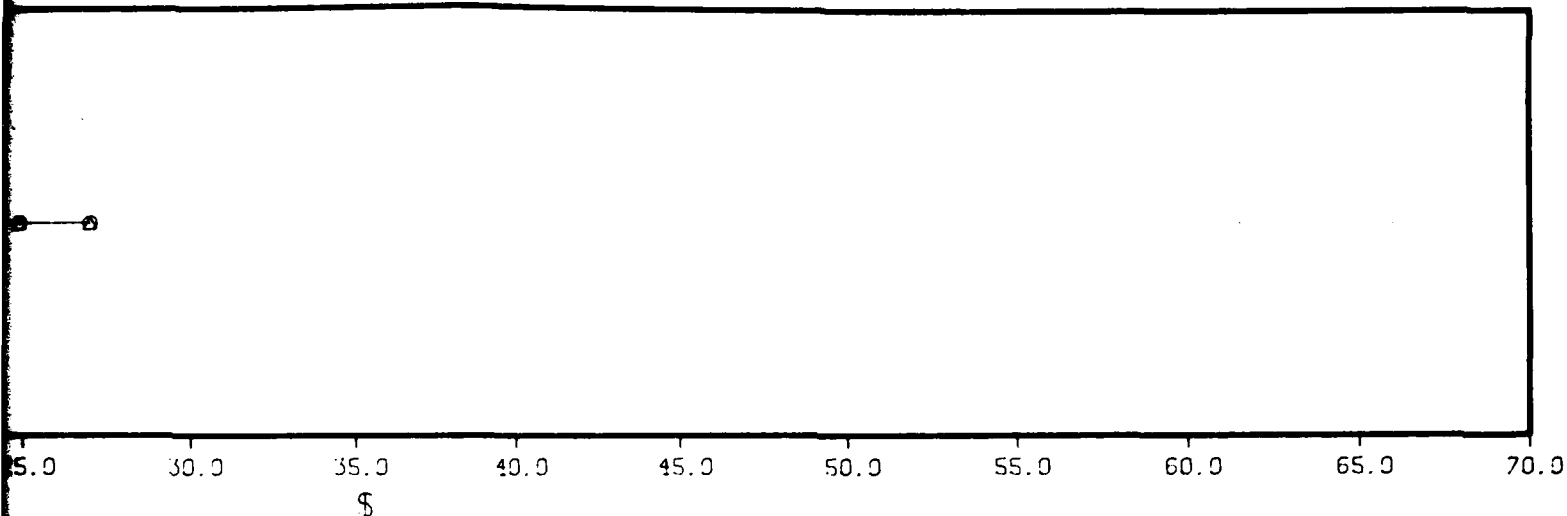
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- Δ - Deck Force



PT. SOUTHEAST OF BUOY 49

landed shank to shackle 35 deg. fx. flukes
depth 11-12 ft. mllw



Day # = 101
 Test No. = 2
 Test Series No. =

STOCKLESS ANCHOR TEST

TEST DATE
 TEST NO.
 TEST SERIES
 TEST AREA
 START-END TIMES
 SEAPLON TYPE
 ANCHOR TYPE
 ANCHOR WEIGHT
 FLUX TYPE
 AUX. ANCHOR TYPE
 AUX. ANCHOR WEIGHT
 MAIN-AUX ANCHOR SEPARATION
 DEPRESSORS, NO.-WT. EACH-TOTAL WT.
 HOORING LINE DESCRIPTION

101
 20
 SAN DIEGO HARBOR 1500 FT. SOUTHWEST OF RUNY 49
 1454 - 1511
 FINE SAND BOTTOM. DEPTH 11-12 FT. MLLW
 STOCKLESS 5000LB. TANDEM SHANKTOSMACKLE 15 DEG. FX. FLUKES
 5950.00 LB.
 75.00 DEG. - 1 0=MMV 1=FIX
 4000LB STOCKLESS ANCHOR
 5950.00 LB.
 45.0 FEET
 0 - 0.0 -
 ANCHOR TO 45FT 2IN. STUPLINK CHAIN TO AUX ANCHOR TO 100FT
 2.5IN STUPLINK CHAIN TO 340FT 2IN. WIRE ROPE

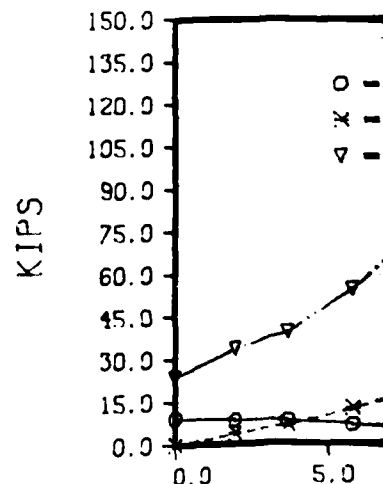
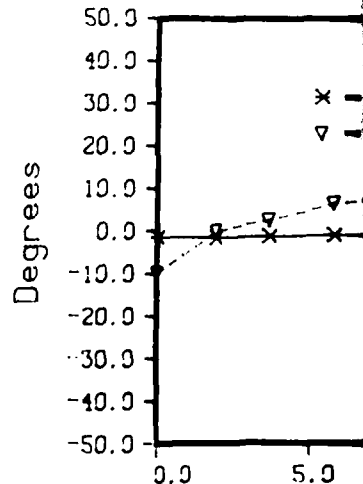
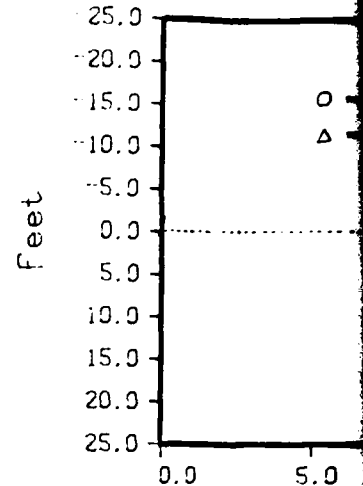
1. DRAG DISTANCE 5. ROTATION ANGLE 9. CHAIN LENGTH ON BOTTOM 13. ANCHOR FLUX TIP DEPTH
 2. DECK TENSION 6. SHANK ANGLE 10. CHAIN WEIGHT ON BOTTOM 14. WATER DEPTH
 3. ANCHOR TENSION 7. WIRE ROPE ANGLE 11. ANCHOR CROWN DEPTH 15. TOTAL BOTTOM WEIGHT
 4. PACKAGE DEPTH 8. DECK HORIZ. FORCE 12. ANCHOR SHANK TIP DEPTH

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	26.0	0.0	11.0	-1.5	-9.0	0.1	23.0	201.0	9256.7				13.0	21150.7
2.0	30.0	30.0	12.3	-1.5	0.0	7.3	33.7	182.3	8318.1				13.0	20210.1
3.0	30.5	6.3	12.0	-1.3	2.4	6.7	19.2	176.6	8029.8				13.0	19920.8
5.7	55.0	12.5	13.1	-1.0	6.6	6.1	64.7	151.9	6793.8				13.0	18693.8
7.5	75.0	18.0	12.9	-1.0	8.0	5.3	74.7	130.3	6710.5				13.0	17610.5
9.4	95.0	26.3	13.3	-1.0	8.0	4.9	64.7	106.7	6523.7				13.0	16423.7
11.1	94.0	26.3	13.5	-1.0	8.0	4.4	93.7	124.7	6626.7				13.0	17324.7
13.2	110.0	41.3	13.9	-1.0	8.1	4.3	117.7	92.0	1790.8				13.0	15600.8
15.1	124.0	43.0	13.8	-1.0	8.1	4.2	123.7	87.4	1656.8				13.0	1684.8
17.1	129.5	50.0	13.8	-1.0	8.6	4.0	129.2	88.3	1604.8				13.0	15504.8
19.1	135.0	53.0	13.6	-1.0	9.6	4.0	114.7	80.7	1221.2				13.0	15121.2
21.1	139.5	53.0	13.7	-1.0	8.6	4.0	119.2	74.4	2907.3				13.0	14807.3
23.1	144.0	53.0	13.8	-1.0	8.7	3.9	143.7	73.2	2844.1				13.0	14744.1

DISTANCE HARGE TRAVELLED 24.0
 DISTANCE ANCHOR TRAVELLED 23.1

Note Anchor depth at end
 of drag measured -
 centerline of shank at
 anchor crown = 22 inches

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP AFLOW
 POSITIVE



Day # = 101

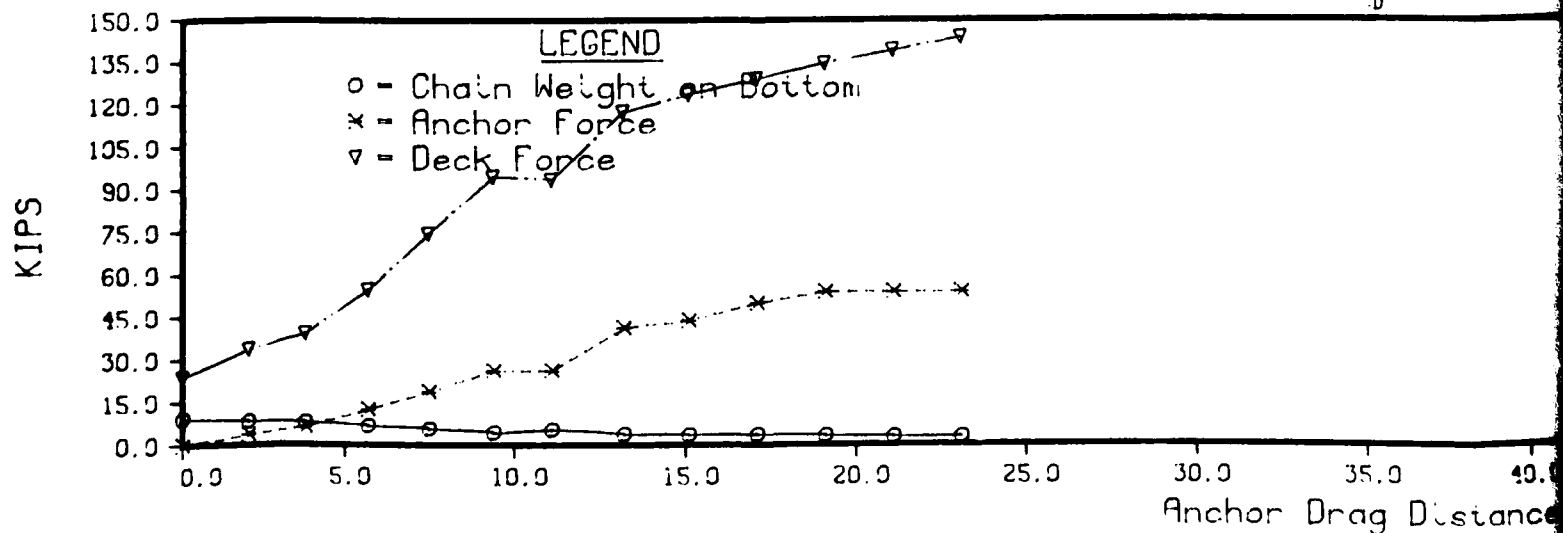
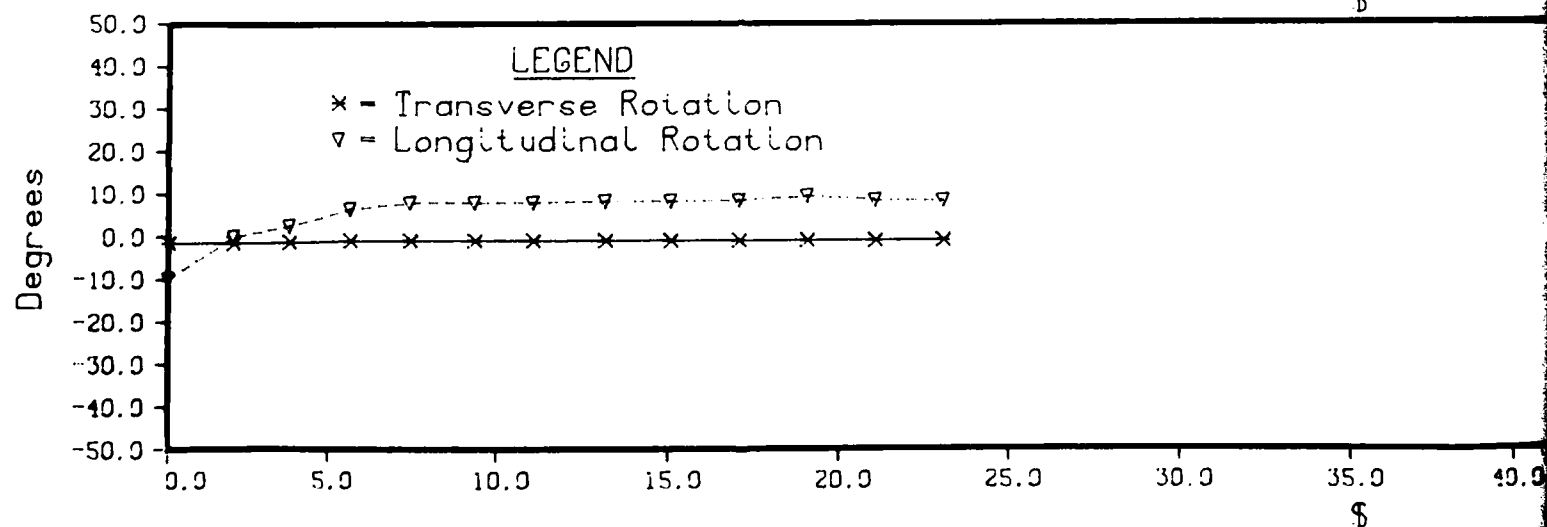
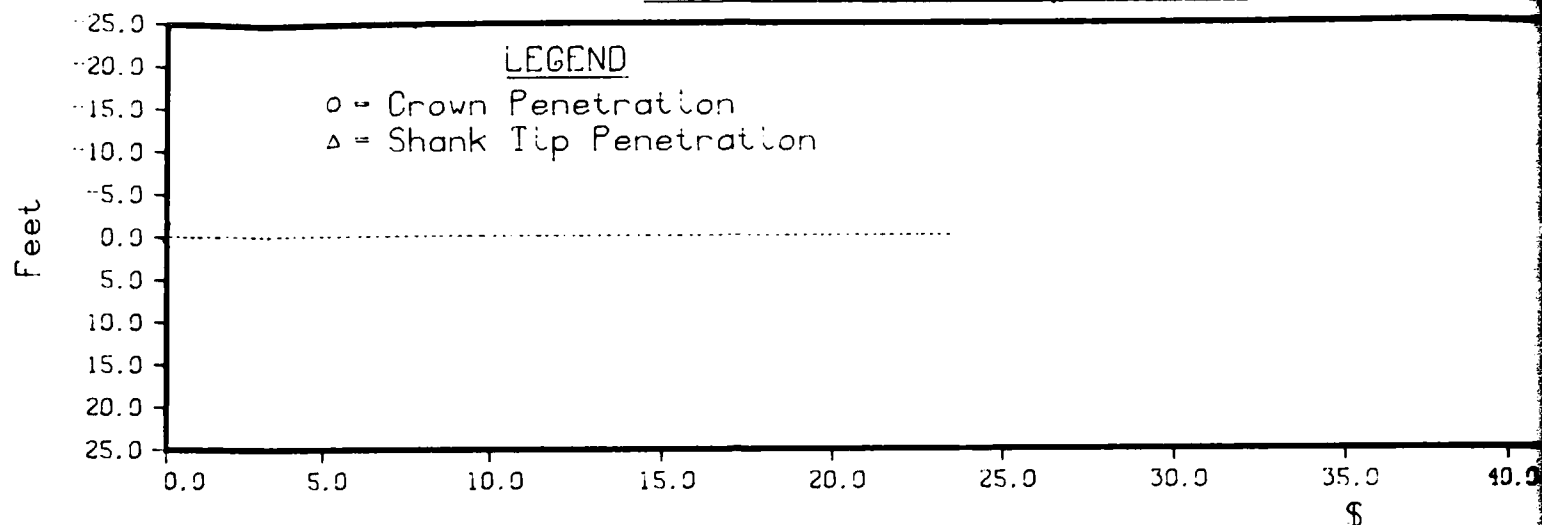
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF

Test No. = 2

stockless, 5000lb. tandem shankto shackles 35

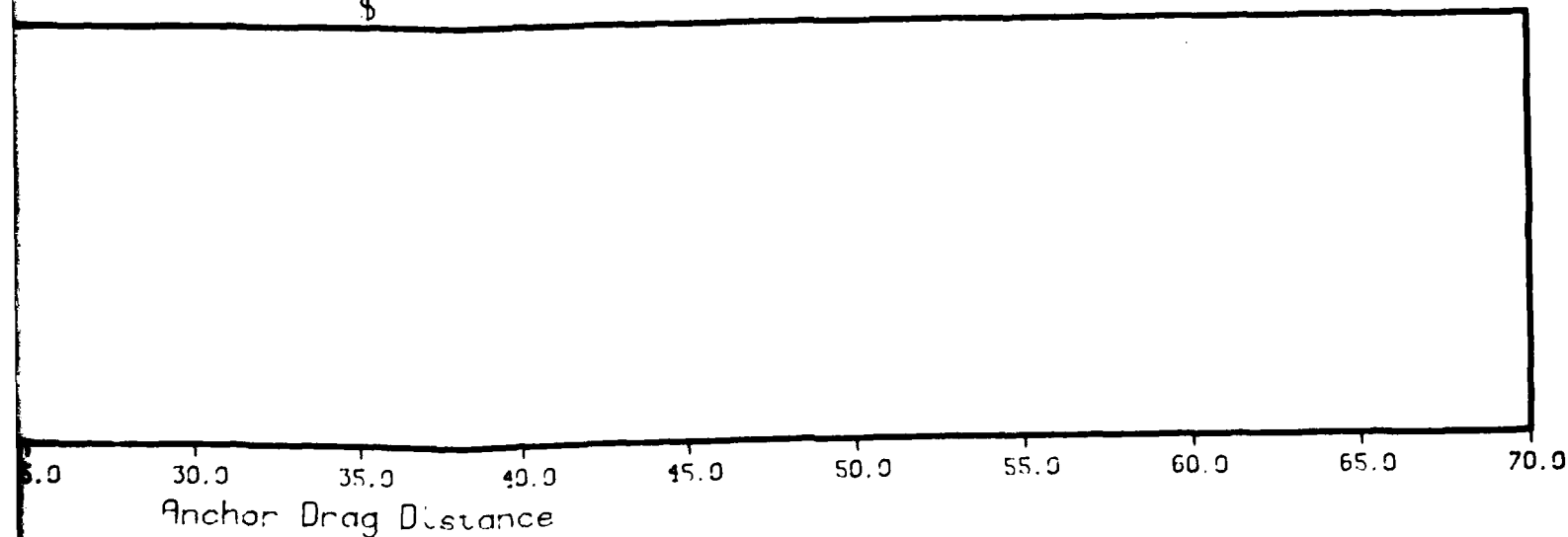
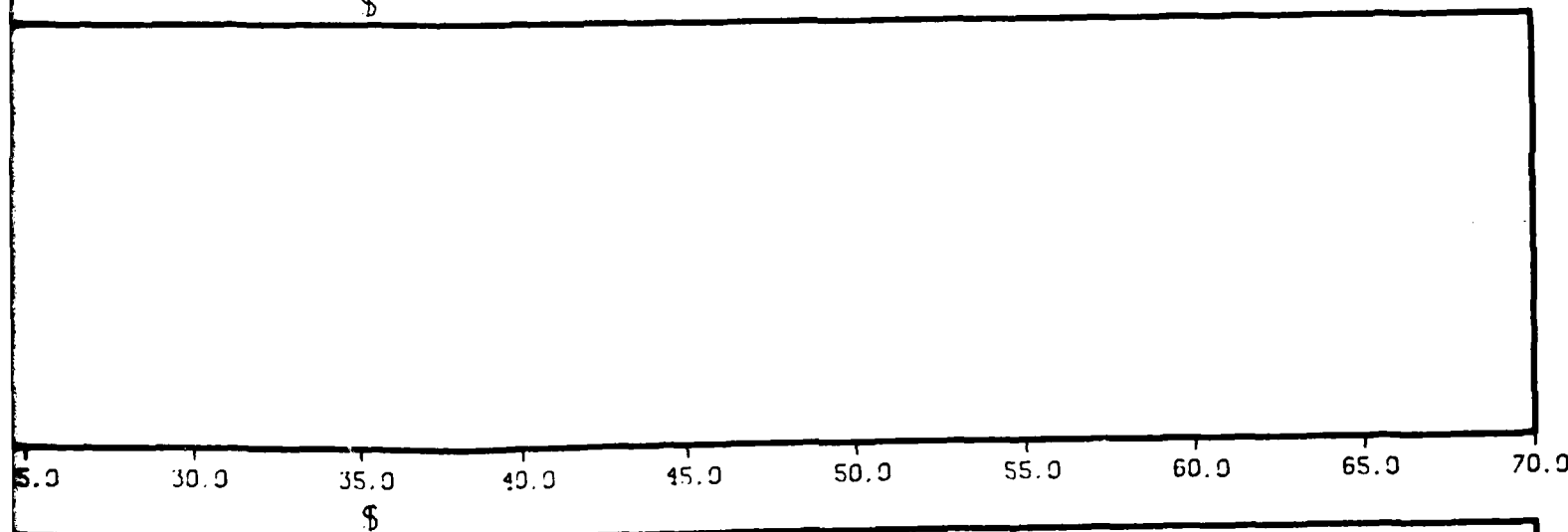
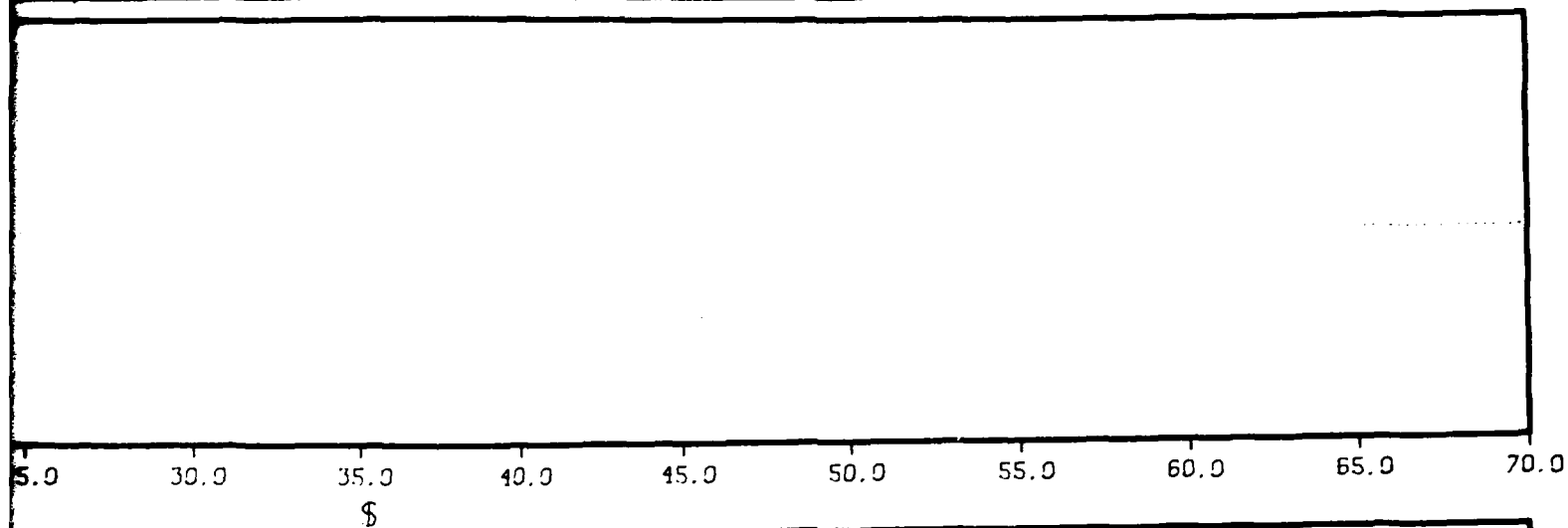
Test Series No. = 20

fine sand bottom, depth 11-12 ft. mllw



PT. SOUTHEAST OF BUOY 49

landem shanktoshackle 35 deg. fx. flukes
depth 11-12 ft. mllw



Day # - 102 SAN
 Test No. - 1
 Test Series No. - 21

STOCKLESS ANCHOR TEST

TEST DATE 102
 TEST NO. 1
 TEST SERIES 21
 TEST AREA SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 START-END TIMES 024 - 040
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLW
 ANCHOR TYPE STOCKLESS, 4000 LB. TANDEM CROWTOSWACKLE 35 DEG. FA. FLINKS
 ANCHOR WEIGHT 5950.00 LB.
 FLINK ANGLE-TYPE 35.00 DEG. - 1 REMOV. 1-FIX
 AUX. ANCHOR TYPE 4000 LB. STOCKLESS ANCHOR
 AUX. ANCHOR WEIGHT 5950.00 LB.
 MAIN-AUX ANCHOR SEPARATION 45.0 FEET
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. 0 - 0.0 - 0.0 LB.
 MOORING LINE DESCRIPTION ANCHOR TO 45 FT. 2 IN. STUDLINK CHAIN TO AUX ANCHOR TO 100 FT. 2 IN. STUDLINK CHAIN TO 740 FT. 2 IN. WIRE ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLINK TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1 FFEET	2 KIPS	3 KIPS	4 FFEET
0.0	21.0	1.7	0.0
2.0	33.5	3.8	2.0
4.0	55.0	15.0	4.0
6.0	86.0	31.7	6.0
8.0	109.0	43.8	8.0
10.0	124.0	52.5	10.0
12.0	134.0	56.3	12.0
14.0	137.0	52.5	14.0
16.0	124.0	45.0	16.0
18.0	139.5	46.3	18.0
20.0	130.0	45.0	20.0
22.0	120.0	42.5	22.0
24.0			24.0
26.0			26.0
28.0			28.0
30.0			30.0
32.0			32.0
34.0			34.0
36.0			36.0
38.0			38.0
40.0			40.0
42.0			42.0
44.0			44.0
46.0			46.0
48.0			48.0
50.0			50.0
52.0			52.0
54.0			54.0
56.0			56.0
58.0			58.0
60.0			60.0
62.0			62.0
64.0			64.0
66.0			66.0
68.0			68.0
70.0			70.0
72.0			72.0
74.0			74.0
76.0			76.0
78.0			78.0
80.0			80.0
82.0			82.0
84.0			84.0
86.0			86.0
88.0			88.0
90.0			90.0
92.0			92.0
94.0			94.0
96.0			96.0
98.0			98.0
100.0			100.0
102.0			102.0
104.0			104.0
106.0			106.0
108.0			108.0
110.0			110.0
112.0			112.0
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122.0			122.0
124.0			124.0
126.0			126.0
128.0			128.0
130.0			130.0
132.0			132.0
134.0			134.0
136.0			136.0
138.0			138.0
140.0			140.0
142.0			142.0
144.0			144.0
146.0			146.0
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150.0			150.0
152.0			152.0
154.0			154.0
156.0			156.0
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670.0			670.0
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680.0			680.

* - 102

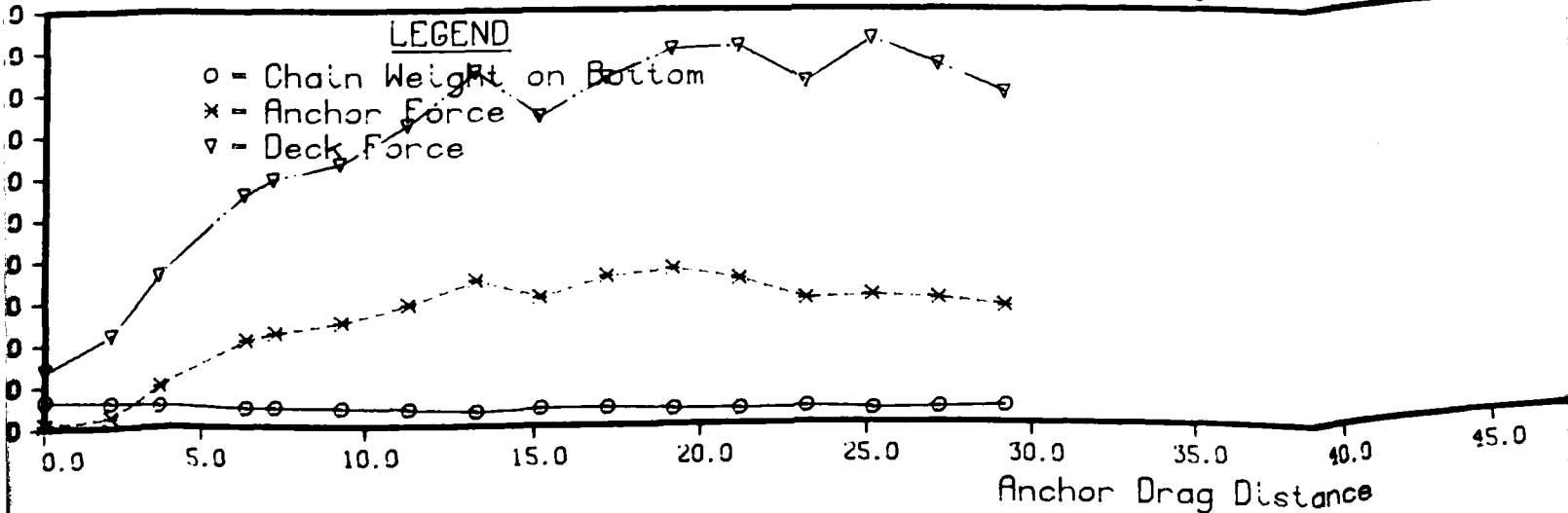
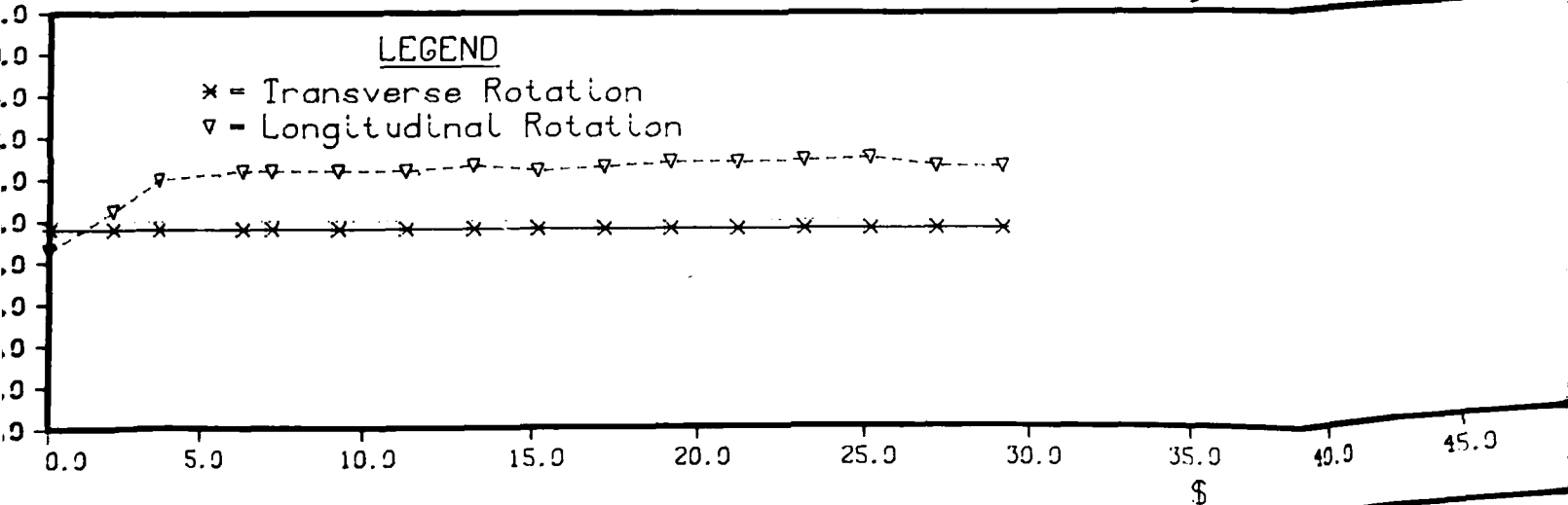
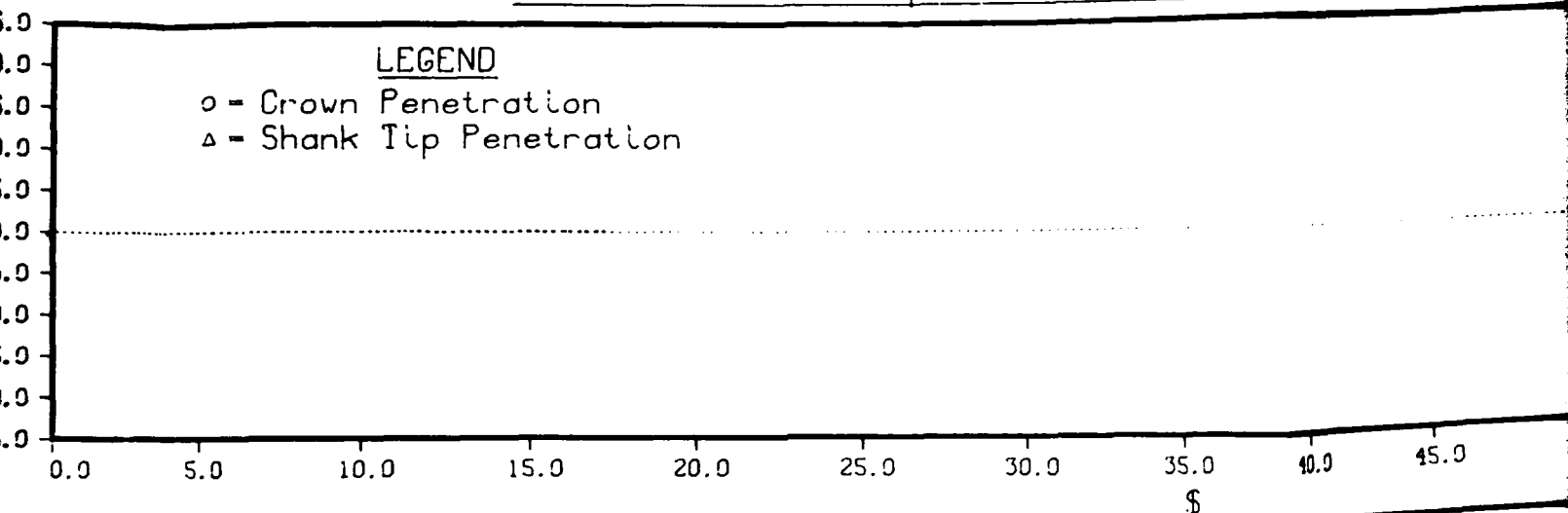
SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

No. - 1

stockless, 5000lb. tandem crowntoshackle 35 deg. fx. flukes

Series No. - 21

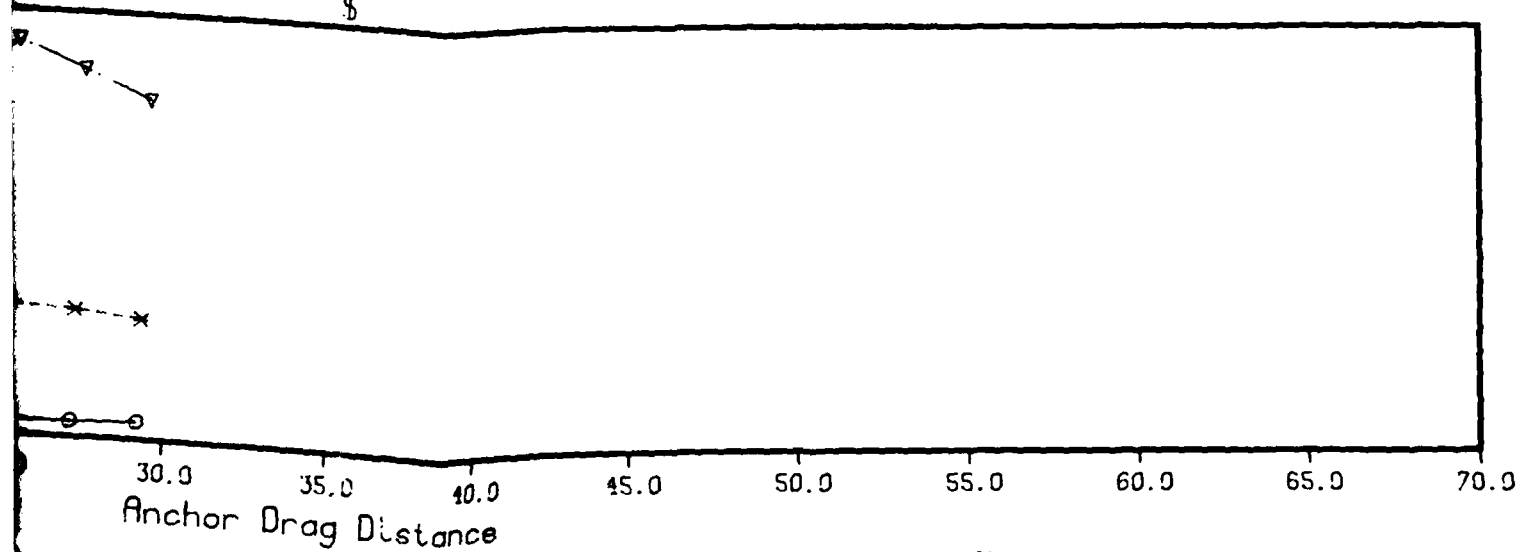
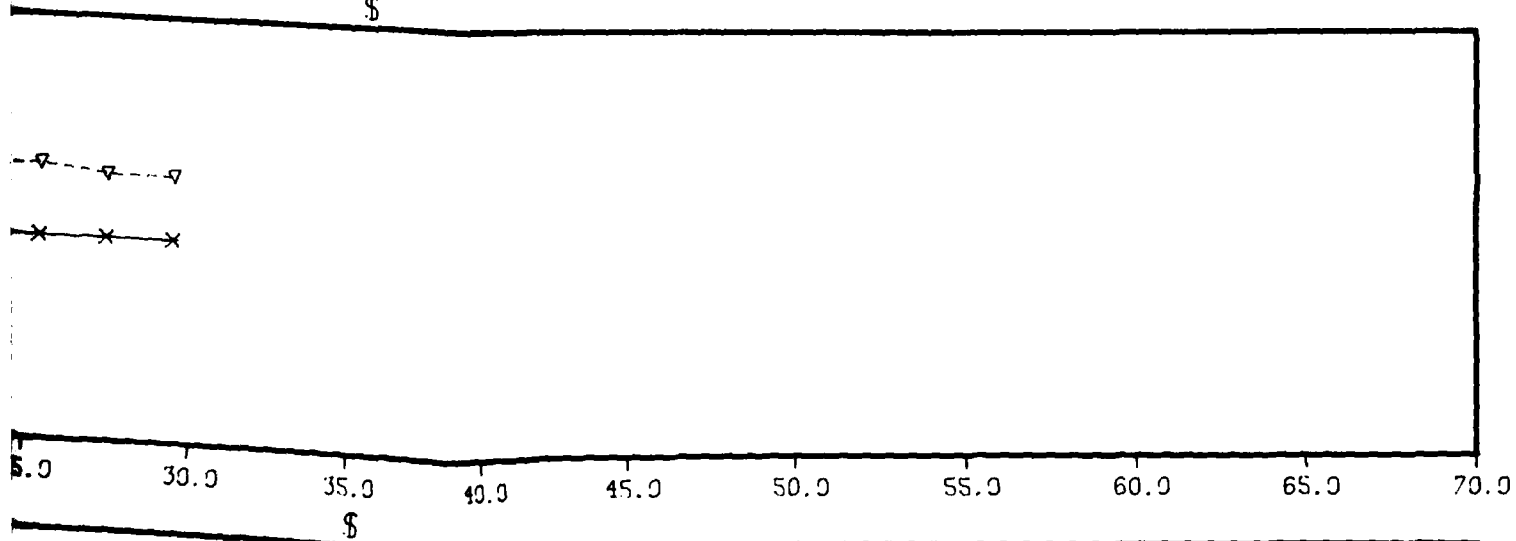
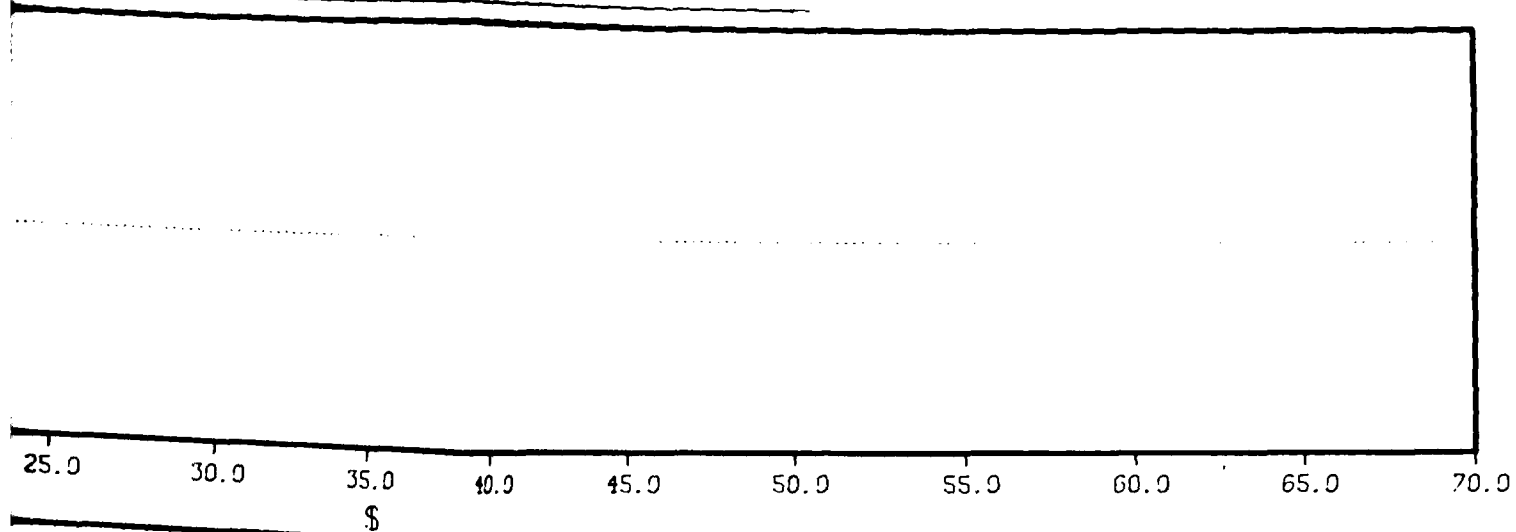
fine sand bottom. depth 11-12 ft. mllw



00 FT. SOUTHEAST OF BUOY 49

0lb. tandem crowntoshackle 35 deg. fx. flukes

m. depth 11-12 ft. mllw



Day # = 102
 Test No. = 2
 Test Series No. = 21

STOCKLESS ANCHOR TEST

TEST DATE
 TEST NO.
 TEST SERIES
 TEST AREA
 START-END TIMES
 SEAFLOOR TYPE
 ANCHOR TYPE
 ANCHOR WEIGHT
 FLUME ANGLE-TYPE
 AUX. ANCHOR TYPE
 MAIN-AUX ANCHOR SEPARATION
 DEPRESSORS, NO.-WT. EACH-TOTAL WT.
 MOORING LINE DESCRIPTION

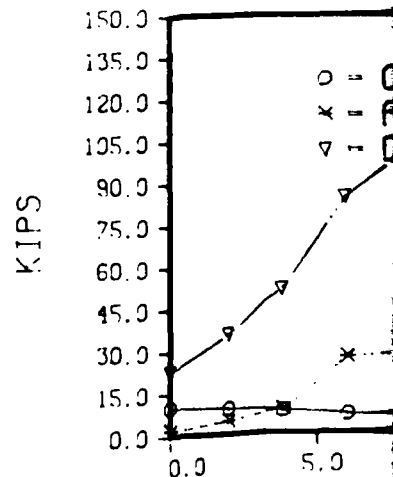
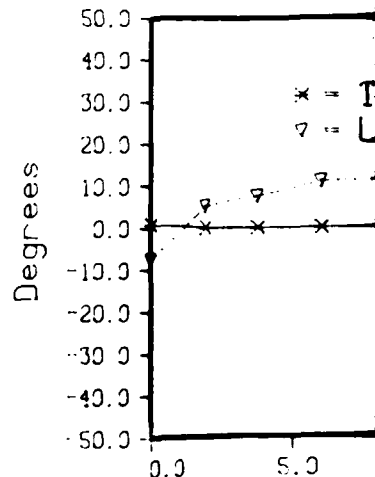
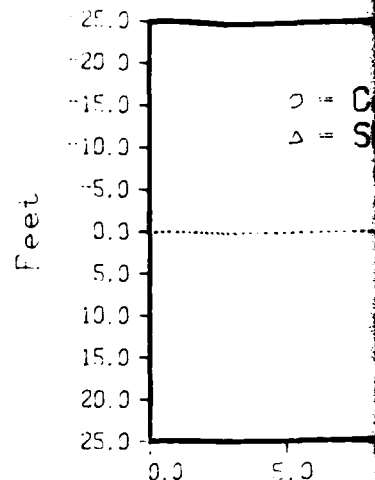
102
 2
 21
 SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49
 1007 - 1020
 FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 STOCKLESS 5000 LB. TANDEM CROWTSHACKLE 35 DEG. FL. FLUMES
 5950.00 LBS.
 15.00 DEG. - 1 0.000V 14FT
 4000 LB STOCKLESS ANCHOR
 5950.00 LBS.
 45.0 FEET
 0 - 0.0 - 0.0 LBS.
 ANCHOR TO 45FT PIN, STUD LINK CHAIN TO AUX ANCHOR TO 100FT
 2.5IN STUD LINK CHAIN TO 100FT PIN, WIRE ROPE

1. DRAG DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. PACKAGE DEPTH	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIRE ROPE ANGLE	8. DECK HORIZ. FORCE	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR SHANK TIP DEPTH	13. ANCHOR FLUME TIP DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
FEET	WT. LBS.	KIPS	FEET	DEG.	DEG.	DEG.	WT. LBS.	FEET	LBS.	FEET	FEET	FEET	FEET	LBS.
0.0	21.0	1.9	14.4	0.0	0.0	0.0	6.5	22.9	216.5	0.0	0.0	0.0	14.5	2194.6
2.0	34.0	3.0	15.1	0.0	0.0	0.0	5.2	35.9	203.4	0.0	0.0	0.0	14.5	2127.5
4.0	52.0	4.7	15.4	0.0	0.0	0.0	4.7	51.8	183.5	0.0	0.0	0.0	14.5	2027.5
5.9	85.0	7.7	14.4	0.0	0.0	0.0	3.9	44.8	153.2	0.0	0.0	0.0	14.5	1875.0
7.8	102.0	9.2	14.4	0.0	0.0	0.0	3.4	141.8	147.8	0.0	0.0	0.0	14.5	1848.0
9.8	110.0	9.9	14.4	0.0	0.0	0.0	3.3	118.8	131.9	0.0	0.0	0.0	14.5	1788.2
11.7	105.0	9.4	14.4	0.0	0.0	0.0	3.1	106.8	155.2	0.0	0.0	0.0	14.5	1888.0
13.7	128.5	11.6	14.4	0.0	0.0	0.0	3.1	128.1	129.9	0.0	0.0	0.0	14.5	1758.2
15.7	134.0	12.1	14.4	0.0	0.0	0.0	3.0	111.8	128.4	0.0	0.0	0.0	14.5	1752.1
17.7	139.5	12.5	14.4	0.0	0.0	0.0	2.9	119.1	127.7	0.0	0.0	0.0	14.5	1748.4
19.6	141.5	12.7	14.4	0.0	0.0	0.0	2.8	141.1	128.7	0.0	0.0	0.0	14.5	1753.4
21.6	141.0	12.6	14.4	0.0	0.0	0.0	2.8	140.8	131.1	0.0	0.0	0.0	14.5	1760.5
23.6	138.0	12.3	14.4	0.0	0.0	0.0	2.6	137.9	148.4	0.0	0.0	0.0	14.5	1851.8
25.6	144.0	12.9	14.4	0.0	0.0	0.0	2.7	143.8	133.2	0.0	0.0	0.0	14.5	1775.0
27.6	139.0	12.4	14.4	0.0	0.0	0.0	2.7	138.8	137.0	0.0	0.0	0.0	14.5	1790.5

DISTANCE RANGE TRAVELLED 28.0
 DISTANCE ANCHOR TRAVELLED 27.6

Note: Anchor depth at end
 of drag measured -
 centerline of shank at
 anchor crown = 22 inches.

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 PLANE



02 SAN DIEGO HARBOR 1500 FT. SOUTHEAST OF BUOY 49

- 2 stockless .5000lb tandem crownshackle 35 deg. fx. fluke
es No. - 21 fine sand bottom. depth 11 12 ft. mllw

LEGEND

o = Crown Penetration
Δ = Shank Tip Penetration

0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
\$

LEGEND

* = Transverse Rotation
7 = Longitudinal Rotation

0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
\$

LEGEND

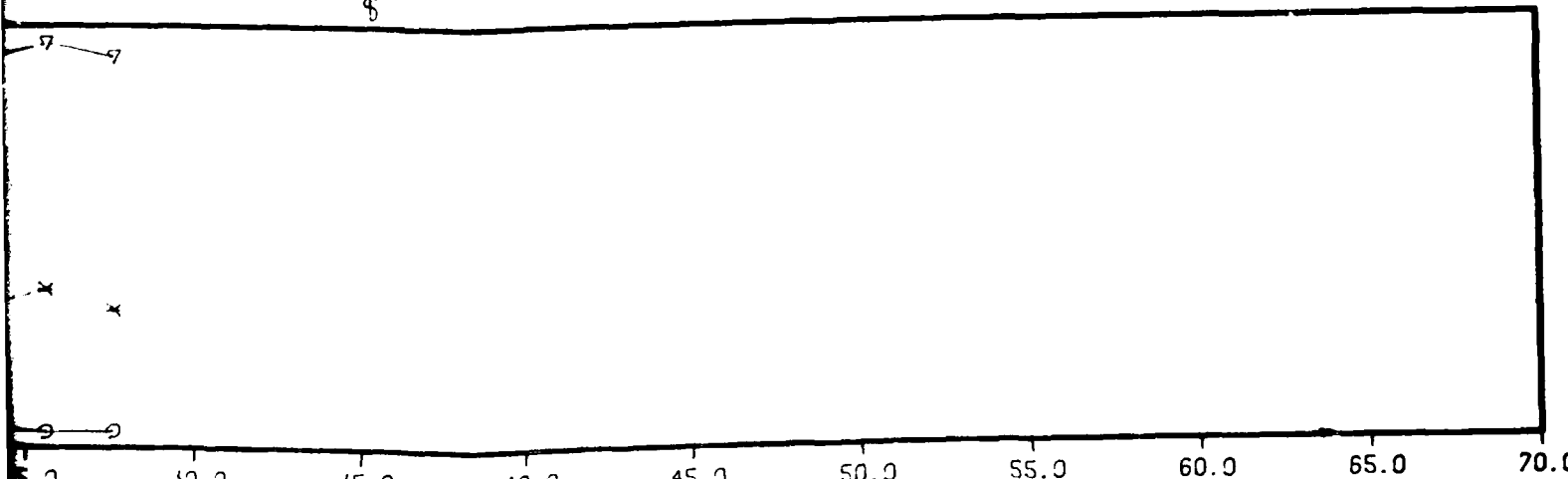
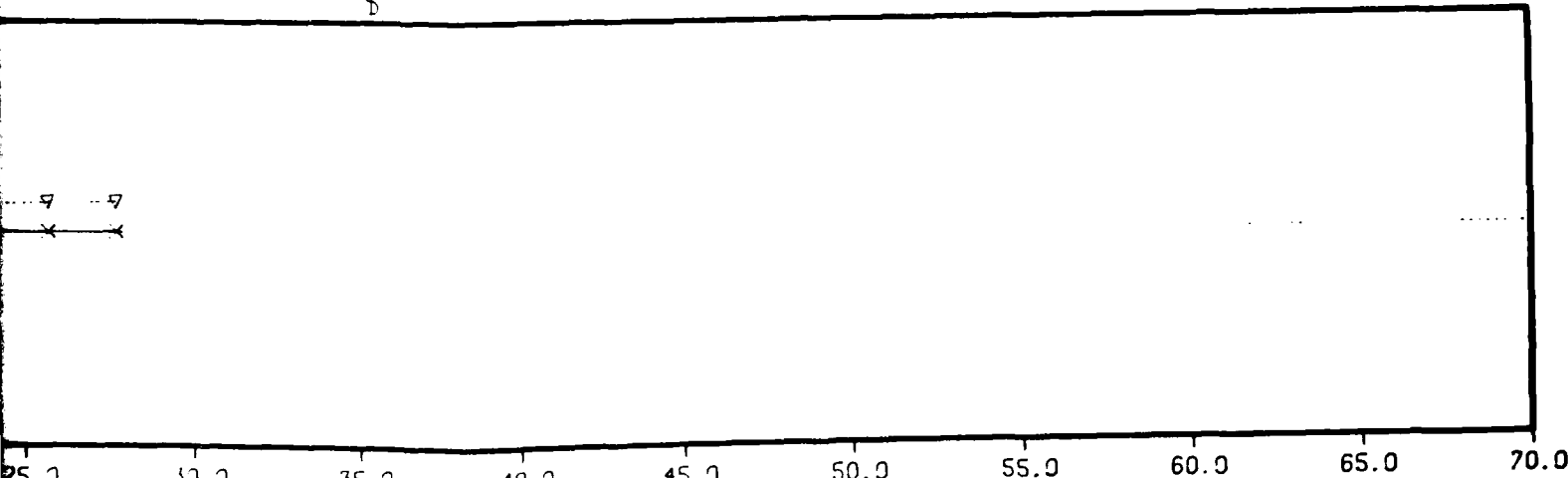
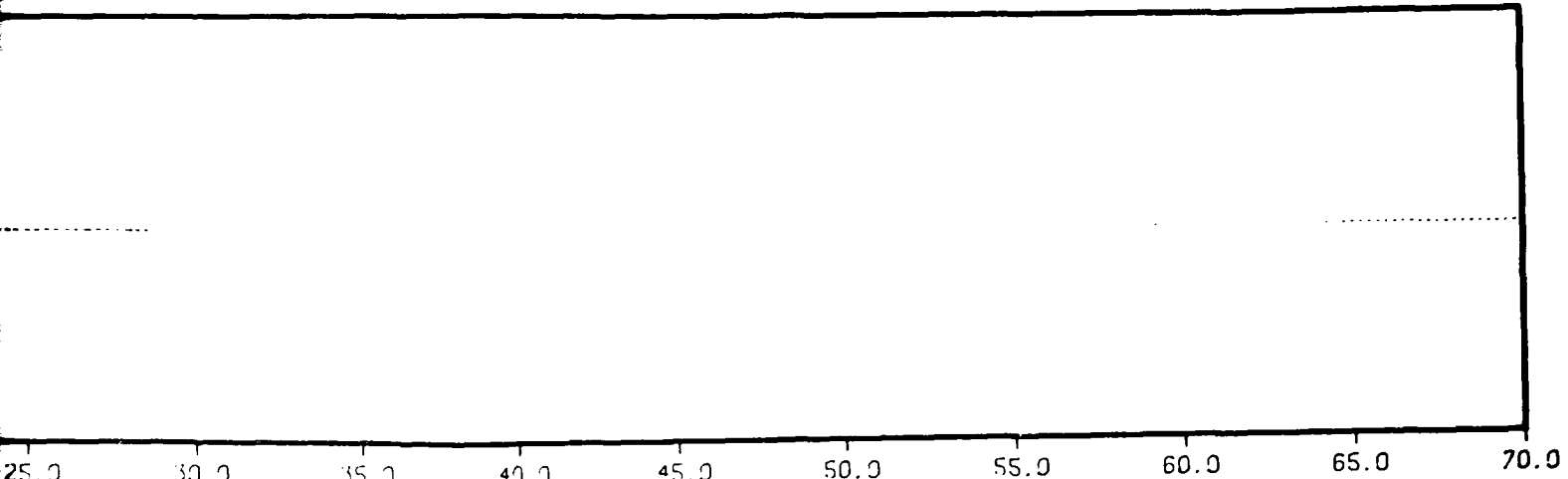
o = Chain Weight on Bottom
x = Anchor Force
7 = Deck Force

0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
Anchor Drag Distance

PT SOUTHEAST OF BUOY 49

1 tandem crowtooshackle 35 deg. fx. flukes

2 depth 11-12 ft. mllw



Anchor Drag Distance

2

3

Day # = 106 SAN
 Test No. = 1
 Test Series No. = 22

STOCKLESS ANCHOR TEST

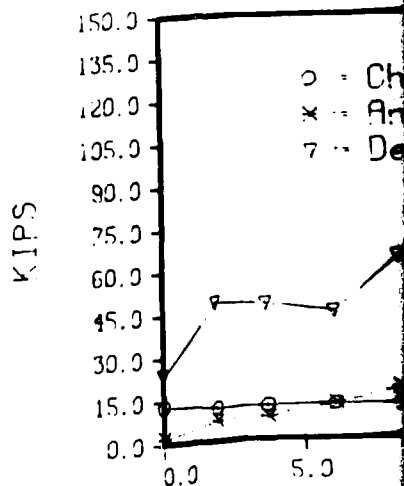
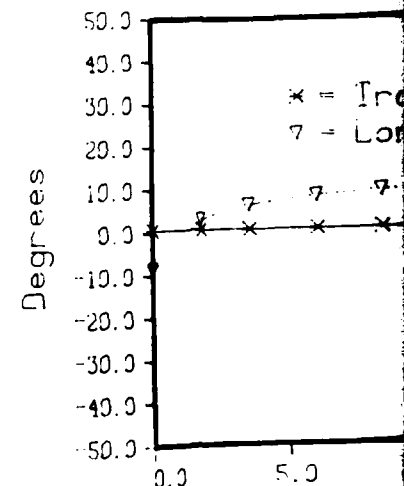
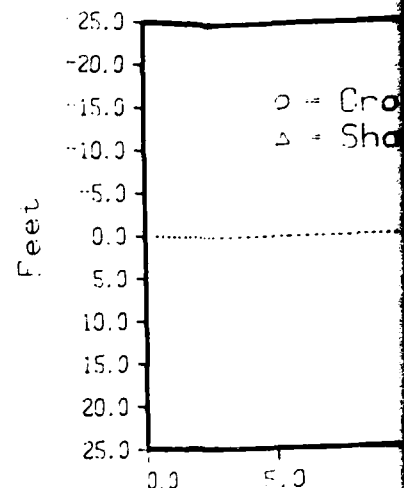
TEST DATE 192
 TEST NO. 1
 TEST SERIES 22
 TEST AREA CAN DIEGO HARBOR (1000 FT. SOUTHEAST OF BUOY 14)
 START-END TIMES 1102 - 1122
 SEAFLOOR TYPE FINE SAND BOTTOM, DEPTH 11-12 FT. MLLW
 ANCHOR TYPE STOCKLESS 45000 LB. TANDEM GR. DRIFTORSHACKLE 15 DEG. FLK, FLINK
 ANCHOR WEIGHT 5850.00 LB.
 FLINK ANGLE-TYPE 15.00 DEG. - 1 24000 LB. FLK
 ALK ANCHOR TYPE CARRIER STOCKLESS ANCHOR
 ALK ANCHOR WEIGHT 4050.00 LB.
 MAIN-AUX ANCHOR SEPARATION 90.0 FEET
 DEPRESSIONS (WT. EACH-TOTAL WT.) 0.0 0.0 0.0 LB.
 HOORING LINE DESCRIPTION ANCHOR TO 90FT PIN, STUD LINK CHAIN TO ALK ANCHOR-ROUND PIN TO 45FT PIN CHAIN TO 150FT 2.5IN CHAIN TO 340FT 2IN WIDE DRP

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLINK TIP DEPTH
2. DECK TENSION	A. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	T. WIDE DRP ANGLE	11. ANCHOR DOWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	R. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1 FEET	2 KIPS	3 KIPS	4 FEET
0.0	24.0	1.9	10.9
2.0	49.0	7.5	11.6
4.0	44.0	8.1	11.7
6.0	45.0	12.5	11.8
8.0	44.0	17.5	12.1
10.0	75.0	21.7	12.3
11.8	87.0	24.9	12.3
13.8	102.0	33.1	12.4
15.7	121.0	40.0	12.4
17.7	125.0	42.5	12.7
19.7	120.0	37.5	12.5
21.7	124.0	41.7	12.7
23.7	133.0	45.0	12.8
25.7	146.0	50.0	12.7
27.6	145.0	50.0	12.5
29.5	45.0	31.7	12.4

DISTANCE HARGE TRAVELLED 30.0
 DISTANCE ANCHOR TRAVELLED 29.5

Note: Anchor depth at end of drag measured centerline of shank at anchor crown + 15 inches

NOTE - POSITIVE SHANK ANGLE INDICATES SHANK TIP BELOW BOTTOM



= 102

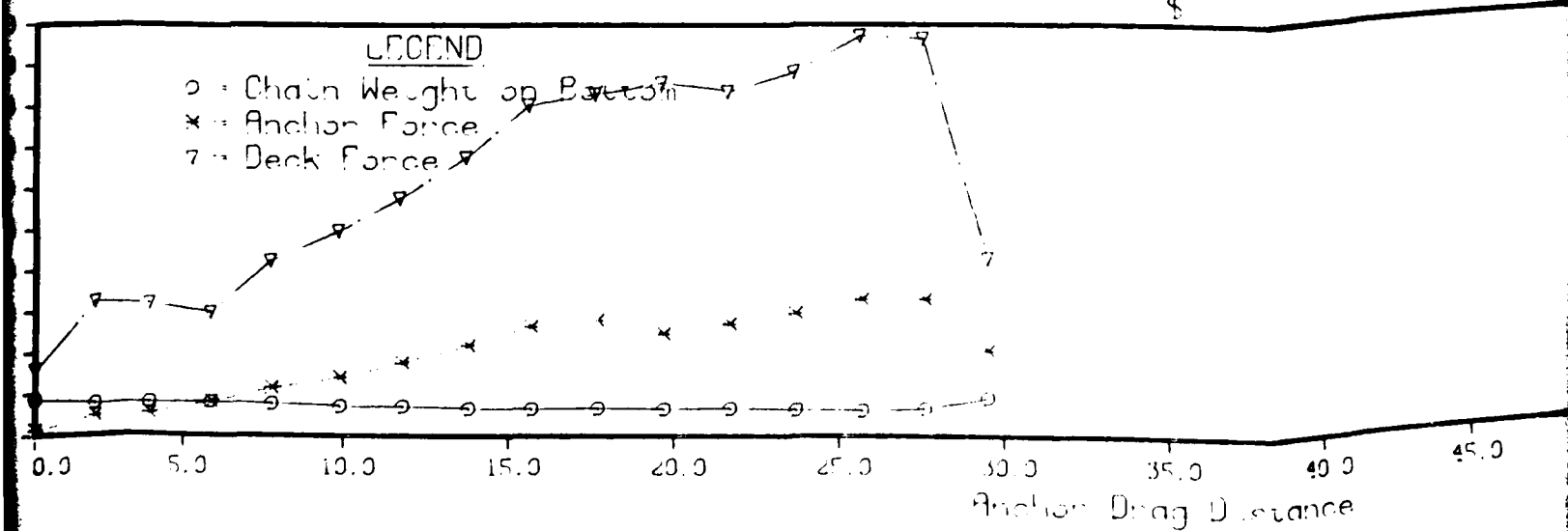
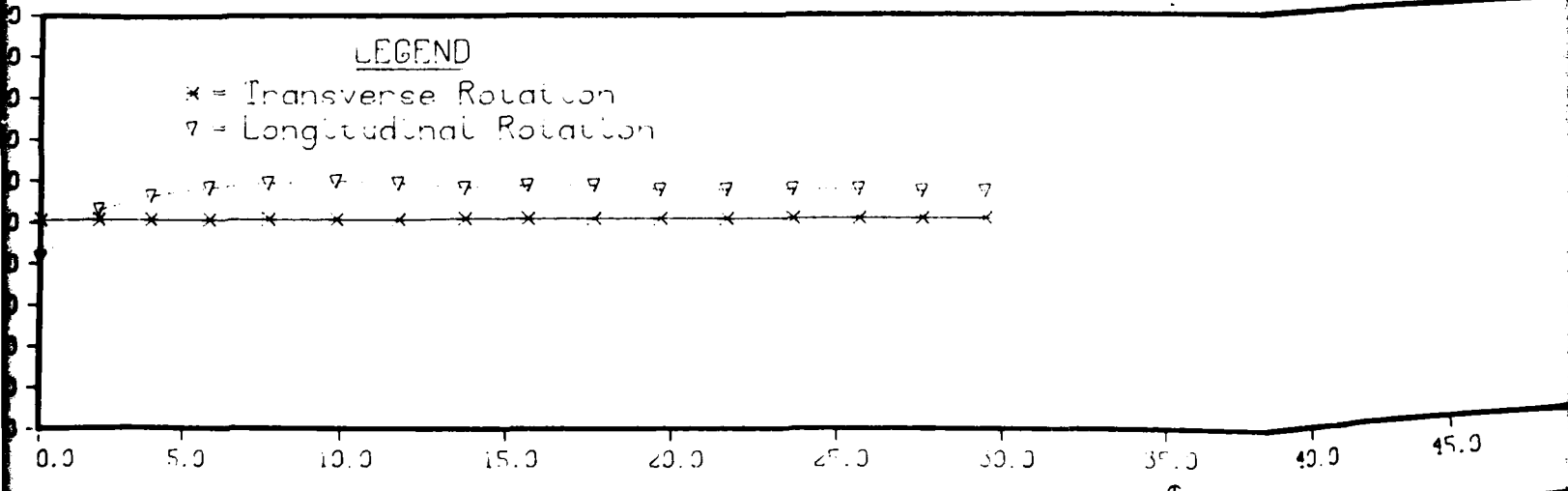
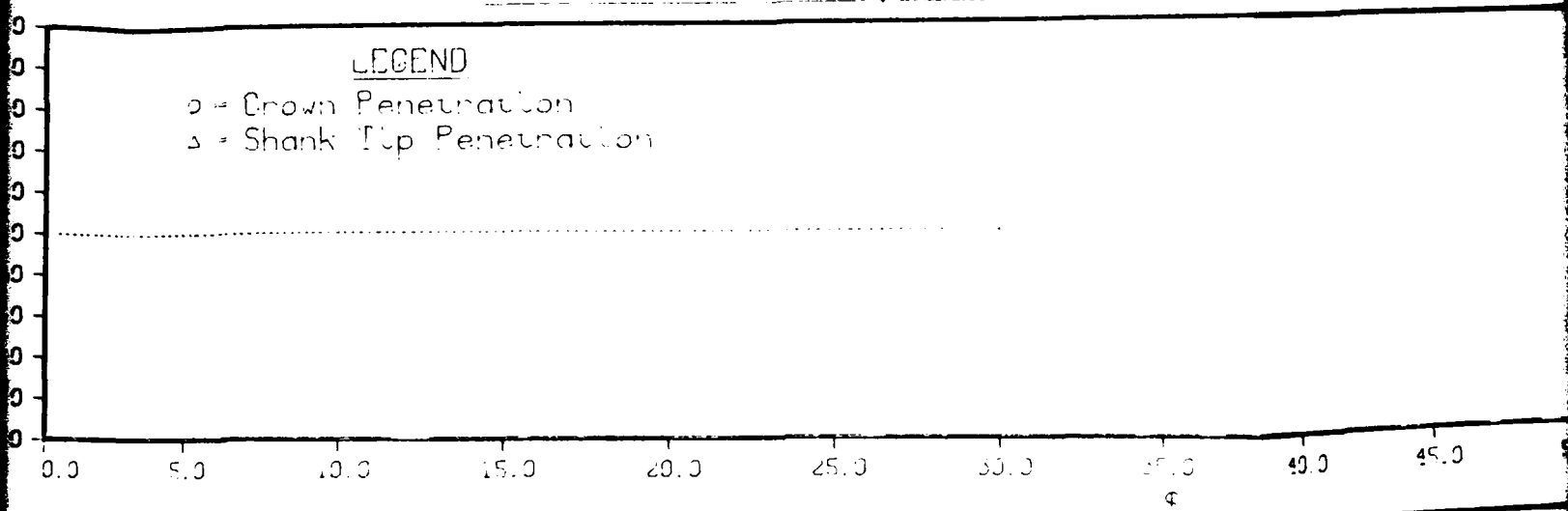
SAN DIEGO HARBOR 1500 FT. SOUTHWEST OF BUOY 49

No. = 1

stockless 5000 lb. tandem grab rated shackle 35 deg. flex. fluke

Series No. = 22

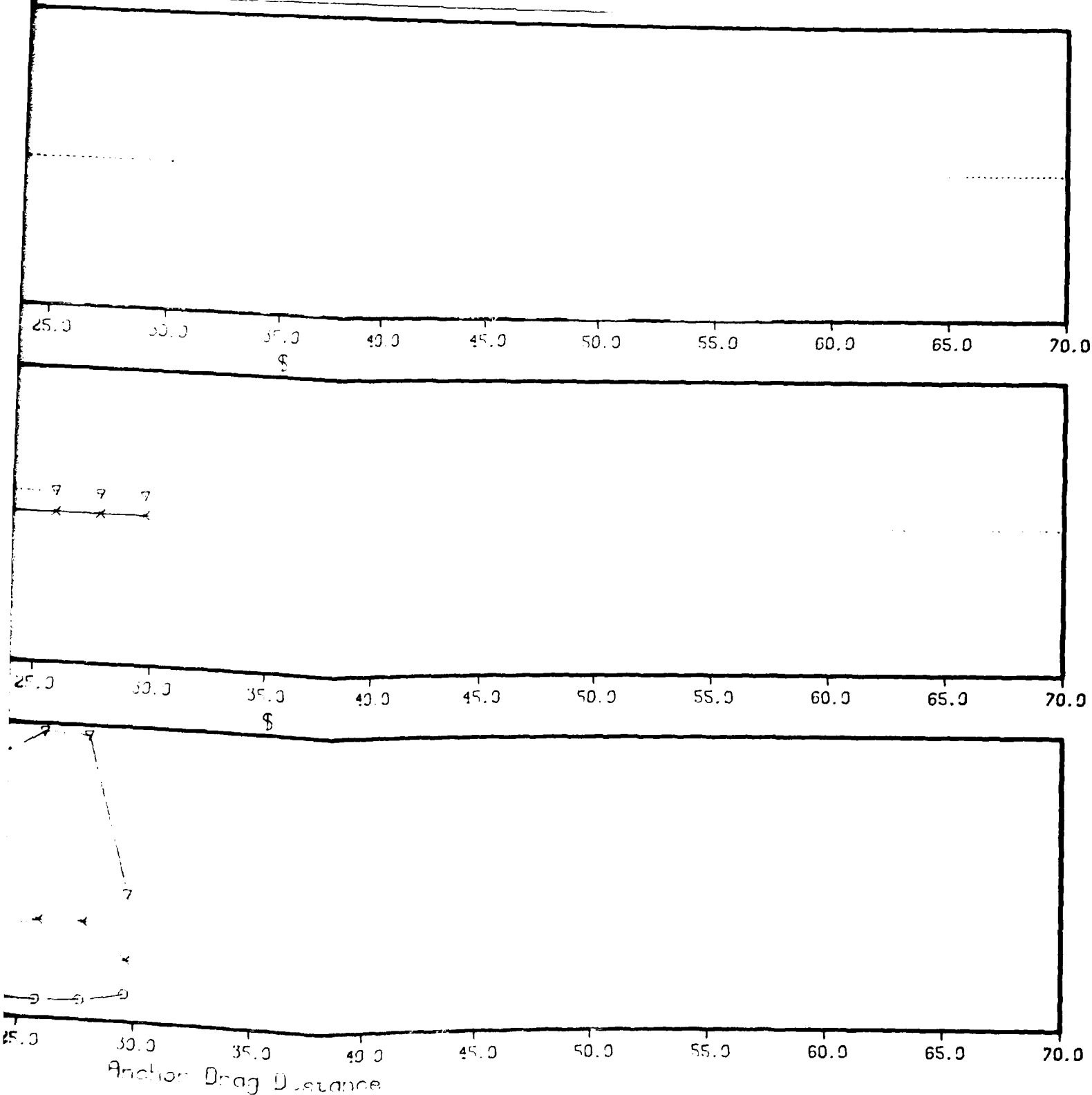
fine sand bottom, depth 11-12 fathoms



0 FT. SOUTHEAST OF BUOY 49

b. tandem grating toshackle 35 deg. flx. fluke

c. depth 11-12 ft. mltw



Day # - 106 SAN
 Test No. - 1
 Test Series No. - 24

STATO ANCHOR TEST

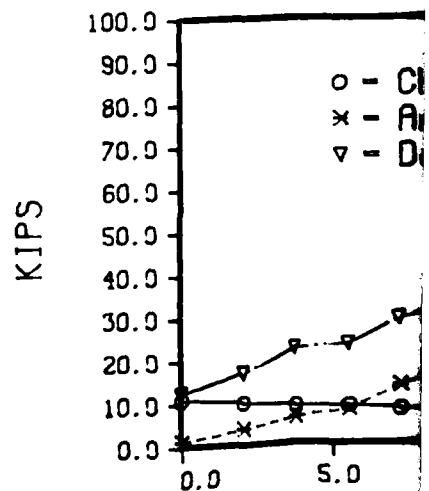
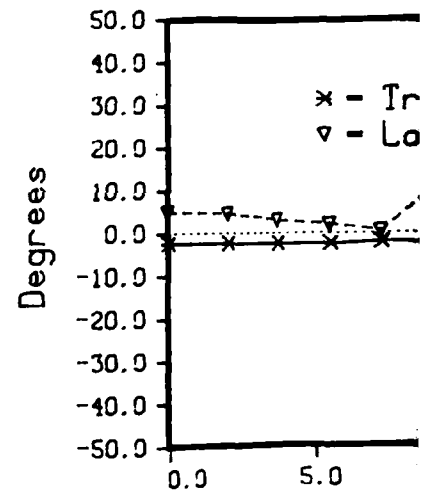
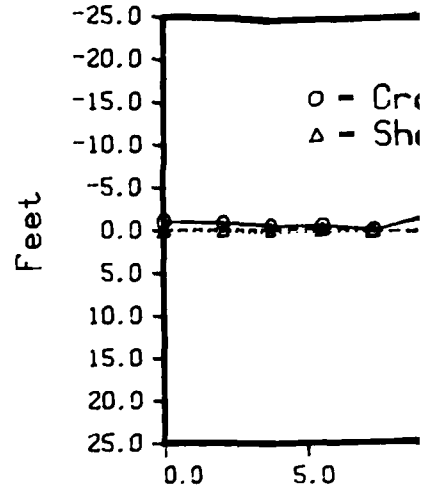
TEST DATE 106
 TEST NO. 1
 TEST SPODES 24
 TEST AREA SAN DIEGO HARBOR AT BUOY 21
 START-END TIMES 1127 - 1140
 SEAFLOOR TYPE 1-3 FT. MUD OVER DENSE SAND. DEPTH 35-38 FT. MLLW
 ANCHOR TYPE STATO 10000 LB. 1/2" DIA. STABILL 17 FEET. 31.5 DEG. MOV. FLIMES
 ANCHOR WEIGHT 3000.00 LB.
 FLIMES ANGLE-TYPE 31.50 DEG. - 0 0=MOV 1=FIX
 ANCHOR TYPE 0.00 LB.
 ANCHOR WEIGHT 0.0 FEET
 MAIN-ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSION, NO.-WT, EACH-TOTAL WT. ANCHOR TO 90FT 2IN STUPE INK CHAIN TO 100FT 2.5IN STUPE INK CHAIN TO 100FT 2IN WIDE DODE

- | | | | |
|-------------------|----------------------|----------------------------|-----------------------------|
| 1. DODG DISTANCE | 5. ROTATION ANGLE | 9. CHAIN LENGTH ON BOTTOM | 13. ANCHOR FLIMES TIP DEPTH |
| 2. DODG TENSION | 6. SHANK ANGLE | 10. CHAIN WEIGHT ON BOTTOM | 14. WATER DEPTH |
| 3. ANCHOR TENSION | 7. WIDE DODE ANGLE | 11. ANCHOR PDOWN DEPTH | 15. TOTAL BOTTOM WEIGHT |
| 4. PACKAGE DEPTH | 8. DODG HORIZ. FORCE | 12. ANCHOR SHANK TIP DEPTH | |

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	1000	1000	FEET	DEG	DEG	DEG	WIDE	FEET	100	FEET	FEET	FEET	FEET	100
0.0	17.0	1.3	40.6	-2.3	5.0	13.9	12.6	251.2	00000	30.9	40.9	43.6	41.0	13067.2
2.0	17.5	1.8	40.6	-2.3	4.8	13.6	17.0	211.4	0055.2	40.0	40.8	43.6	41.0	12965.2
3.9	23.0	6.3	40.6	-2.3	3.0	12.7	22.6	212.6	0013.7	40.1	40.6	43.6	41.0	12913.7
5.5	24.0	8.1	40.6	-2.3	2.0	12.2	23.5	212.3	0008.4	40.2	40.6	43.6	41.0	12909.4
7.0	30.0	13.8	40.6	-2.0	0.5	11.2	29.6	197.3	0263.2	40.8	40.9	43.9	41.0	11267.2
9.0	34.0	18.8	40.6	-2.5	13.5	10.9	33.6	185.3	7641.0	38.9	41.4	43.1	41.0	10661.0
10.8	34.0	19.6	41.1	-2.5	13.5	10.6	35.6	181.6	7668.0	39.6	41.9	43.6	41.0	10668.0
13.1	49.0	30.0	41.6	-2.5	12.0	10.3	67.2	142.3	5687.7	39.9	42.1	43.9	41.0	8687.7
14.6	53.5	33.8	41.5	-2.5	8.3	9.5	52.8	177.4	5240.2	40.6	42.0	44.2	41.0	8268.2
16.6	66.0	46.6	41.6	-2.5	6.0	9.6	43.1	105.0	3617.3	40.8	41.9	44.6	41.0	10036.6
17.7	69.0	50.0	41.3	0.5	13.0	9.0	46.6	173.1	7070.6				41.0	11616.1
19.6	75.0	51.3	40.5	4.5	16.5	9.3	36.5	200.7	8416.1				41.0	11306.5
24.0	73.0	20.0	40.6	19.0	15.5	9.9	32.5	200.3	8106.5				41.0	10107.0
28.3	60.0	28.3	40.7	19.0	12.5	9.9	30.6	176.3	7197.0				41.0	8700.5
38.7	51.0	36.3	41.0	12.5	8.3	9.8	50.3	140.6	5780.5				41.0	7650.8
40.2	50.5	42.5	40.9	11.5	8.0	9.1	58.8	125.8	6650.8				41.0	17622.8
38.1	17.0	8.1	40.1	33.8	22.5	11.7	16.6	766.7	00000					

DISTANCE HADGE TRAVELLED 40.0
 DISTANCE ANCHOR TRAVELLED 38.1

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 PDOWN



106

SAN DIEGO HARBOR AT BUOY 21

- 1

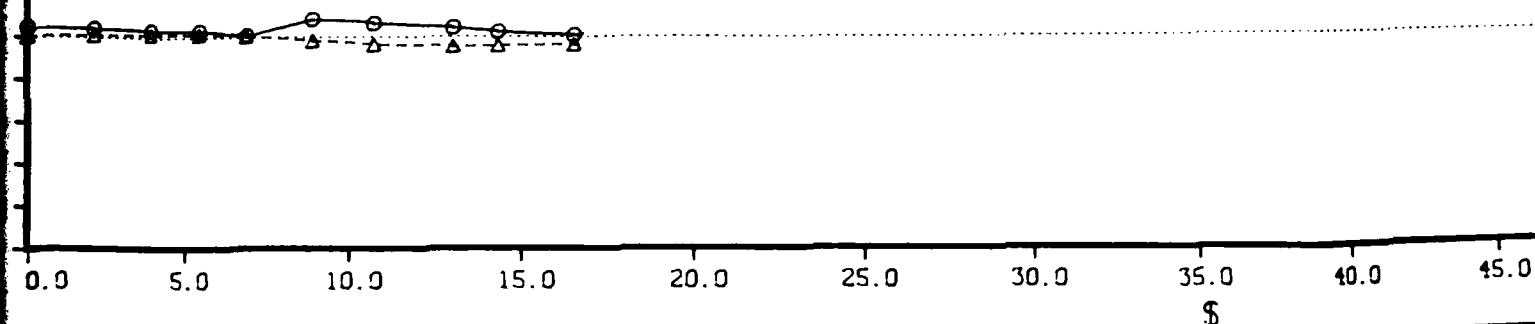
ries No. - 24

stato , 3000lb. 18 in. stabilizer ext. 31.5 deg. mov. fluk

1-3 ft. mud over dense sand depth 35-38 ft. mllw

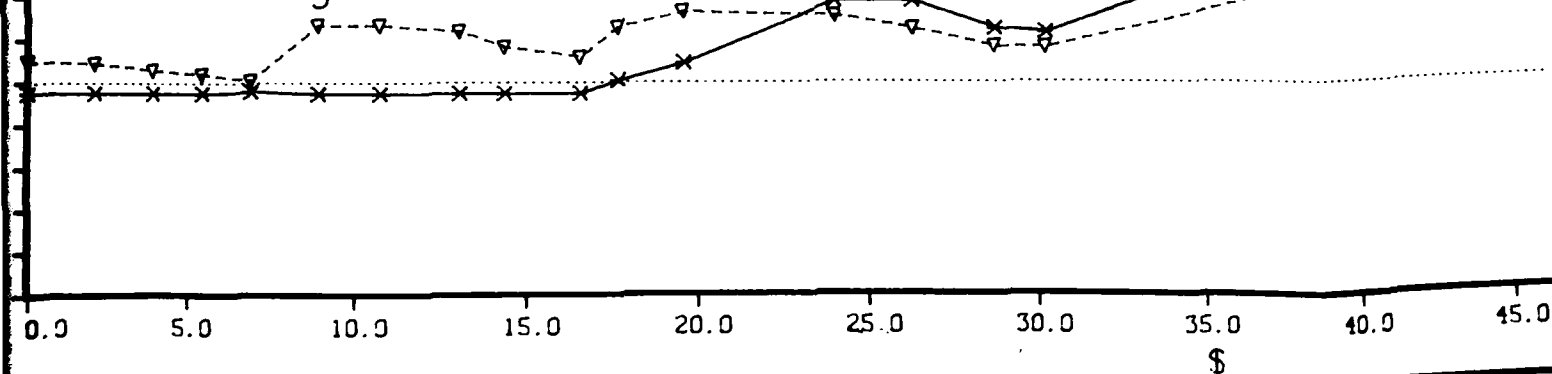
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



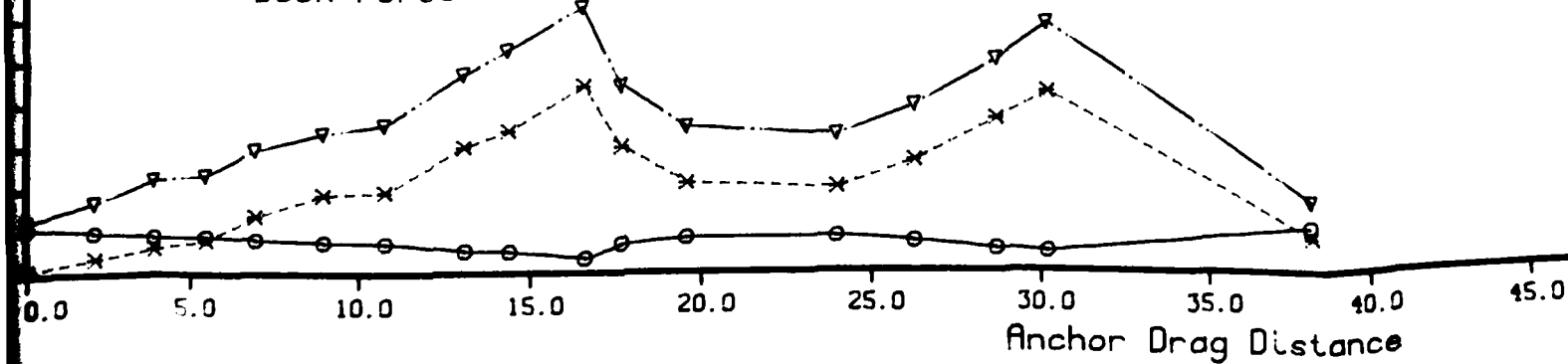
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



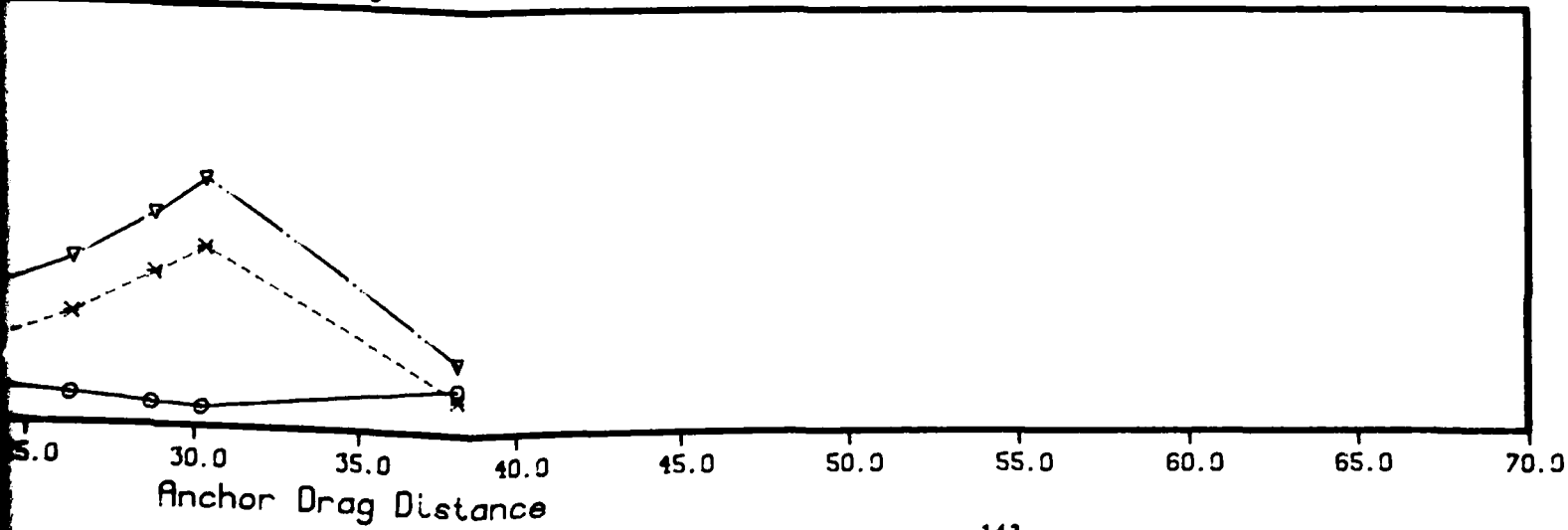
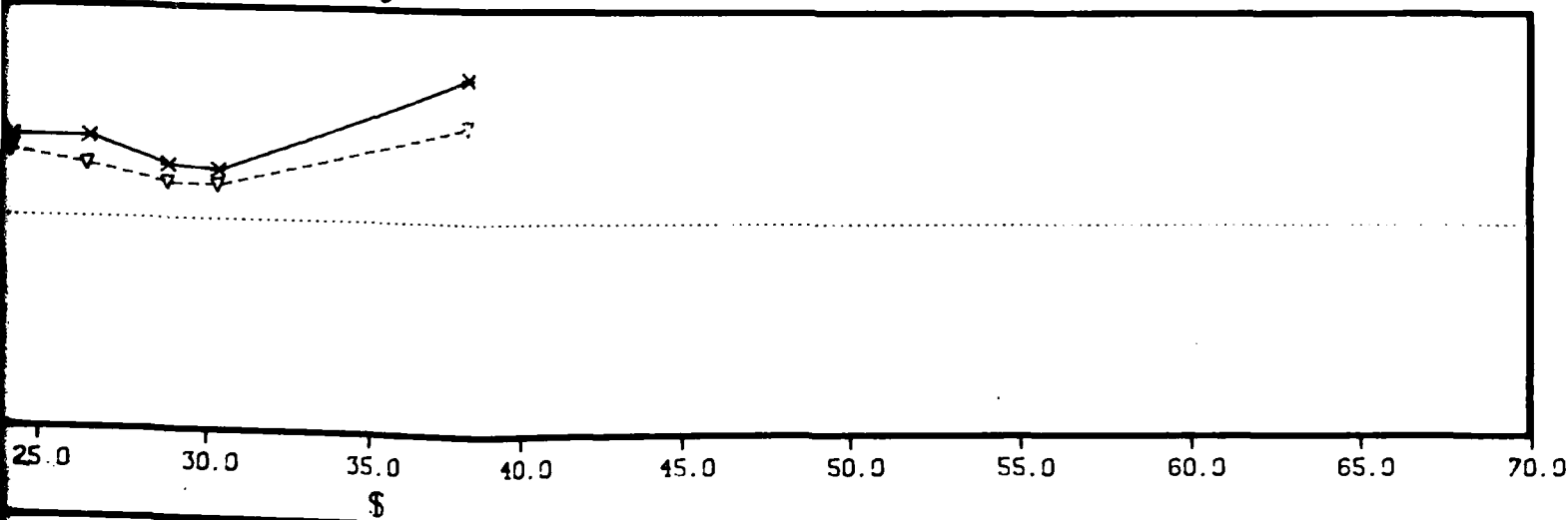
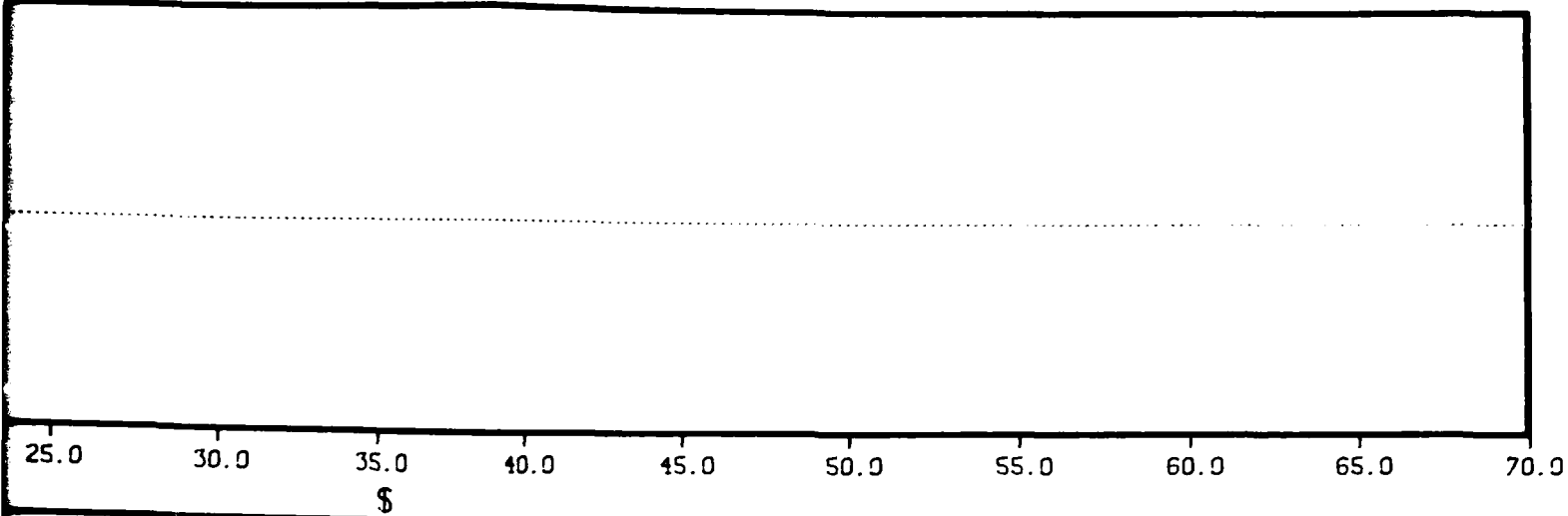
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



BUOY 21

lb. 18 in. stabilizer ext. 31.5 deg. mov. flukes
 dense sand depth 35-38 ft. mllw



SA

TEST DATE
TEST NO.
TEST SERIES
TEST AREA
START-END TIMES
SEAFLOR TYPE
ANCHOR TYPE
ANCHOR WEIGHT
FLINK ANGLE-TYP
AUX. ANCHOR TYP
AUX. ANCHOR WEI
MAIN-AUX ANCHOR
DEPRESSORS NO.-
WORKING LINE DE

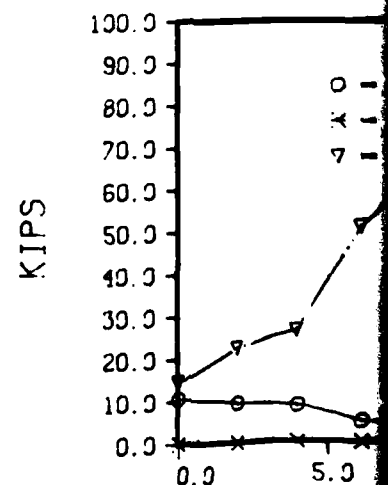
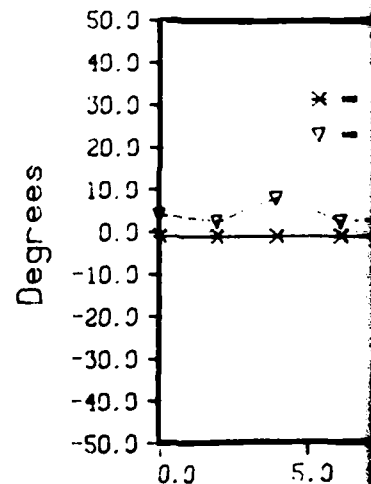
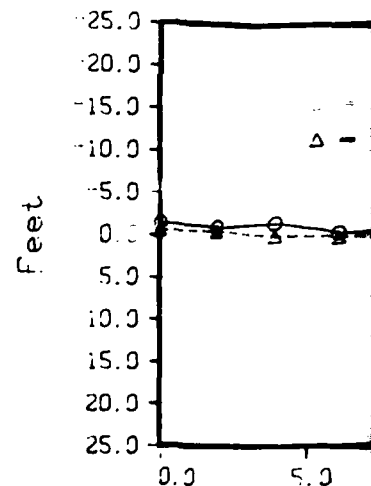
106
2
24
SAN DIEGO MARROO AT QUAY 21
1227 - 1234
1-3 FT. MUD OVER DENSE SAND. DEPTH 35-3A FT. MLW
STATO 3000LB. TWIN. STAB1117FEET. 31.5 DEG. MOV. FLUFS
3000.00 LR.
31.50 DEG. - 0 ARMV 1=FIX
0.00 LR.
0.0 FEET
0.0 - 0.0 LR.
ANCHOR TO 20FT 2IN STUDLINK CHAIN TO 100FT 2.5IN STUDLINK
CHAIN TO 100FT 2IN WIRE ROPE

1. DRAG DISTANCE	9. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUX TYP DEPTH
2. DECK TENSION	4. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK MWD 12. DROFF	12. ANCHOR SHANK TYP DEPTH	

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG.	DEG.	DEG.	KIPS	FEET	IMS	FEET	FEET	FEET	FEET	LRN
0.0	15.0	0.0	40.1	-1.0	4.4	13.2	14.4	245.2	0.0000	70.4	40.4	41.1	40.4	17644.9
2.0	23.0	0.0	40.2	-1.0	2.5	11.7	22.5	270.5	9406.1	39.9	40.4	43.2	40.4	12404.1
4.1	27.0	0.0	40.4	-1.0	2.4	11.4	24.5	207.0	8733.5	70.4	40.9	43.2	40.4	17173.5
6.1	29.0	0.0	40.4	-1.0	2.5	10.0	11.2	173.4	5749.3	40.5	41.0	43.4	40.4	18045.5
7.4	31.0	0.0	40.4	-1.0	2.3	9.3	10.8	150.4	4708.4	40.4	40.9	41.7	40.4	14404.4
9.4	35.0	0.0	41.0	-1.0	2.0	8.4	9.4	110.7	3902.1	40.4	41.4	41.4	40.4	9907.9
10.1	37.0	0.0	40.9	3.5	14.5	8.5	14.4	204.4	2041.3	39.1	41.4	43.3	40.4	11601.9
12.1	35.0	0.0	40.3	3.5	15.1	8.6	10.4	209.1	1876.5	70.4	41.2	42.7	40.4	11876.5
14.4	37.0	0.0	39.4	5.2	17.5	0.9	22.7	234.4	0.0000	18.5	40.4	42.0	40.4	17115.8

DISTANCE RANGE TRAVELLED	20.0
DISTANCE ANCHOR TRAVELLED	18.4

NOTE - POSITIVE SHANK
ANGLE INDICATES
SHANK TIP BELOW
CROWN



- 106

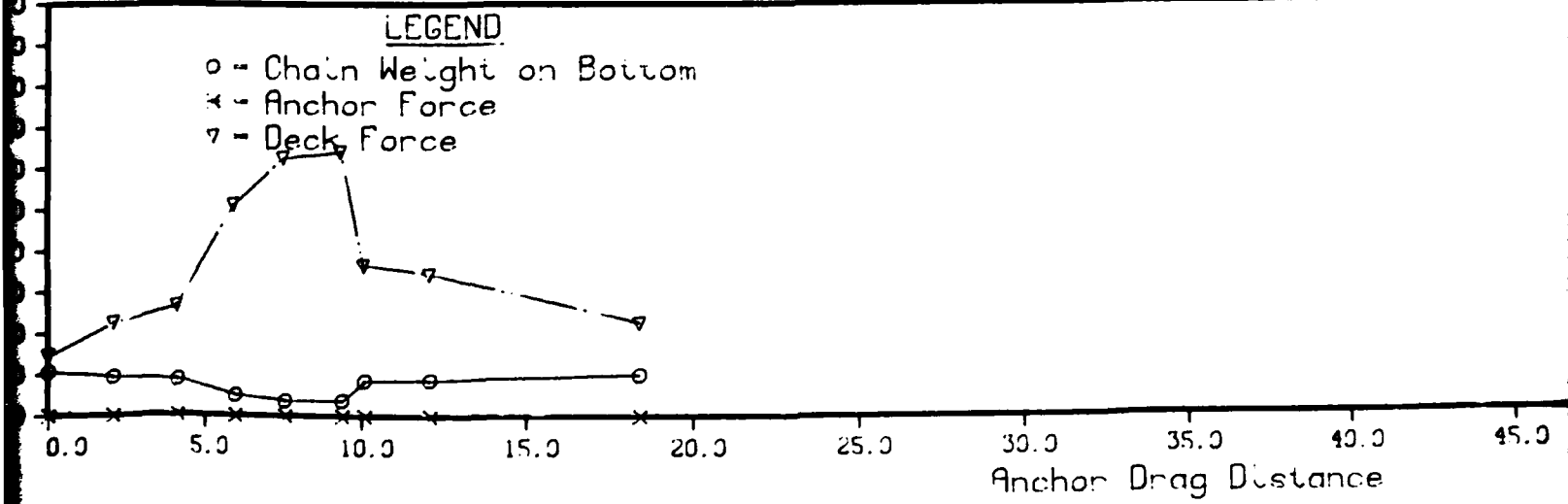
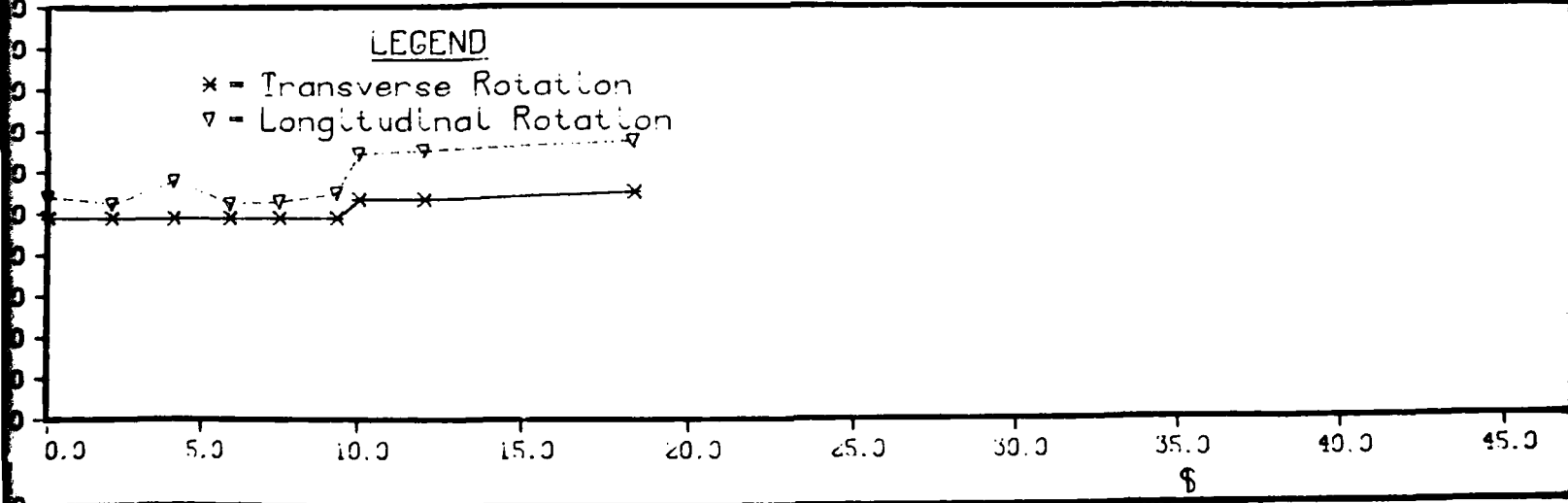
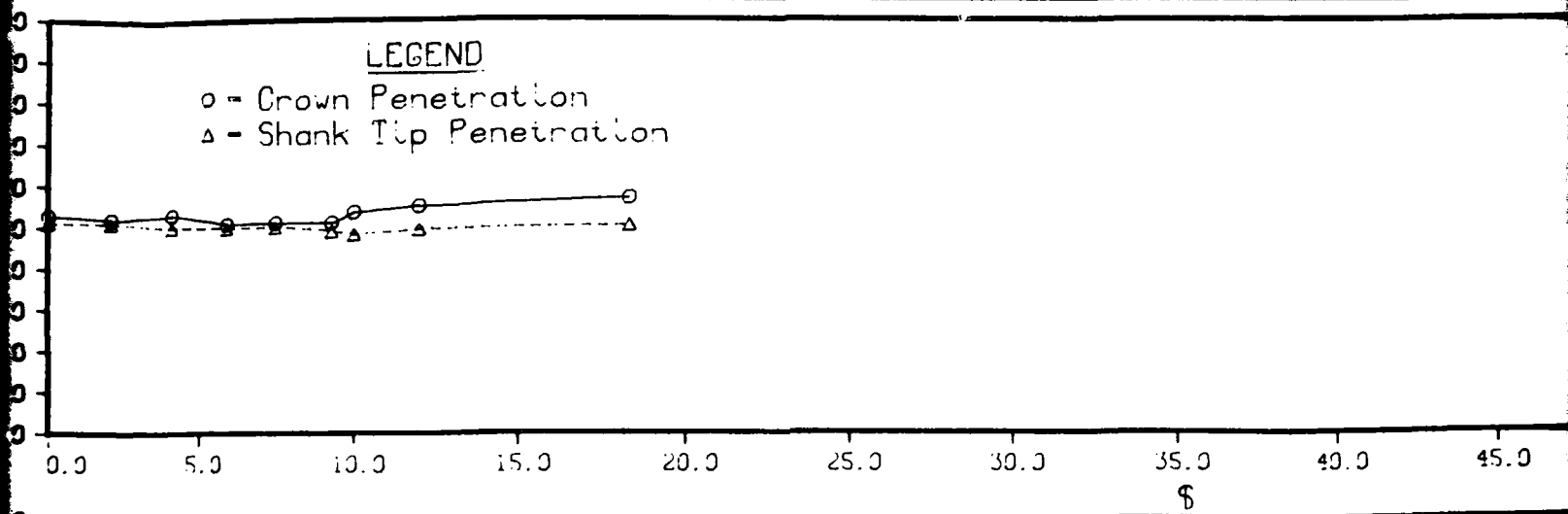
SAN DIEGO HARBOR AT BUOY 21

No. - 2

stato , 3000lb. 18 in. stabilizer ext. 31.5 deg. mov.

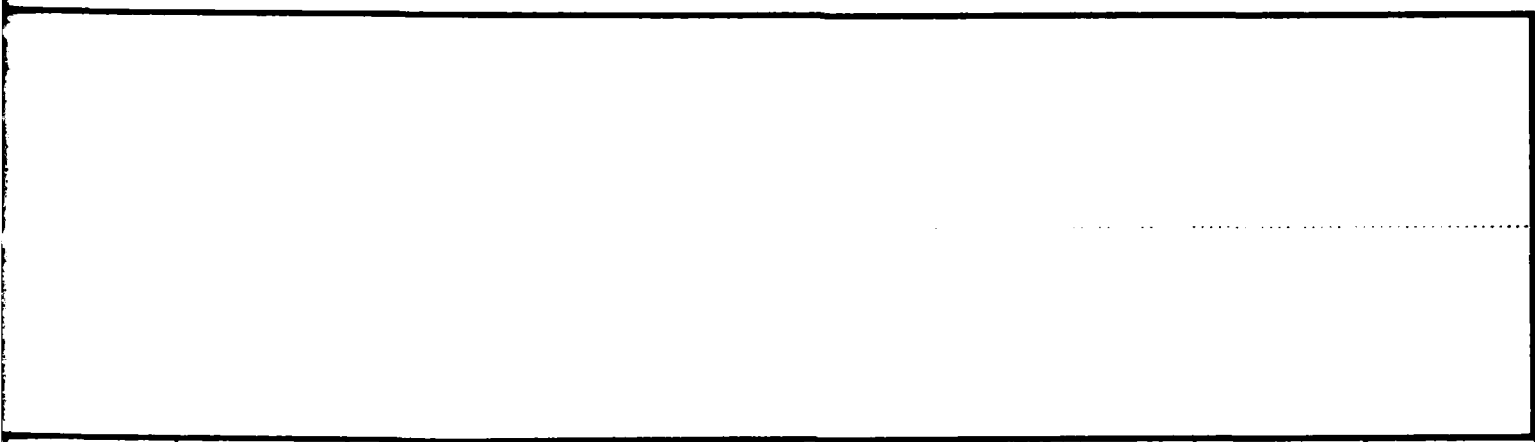
Series No. - 24

1-3 ft. mud over dense sand depth 35-38 ft. mllw

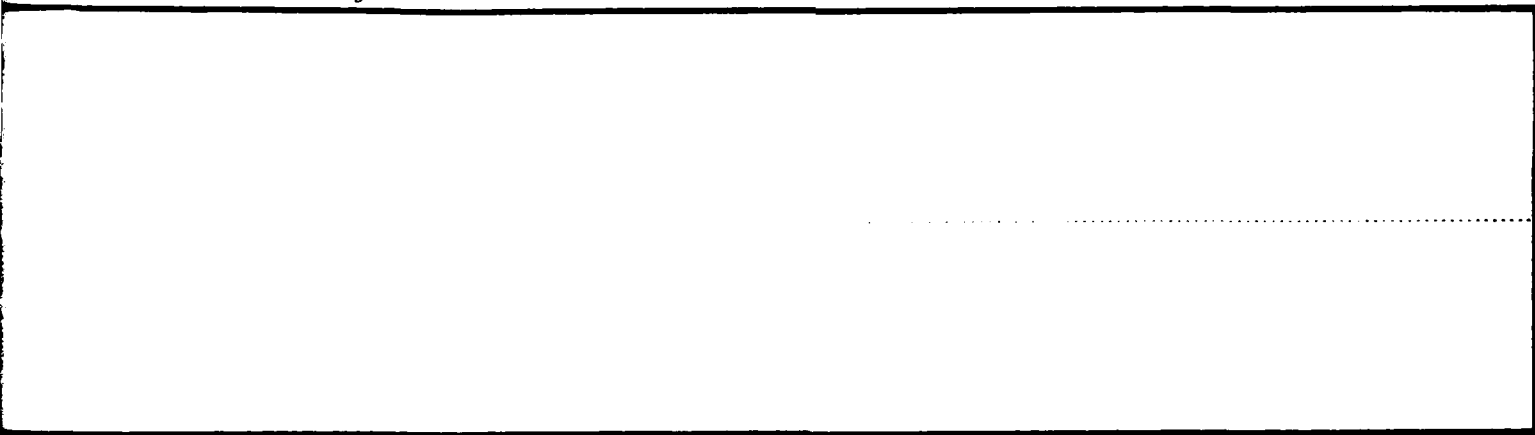


JOY 21

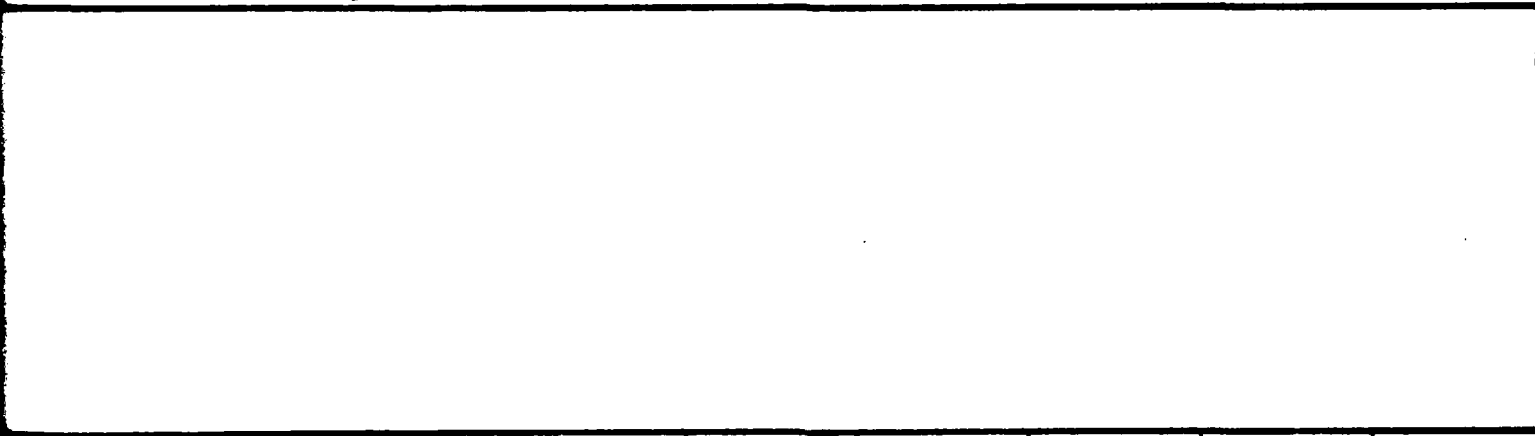
18 in. stabilizer ext. 31.5 deg. mov. flukes
dense sand depth 35-38 ft. mllw



5.0 30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0
§



5.0 30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0
§



5.0 30.0 35.0 40.0 45.0 50.0 55.0 60.0 65.0 70.0
Anchor Drag Distance

Day # - 106
Test No. - 3
Test Series No. - 24

SAN

STATO ANCHOR TEST

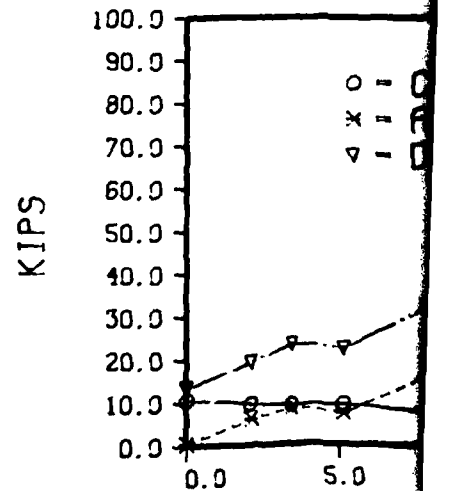
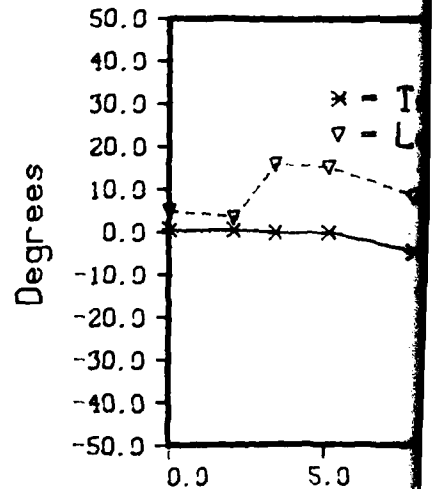
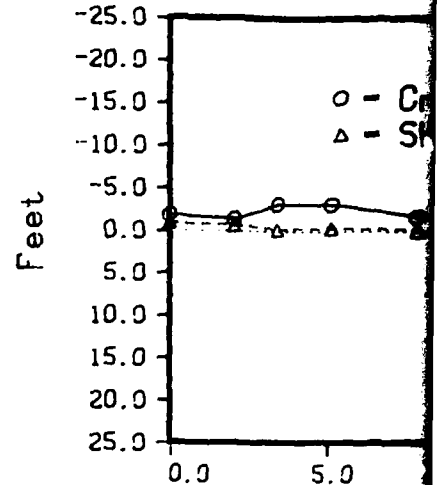
TEST DATE 106
TEST NO. 3
TEST CROICE 24
TEST AREA
START-END TIME
CRAFT AND TYPE
ANCHOR TYPE
ANCHOR WEIGHT
FLIKE ANGLE-TYPE
ANCHOR TYPE
ANCHOR WEIGHT
MAIN-ANCHOR SEPARATION
PROFUNDITY, WT, FACH-TOTAL WT.
MOORING LINE DESCRIPTION

1. DRAG DISTANCE 5. ROTATION ANGLE 9. CHAIN LENGTH ON BOTTOM 13. ANCHOR FLIKE TIP DEPTH
2. DRAG TENSION 6. SWANK ANGLE 10. CHAIN WEIGHT ON BOTTOM 14. WATER DEPTH
3. ANCHOR TENSION 7. WIDE DRAG ANGLE 11. ANCHOR CROWN DEPTH 15. TOTAL BOTTOM WEIGHT
4. BACKLASH DEPTH 8. DRAG WINDY, FORCE 12. ANCHOR CHAIN TIP DEPTH

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	WIDE	WIDE	FEET	DRAG	DRAG	DRAG	WIDE	FEET	DRAG	FEET	FEET	FEET	FEET	DRAG
0.0	16.0	16.0	17.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0	16.0
2.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0	20.0
4.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0	24.0
6.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0
8.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0	32.0
10.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0	36.0
12.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0	40.0
14.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0	44.0

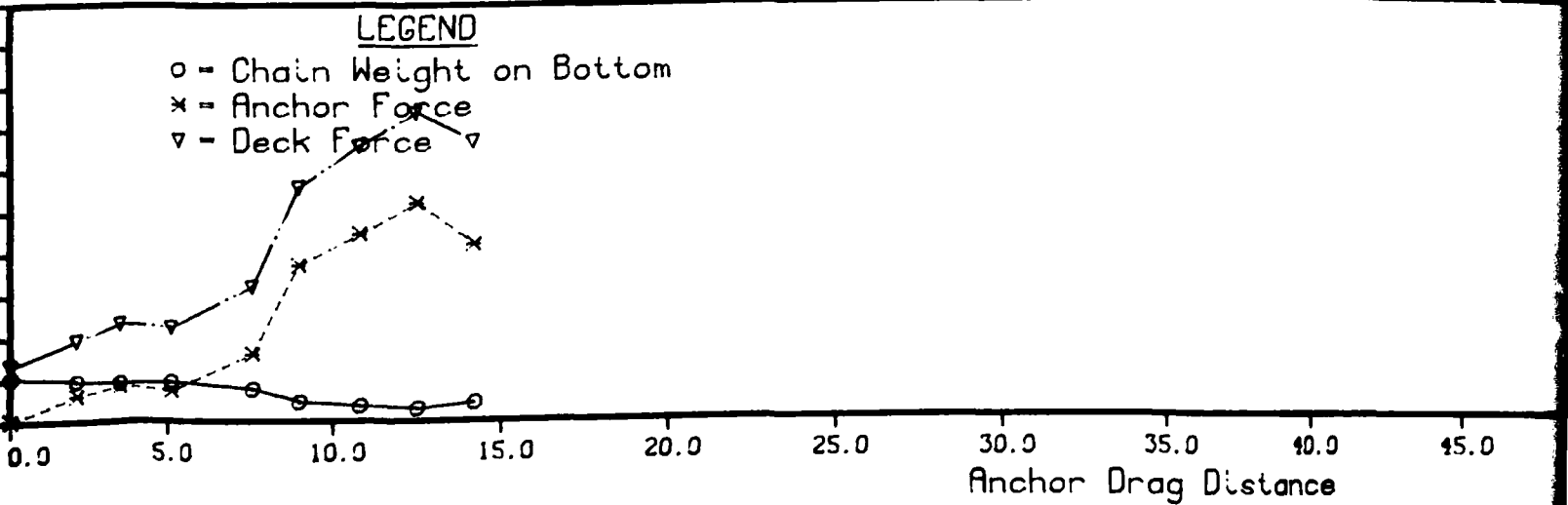
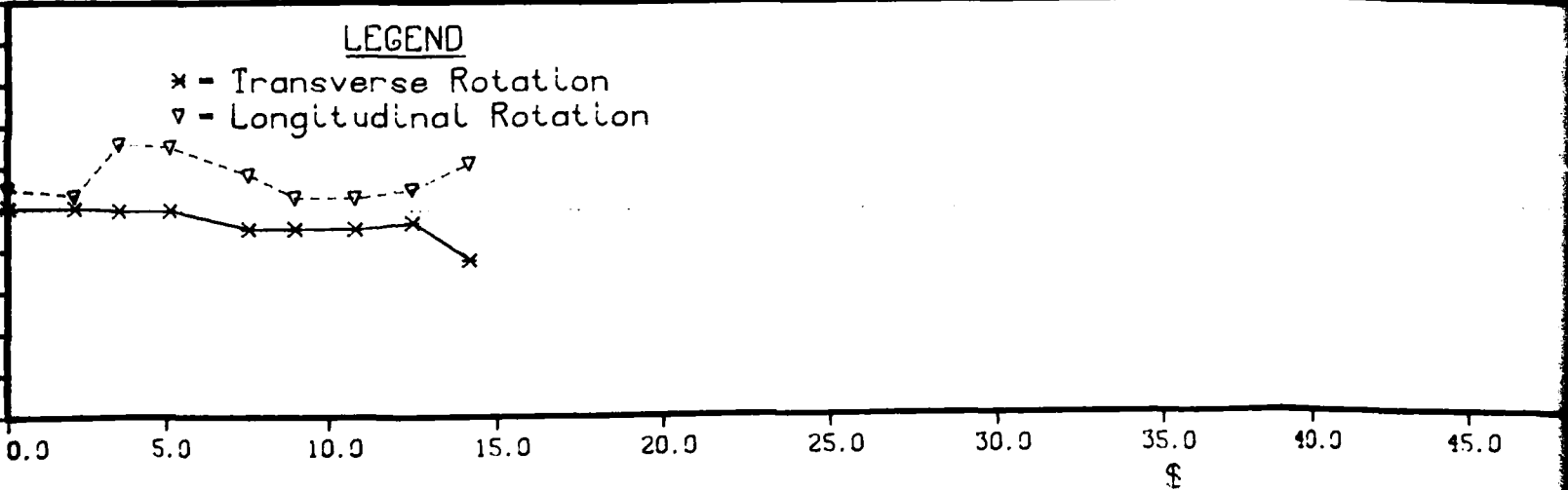
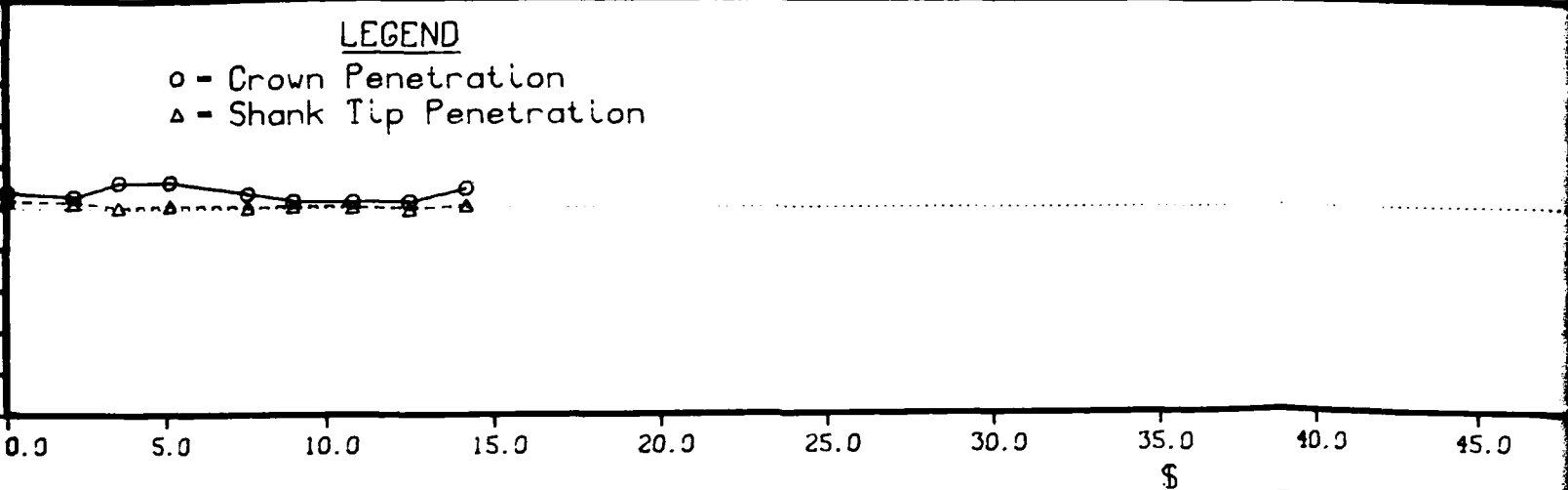
DISTANCE DRAG TRAVELLED 16.0
DISTANCE ANCHOR TRAVELLED 16.0

NOTE - POSITIVE CHAIN
ANGLE INDICATES
CHAIN TIP BEHIND
CROWN



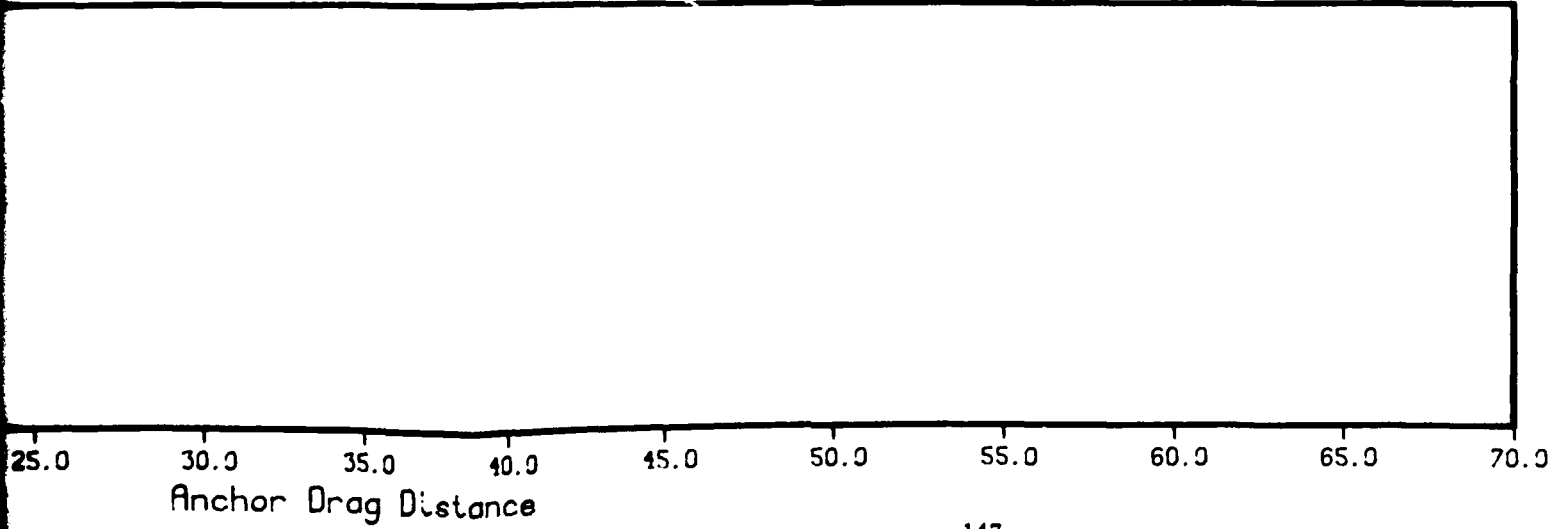
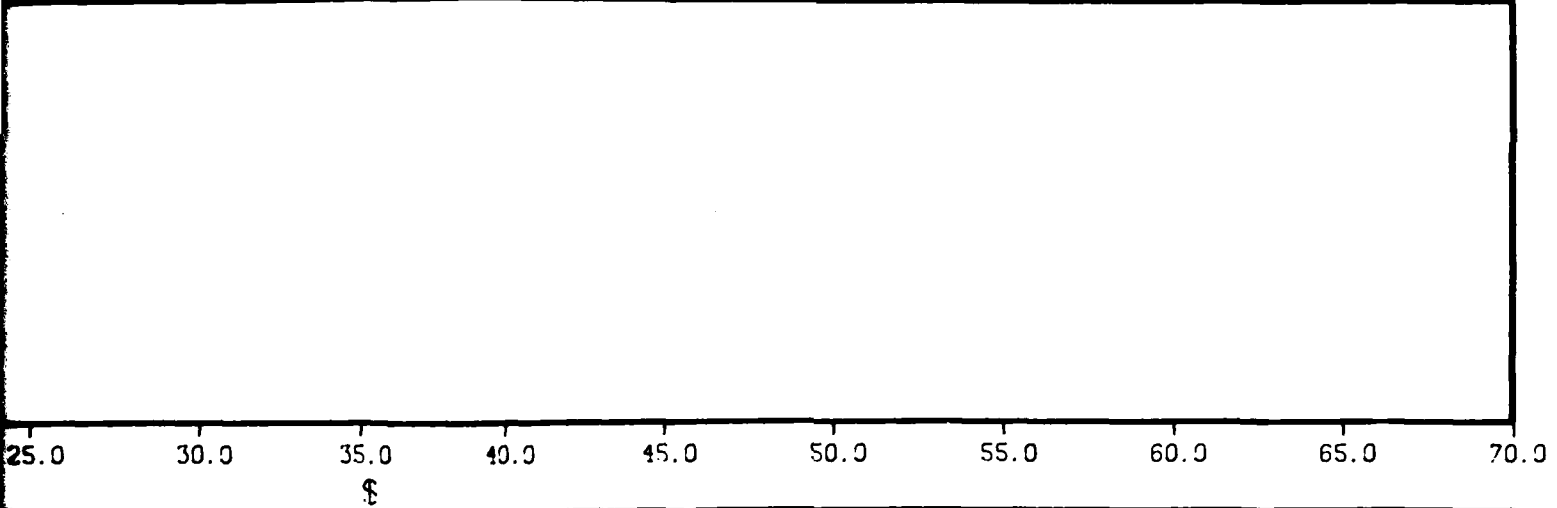
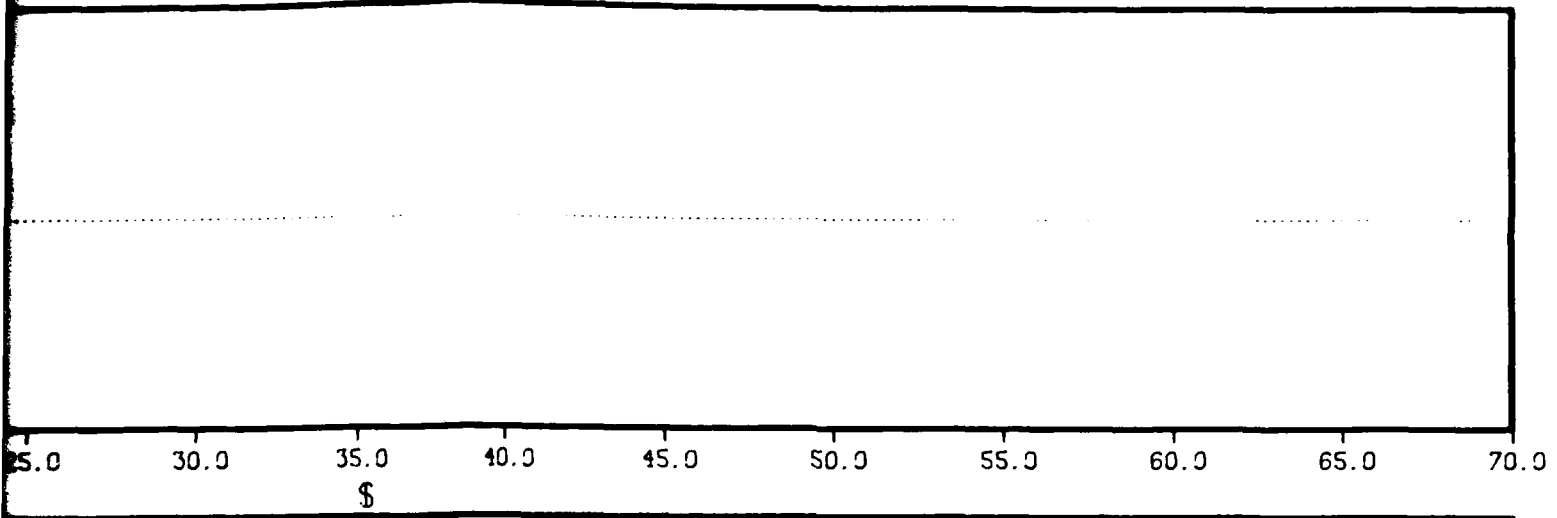
106 SAN DIEGO HARBOR AT BUOY 21

- 3 stato , 3000lb. 18 in. stabilizer ext. 31.5 deg. mov. f
 ries No. - 24 1-3 ft. mud over dense sand depth 35-38 ft. mllw



JOY 21

18 in. stabilizer ext. 31.5 deg. mov. flukes
dense sand depth 35-38 ft. mllw



Anchor Drag Distance

5

Day # - 170 IND
Test No. - 1
Test Series No. - 0

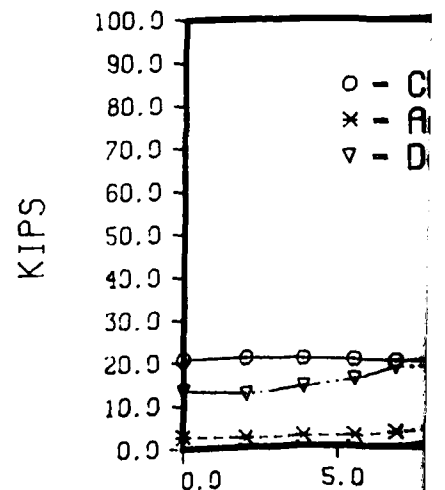
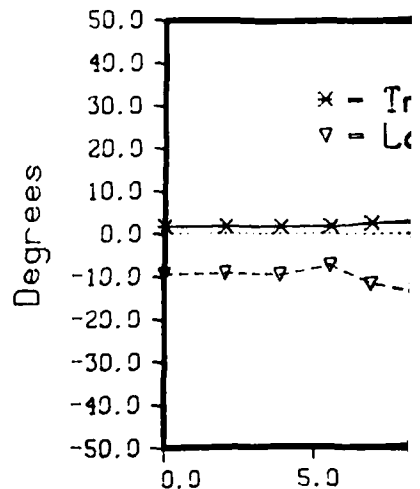
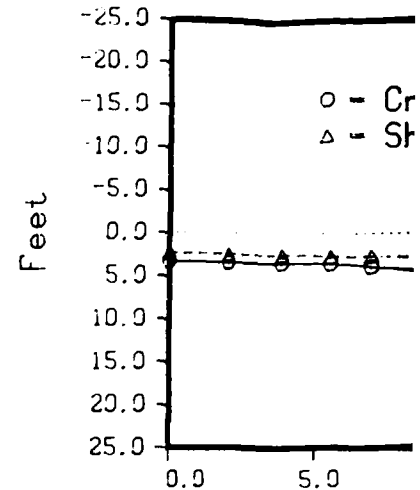
STATO ANCHOR TEST

TEST DATE 170
TEST NO. 1
TEST RUN 0
TEST AREA INDIAN ISLAND WASHINGTON
START-END TIMES 1700 - 1720
SEAFLOOR TYPE SILT
ANCHOR TYPE STATO *1000LB. 16 IN. STABILIZERS 50 DEG. MOV. FLUKES
ANCHOR WEIGHT 1070.00 LB.
FLUKE ANGLE-TYPE 50.00 DEG. - 0 C-MOV 1-FIX
ALX. ANCHOR TYPE
AUX. ANCHOR WEIGHT 0.00 LB.
PAIN-AUX ANCHOR SEPARATION C.0 FEET
SEMPRESSORS,NO.-MT.EACH-TOTAL MT. 0 - 0.0 - 0.0 LB.
PCORING LINE DESCRIPTION 90 FT. 2 IN. CHAIN, 36C FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN. IMRC ROPE, 346 FT. + 2 IN. IMRC ROPE

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
C.0	14.0	2.8	89.4	1.7	-9.4	16.4	13.4	447.1	20773.9	89.7	88.7	92.2	86.4	21843.9
2.0	13.1	2.2	89.5	1.7	-9.3	17.1	12.5	449.3	20881.3	89.8	88.8	92.3	86.4	21951.3
4.0	14.6	2.4	89.5	1.7	-9.6	16.4	14.0	443.8	20605.4	89.8	88.8	92.3	86.4	21675.4
5.5	16.3	2.6	89.6	1.7	-7.5	15.5	15.7	439.1	20371.2	89.9	89.1	92.4	86.4	21441.2
6.7	19.2	3.4	89.9	2.5	-11.7	14.1	16.7	432.1	20018.8	90.3	89.0	92.6	86.4	21088.8
8.7	19.3	4.4	90.5	3.1	-15.0	14.2	16.7	431.9	20010.7	91.0	89.4	93.2	86.4	21007.7
10.9	19.8	4.8	91.0	2.8	-15.3	14.1	19.2	429.4	19883.8	91.5	89.9	93.6	86.4	20953.8
12.7	22.0	5.6	91.6	3.1	-16.1	13.5	21.4	423.3	19579.6	92.1	90.4	94.2	86.4	20649.6
14.6	24.7	6.8	92.0	3.8	-16.8	13.0	24.0	415.6	19192.9	92.5	90.8	94.6	86.4	20262.9
16.7	25.2	7.4	92.4	3.8	-16.4	12.9	24.5	413.5	19085.2	92.9	91.2	95.0	86.4	20159.2
18.2	26.3	8.6	92.5	3.6	-17.5	12.5	25.6	412.7	19049.1	93.0	91.2	95.1	86.4	20119.1
20.4	28.5	10.0	93.1	3.6	-19.3	12.3	27.9	405.0	18663.3	93.7	91.7	95.6	86.4	19733.3
22.3	29.6	10.4	93.8	3.3	-21.3	12.1	28.9	402.4	18528.2	94.4	92.2	96.3	86.4	19598.2
24.2	30.6	10.8	94.5	3.3	-34.8	11.9	29.9	400.2	18418.0	95.5	92.0	96.5	86.4	19488.0
26.1	31.6	11.2	95.3	3.3	-36.4	11.7	30.9	397.9	18306.2	96.3	92.7	97.2	86.4	19376.2
27.9	32.2	11.4	95.3	3.6	-36.6	11.5	31.5	397.6	18291.6	96.3	92.7	97.2	86.4	19361.6
29.9	33.4	11.8	95.4	4.2	-33.9	11.4	32.7	393.8	18097.4	96.3	92.9	97.4	86.4	19167.4
31.6	32.0	11.6	95.3	4.3	-24.6	11.4	31.4	399.5	18383.8	96.0	93.5	97.7	86.4	19453.8
33.9	33.6	12.4	95.3	5.7	-30.6	11.4	33.0	393.3	18074.6	96.2	93.1	97.4	86.4	19144.6
35.8	33.6	12.4	95.5	7.3	-30.1	11.3	32.9	394.0	18107.3	96.3	93.3	97.6	86.4	19177.3
37.8	33.9	12.4	95.9	8.3	-27.5	11.3	33.3	393.1	18063.6	96.7	93.9	98.1	86.4	19133.6
39.9	34.6	13.0	95.8	8.4	-31.2	11.3	34.0	390.8	17948.1	96.7	93.5	97.9	86.4	19018.1
41.7	34.6	13.2	95.9	9.1	-34.0	11.2	33.9	392.2	18019.0	96.8	93.5	97.9	86.4	19069.0
43.5	34.4	13.0	95.9	9.8	-35.1	11.1	33.8	393.6	18089.5	96.9	93.4	97.8	86.4	19159.5
45.3	35.5	14.0	95.8	9.9	-35.9	10.9	34.8	392.2	18017.1	96.8	93.2	97.7	86.4	19087.1
47.4	35.8	14.6	96.4	9.9	-36.0	10.9	35.2	390.8	17946.7	97.4	93.8	98.3	86.4	19016.7

DISTANCE BARGE TRAVELLED 50.0
DISTANCE ANCHOR TRAVELLED 47.4

NOTE - POSITIVE SHANK
ANGLE INDICATES
SHANK TIP BELOW
CROWN



- 170

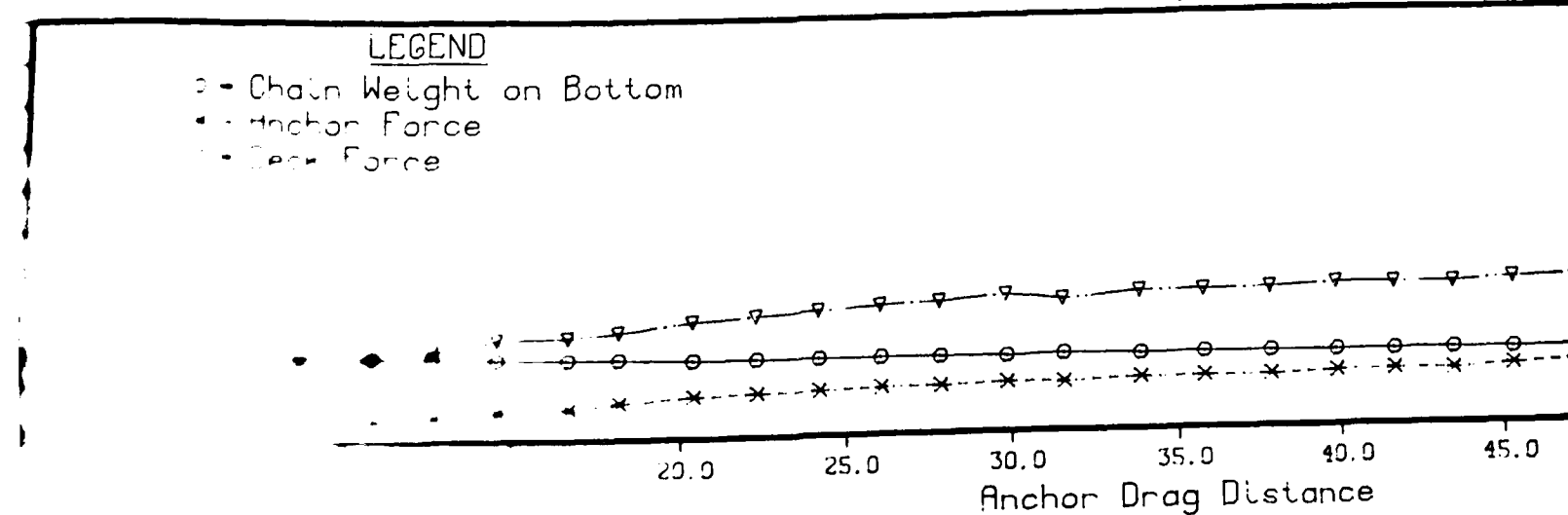
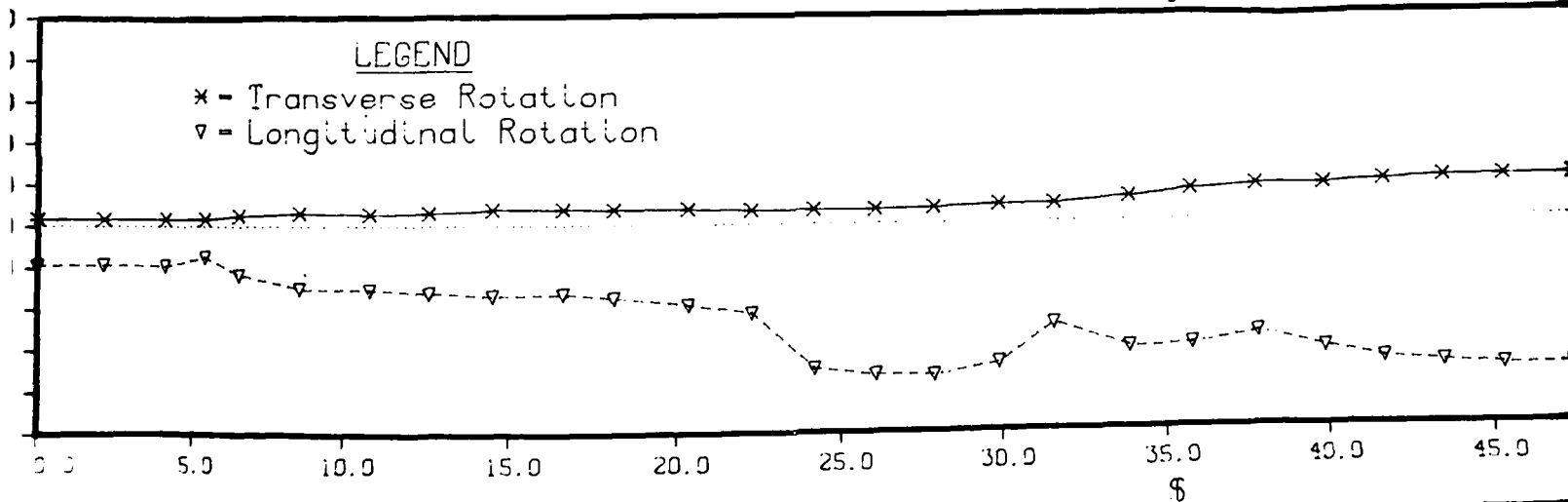
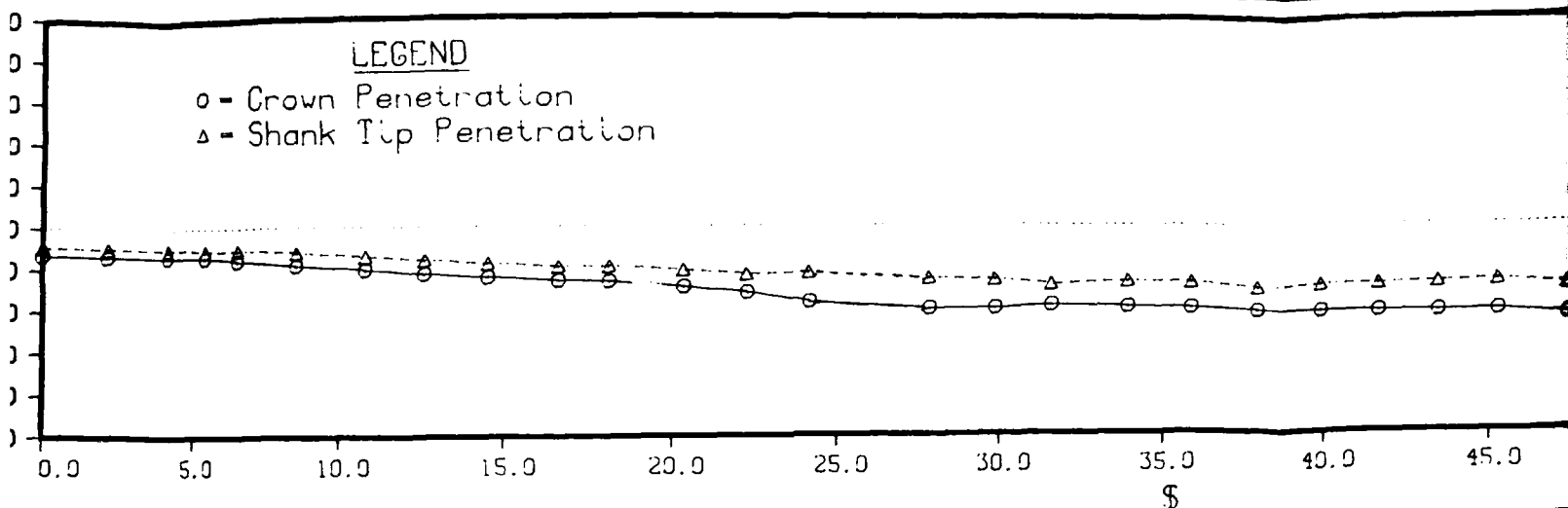
INDIAN ISLAND WASHINGTON

No. - 1

stato , 1000lb. 16 in. stabilizers 50 deg. mov.

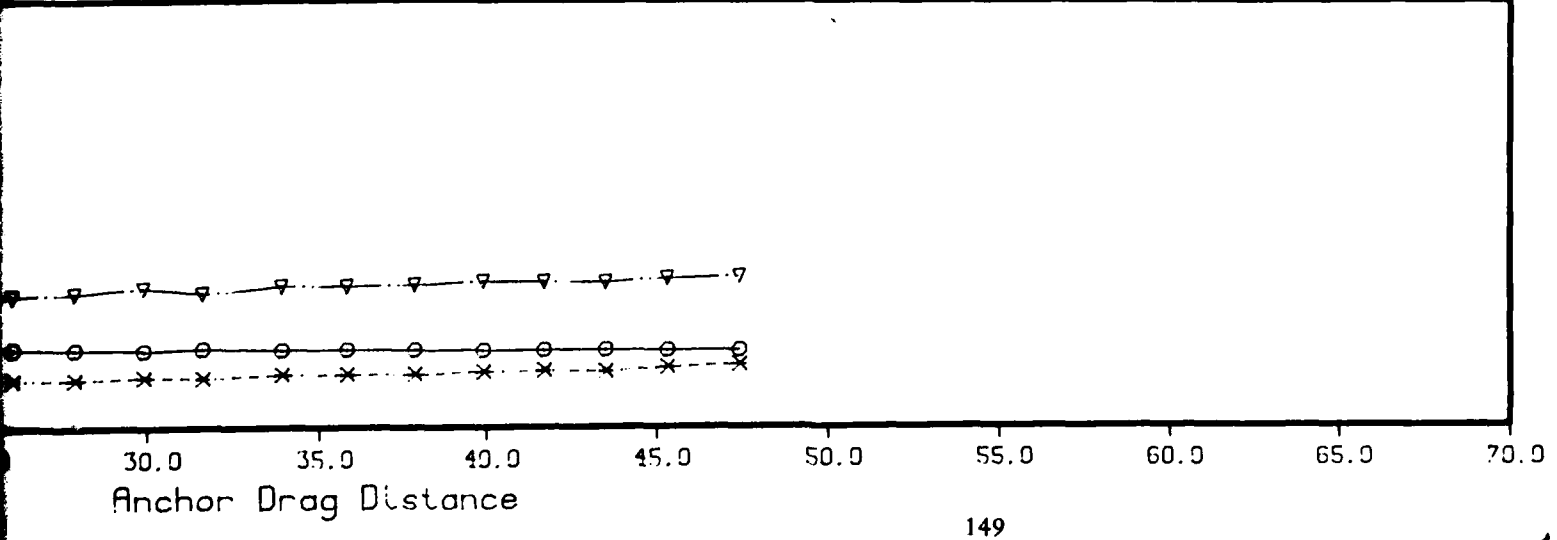
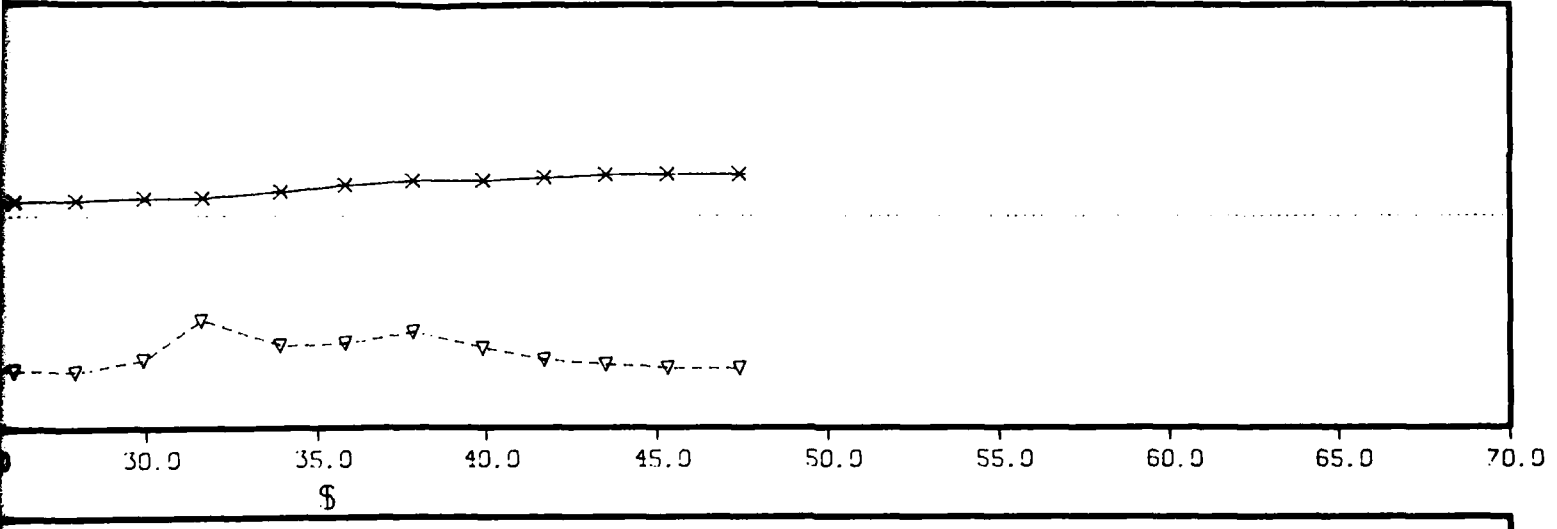
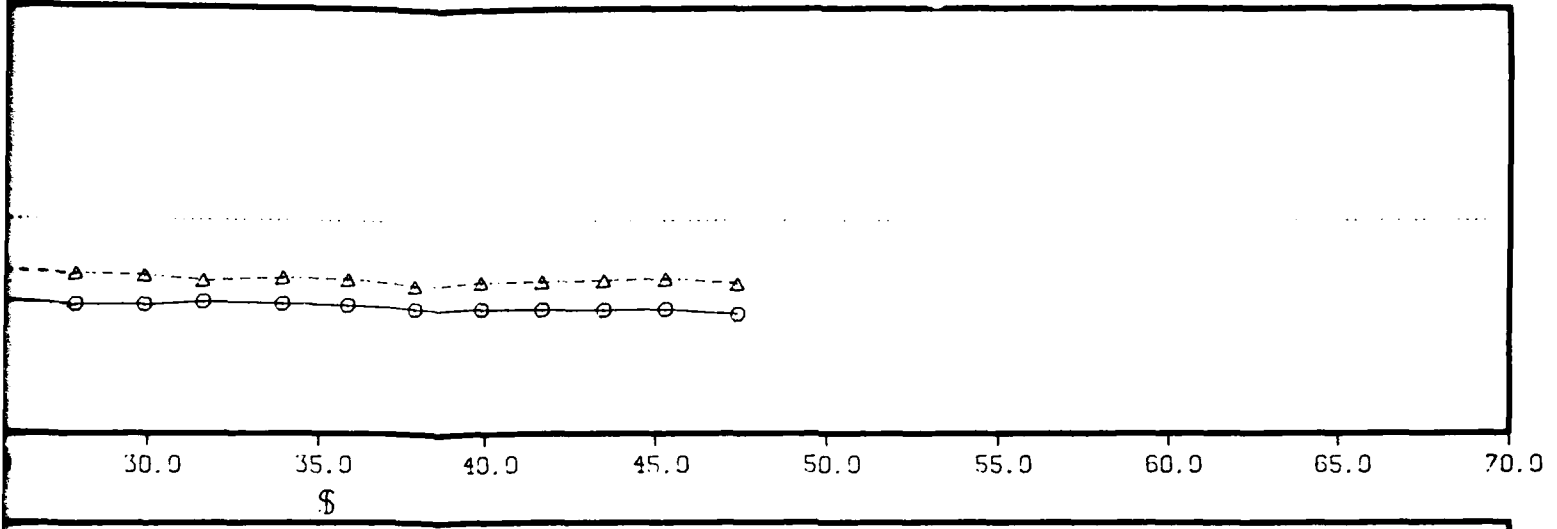
Series No. - 0

silt



N

6 in. stabilizers 50 deg. mov. flukes



Anchor Drag Distance

3

Day # - 172
Test No. - 7
Test Series No. - 0

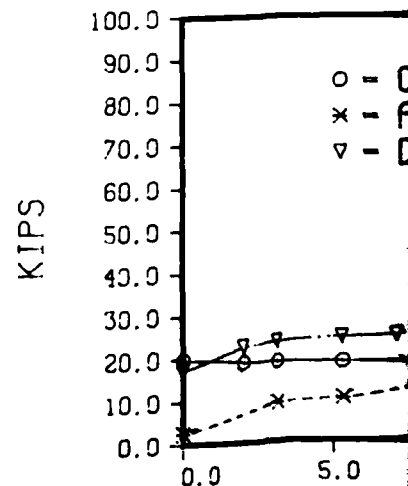
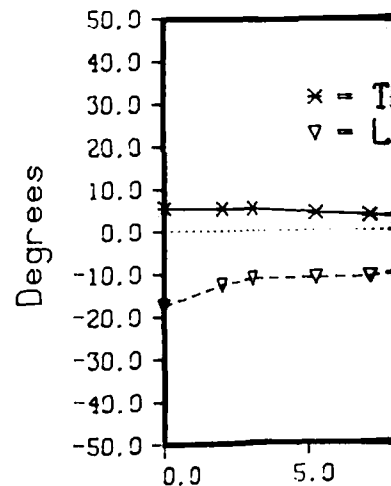
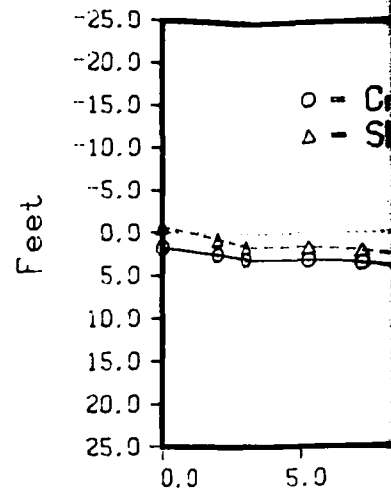
STOCKLESS ANCHOR TEST

TEST DATE 172
TEST NO. 7
TEST RUN 0
TEST AREA INDIAN ISLAND WASHINGTON
START-END TIMES 1255 - 1320
SEAFLOOR TYPE SILT
ANCHOR TYPE STOCKLESS 9000LBS. W. STABS, 48 DEG FK FLUKES
ANCHOR HEIGHT 11370 LB.
FLUME ANGLE-TYPE 48.00 DEG. - 0 0-NOV 1-FIX
AUX. ANCHOR TYPE
AUX. ANCHOR HEIGHT 0.00 LB.
PAIN-AUX ANCHOR SEPARATION 0.0 FEET
DEPRESSORS, NO.-WT. EACH-TOTAL WT. 0 - 0.0 - 0.0 LB.
POURING LINE DESCRIPTION 90 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN. IMRC ROPE, 346 FT. 2 IN. IMRC ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKE TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN HEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1	2	3	4
FEET	KIPS	KIPS	FEET
0.0	18.0	2.5	79.0
2.0	23.4	9.1	80.1
3.2	24.3	10.1	80.9
5.3	25.2	10.1	80.9
6.9	25.7		81.3
8.5	28.7		82.3
10.7	32.2		82.5
12.4	36.3		83.7
14.1	39.2		84.4
16.4	44.0		84.9
18.6	47.8		85.9
22.1	53.1		86.6
23.6	53.1		87.3
25.6	58.3		88.1
27.1	59.5		90.9
29.2	61.2		91.8
30.9	60.7		92.3
33.0	64.4		93.2
35.1	65.1		93.2
37.1	64.9		93.6
39.1	67.3		94.2
41.3	67.5		94.1

DISTANCE BARGE TRAVELLED 44.0
DISTANCE ANCHOR TRAVELLED 41.3

NOTE - POSITIVE SHANK
ANGLE INDICATES
SHANK TIP BELOW
CROWN



py # - 172

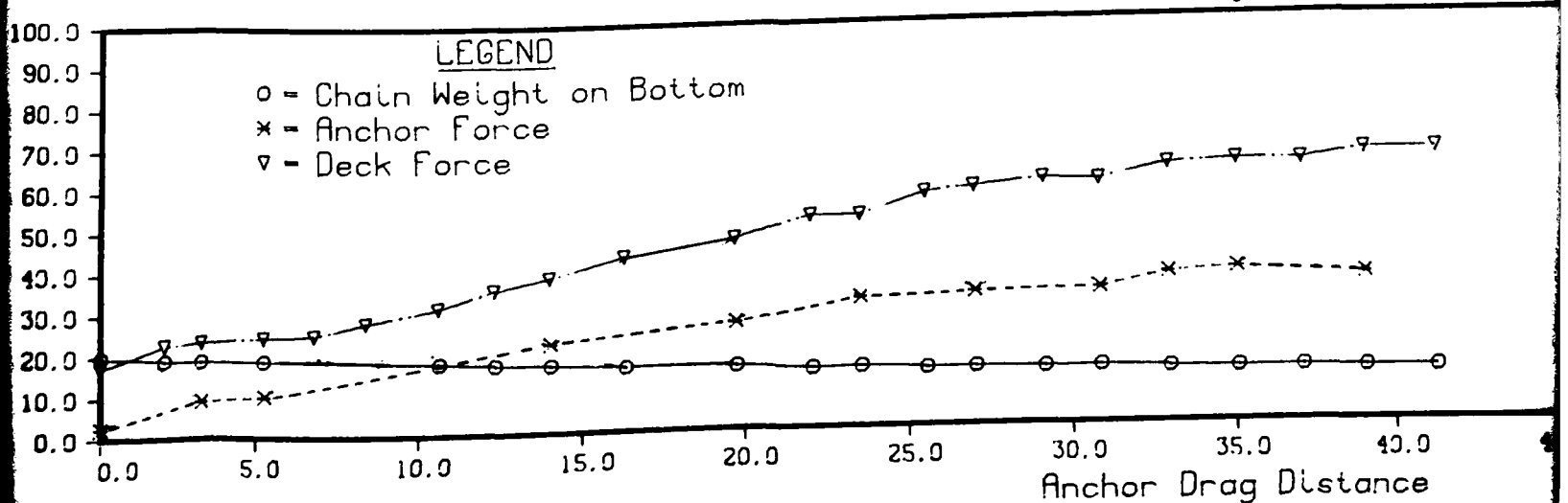
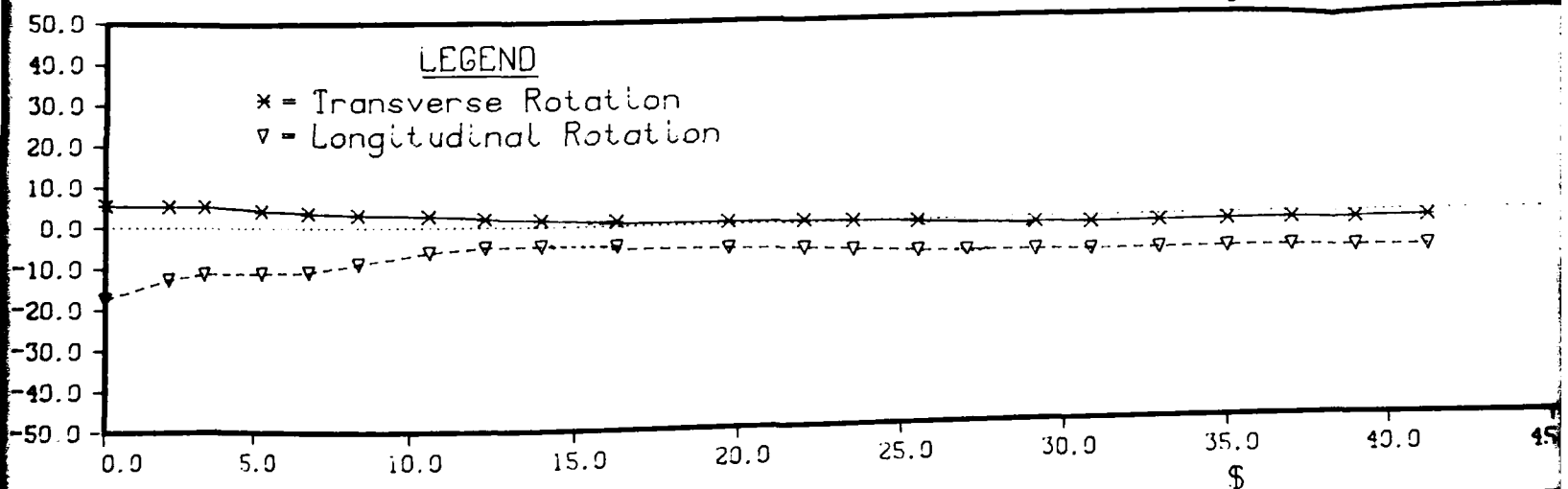
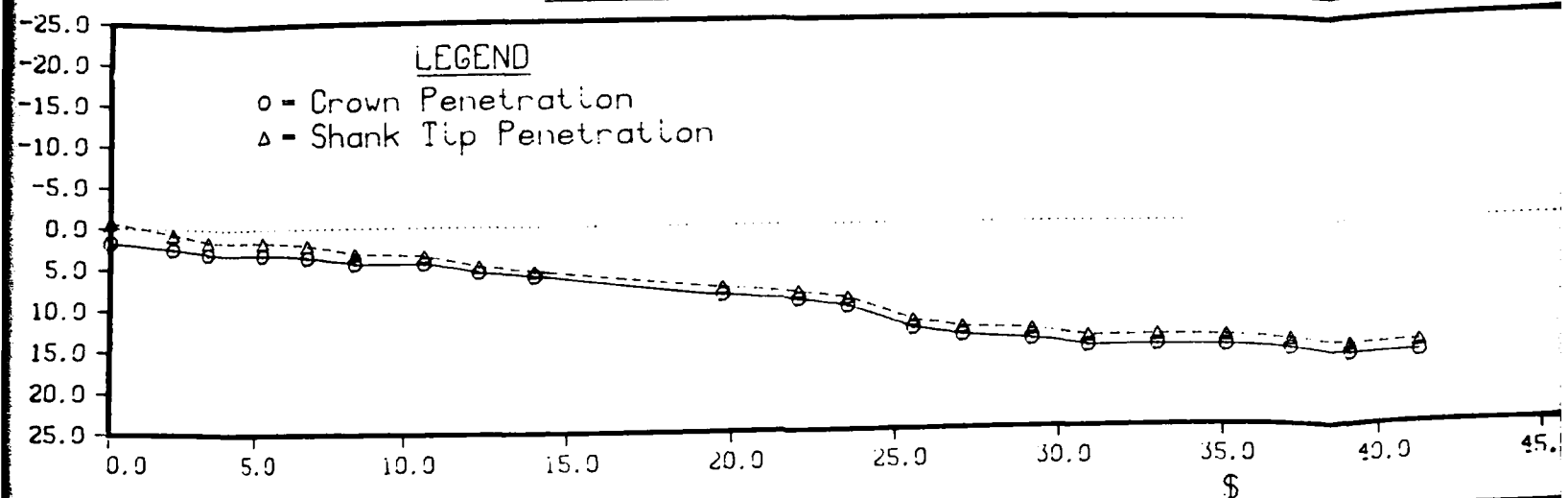
INDIAN ISLAND WASHINGTON

est No. - 7

stockless 9000lbs.w.stabs. 48 deg fix flukes

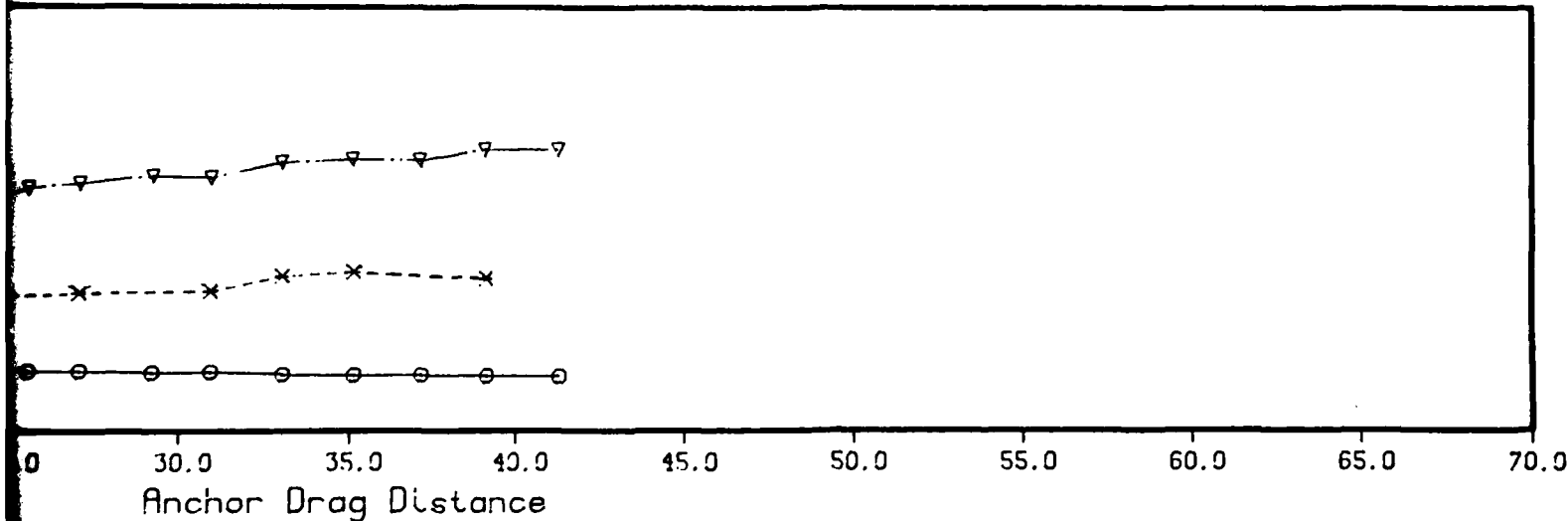
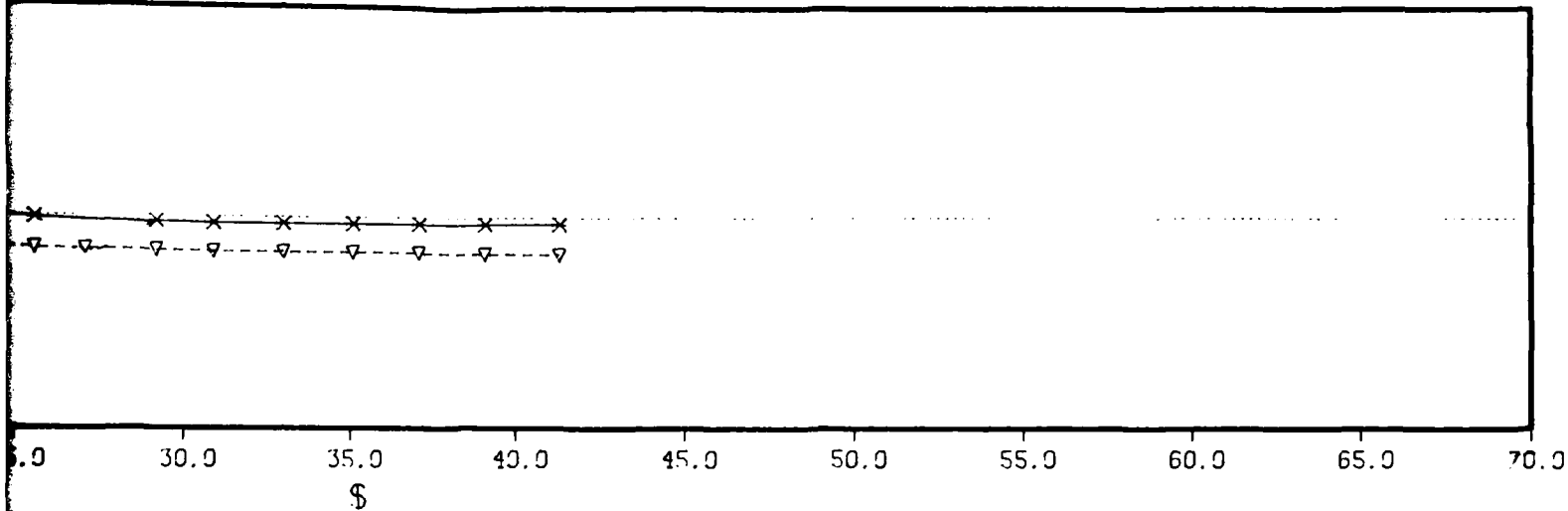
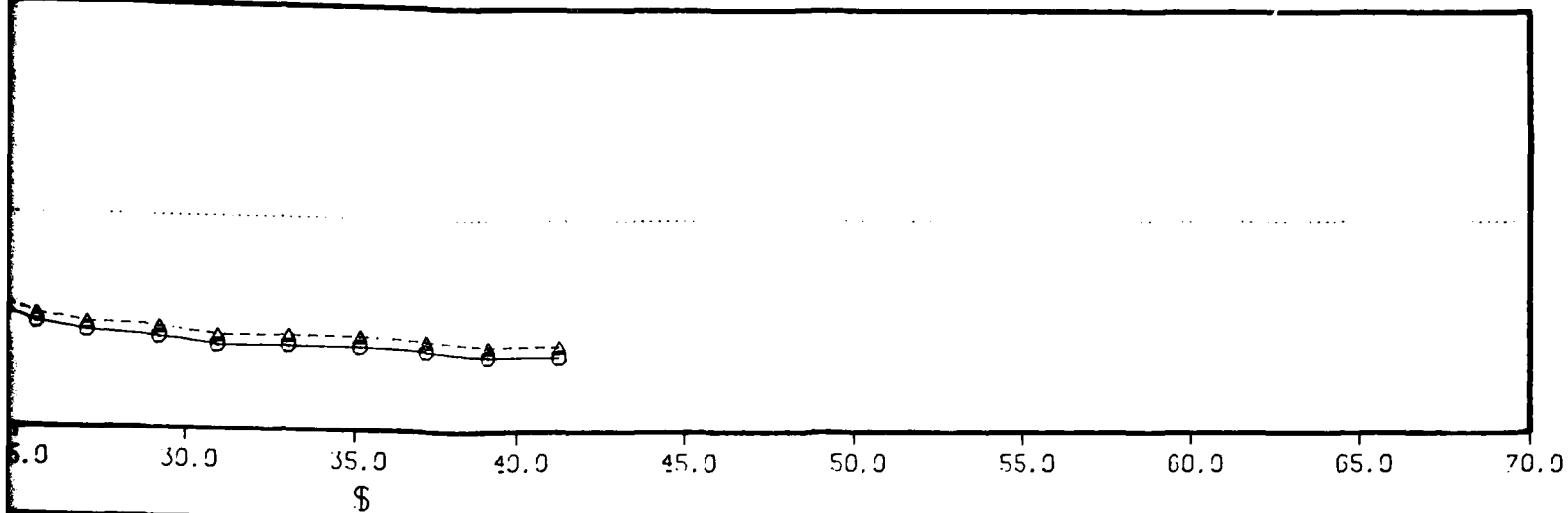
est Series No. - 0

silt



ION

w. stabs. 48 deg fx flukes



Day # - 172
 Test No. - 8
 Test Series No. - 0

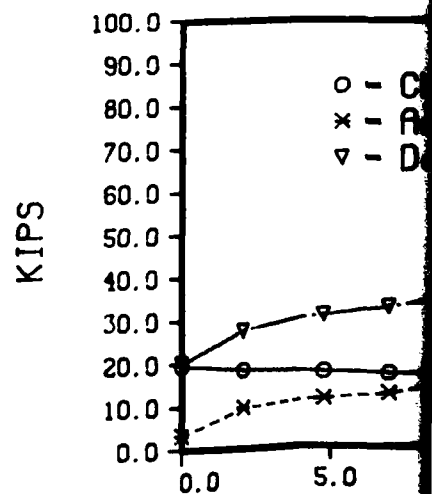
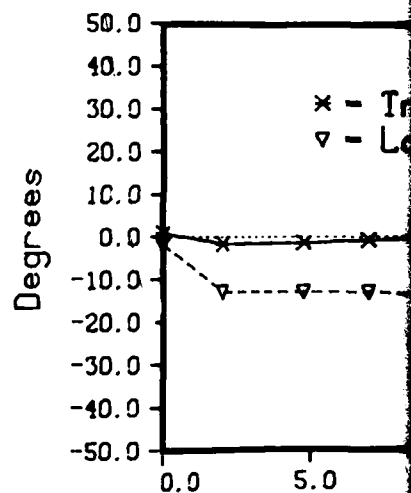
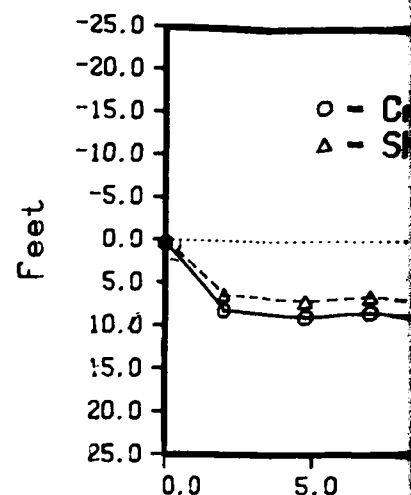
STOCKLESS ANCHOR TEST

TEST DATE 172
 TEST NO. 8
 TEST RUN C
 TEST AREA INCIAN ISLAND WASHINGTON
 START-END TIMES 1430 - 1447
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS, 9000LB. STABILIZERS, 48 DEG. PDV. FLUKES
 ANCHOR HEIGHT 11370 LB.
 FLUME ANGLE-TYPE 48.00 DEG. - 0 0-ROV 1-FIX
 AUX. ANCHOR TYPE
 ALN. ANCHOR HEIGHT 0.00 LB.
 PAIR-AUX ANCHOR SEPARATION C.0 FEET
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. 0 - 0.0 - 0.0 LB.
 MOORING LINE DESCRIPTION 90 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN. INRC ROPE, 346 FT. 2 IN. INRC ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKE TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN HEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM HEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1	2	3	4
FEET	KIPS	KIPS	FEET
0.0	20.9	3.3	91.0
2.0	28.5	9.6	97.7
4.0	31.8	11.4	98.4
6.0	33.7	12.6	97.9
8.4	35.6	14.7	98.7
10.4	37.8	15.9	99.1
12.4	39.9	17.7	98.9
14.0	41.3	18.7	100.0
16.1	43.1	20.5	99.6
17.8	43.2	21.0	100.3
20.0	44.8	22.5	100.5
21.9	45.8	23.5	100.3
24.1	46.1	24.0	101.0
25.8	46.5	24.5	100.5
27.7	46.2	24.0	101.3
30.1	48.0	25.8	100.8
31.8	48.8	26.8	101.4
33.9	48.6	26.8	101.9
35.6	48.6	26.5	101.7
37.7	49.8	27.5	101.8
39.7	51.1	28.0	102.2
41.4	50.4	27.3	102.1
43.4	52.4	29.1	102.4
45.4	52.8	29.6	102.2
47.4	53.3	30.3	102.6
49.4	53.0	30.3	102.5

DISTANCE BARGE TRAVELLED 50.0
 DISTANCE ANCHOR TRAVELLED 49.4

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN

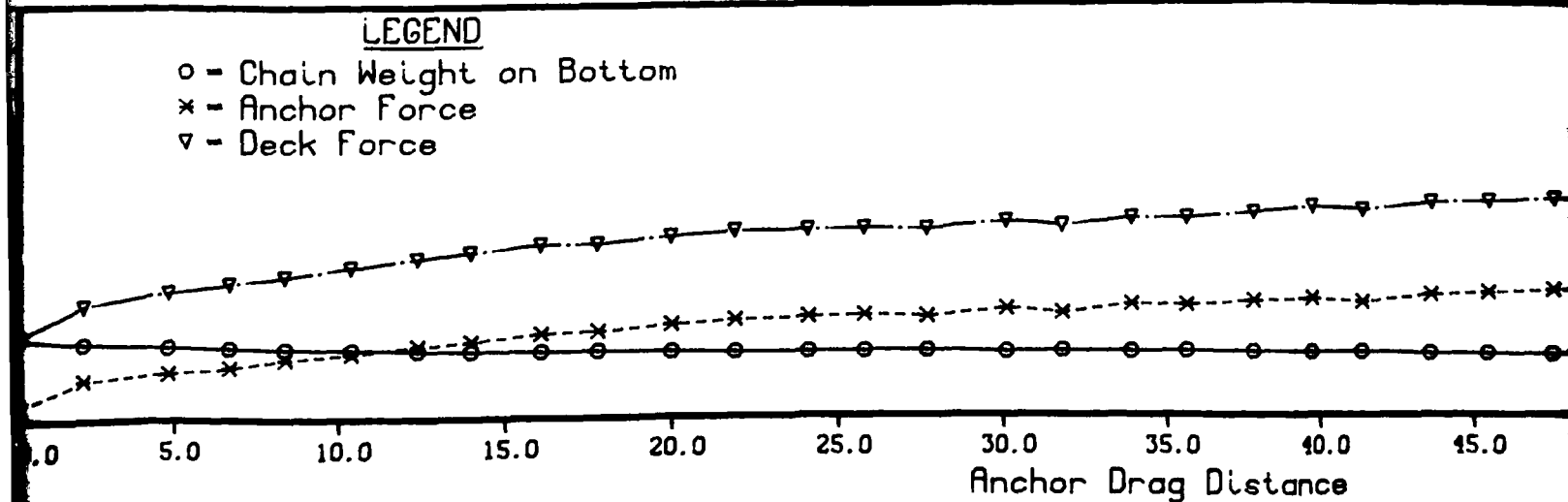
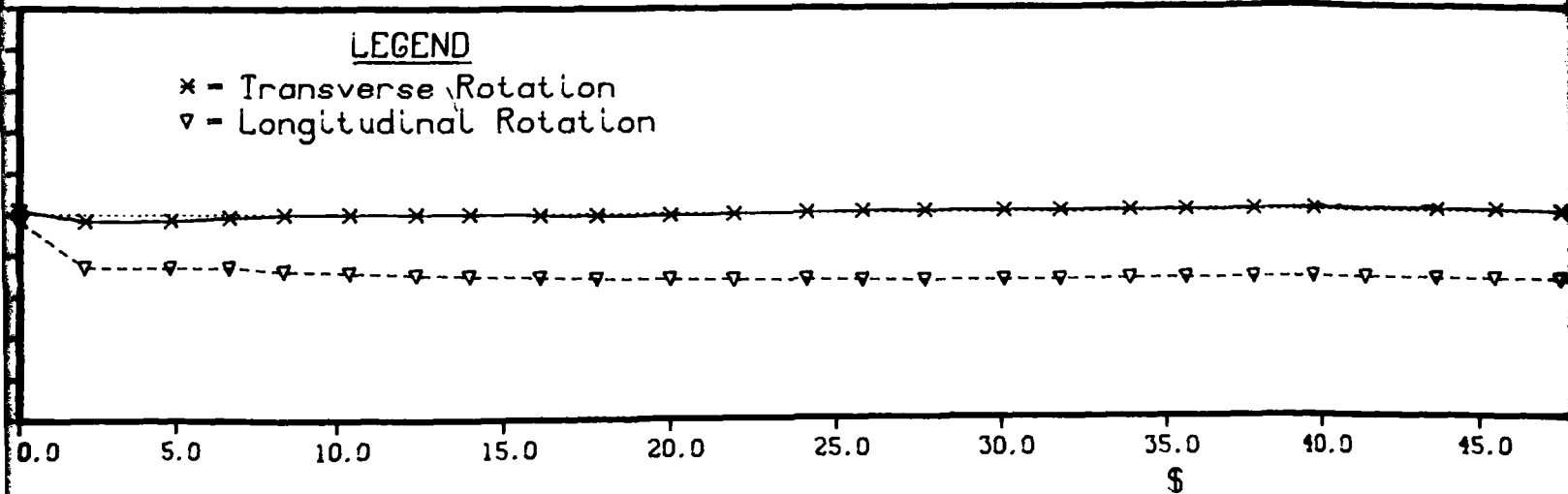
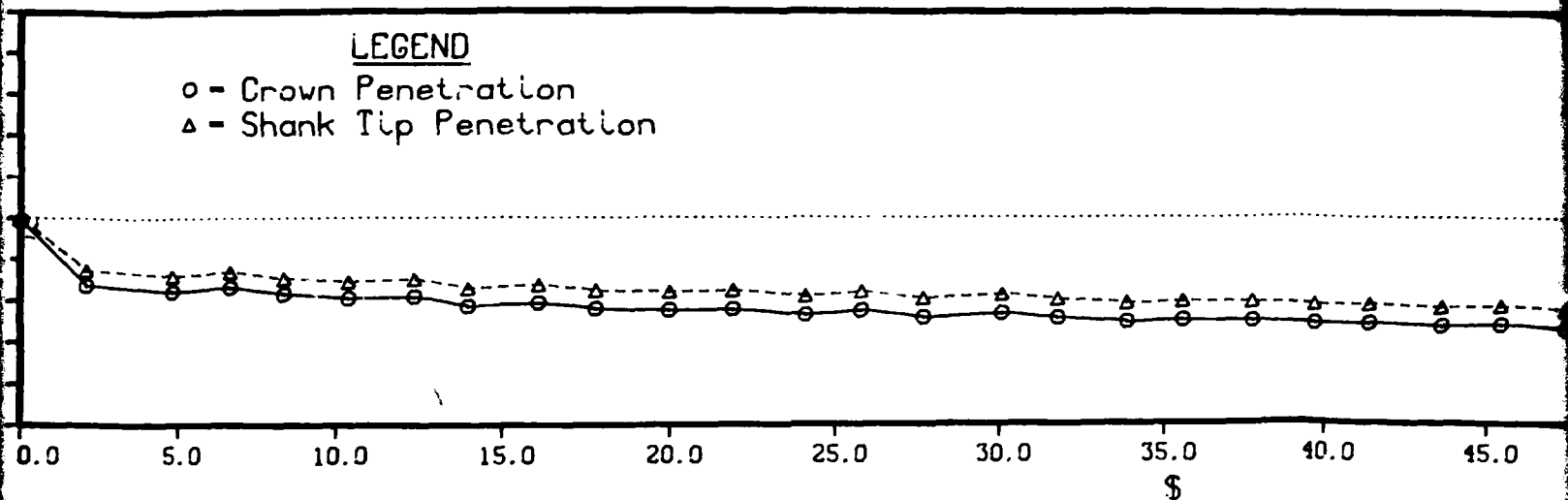


172

INDIAN ISLAND WASHINGTON

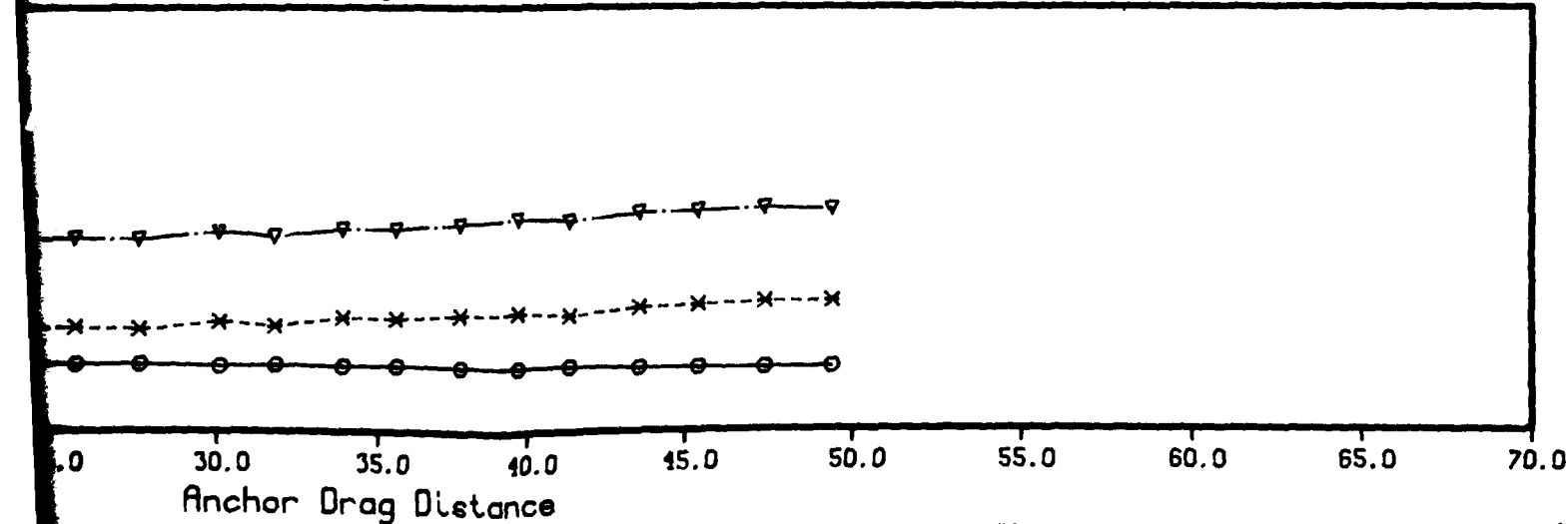
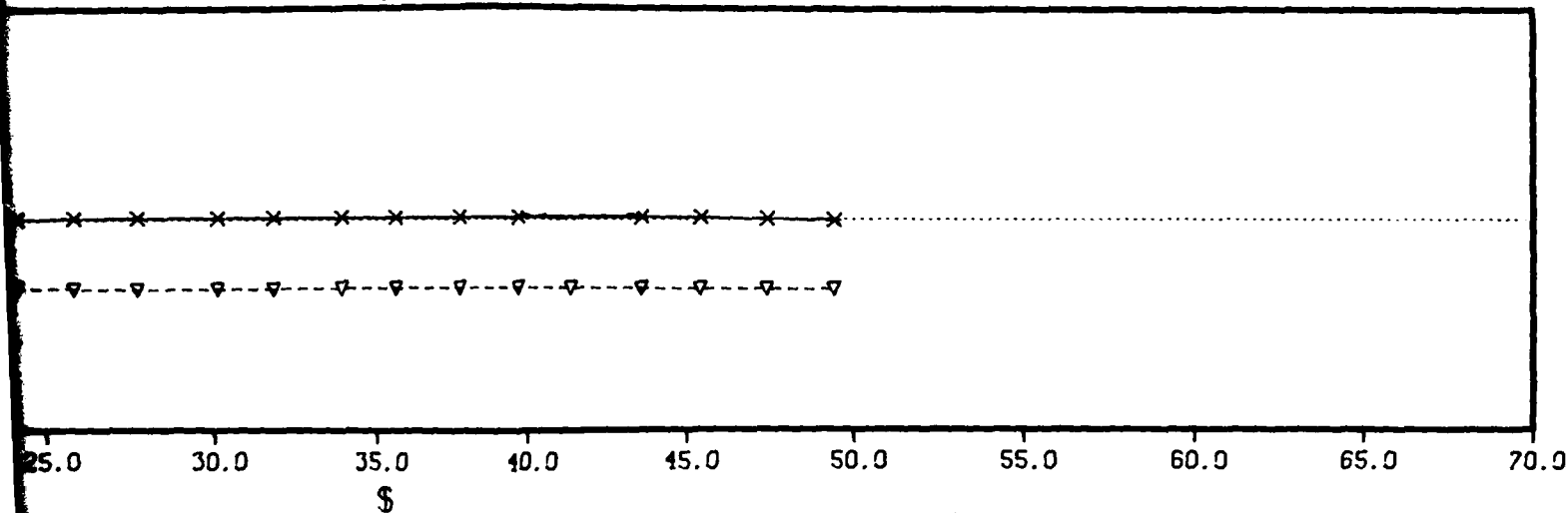
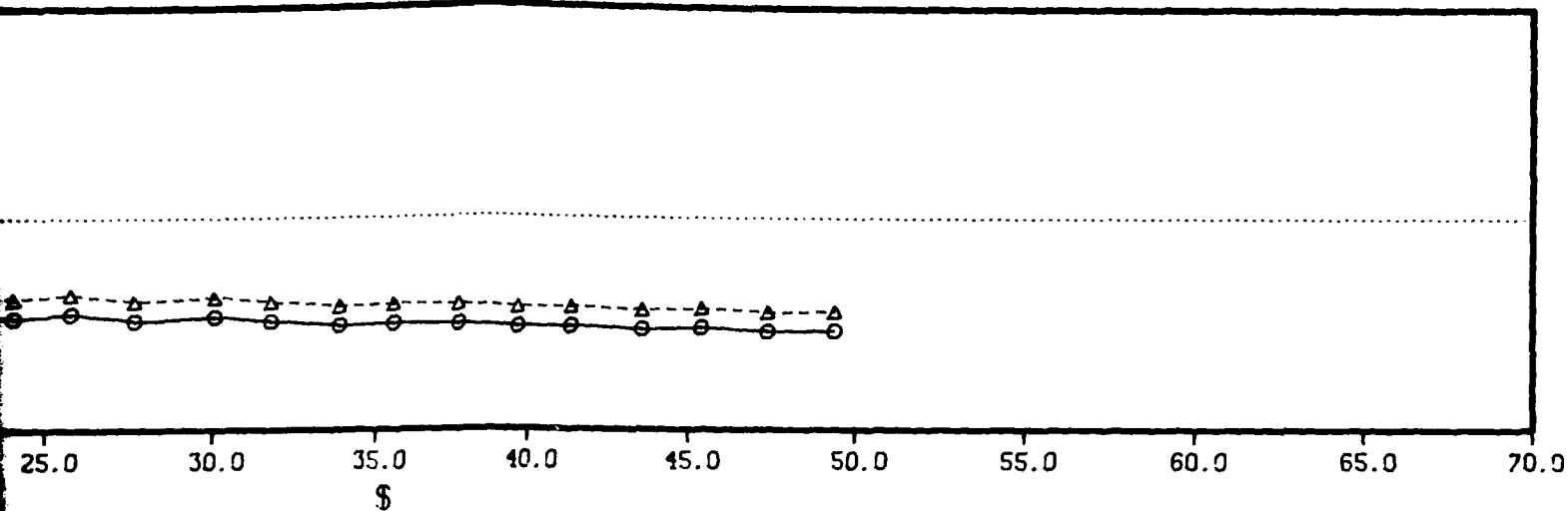
Series No. - 8

Series No. - 0

stockless, 9000lb. stabilizers, 48 deg. mov. flukes
silt

STON

b. stabilizers, 48 deg. mov. flukes



Day # - 172 **INDI**
 Test No. - 9
 Test Series No. - 0

STOCKLESS ANCHOR TEST

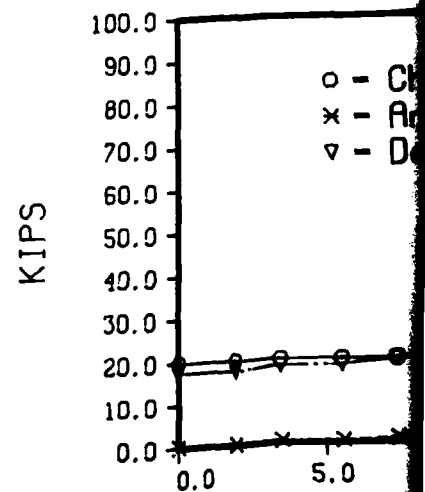
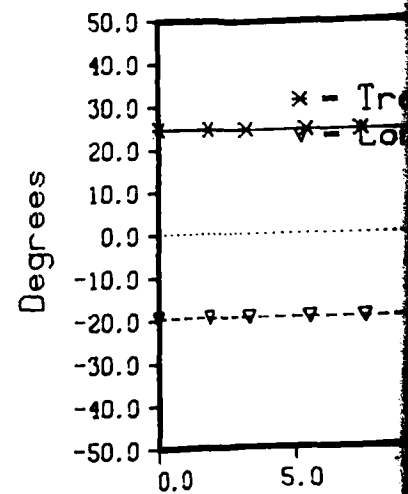
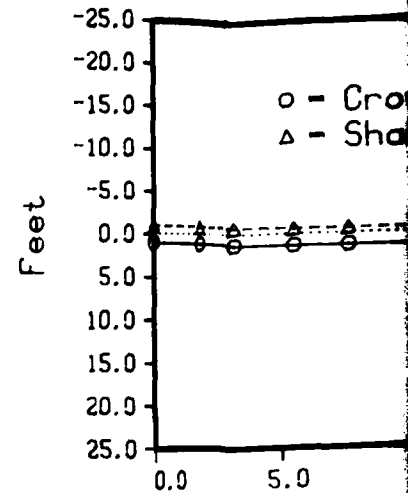
TEST DATE 172
 TEST NO. 9
 TEST RUN 0
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 1638 - 1657
 SEAPLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS, 5000LB. STABILIZERS, 48 DEG. FK. FLUKES
 ANCHOR WEIGHT 5950.00 LB.
 FLUKE ANGLE-TYPE 48.00 DEG. - 1 0-MOV 1-FIX
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR WEIGHT 0.00 LB.
 PAIR-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. 90 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN.
 MOORING LINE DESCRIPTION IMRC ROPE, 3/46 FT. + 2 IN. IMRC ROPE

1. DRAG DISTANCE 5. ROTATION ANGLE 9. CHAIN LENGTH ON BOTTOM 13. ANCHOR FLUKE TIP DEPTH
 2. DECK TENSION 6. SHANK ANGLE 10. CHAIN WEIGHT ON BOTTOM 14. WATER DEPTH
 3. ANCHOR TENSION 7. WIRE ROPE ANGLE 11. ANCHOR CROWN DEPTH 15. TOTAL BOTTOM WEIGHT
 4. PACKAGE DEPTH 8. DECK HORIZ. FORCE 12. ANCHOR SHANK TIP DEPTH

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LB	FEET	FEET	FEET	FEET	LB
0.0	18.1	.2	92.2	24.6	-19.6	15.6	17.5	428.7	10851.9	93.2	91.2	95.4	92.2	25801.9
1.0	18.0	.2	92.3	24.6	-19.5	15.7	17.4	428.6	10848.1	93.3	91.3	95.5	92.2	25796.1
3.7	18.8	.6	92.4	24.6	-19.5	15.3	18.2	426.8	10752.6	93.4	91.4	95.6	92.2	25702.6
5.5	19.0	.6	92.5	24.5	-19.5	15.1	18.4	426.6	10745.9	93.5	91.5	95.7	92.2	25695.9
7.1	20.2	.8	92.5	24.5	-19.5	14.7	19.5	423.9	10600.9	93.5	91.5	95.7	92.2	25559.9
9.2	21.1	1.0	92.7	24.0	-19.5	14.5	20.4	420.5	10440.8	93.7	91.7	95.9	92.2	25390.8
10.7	21.2	1.2	92.7	23.0	-18.6	14.2	20.5	422.3	10528.2	93.7	91.7	95.9	92.2	25478.2
13.0	22.4	1.4	93.1	22.1	-17.7	14.1	21.7	417.2	10273.3	94.0	92.2	96.4	92.2	25223.3
14.9	22.8	1.6	93.2	20.3	-16.9	14.0	22.1	416.2	10223.4	94.1	92.3	96.5	92.2	25173.4
16.8	24.4	2.2	93.8	17.5	-15.7	13.6	23.7	411.5	10086.8	94.7	92.9	97.1	92.2	24936.8
19.1	26.3	2.8	94.1	13.9	-14.8	13.5	25.6	403.8	10001.7	94.9	93.3	97.5	92.2	24551.7
20.7	26.7	3.0	94.6	9.3	-14.3	13.2	26.0	404.3	10026.7	95.4	93.8	98.1	92.2	24576.7
22.8	28.3	4.0	94.9	6.8	-13.9	13.0	27.6	398.4	10319.2	95.7	94.1	98.4	92.2	24789.2
24.5	30.0	5.2	95.3	3.4	-13.8	12.9	29.2	392.9	10056.1	96.1	94.5	98.8	92.2	24606.1
26.6	32.0	7.0	95.3	2.0	-12.0	12.5	31.3	388.1	17811.9	96.0	94.6	98.8	92.2	23761.9
28.2	34.5	8.4	96.1	.4	-15.4	12.0	33.7	382.6	17537.2	97.0	95.2	99.6	92.2	23487.2
30.7	38.4	11.2	96.4	.1	-11.3	11.9	37.6	367.8	16793.1	97.1	95.8	99.9	92.2	22743.1
32.5	39.3	11.4	96.7	.3	-11.2	11.8	37.5	369.6	16885.0	97.4	96.1	100.2	92.2	22835.0
34.8	42.1	13.4	97.2	.3	-11.1	11.7	41.2	356.2	16212.0	97.9	96.6	100.7	92.2	22162.0
36.4	44.2	14.6	97.6	.3	-11.0	11.4	43.3	351.9	15998.5	98.2	97.0	101.1	92.2	21948.5
38.4	45.0	14.8	98.1	.2	-11.0	11.3	44.1	350.2	15914.0	98.7	97.5	101.6	92.2	21844.0
40.6	47.4	16.4	98.4	-.8	-11.0	11.3	46.5	340.7	15436.3	99.0	98.0	102.1	92.2	21384.3
42.5	48.1	16.6	98.6	-1.2	-11.0	11.2	47.2	339.9	15394.3	99.2	98.2	102.4	92.2	20995.8
44.5	50.3	17.8	98.9	-1.3	-11.4	11.1	49.4	332.9	15045.8	99.6	98.2	102.4	92.2	20975.0
46.4	50.7	18.0	99.2	-1.4	-11.4	11.0	49.8	332.5	15025.0	99.9	98.5	102.7	92.2	21098.2
48.2	50.6	18.4	99.5	-1.4	-11.5	10.9	49.7	335.0	15148.2	100.2	98.8	103.0	92.2	21098.2
50.3	52.0	18.8		-1.7	-11.9	10.9	51.0	329.9	14899.9	103.6	102.2	106.4	92.2	20844.9
52.4	52.9	19.8		-2.0	-12.8	10.9	52.0	326.3	14713.4	103.5	102.1	106.3	92.2	20663.4
54.4	53.5	20.4	100.8	-2.2	-15.0	10.8	52.9	325.1	14655.7	101.6	99.8	104.2	92.2	20564.5
56.2	53.9	20.4	101.3	-2.3	-19.5					102.3	100.1	104.6	92.2	20605.7
57.3	54.4	20.6	101.7	-2.5	-21.6	10.3	53.5	331.8	14991.8	102.8	100.3	104.9	92.2	20941.8

DISTANCE BARGE TRAVELLED 60.0
 DISTANCE ANCHOR TRAVELLED 57.3

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN



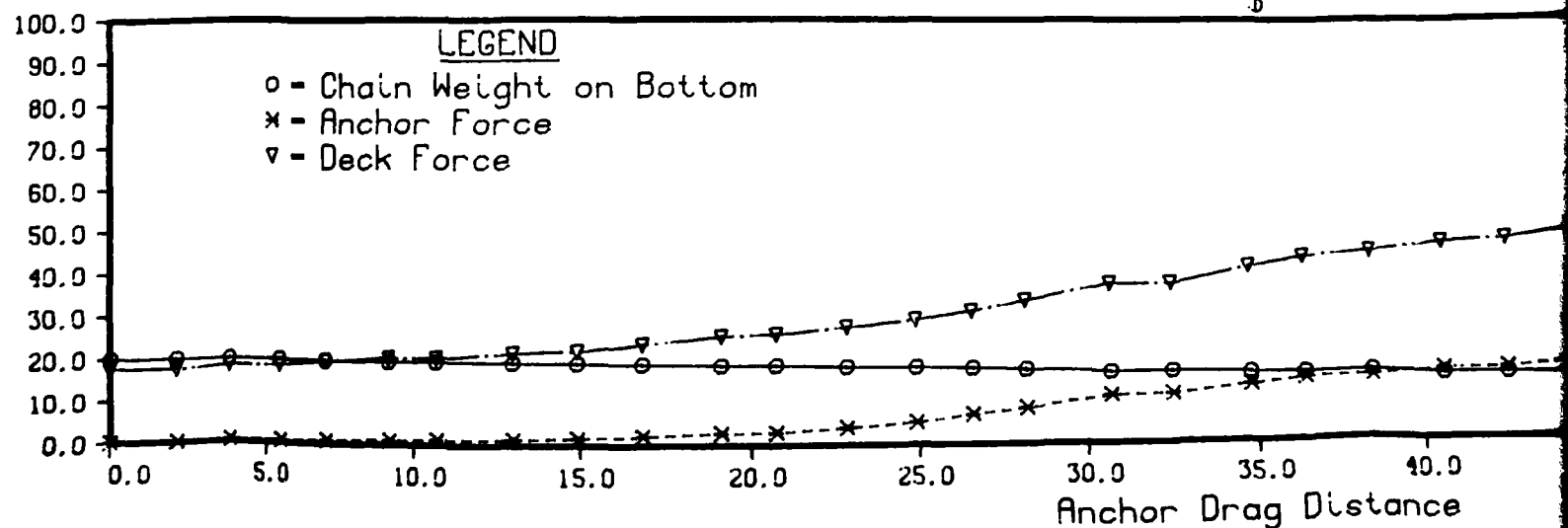
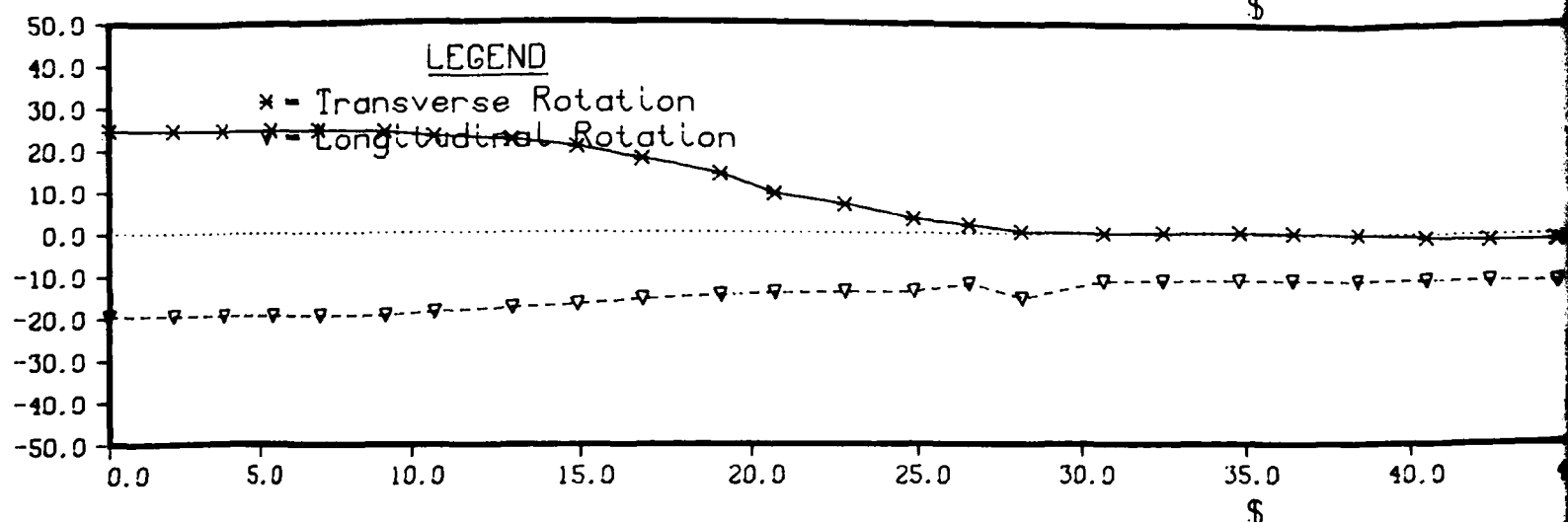
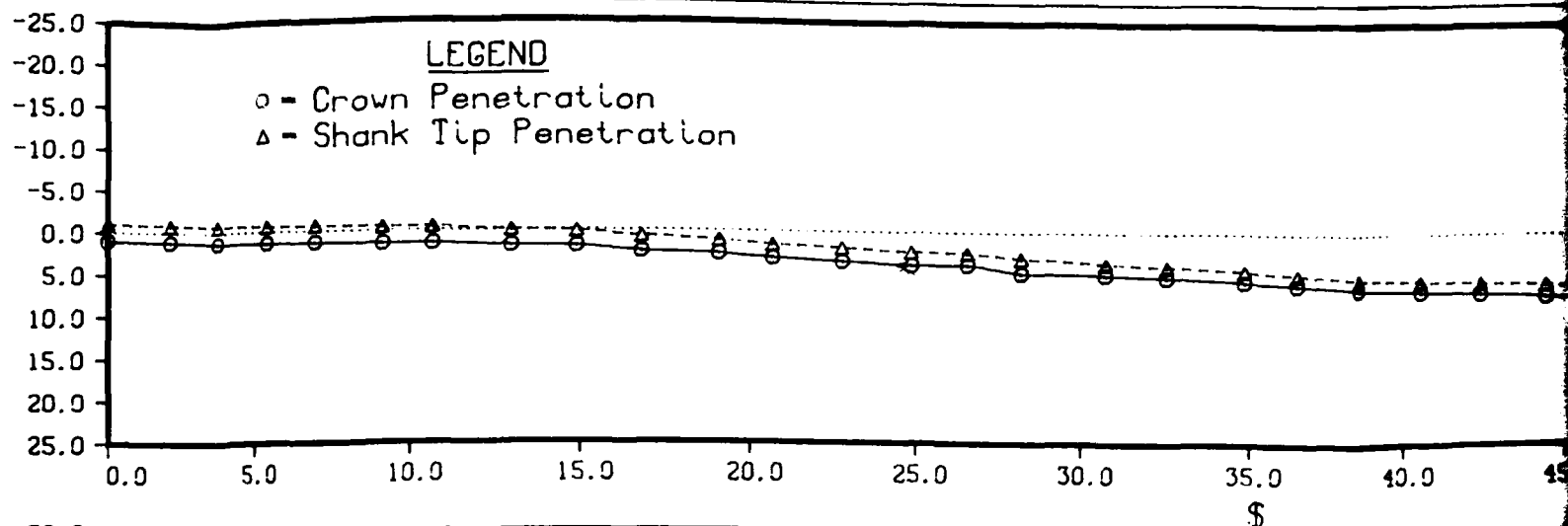
Day # - 172 INDIAN ISLAND WASHINGTON

Test No. - 9

stockless, 5000lb. stabilizers, 48 deg. fx. flukes

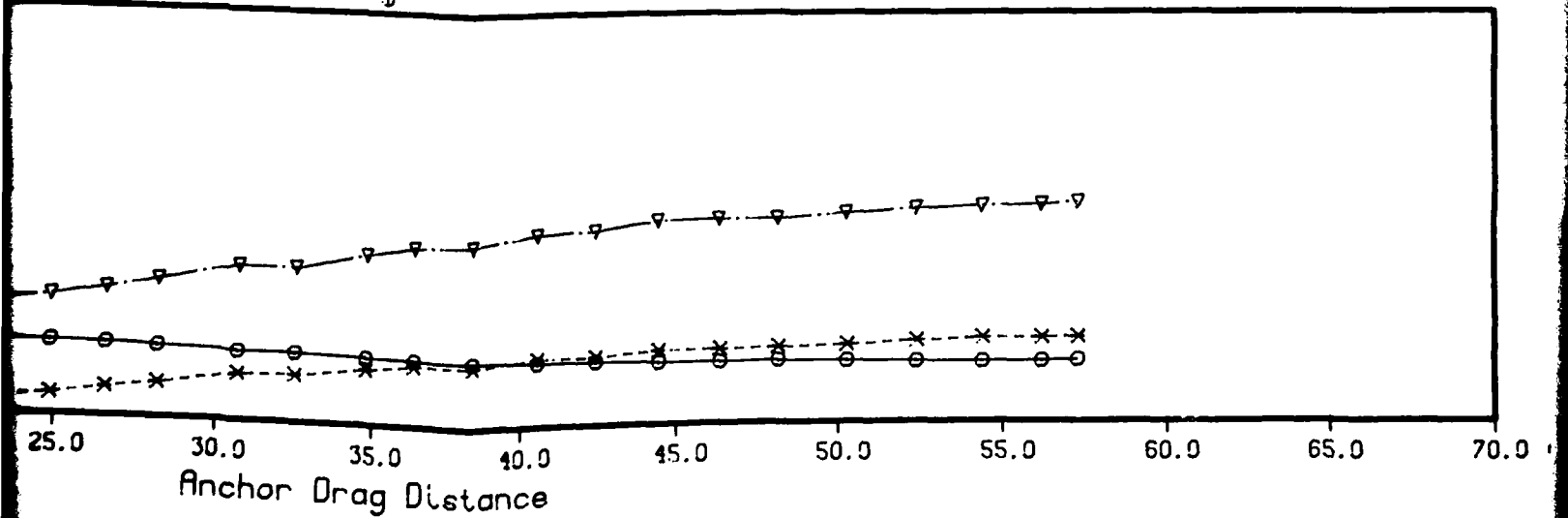
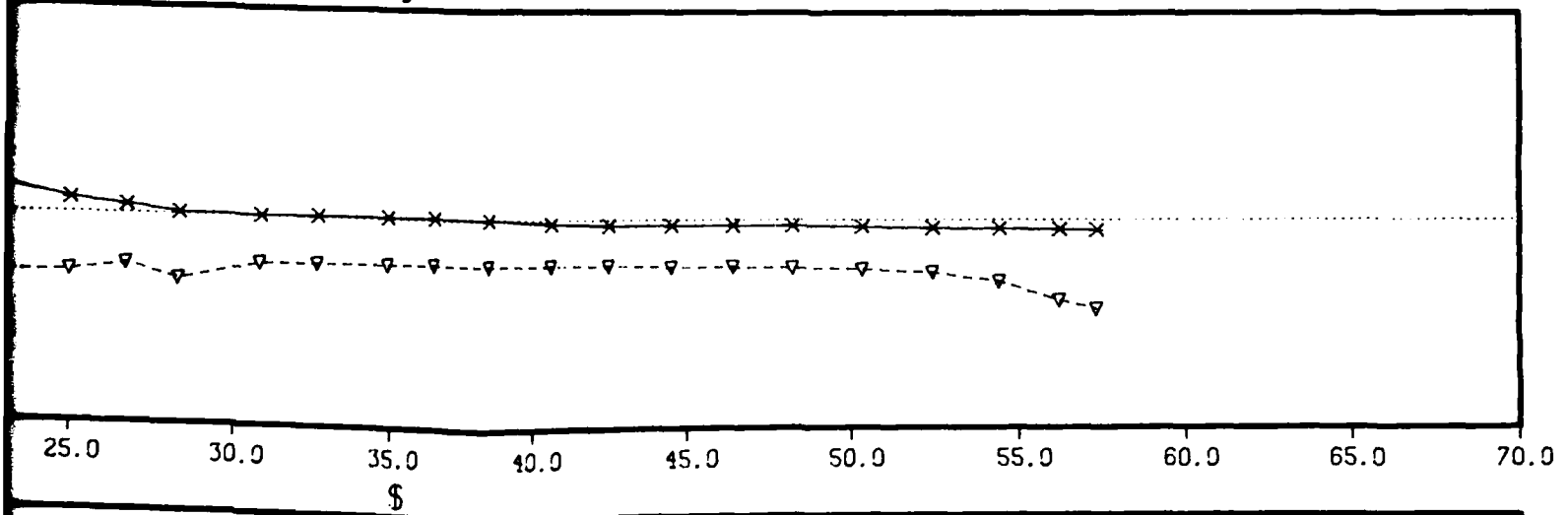
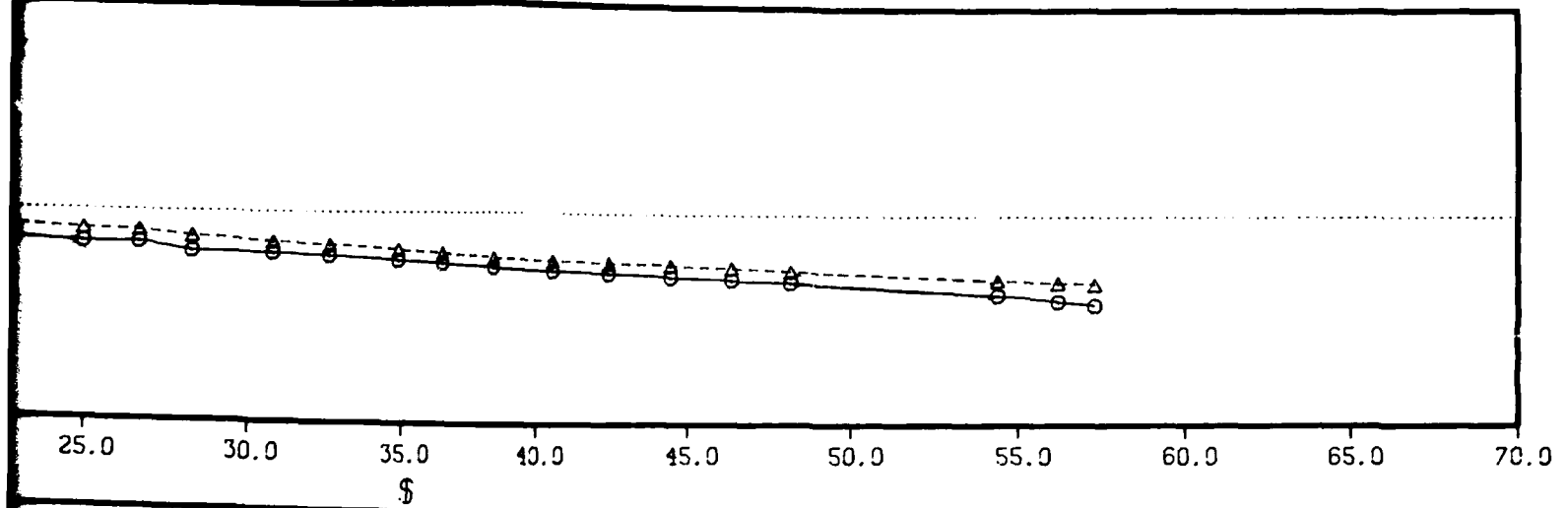
Test Series No. - 0

silt



INGTON

0lb. stabilizers, 48 deg. fx. flukes



Anchor Drag Distance

Day # = 172
 Test No. = 10
 Test Series No

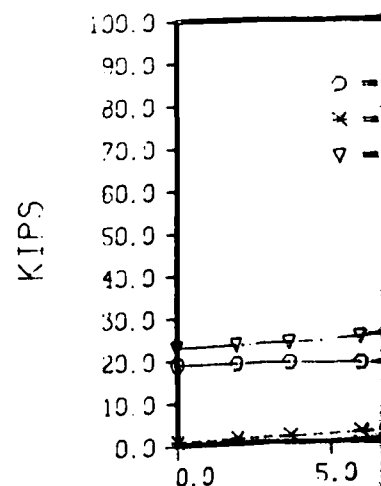
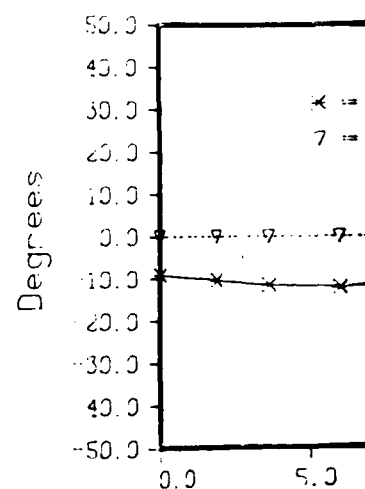
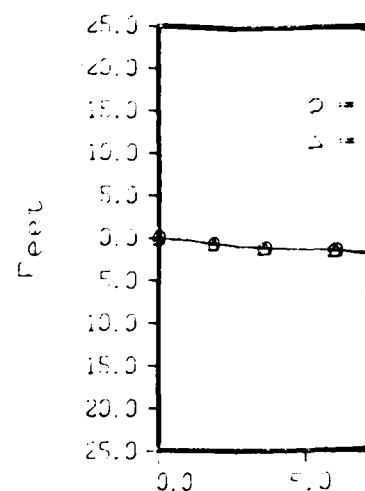
STOCKLESS ANCHOR TEST

TEST DATE 172
 TEST NO. 10
 TEST DUM
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 1700 - 1720
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS (4000) 4. START STEPS 48 DEG. FR. FLUMES
 ANCHOR WEIGHT 5050.00 LB.
 FLUME ANGLE TYPE 48.00 DEG. = 1 FLUME [REPT]
 ANCHOR TYPE 0.00 FT.
 ANCHOR WEIGHT 0.00 FEET
 MAIN-ANKE ANCHOR SEPARATION 0.00 FT.
 DEPRESSOR, NO. - WT. EACH - TOTAL WT. 00 FT. 2 IN. CHAIN 300 FT. 2.5 IN. CHAIN 400 FT. 1 5/8 IN.
 MOORING LINE DESCRIPTION TIDE GAUGE 10A FT. 2 IN. TIDE GAUGE

1. DEAS DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. ANCHOR TENSION	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIDE ANGLE	8. ANCHOR CHAIN TID DEPTH	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR CHAIN TID DEPTH	13. ANCHOR FLUME TID DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
1. DEAS DISTANCE	2. DECK TENSION	3. ANCHOR TENSION	4. ANCHOR TENSION	5. ROTATION ANGLE	6. SHANK ANGLE	7. WIDE ANGLE	8. ANCHOR CHAIN TID DEPTH	9. CHAIN LENGTH ON BOTTOM	10. CHAIN WEIGHT ON BOTTOM	11. ANCHOR CROWN DEPTH	12. ANCHOR CHAIN TID DEPTH	13. ANCHOR FLUME TID DEPTH	14. WATER DEPTH	15. TOTAL BOTTOM WEIGHT
0.0	24.8	1.4	02.0	-0.2	0.0	13.8	23.1	412.8	14056.7	02.0	02.0	02.0	02.0	26006.7
2.0	26.1	1.2	02.0	-10.5	0.0	13.8	23.1	411.2	14071.7	02.0	02.0	02.0	02.0	26021.7
4.0	26.1	1.2	02.0	-11.8	0.0	13.8	23.1	411.2	14080.7	02.0	02.0	02.0	02.0	26030.7
6.0	26.4	1.2	02.0	-12.2	0.0	13.8	23.1	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
8.0	27.4	1.2	02.0	-11.0	0.0	13.8	23.1	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
10.0	28.4	1.2	02.0	-10.2	0.0	13.8	23.1	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
11.0	31.1	1.2	02.0	-11.1	0.0	13.8	23.1	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
13.0	31.0	1.2	02.0	-11.9	-15.6	12.4	22.3	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
15.0	31.3	1.2	02.0	-11.4	-15.6	12.4	22.3	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
17.0	30.2	1.2	02.0	-12.7	-15.6	12.4	22.3	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
19.0	30.2	1.2	02.0	-12.4	-17.1	11.8	23.0	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
21.0	31.0	1.2	02.0	-11.1	-17.6	11.4	22.3	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
23.0	31.4	1.2	02.0	-11.5	-18.3	11.3	22.7	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
25.0	31.5	1.2	02.0	-11.8	-17.6	11.1	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
27.0	31.1	1.2	02.0	-11.8	-18.3	11.1	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
29.0	31.0	1.2	02.0	-12.2	-17.6	11.0	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
31.0	30.5	1.2	02.0	-12.1	-17.6	11.0	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
33.0	30.0	1.2	02.0	-15.4	-20.7	10.9	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
35.0	30.3	1.2	02.0	-16.6	-20.7	10.8	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
37.0	31.0	1.2	02.0	-17.4	-21.3	10.8	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
39.0	31.5	1.2	02.0	-12.5	-20.6	10.6	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
41.0	31.2	1.2	02.0	-12.1	-22.3	10.7	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
43.0	32.4	1.2	02.0	-20.2	-25.3	10.6	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
45.0	33.9	1.2	02.0	-21.1	-24.8	10.7	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0
47.0	32.6	1.2	02.0	-22.2	-24.8	10.6	22.4	409.8	14081.0	02.0	02.0	02.0	02.0	26030.0

DISTANCE RANGE TRAVELLED 44.0
 DISTANCE ANCHOR TRAVELLED 44.7

NOTE - POSITIVE CHAIN
 ANGLE INDICATES
 CHAIN TID BELOW
 COMB



Day # = 172

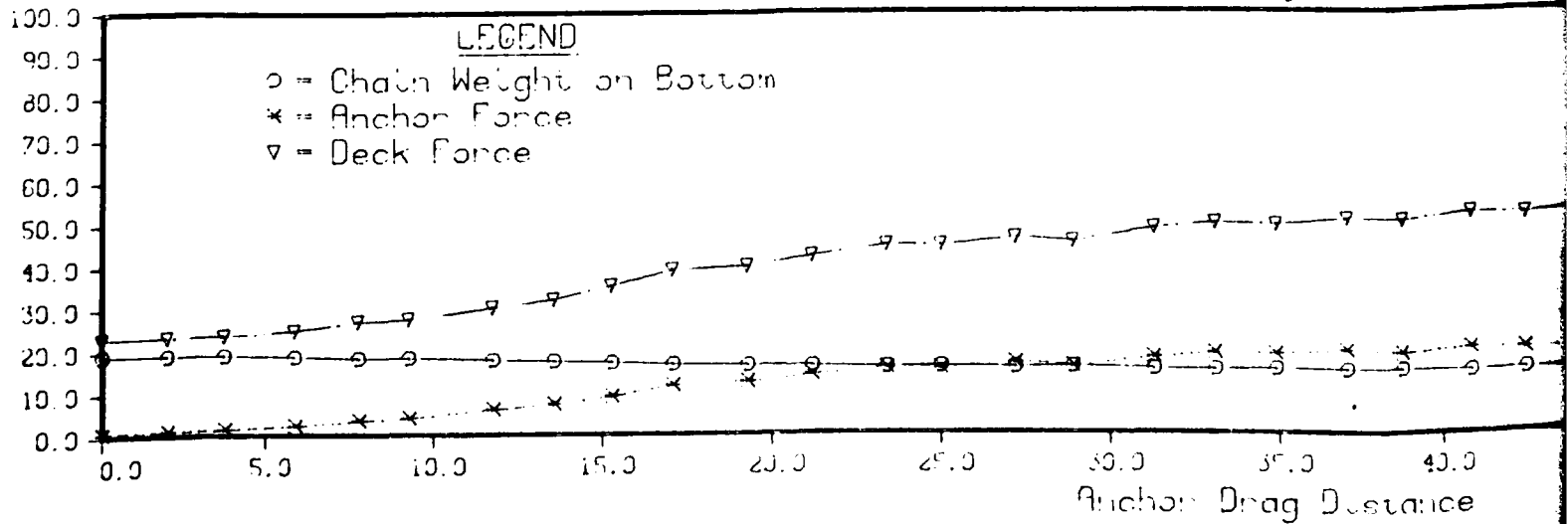
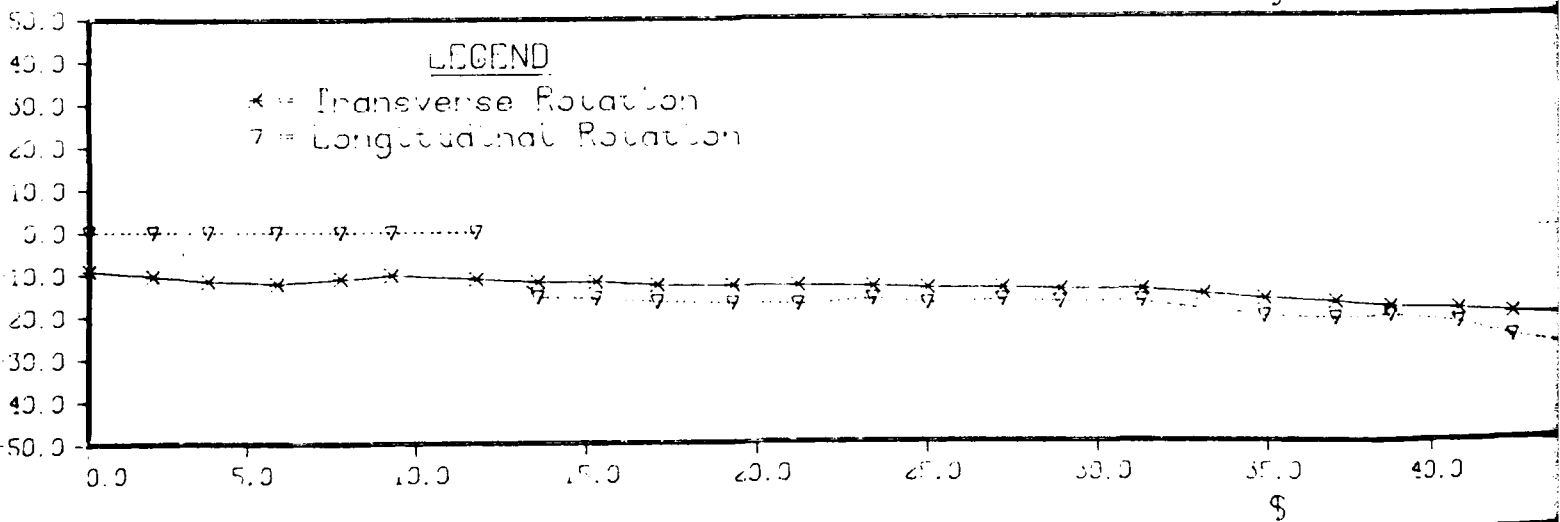
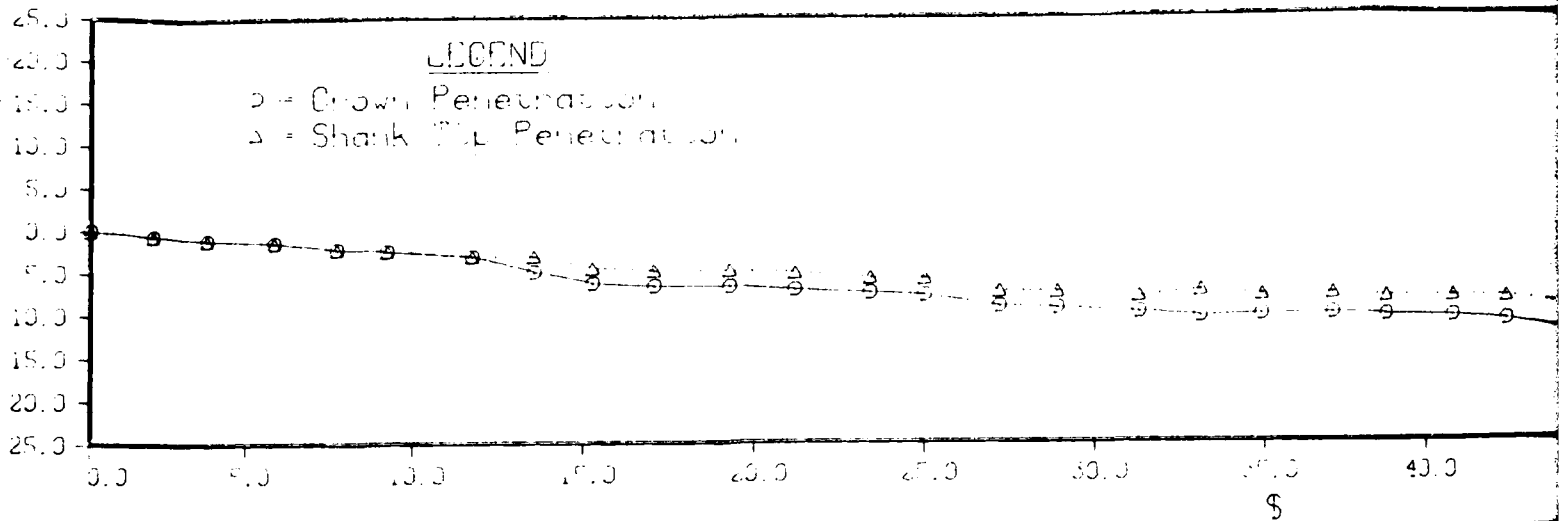
INDIAN ISLAND WASHINGTON

Test No. = 10

stockless 5000lb. stabilizer 48 neg. f. fukes

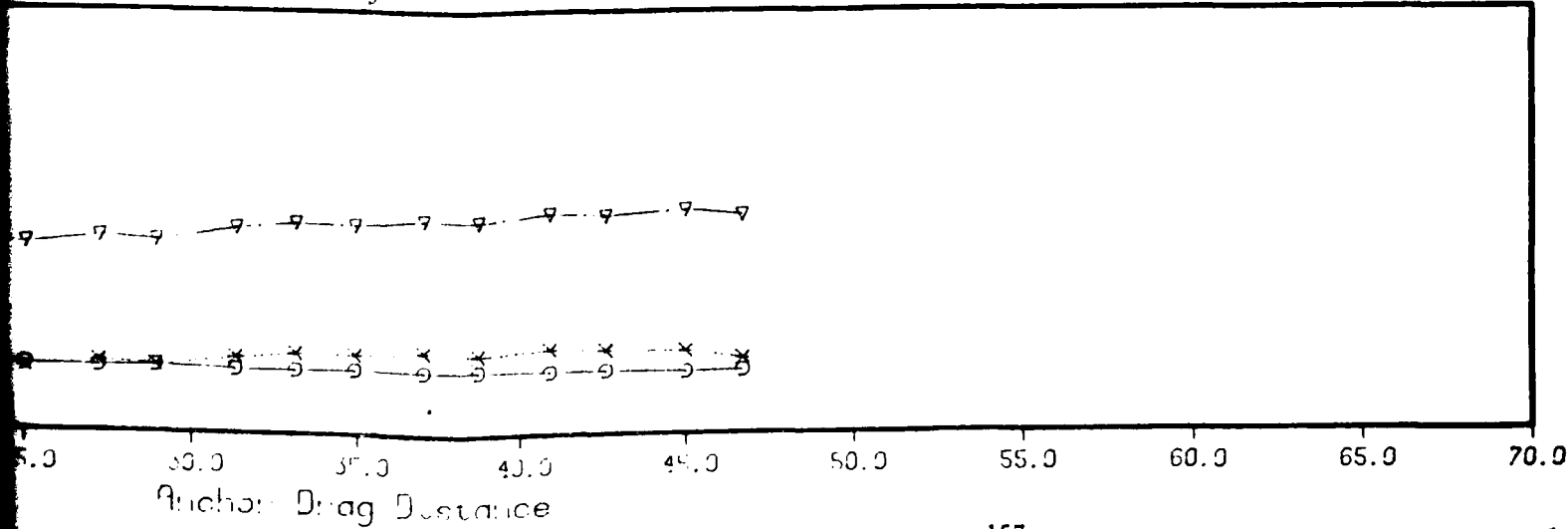
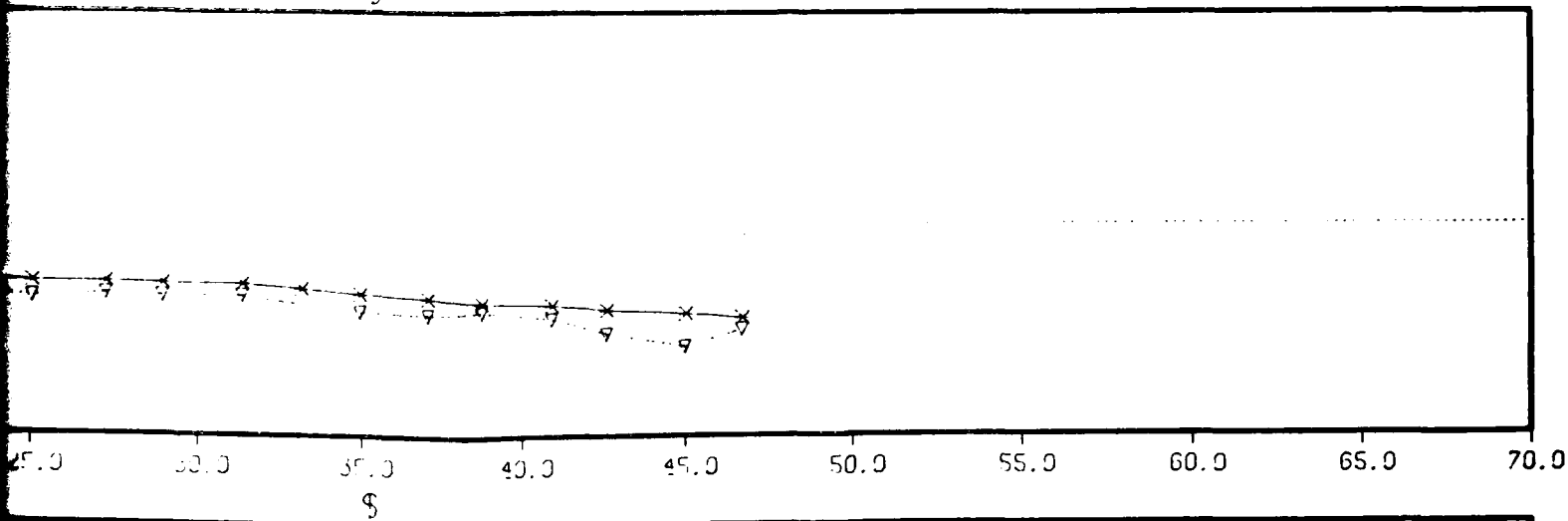
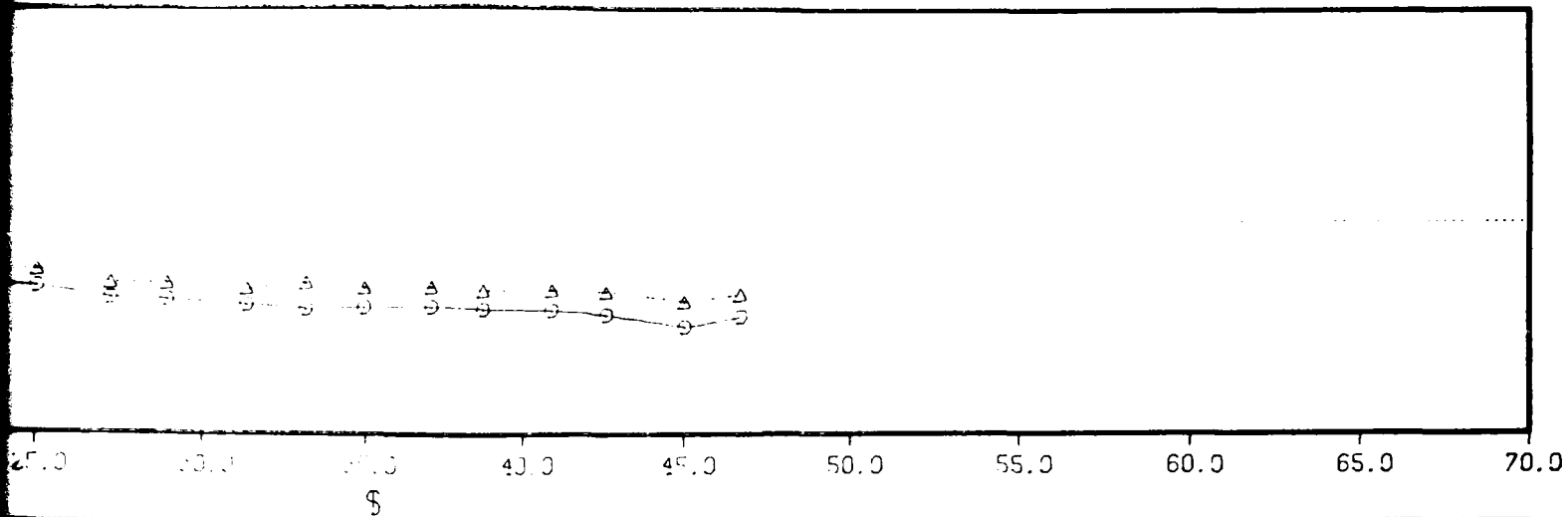
Test Series No. = 0

9000



ITION

2. stable zero, 48 deg. fx. fukes



Day # - 173
 Test No. - 11
 Test Series No. -

STOCKLESS ANCHOR TEST

TEST DATE 173
 TEST NO. 11
 TEST RUN 0
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 1507 - 1600
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS, 5000LB. TAND SHANK-SHACKLE, STABS, 40 DEG FX FLUKES
 ANCHOR HEIGHT 5950.00 LB.
 FLUME ANGLE-TYPE 48.00 DEG. - 1 0-MOV 1-FIX
 AUX. ANCHOR TYPE
 AUX. ANCHOR HEIGHT 5950.00 LB.
 PAIR-AUX ANCHOR SEPARATION 135.0 FEET
 DEPRESSORS, NO.-MT. EACH-TOTAL MT. 0 - 0.0 - 0.0 LB.
 HOORING LINE DESCRIPTION 135FT. 2IN. CHAIN ATTD TO INBRD ANCHOR SHANK, 360FT. 2.5IN CHAIN, 400 FT. 1 5/8 IN. 16RC ROPE, 346 FT. 2 IN. 16RC ROPE

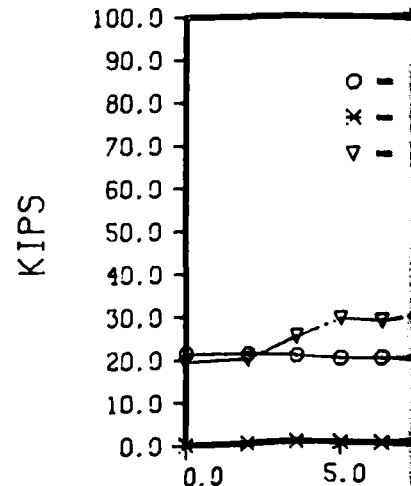
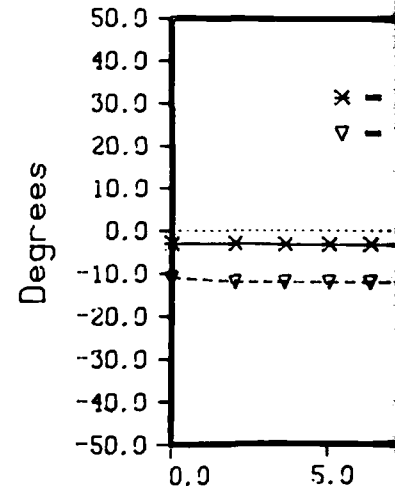
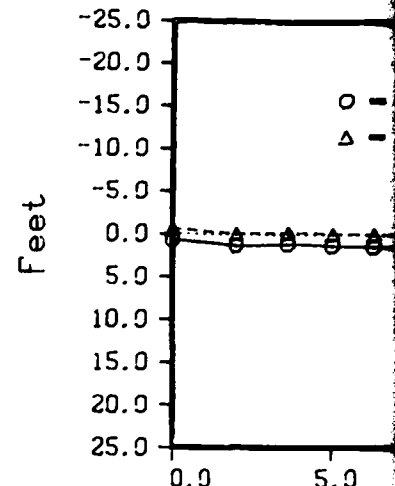
- | | | | |
|-------------------|----------------------|----------------------------|----------------------------|
| 1. DRAG DISTANCE | 5. ROTATION ANGLE | 9. CHAIN LENGTH ON BOTTOM | 13. ANCHOR FLUKE TIP DEPTH |
| 2. DECK TENSION | 6. SHANK ANGLE | 10. CHAIN WEIGHT ON BOTTOM | 14. WATER DEPTH |
| 3. ANCHOR TENSION | 7. WIRE ROPE ANGLE | 11. ANCHOR CROWN DEPTH | 15. TOTAL BOTTOM WEIGHT |
| 4. PACKAGE DEPTH | 8. DECK HORIZ. FORCE | 12. ANCHOR SHANK TIP DEPTH | |

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
6.0	20.0	00000	97.7	-3.1	-11.1	14.2	19.4	473.4	21266.5	98.4	97.1	101.2	97.7	33166.5
2.0	20.6	00000	98.3	-3.1	-12.0	14.6	19.9	467.5	20968.5	99.0	97.6	101.8	97.7	32868.5
3.7	25.4	00000	98.1	-3.2	-12.0	13.5	24.7	452.6	20225.7	98.8	97.4	101.6	97.7	32125.7
5.0	29.7	00000	98.3	-3.2	-12.0	12.5	29.0	442.6	19722.2	99.0	97.6	101.8	97.7	31622.2
6.2	29.2	00000	98.4	-3.2	-12.0	12.1	28.6	448.3	20006.4	99.1	97.7	101.9	97.7	31906.4
8.6	32.5	00000	98.4	-3.2	-12.0	12.0	31.8	436.1	19395.7	99.1	97.7	101.9	97.7	31295.7
10.0	35.9	1.0	98.7	-3.2	-10.1	11.3	35.2	430.1	19094.9	99.3	98.1	102.2	97.7	30994.9
11.2	43.4	2.4	99.3	-2.6	-9.0	10.4	42.7	415.1	18344.1	99.8	98.8	102.9	97.7	30244.1
13.0	45.8	3.0	99.6	-2.5	-9.0	10.1	45.1	410.4	18105.1	100.1	99.1	103.2	97.7	30005.1
15.1	46.7	3.4	99.9	-2.6	-9.0	10.1	46.0	407.8	17975.6	100.4	99.4	103.5	97.7	29875.6
16.7	48.9	3.8	100.6	-2.5	-9.0	9.8	48.2	410.9	18133.1	101.0	100.0	104.1	97.7	30033.1
18.9	56.8	5.2	101.0	-3.1	-9.0	9.8	50.1	398.1	17490.8	101.4	100.4	104.5	97.7	29390.8
20.7	51.8	5.6	101.2	-3.9	-8.9	9.6	50.3	400.4	17606.1	101.6	100.6	104.7	97.7	29506.1
22.8	57.6	8.8	102.1	-3.8	-6.4	9.4	56.8	382.6	16712.8	102.4	101.7	105.6	97.7	28612.8
24.7	60.6	11.0	102.7	-3.8	-6.4	9.3	59.8	376.1	16385.4	103.0	102.3	106.2	97.7	28285.4
26.6	64.9	13.2	103.4	-3.1	-6.5	9.1	64.1	366.6	15912.0	103.7	103.0	106.9	97.7	27812.0
30.0	70.3	17.6	104.7	-2.5	-6.5	8.6	69.5	361.4	15648.4	105.0	104.3	108.2	97.7	27548.4
32.2	72.1	18.6	104.8	-2.5	-6.5	8.6	71.3	354.6	15311.1	105.1	104.4	108.3	97.7	27211.1
34.1	76.9	18.4	105.2	-2.5	-6.5	8.6	70.1	359.2	15537.5	105.5	104.8	108.7	97.7	27437.5
36.3	75.2	21.4	105.5	-2.5	-6.5	8.6	74.4	345.8	14865.0	105.8	105.1	109.0	97.7	26765.0
38.0	73.2	21.0	105.7	-2.5	-6.4	8.5	72.4	354.5	15304.2	106.0	105.2	109.2	97.7	27204.2
40.0	75.4	22.2	106.0	-2.2	-6.4	8.4	74.5	350.1	15081.3	106.3	105.5	109.5	97.7	26981.3
41.9	76.3	22.6	106.2	-1.8	-6.4	8.4	75.5	349.4	15045.8	106.5	105.7	109.7	97.7	26945.8
44.0	77.8	24.0	106.3	-1.8	-6.4	8.4	77.0	343.6	14757.4	106.6	105.8	109.8	97.7	26657.4
46.1	80.0	24.6	106.7	-1.8	-6.4	8.4	79.2	337.7	14463.0	107.0	106.2	110.2	97.7	26363.0
49.9	81.9	25.2	107.0	-1.8	-6.4	8.3	81.0	335.8	14367.0	107.3	106.5	110.5	97.7	26267.0
52.0	83.0	25.6	107.0	-1.8	-6.4	8.3	82.1	332.3	14191.4	107.3	106.5	110.5	97.7	26091.4
53.0	81.8	24.4	107.2	-1.5	-6.6	8.2	80.9	338.9	14522.7	107.5	106.7	110.7	97.7	26422.7
55.8	83.9	25.6	107.4	-1.9	-6.6	8.1	83.0	334.4	14296.5	107.7	106.9	110.9	97.7	26196.5
58.0	86.8	27.0	107.7	-1.8	-6.6	8.2	85.9	323.3	13740.1	108.0	107.3	111.2	97.7	25640.1

DISTANCE BARGE TRAVELLED 62.0

DISTANCE ANCHOR TRAVELLED 58.0

NOTE - POSITIVE SHANK ANGLE INDICATES SHANK TIP BELOW CROWN



173

INDIAN ISLAND WASHINGTON

- 11

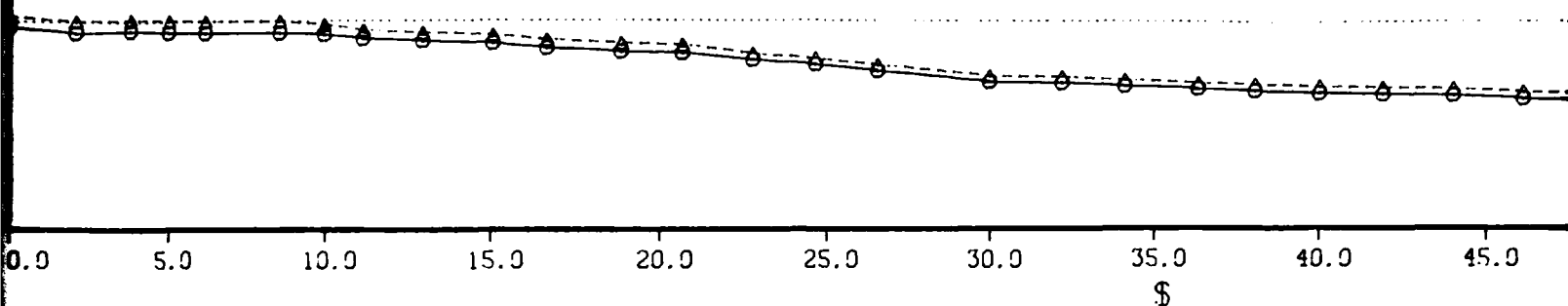
stockless, 5000lb. tand shank-shackle, stabs, 48 deg fx fl

ies No. - 0

silt

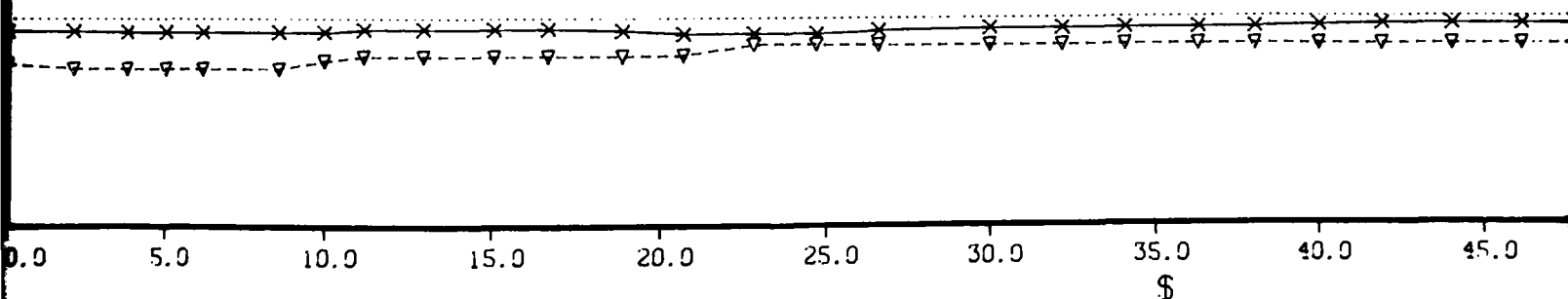
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



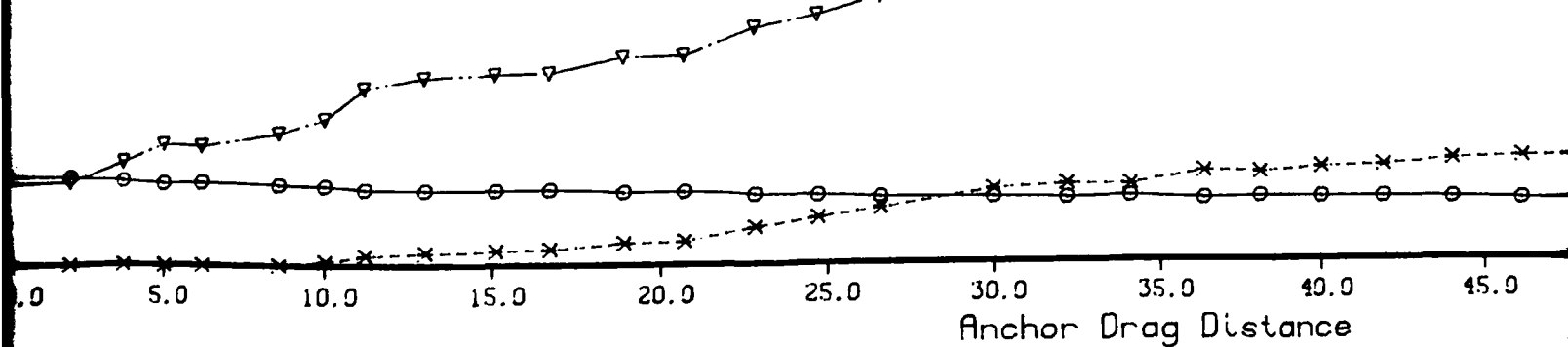
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



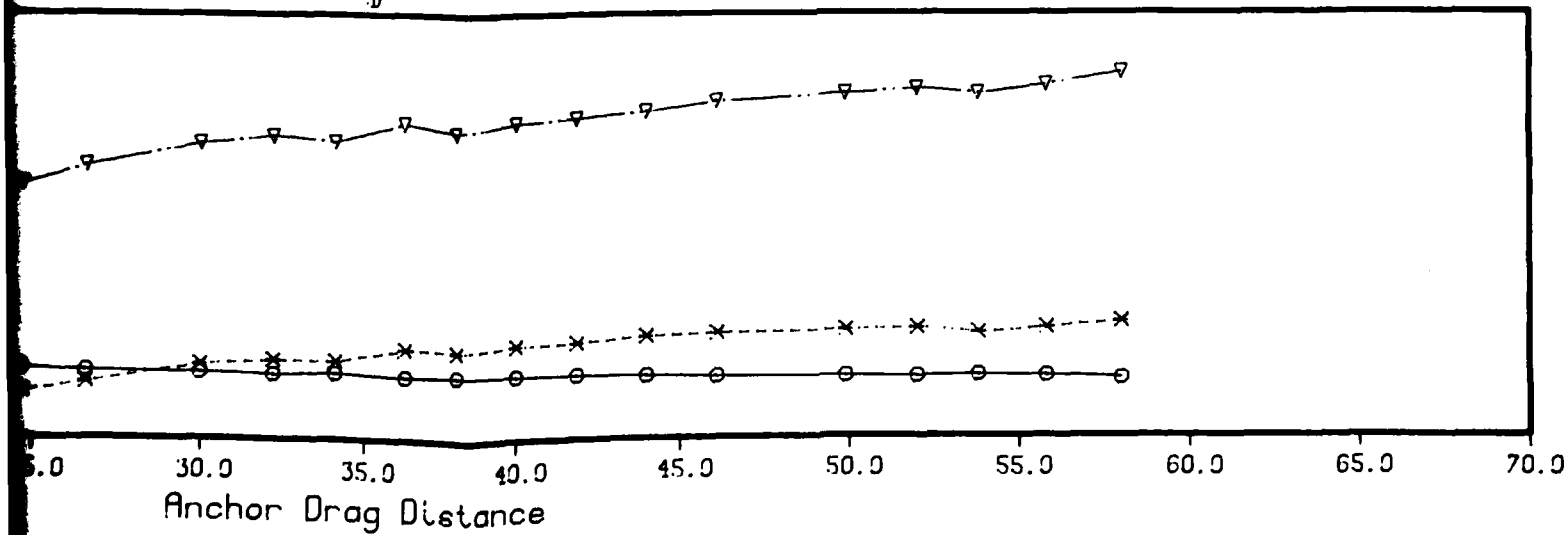
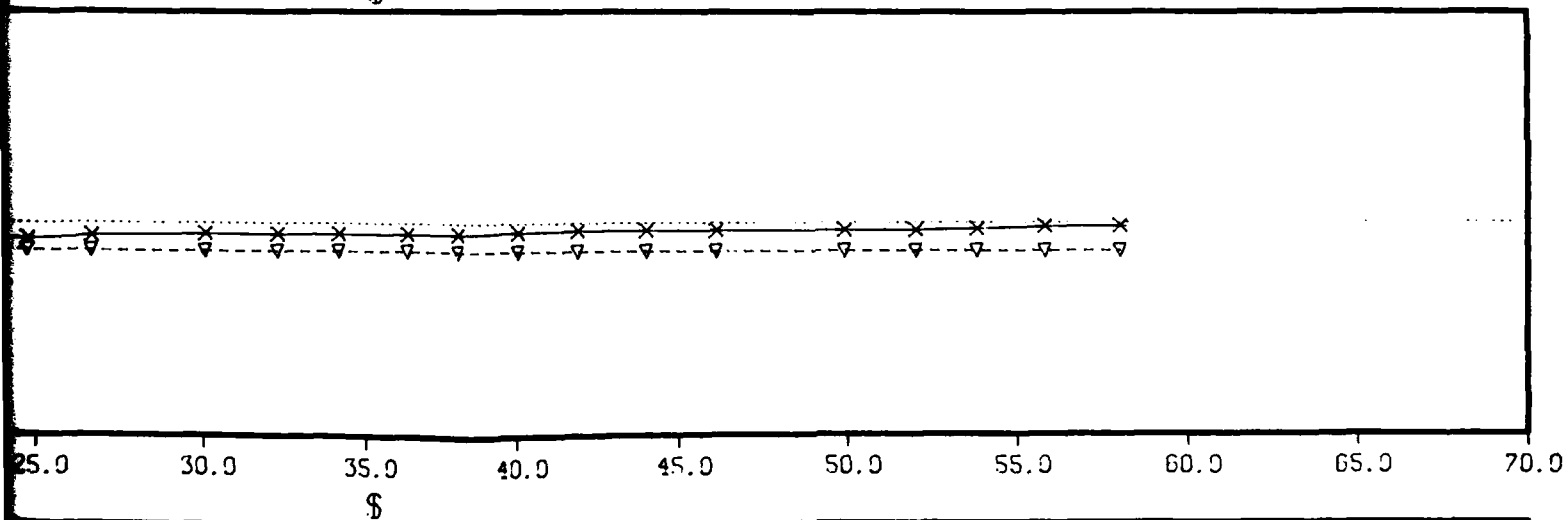
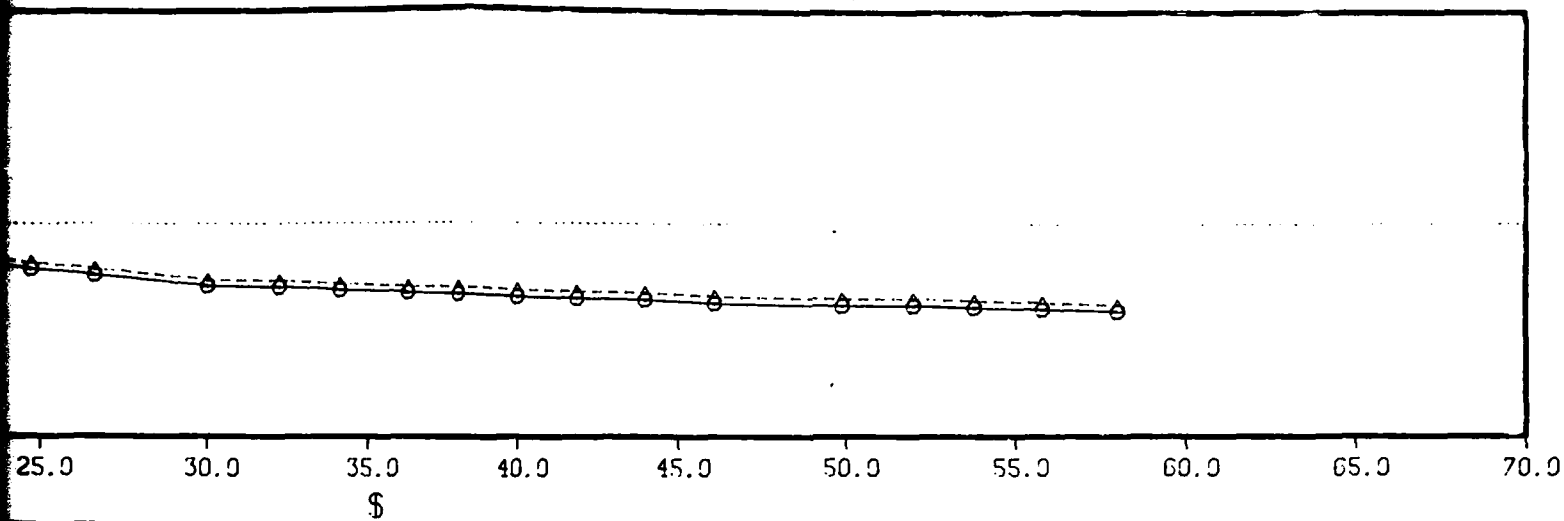
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



STON

b. tand shank-shackle, stabs, 48 deg fx flukes



INDIAN ISLAND WASHINGTON

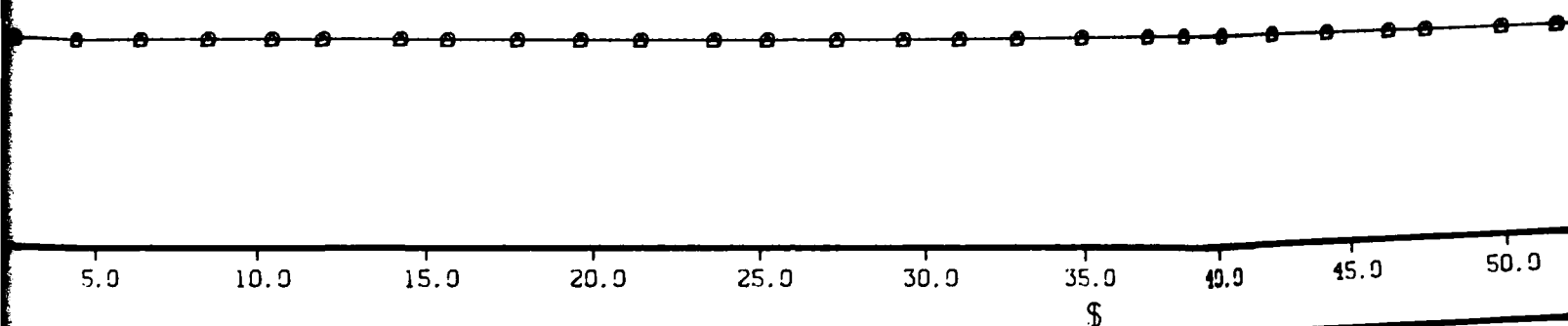
12

No. - 0

stockless .5000lb. land crown-shackle, stabs, 48 deg fx flukes
silt

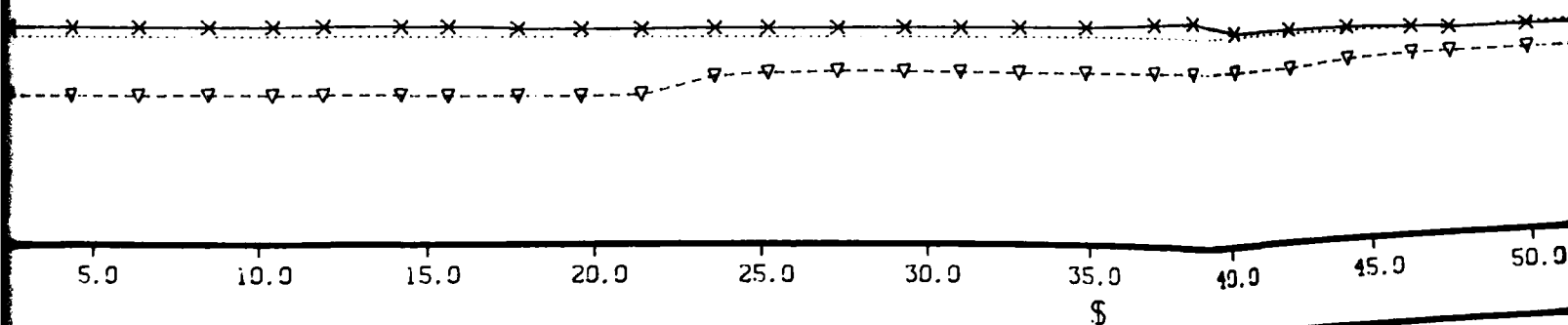
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



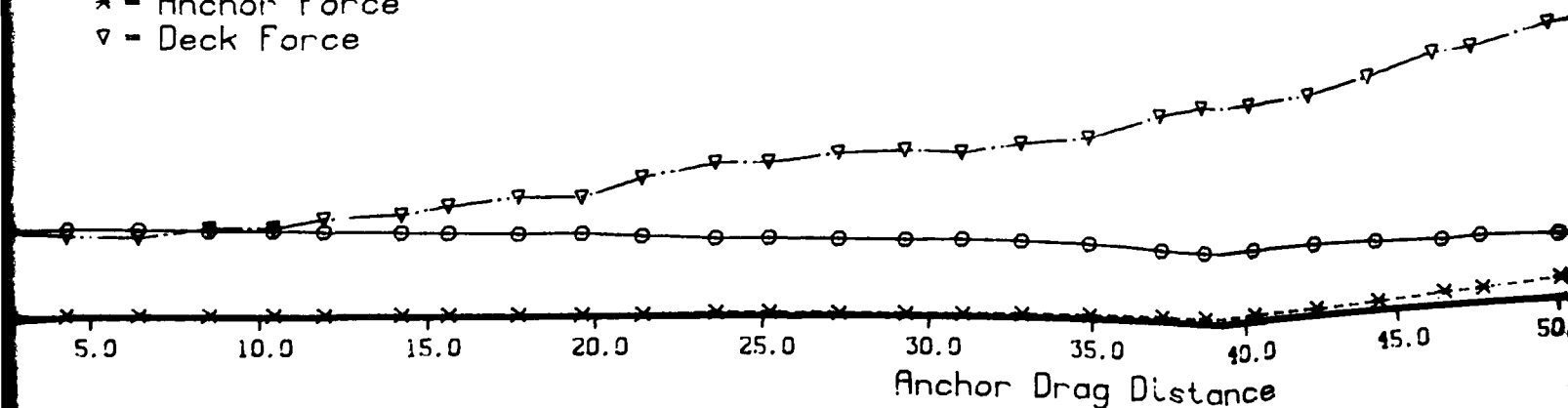
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



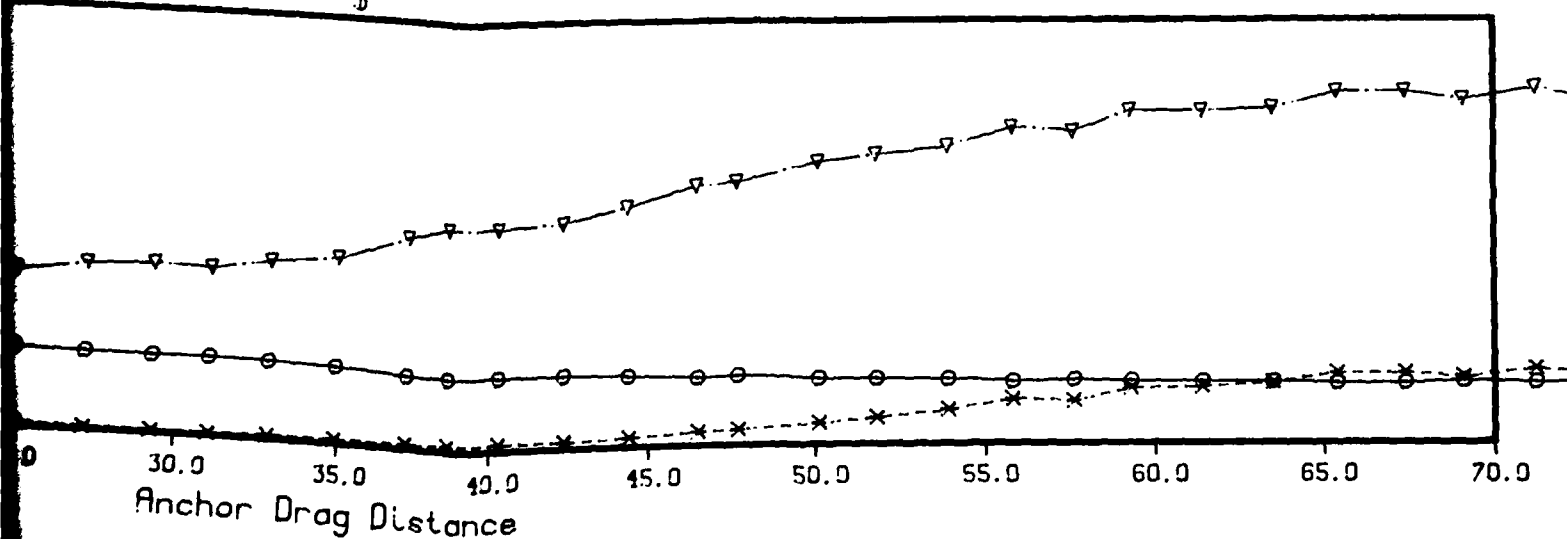
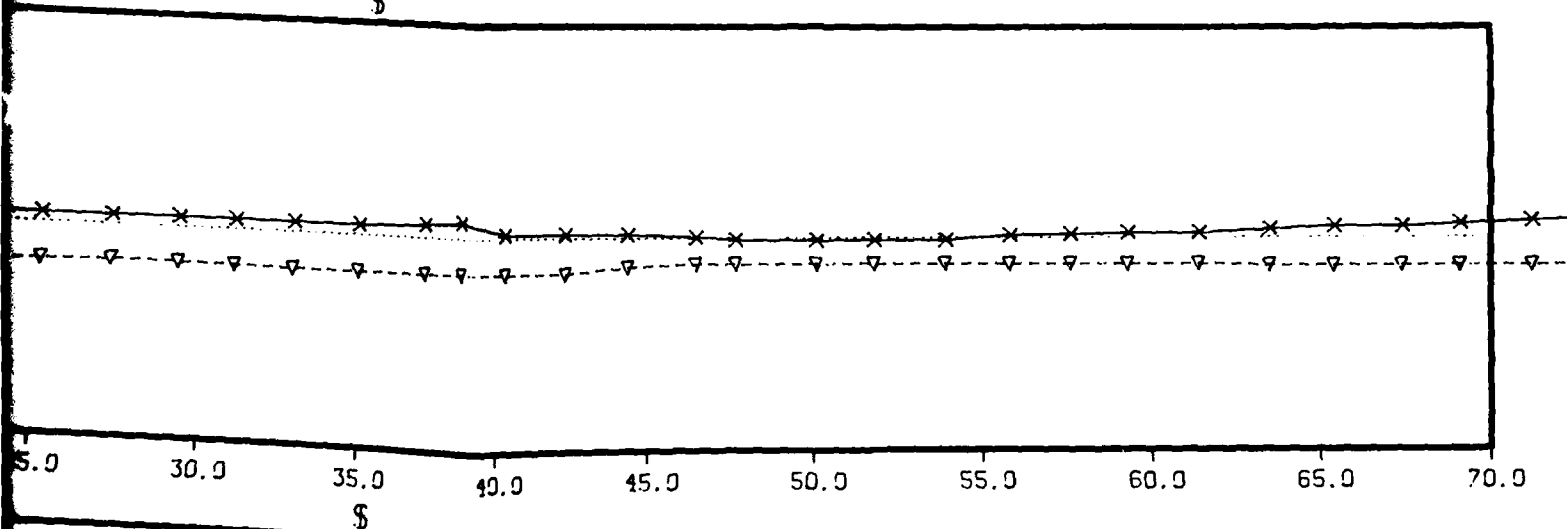
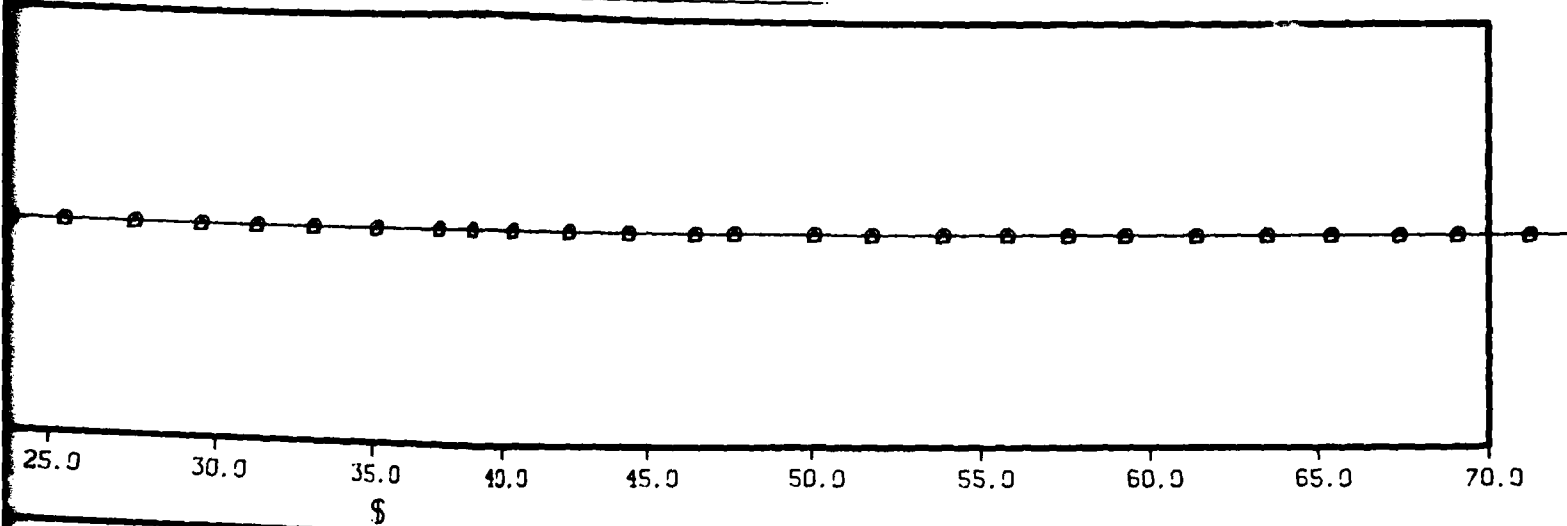
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



GTON

lb. land crown-shackle, stabs, 48 deg fx flukes



3

Day # - 74 **INDI**
 Test No. - 13
 Test Series No. - 0

STOCKLESS ANCHOR TEST

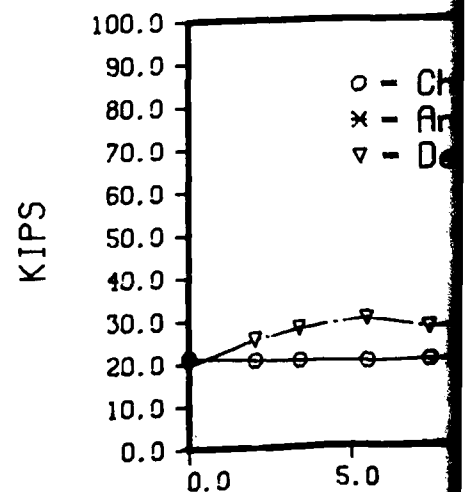
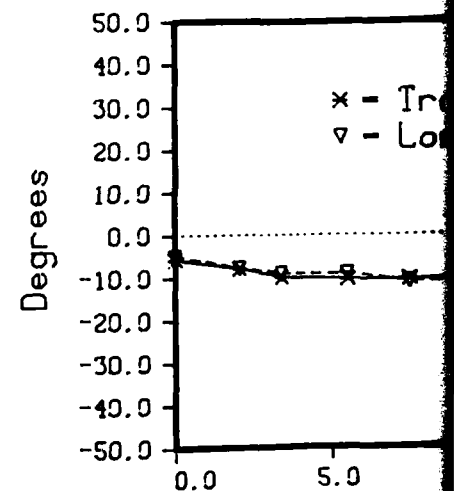
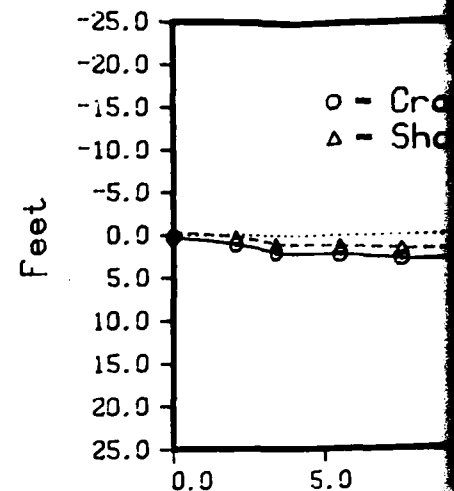
TEST DATE 74
 TEST NO. 13
 TEST RUN 0
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 1255 - 1326
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS 5000LBS. WITH STABS, MOVABLE FLUKES 48 DEG.
 ANCHOR HEIGHT 5550.00 LB.
 FLUKE ANGLE-TYPE 48.00 DEG. - 0 0-MOV 1-FIX
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR HEIGHT C.0 FEET
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - C.0 LB.
 DEPRESSORS, NO.-WT. EACH-TOTAL WT. 135 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN.
 POORING LINE DESCRIPTION IMRC ROPE, 346 FT. + 2 IN. IMRC ROPE

- | | | | |
|-------------------|----------------------|----------------------------|----------------------------|
| 1. DRAG DISTANCE | 5. ROTATION ANGLE | 9. CHAIN LENGTH ON BOTTOM | 13. ANCHOR FLUKE TIP DEPTH |
| 2. DECK TENSION | 6. SHANK ANGLE | 10. CHAIN HEIGHT ON BOTTOM | 14. WATER DEPTH |
| 3. ANCHOR TENSION | 7. WIRE ROPE ANGLE | 11. ANCHOR CROWN DEPTH | 15. TOTAL BOTTOM WEIGHT |
| 4. PACKAGE DEPTH | 8. DECK HORIZ. FORCE | 12. ANCHOR SHANK TIP DEPTH | |

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	20.2		86.9	-5.7	-4.9	14.1	19.6	473.0	21248.4	87.2	86.6	90.5	86.9	27198.4
1.0	26.0		87.5	-7.9	-7.8	12.6	25.4	497.7	20479.7	88.0	87.1	91.0	86.9	26429.7
1.4	28.4		88.4	-10.0	-9.0	11.9	27.8	454.1	20300.1	88.9	87.9	91.9	86.9	26250.1
5.5	30.6		88.6	-10.4	-9.1	11.7	29.9	447.4	19964.8	89.1	88.1	92.1	86.9	25914.8
7.3	28.4		89.1	-10.4	-11.0	11.8	27.8	454.6	20324.4	89.7	88.5	92.6	86.9	26274.4
9.3	29.2		89.2	-10.4	-11.0	11.8	28.6	452.0	20192.1	89.8	88.6	92.7	86.9	26142.1
11.0	29.1		89.5	-10.4	-11.4	11.6	28.5	454.4	20311.2	90.2	88.9	93.0	86.9	26261.2
13.2	30.7		89.8	-10.4	-12.2	11.5	30.1	448.6	20023.1	90.5	89.1	93.3	86.9	25973.1
14.9	30.1		89.9	-11.0	-12.6	11.4	29.5	452.3	20207.4	90.6	89.2	93.4	86.9	26157.4
16.6	32.4		90.3	-12.1	-13.7	11.0	31.8	447.4	19964.1	91.1	89.5	93.7	86.9	25914.1
19.0	33.3		90.4	-12.9	-14.2	11.1	32.7	442.8	19731.3	91.2	89.6	93.8	86.9	25681.3
20.5	34.0		90.7	-13.7	-14.2	10.8	33.4	444.0	19704.4	91.5	89.9	94.1	86.9	25744.4
22.4	35.2		90.7	-14.1	-14.7	10.7	34.6	440.1	19594.8	91.5	89.9	94.1	86.9	25544.8
24.5	34.6		91.0	-14.3	-14.7	10.7	34.0	442.5	19716.1	91.8	90.2	94.4	86.9	25666.1
28.6	39.0		91.3	-15.0	-15.2	10.4	38.4	430.3	19104.8	92.1	90.4	94.7	86.9	25054.8
30.3	38.7		91.5	-15.0	-15.2	10.3	38.1	433.4	19259.3	92.3	90.7	94.9	86.9	25209.3
32.5	39.9		91.5	-15.4	-15.2	10.3	39.2	429.1	19042.3	92.3	90.7	94.9	86.9	24992.3
34.2	38.9		91.7	-15.8	-15.2	10.2	38.3	433.9	19287.4	92.5	90.9	95.1	86.9	25237.4
36.5	40.8		91.8	-16.8	-15.2	10.2	40.1	426.9	18934.5	92.4	90.8	95.0	86.9	24884.5

DISTANCE BARGE TRAVELLED 38.0
 DISTANCE ANCHOR TRAVELLED 36.5

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN



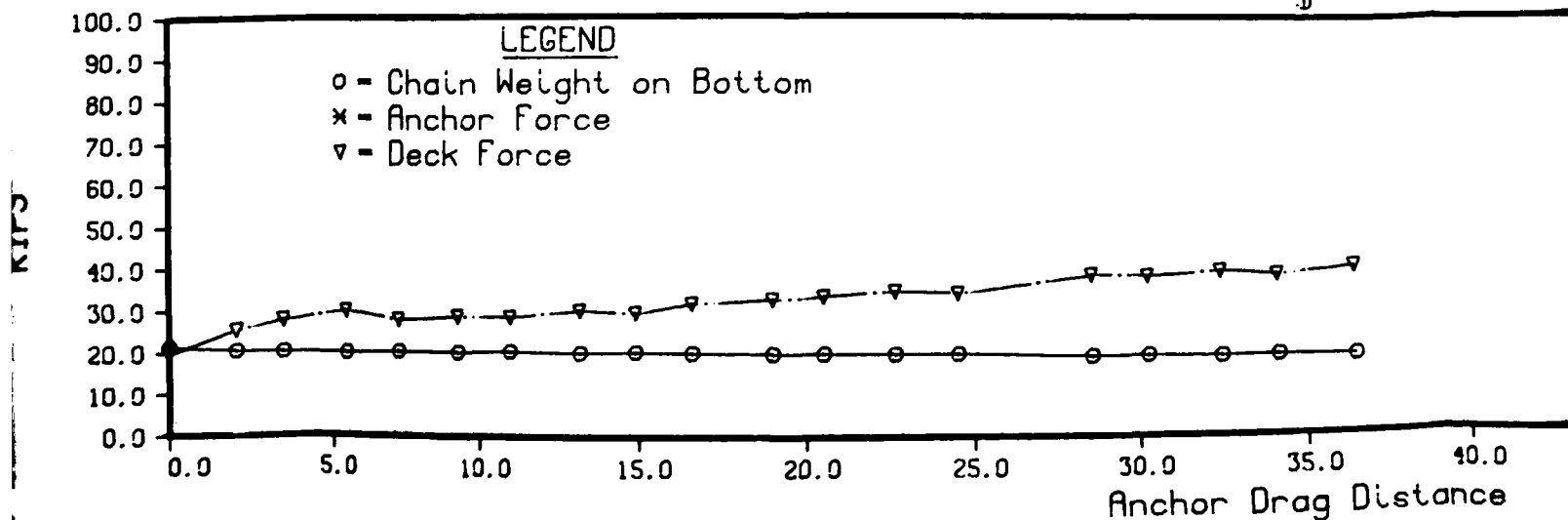
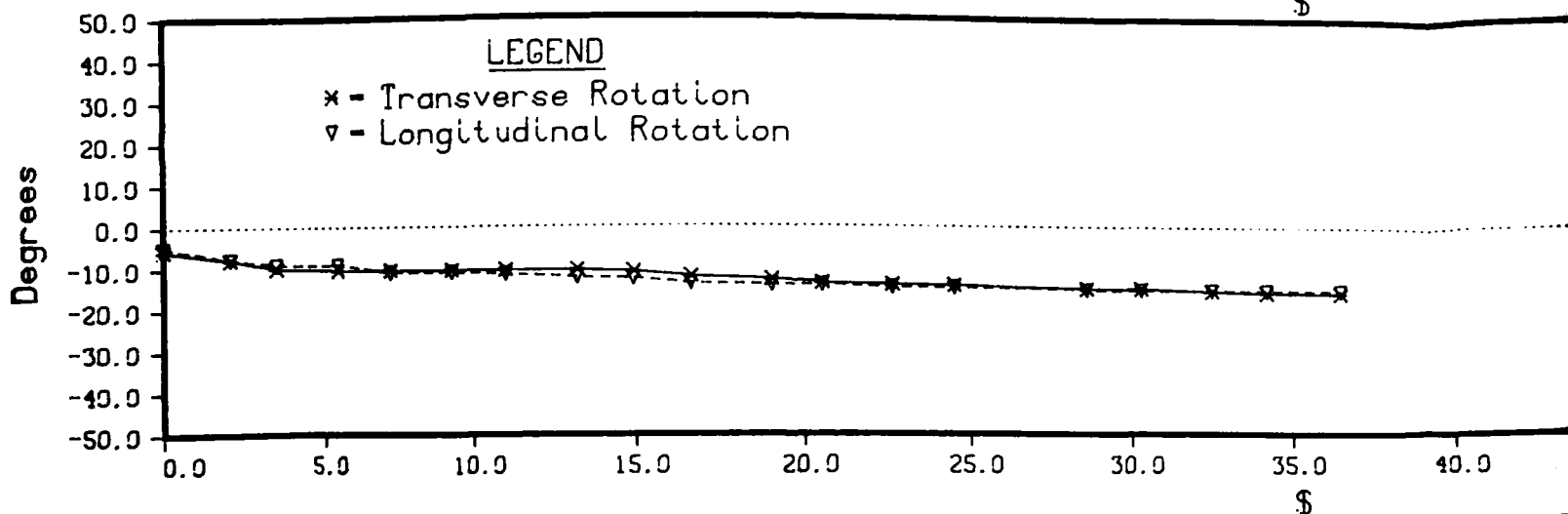
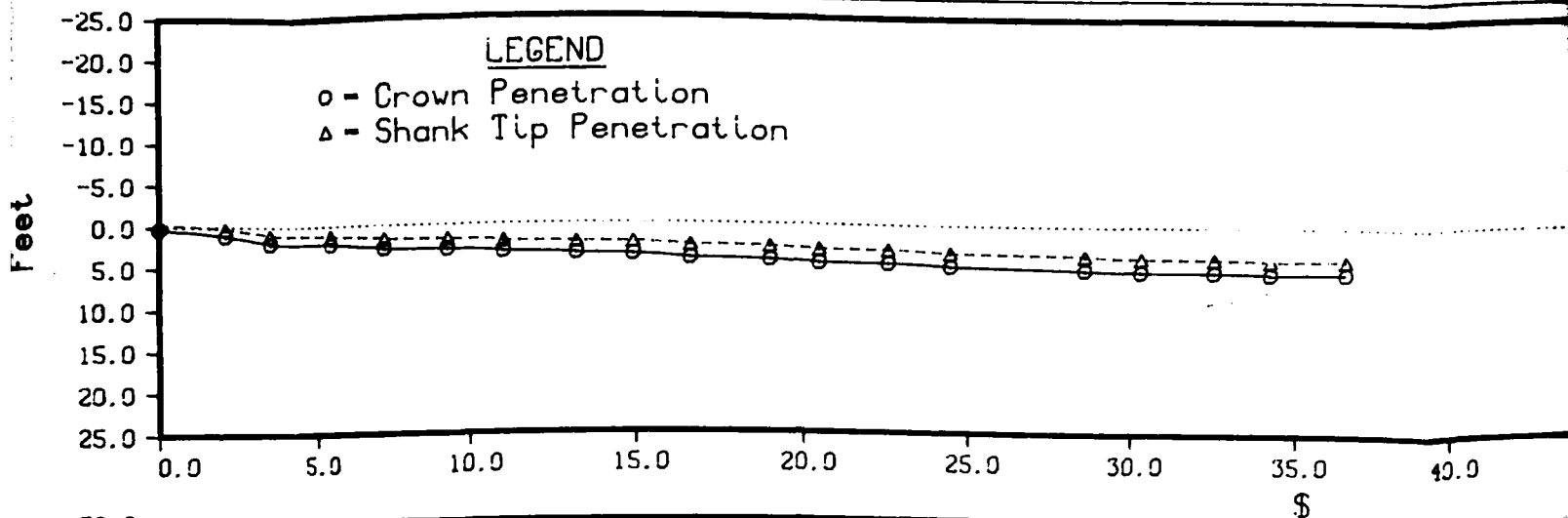
Day # - 74

INDIAN ISLAND WASHINGTON

Test No. - 13

Test Series No. - 0

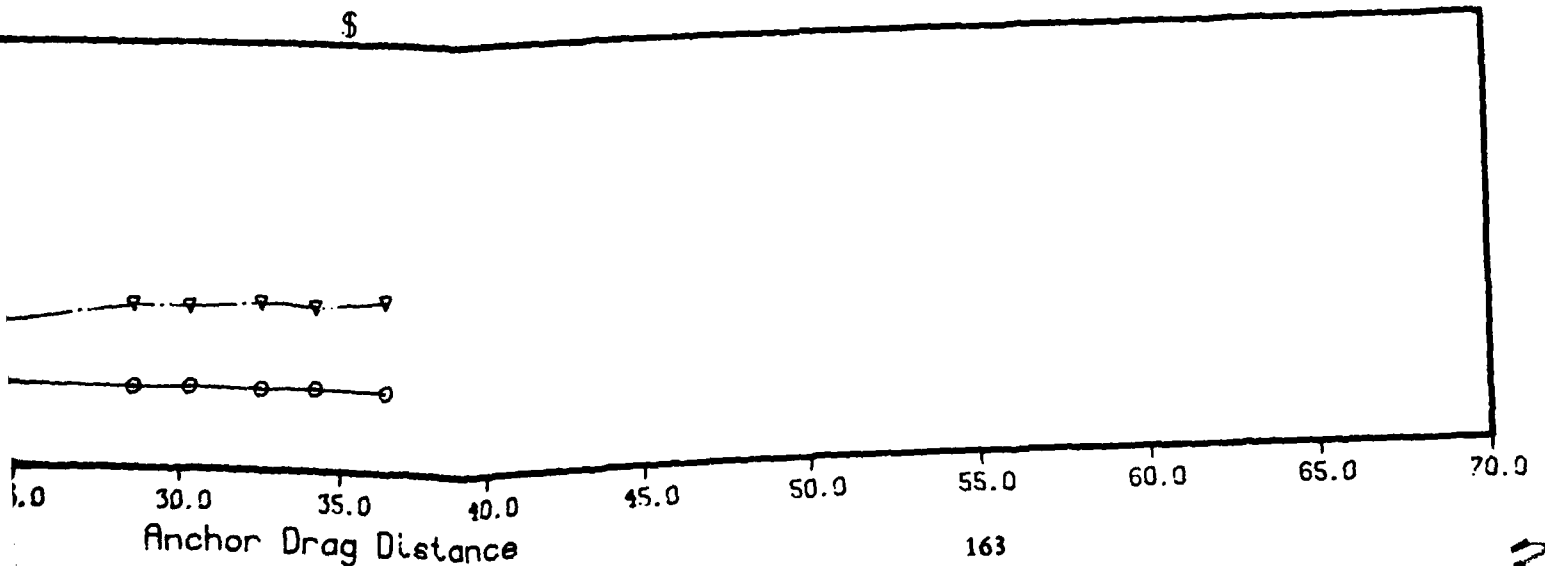
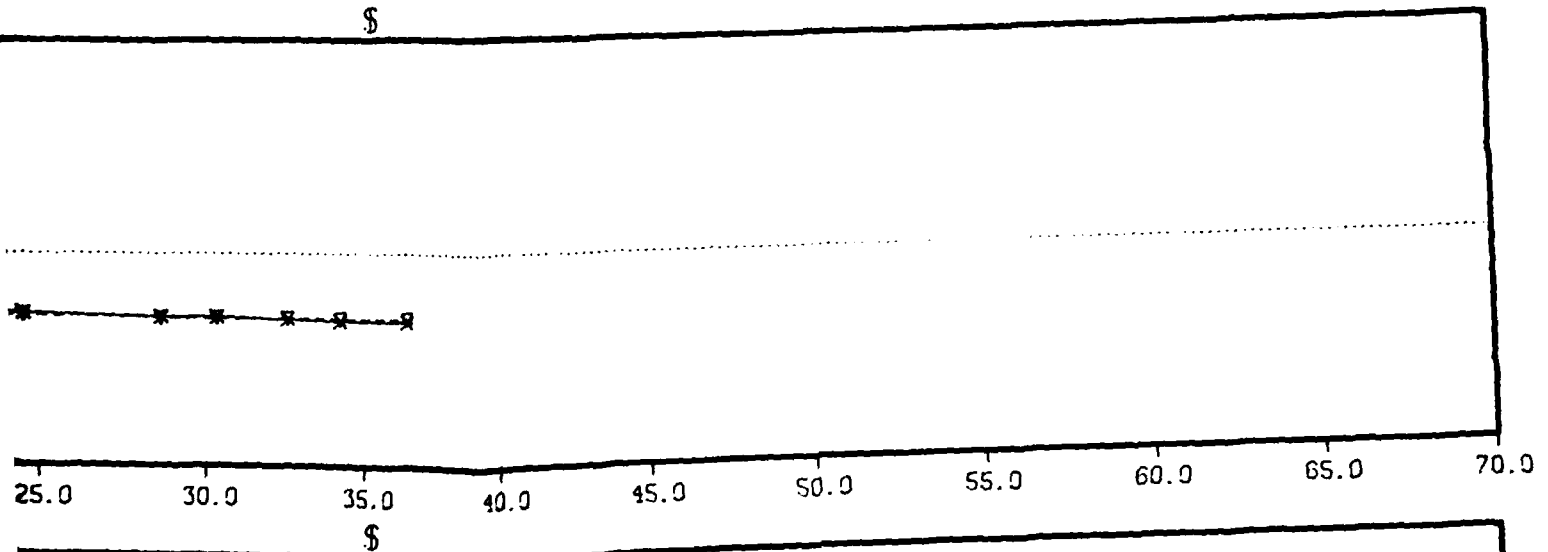
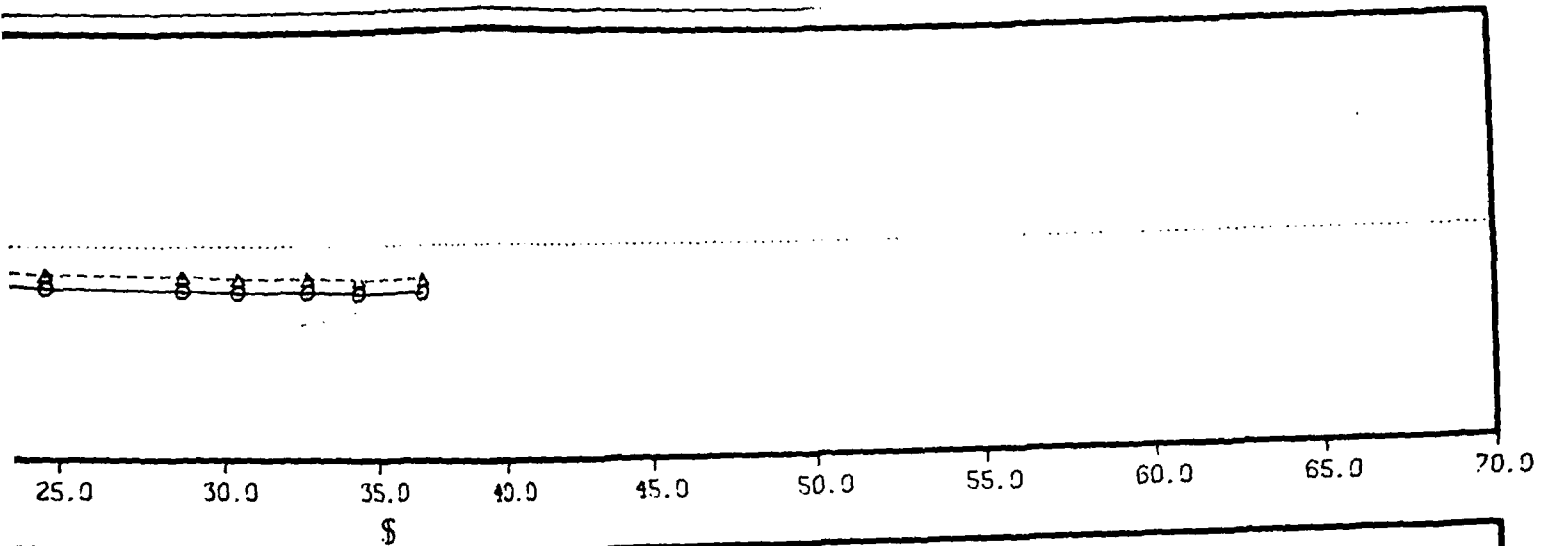
stockless 5000lbs. with stabs, movable flukes 48
silt



2

INGTON

Lbs. with stabs, movable flukes 48 deg.



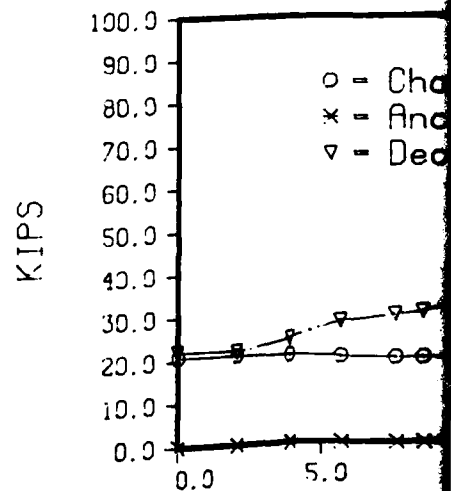
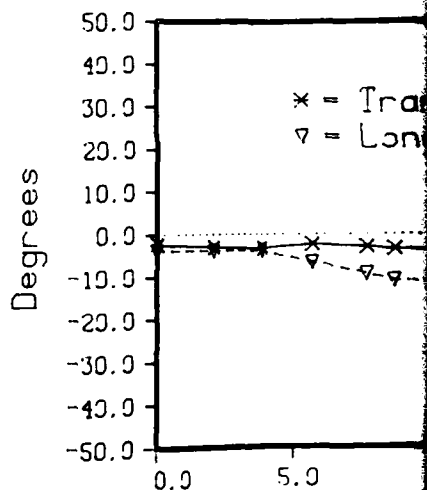
Anchor Drag Distance

INDI

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKE TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	

DISTANCE BARGE TRAVELLED	42.0
DISTANCE ANCHOR TRAVELLED	40.7

Distance (m)	Crow Creek Depth (Feet)	Shallow Creek Depth (Feet)
0.0	0.0	0.0
1.5	0.5	0.5
3.0	1.0	1.0
4.5	1.5	1.5
6.0	2.0	2.0
7.5	2.5	2.5
9.0	3.0	3.0



INDIAN ISLAND WASHINGTON

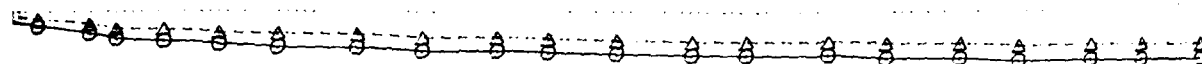
- 0

stockless 5000lbs. with stabs, movable flukes 48 deg.

silt

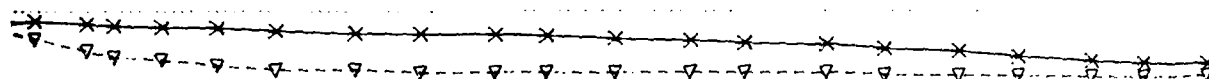
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



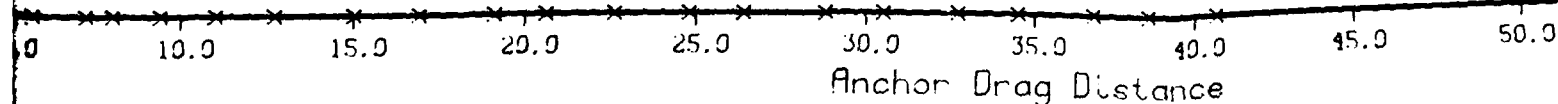
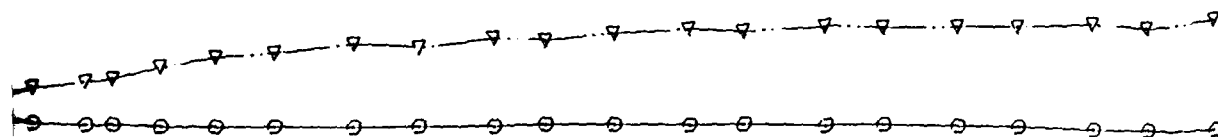
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



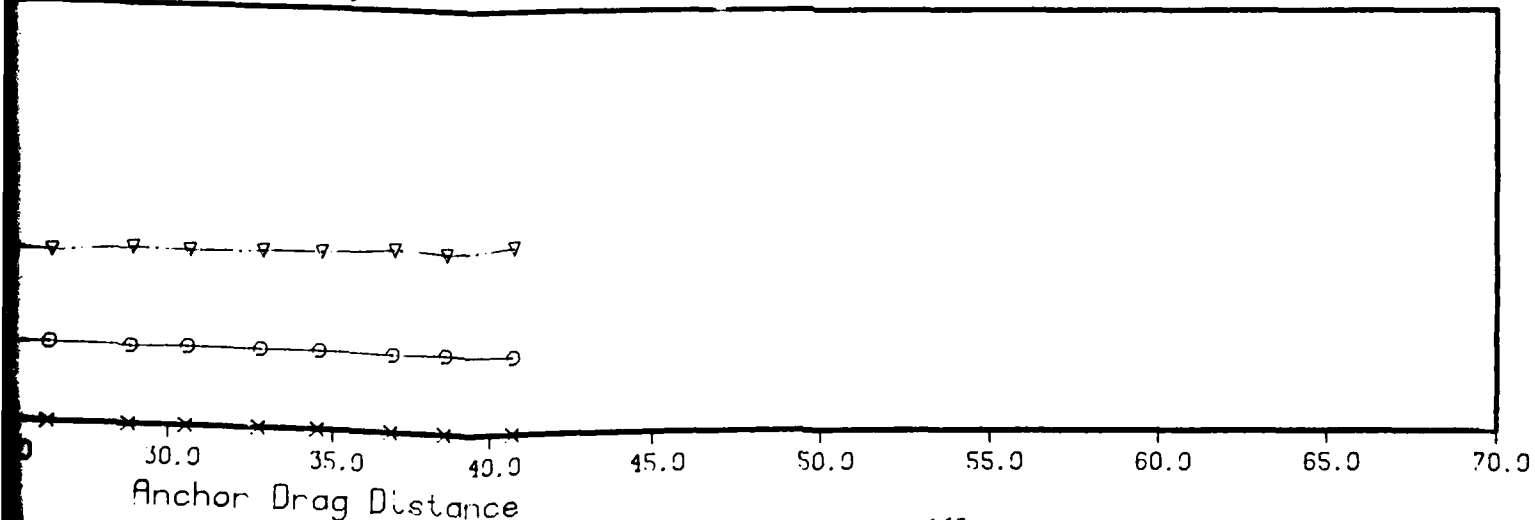
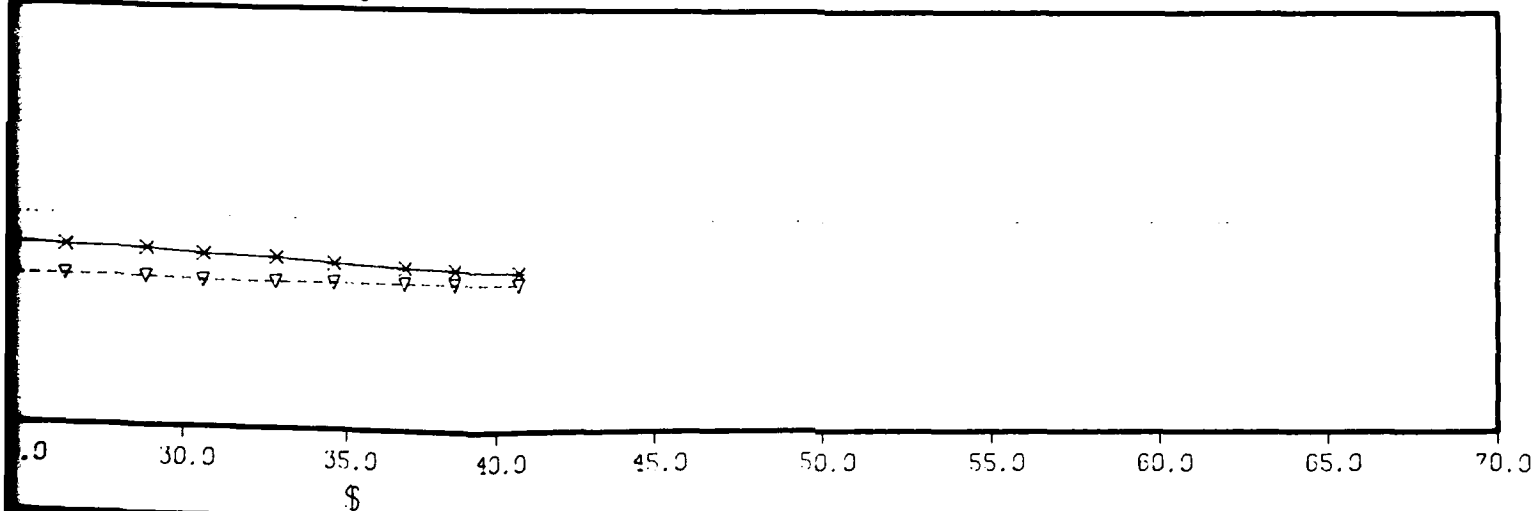
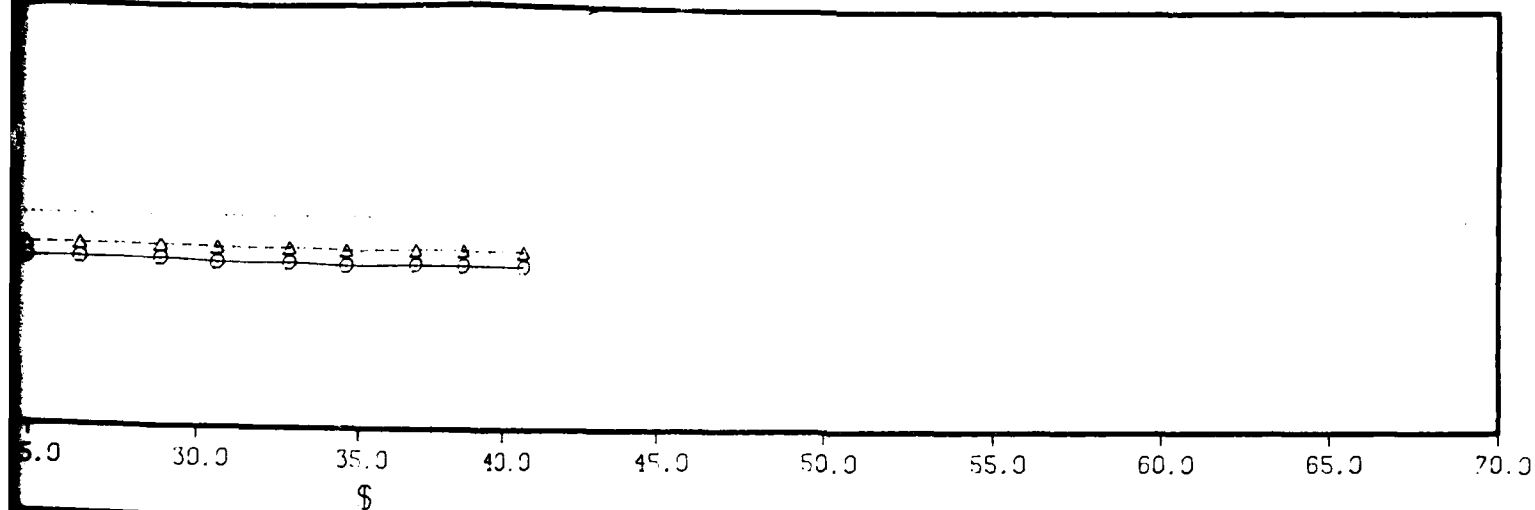
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



ION

. with stabs, movable flukes 48 deg.



2

3

Day # - 176 **INDI**
 Test No. - 21
 Test Series No. - 0

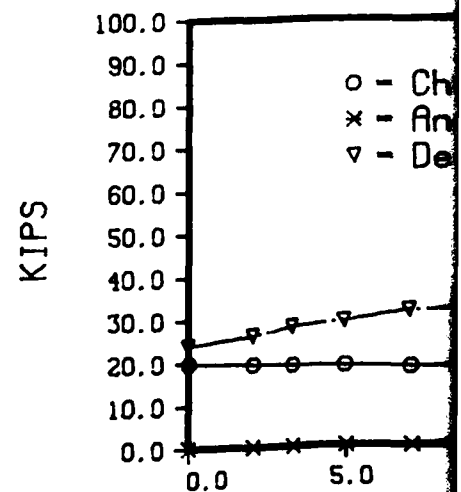
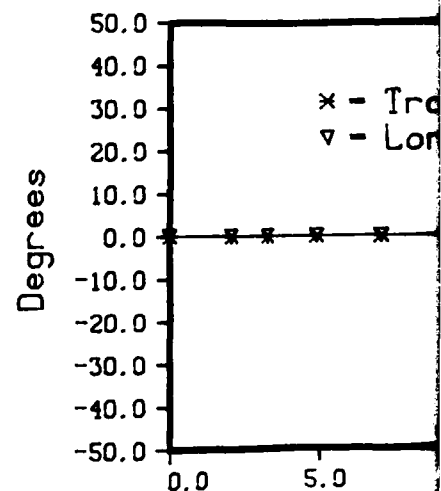
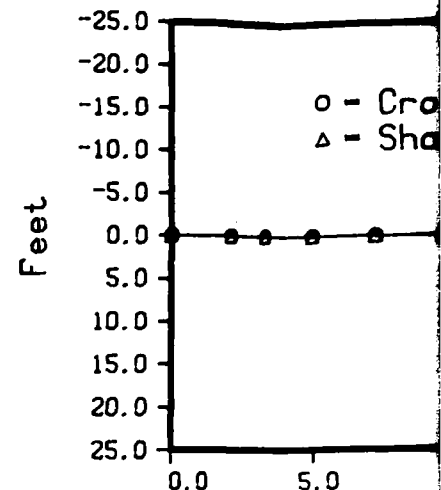
STOCKLESS ANCHOR TEST

TEST DATE 176
 TEST NO. 21
 TEST RUN 0
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 050 - 900
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STOCKLESS, 9000LBS., NO STABS., 48 DEG. MOVABLE FLUKES
 ANCHOR HEIGHT 10500 LB.
 FLURE ANGLE-TYPE, 48.00 DEG. - 0 0-MOV 1-FIX
 AUX. ANCHOR TYPE
 ALX. ANCHOR HEIGHT 0.00 LB.
 RAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSORS, NO.-MT.-EACH-TOTAL MT. 135 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN.
 HOORING LINE DESCRIPTION 19RC ROPE, 346 FT. + 2 IN. 19RC ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUKE TIP DEPTH
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH	
1	2	3	4
FEET	KIPS	KIPS	FEET
0.0	24.9	00000	00000
2.0	27.0	00000	00000
3.3	28.9	00000	00000
5.0	30.1	00000	00000
6.9	32.7	00000	00000
8.9	32.8	00000	00000
11.0	34.7	00000	00000
12.6	34.4	00000	00000
14.9	36.7	00000	00000
16.6	36.7	00000	00000
18.6	38.7	00000	00000
20.5	39.5	00000	00000
22.4	40.3	00000	00000
24.2	41.6	00000	00000
26.1	41.7	00000	00000
28.0	43.0	00000	00000
30.0	45.7	00000	00000
31.9	46.1	00000	00000
33.9	46.7	00000	00000
36.1	48.0	00000	00000
37.8	47.9	00000	00000
39.9	49.0	00000	00000
41.5	48.1	00000	00000
43.8	49.6	00000	00000
45.4	48.8	00000	00000
7	8	9	10
DEG	KIPS	FEET	LBS
14.8	24.0	443.9	19787.5
14.8	26.1	433.6	19271.6
14.2	28.0	429.5	19066.0
13.9	29.2	426.3	18904.4
13.6	31.8	417.9	18482.9
13.6	31.9	417.6	18465.8
13.4	33.8	410.3	18104.4
13.2	33.5	413.6	18267.6
13.2	35.8	404.0	17784.5
13.0	35.8	405.6	17865.7
12.9	37.7	398.6	17517.7
12.8	38.5	396.8	17426.7
12.7	39.3	394.4	17304.9
12.5	40.6	391.5	17158.6
12.4	40.7	391.9	17176.8
12.2	42.8	385.6	16865.3
12.1	44.6	379.6	16594.5
12.1	45.1	378.9	16527.3
12.0	45.7	376.5	16405.8
12.0	47.0	371.2	16142.8
11.9	46.9	373.1	16237.4
11.9	47.9	369.2	16039.0
11.8	47.0	375.2	16339.9
11.8	48.6	367.8	15970.5
11.7	47.8	373.3	16247.2
11	12	13	14
FEET	FEET	FEET	FEET
89.5	89.5	89.5	89.5
20857.5	20341.6	20136.0	19974.4
19552.9	19535.8	19174.4	19337.6
18054.5	18035.7	18587.7	18496.7
18374.9	18228.6	18246.8	17935.3
17634.5	17597.3	17475.8	17212.8
17307.4	17109.0	17409.9	17040.5
17317.2			

DISTANCE BARGE TRAVELLED 48.0
 DISTANCE ANCHOR TRAVELLED 45.4

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN



176 INDIAN ISLAND WASHINGTON

- 21

stockless , 9000lbs., no stabs. 48 deg. movable flukes
silt

LEGEND

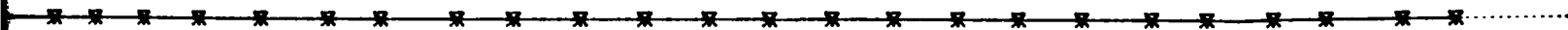
- o - Crown Penetration
- Δ - Shank Tip Penetration



0 5.0 10.0 15.0 20.0 25.0 30.0 35.0 40.0 45.0
\$

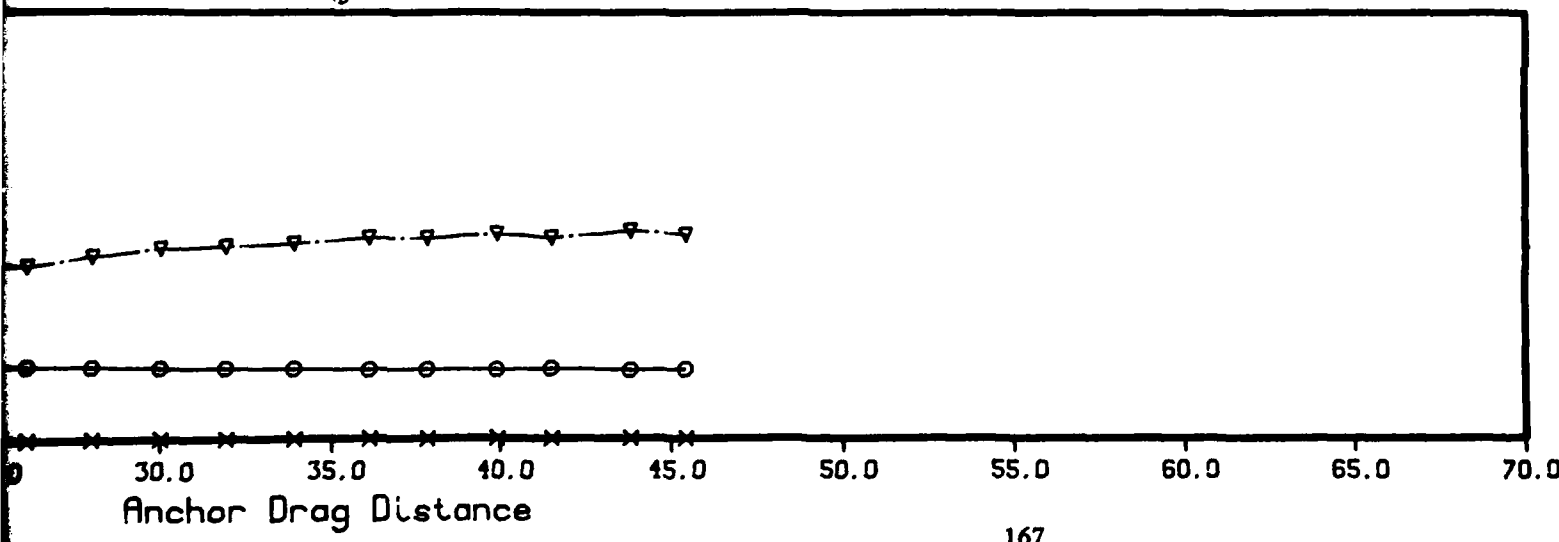
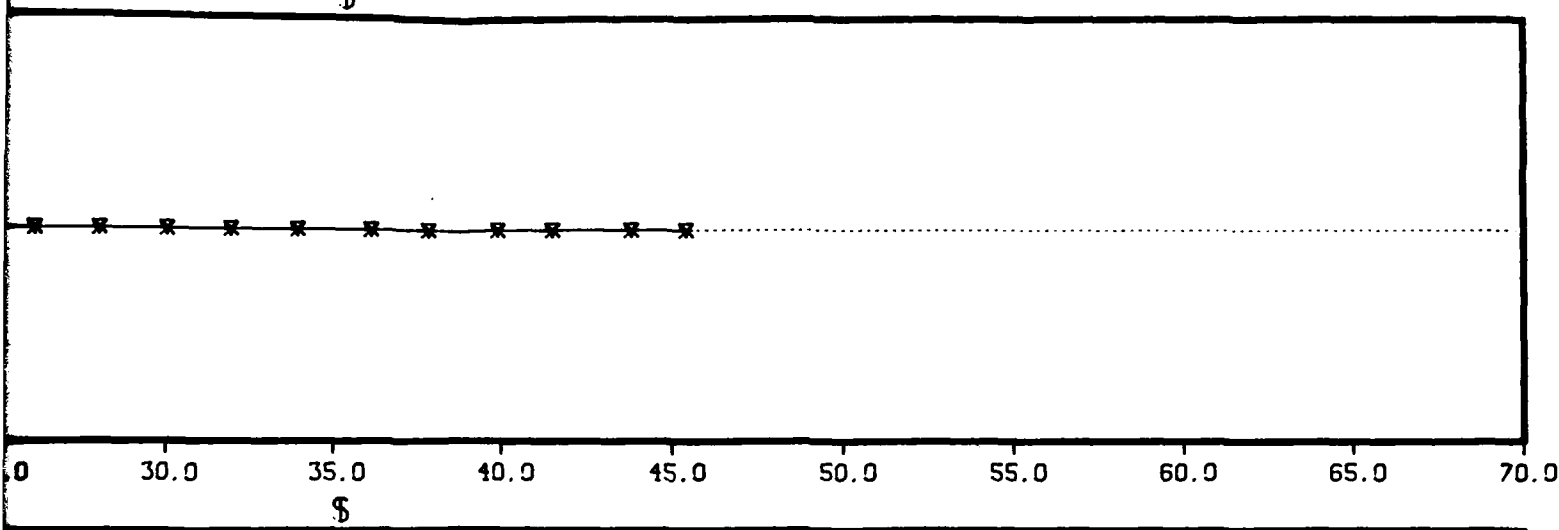
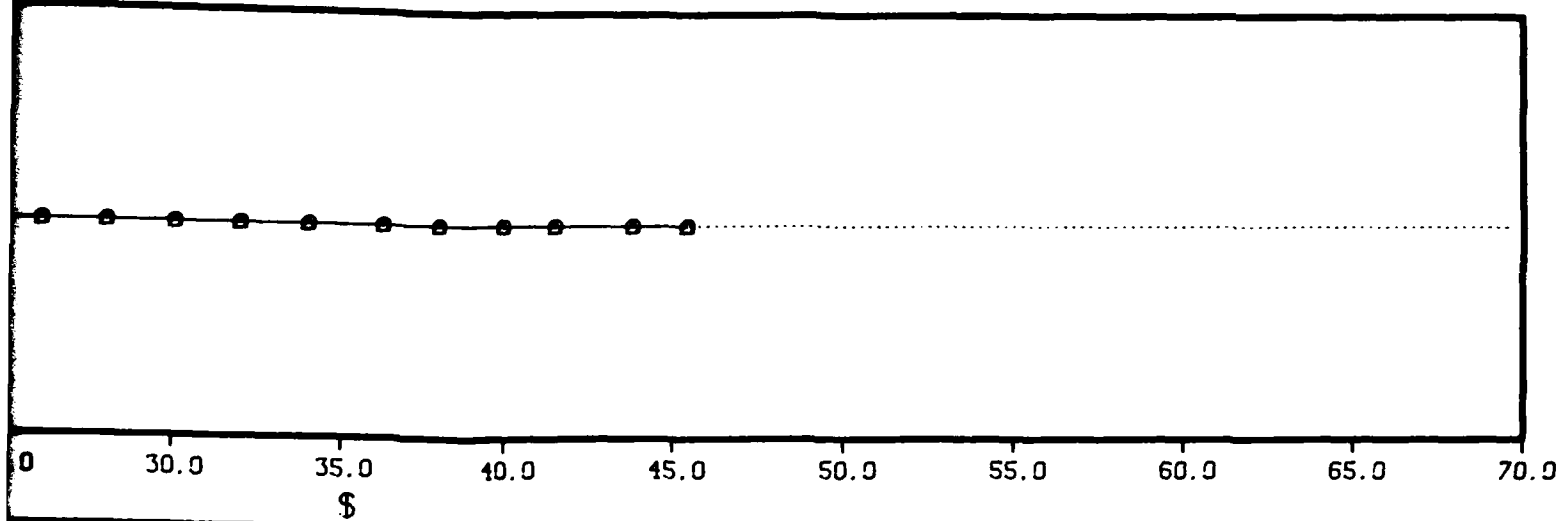
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



ON

2., no stabs. 48 deg. movable flukes



5

Day # - 176 **IND**
 Test No. - 23
 Test Series No. - 0

STATO ANCHOR TEST

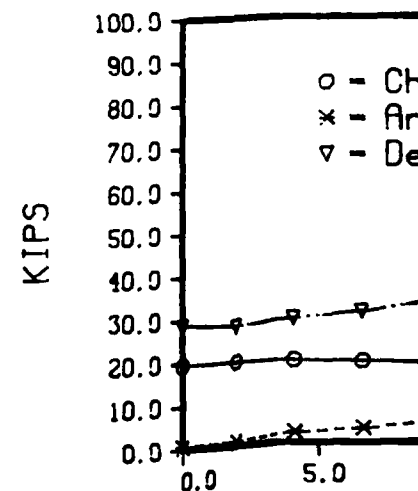
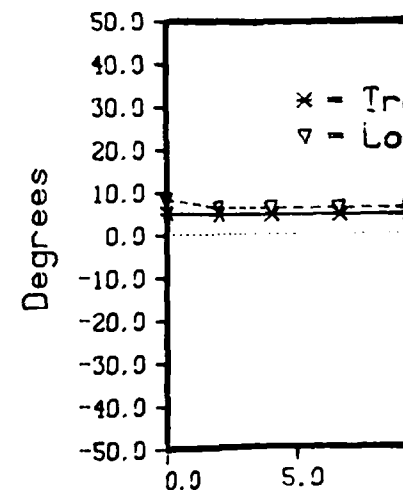
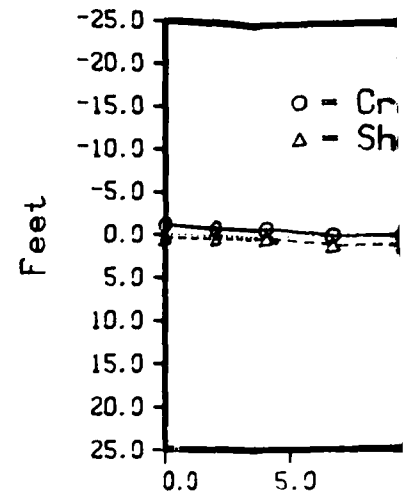
TEST DATE 176
 TEST NO. 23
 TEST RUN 0
 TEST AREA INDIAN ISLAND WASHINGTON
 START-END TIMES 1030 - 1100
 SEAFLOOR TYPE SILT
 ANCHOR TYPE STATO , 3000LBS. WITH 10 INCH STABILIZER EXTENSIONS
 ANCHOR WEIGHT 3500.00 LB.
 FLUKE ANGLE-TYPE 48.00 DEG. - 0 0-MOV 1-FIX
 AUX. ANCHOR TYPE 0.00 LB.
 AUX. ANCHOR WEIGHT 0.0 FEET
 MAIN-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
 DEPRESSORS, NO.-MT. EACH-TOTAL MT. 139 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN.
 POORING LINE DESCRIPTION 1MRC ROPE, 346 FT. + 2 IN. 1MRC ROPE

1. DRAG DISTANCE
2. DECK TENSION
3. ANCHOR TENSION
4. PACKAGE DEPTH
5. ROTATION ANGLE
6. SHANK ANGLE
7. WIRE ROPE ANGLE
8. DECK HORIZ. FORCE
9. CHAIN LENGTH ON BOTTOM
10. CHAIN WEIGHT ON BOTTOM
11. ANCHOR CROWN DEPTH
12. ANCHOR SHANK TIP DEPTH
13. ANCHOR FLUKE TIP DEPTH
14. WATER DEPTH
15. TOTAL BOTTOM WEIGHT

1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	29.5	.6	81.9	5.0	8.2	13.1	28.7	437.8	19479.8	80.8	82.3	85.7	81.9	22479.8
2.0	28.8	1.0	81.9	4.7	6.1	13.1	28.0	441.0	19642.3	81.1	82.2	85.9	81.9	23142.3
4.0	30.1	2.4	81.8	4.6	6.1	13.1	29.3	435.4	19358.3	81.0	82.1	85.8	81.9	22858.3
6.0	31.7	3.4	82.7	4.6	6.1	12.9	30.9	429.8	19080.3	81.9	83.0	86.7	81.9	22580.3
8.0	34.1	5.0	82.7	4.6	6.1	12.7	33.2	421.6	18670.3	81.9	83.0	86.7	81.9	22170.3
10.0	35.8	5.8	83.6	4.6	5.0	12.3	35.0	418.5	18514.4	83.0	83.9	87.7	81.9	22014.4
12.0	38.9	7.2	83.9	4.9	3.8	12.1	38.1	409.8	18026.2	83.4	84.1	88.0	81.9	21526.2
13.7	39.7	8.4	85.0	5.0	2.1	11.9	38.9	408.1	17990.9	84.8	85.1	89.3	81.9	21490.9
15.7	42.6	10.0	85.7	5.3	1.2	11.6	41.7	399.4	17553.3	85.6	85.8	90.0	81.9	21053.3
17.8	49.2	14.2	87.0	5.3	1.1	11.3	48.3	378.5	16507.4	86.9	87.1	91.3	81.9	20007.4
19.3	52.1	16.2	87.9	5.6	-3.1	10.9	51.1	373.6	16259.4	88.4	87.8	92.5	81.9	19759.4
21.6	57.8	19.6	88.7	5.8	-4.3	10.8	56.7	354.1	15285.8	89.3	88.5	93.4	81.9	18785.8
23.5	64.9	24.0	89.6	7.9	-5.4	10.5	63.8	333.8	14266.2	90.4	89.4	94.4	81.9	17766.2
25.4	69.8	25.6	90.6	8.9	-6.6	10.3	68.8	321.4	13643.8	91.6	90.3	95.4	81.9	17143.8
27.1	87.6	25.4	91.2	8.9	-6.6	10.3	68.5	330.4	14006.3	92.2	90.9	96.0	81.9	17596.3
29.2	72.0	26.6	91.9	8.9	-7.8	10.2	70.9	317.6	13452.6	93.0	91.6	96.8	81.9	16952.6
31.2	74.0	28.8	92.3	8.3	-7.8	10.1	72.9	310.7	13109.0	93.4	92.0	97.2	81.9	16609.0
33.0	72.6	27.6	92.4	7.9	-7.8	10.1	71.5	317.5	13446.6	93.5	92.1	97.3	81.9	16946.6
35.2	76.8	30.6	93.1	7.7	-8.3	10.1	75.6	303.0	12718.6	94.3	92.7	98.1	81.9	16218.6
37.0	79.6	31.2	93.4	7.7	-8.3	9.9	78.4	298.6	12498.9	94.6	93.0	98.4	81.9	15998.9
38.6	79.3	31.2	93.8	7.8	-8.3	9.7	78.2	303.6	12751.7	95.0	93.4	98.8	81.9	16251.7
40.4	81.8	30.0	94.0	7.8	-8.3	9.8	80.6	293.6	12251.6	95.2	93.6	99.0	81.9	15751.6
42.6	78.9	30.2	94.2	7.8	-8.9	9.7	77.8	305.4	12843.1	95.5	93.8	99.2	81.9	16343.1
44.8	84.4	32.8	94.5	7.8	-8.9	9.7	83.2	288.0	11964.3	95.8	94.1	99.5	81.9	15464.3
48.5	86.6	34.4	95.2	7.7	-8.9	9.5	85.4	285.2	11828.1	96.5	94.8	100.2	81.9	15328.1
90.5		35.0	93.0	8.1	-8.9	9.4				94.3	92.6	98.0	81.9	
94.4	88.6	38.2	95.8	8.7	-8.9	9.4	87.4	281.7	11653.4	97.1	95.4	100.8	81.9	15153.4
96.1	88.4	37.4	96.2	9.1	-9.6	9.3	87.2	286.7	11902.6	97.6	95.8	101.2	81.9	15402.6
98.2	89.4	37.0	95.7	9.5	-9.6	9.3	88.2	282.4	11688.7	97.1	95.3	100.7	81.9	15188.7

DISTANCE BARGE TRAVELLED 80.0
 DISTANCE ANCHOR TRAVELLED 58.2

NOTE - POSITIVE SHANK
 ANGLE INDICATES
 SHANK TIP BELOW
 CROWN

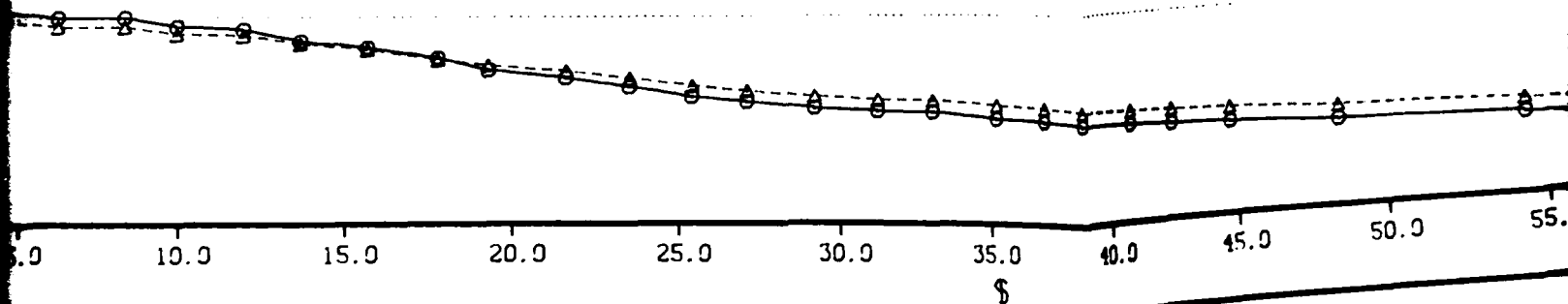


INDIAN ISLAND WASHINGTON

stato , 3000lbs. with 18 inch stabilizer extensions
silt

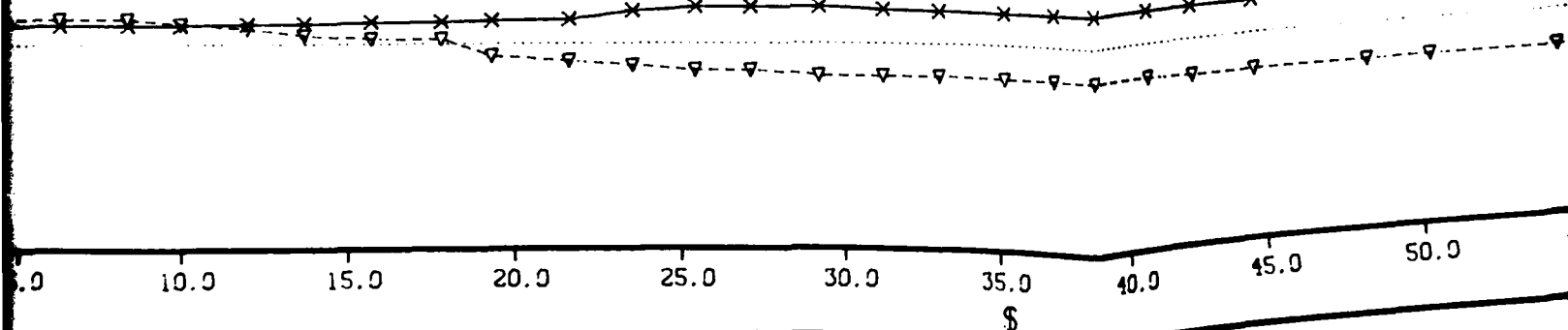
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



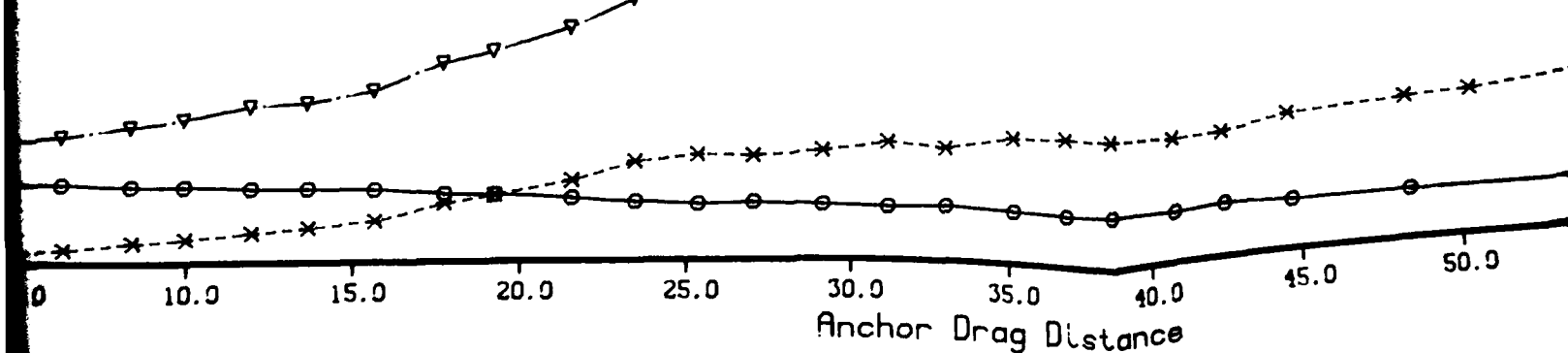
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation



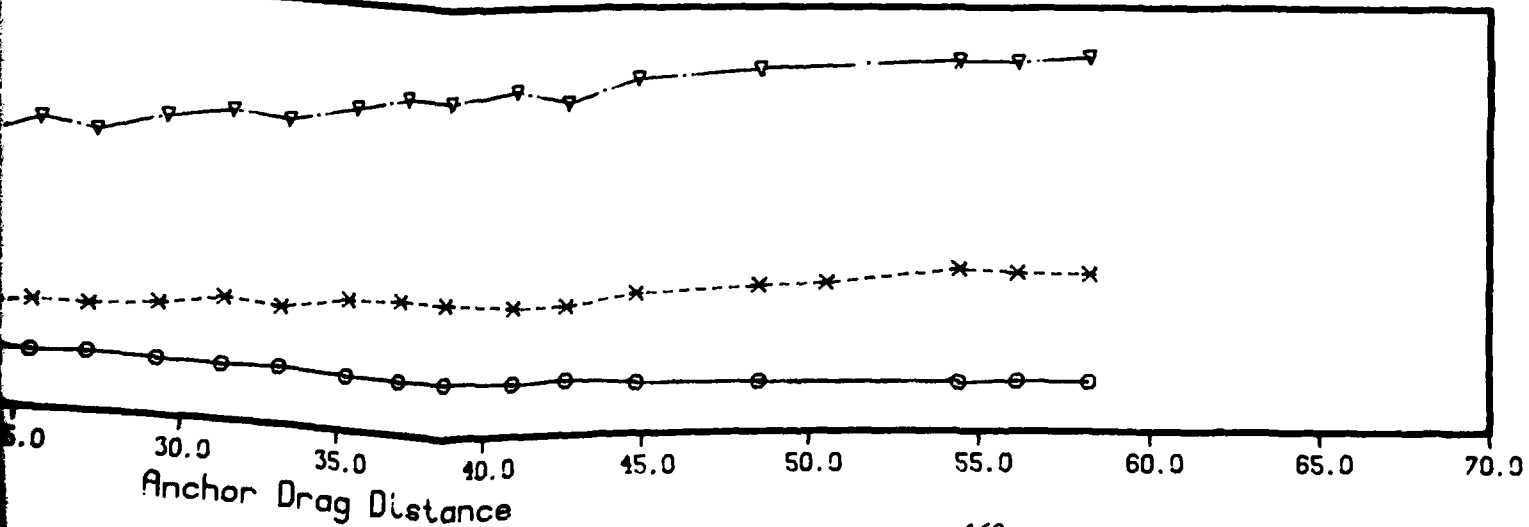
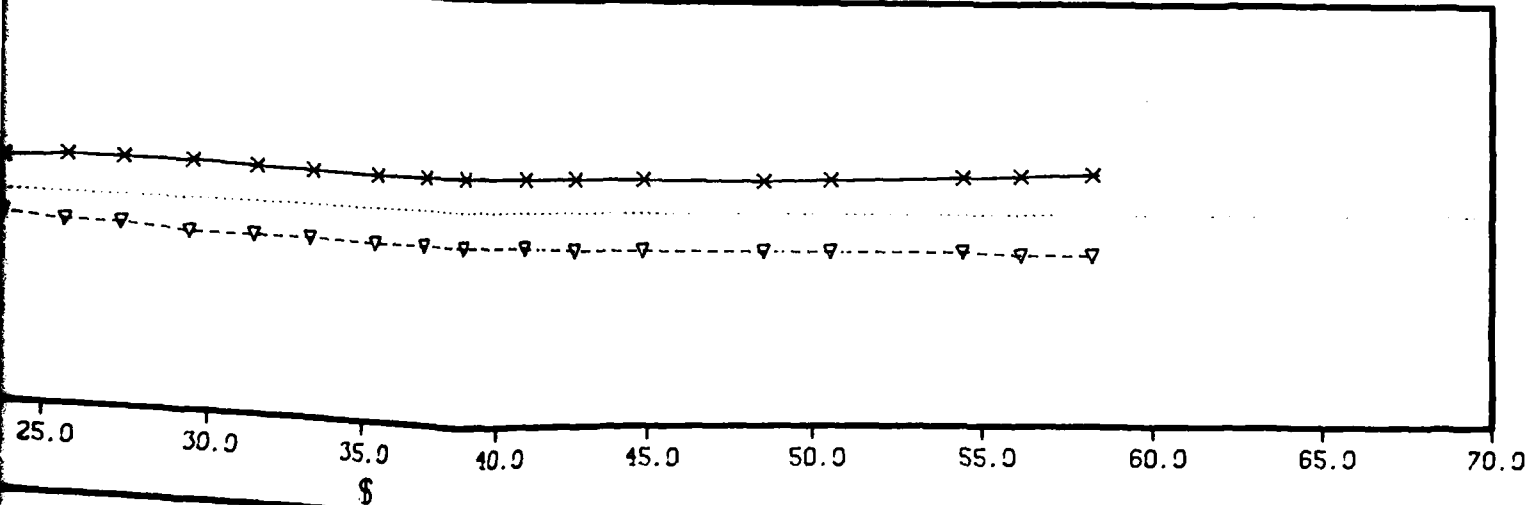
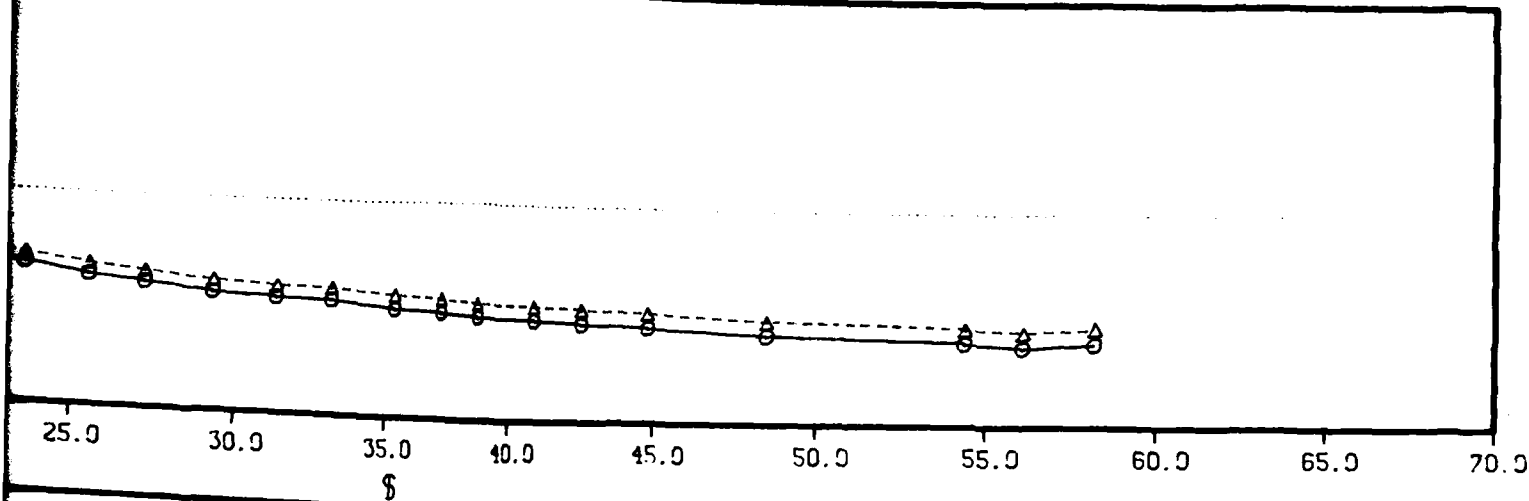
LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



NGTON

00lbs. with 18 inch stabilizer extensions



Day # - 176
Test No. - 25
Test Series No. - 0

INDI

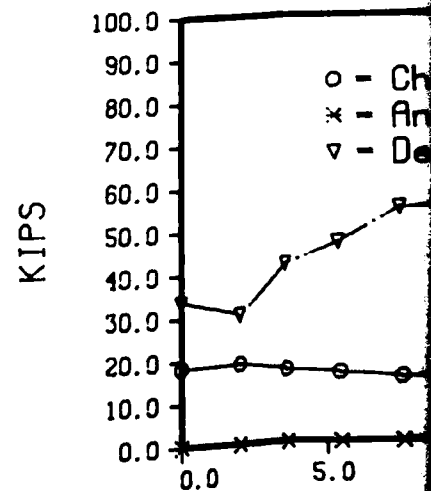
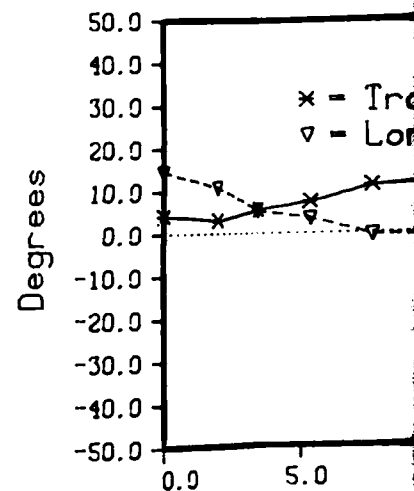
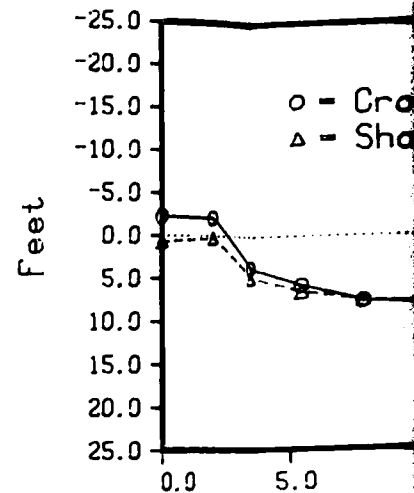
STATO ANCHOR TEST

TEST DATE 176
TEST NO. 25
TEST RUN C
TEST AREA INDIAN ISLAND WASHINGTON
START-END TIMES 1940 - 1615
SEAFLOOR TYPE SILT
ANCHOR TYPE STATO
ANCHOR HEIGHT 6600 LB.
FLUME ANGLE-TYPE 50.00 DEG. - 0 0-MOV 1-FIX
AUX. ANCHOR TYPE 0.00 LB.
AUX. ANCHOR HEIGHT 0.0 FEET
PAIR-AUX ANCHOR SEPARATION 0 - 0.0 - 0.0 LB.
DEPRESSORS, NO.-WT. EACH-TOTAL WT. 135 FT. 2 IN. CHAIN, 360 FT. 2.5 IN. CHAIN, 400 FT. 1 5/8 IN.
POORING LINE DESCRIPTION INRC ROPE, 346 FT. + 2 IN. INRC ROPE

1. DRAG DISTANCE	5. ROTATION ANGLE	9. CHAIN LENGTH ON BOTTOM	13. ANCHOR FLUME TIP DEPTH											
2. DECK TENSION	6. SHANK ANGLE	10. CHAIN WEIGHT ON BOTTOM	14. WATER DEPTH											
3. ANCHOR TENSION	7. WIRE ROPE ANGLE	11. ANCHOR CROWN DEPTH	15. TOTAL BOTTOM WEIGHT											
4. PACKAGE DEPTH	8. DECK HORIZ. FORCE	12. ANCHOR SHANK TIP DEPTH												
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
FEET	KIPS	KIPS	FEET	DEG	DEG	DEG	KIPS	FEET	LBS	FEET	FEET	FEET	FEET	LBS
0.0	34.5	00000	89.3	4.2	14.4	13.1	33.6	414.4	18309.2	87.1	90.0	93.5	89.3	24809.2
2.0	31.2	00000	88.9	3.1	10.7	13.5	30.4	425.1	18846.7	87.2	89.5	93.5	89.3	25346.7
3.8	42.7	00000	93.8	5.5	5.3	12.4	41.7	387.6	16961.4	93.0	94.1	98.9	89.3	23461.4
5.4	47.8	00000	95.6	7.4	3.5	11.9	46.8	373.6	16262.2	95.1	95.8	100.8	89.3	22762.2
7.2	55.9	00000	96.8	11.3	-5	11.4	54.7	349.7	15062.9	96.9	96.8	102.3	89.3	21562.9
9.0	56.6	00000	97.2	11.9	-5	11.3	55.5	349.2	15040.1	97.3	97.2	102.7	89.3	21540.1
11.3	61.5	00000	97.8	13.0	-1.5	11.3	60.3	331.0	14126.2	98.1	97.6	103.3	89.3	20626.2
13.0	71.5	00000	98.6	15.4	-3.4	10.9	70.2	302.4	12688.7	99.2	98.5	104.2	89.3	19188.7
14.7	75.7	00000	99.4	17.9	-4.0	10.6	74.4	293.0	12220.3	100.1	99.3	105.0	89.3	18720.3
16.4	78.1	00000	100.4	20.6	-5.3	10.4	76.9	289.8	12060.7	101.1	100.1	105.9	89.3	18560.7
18.6	83.4	00000	100.7	21.8	-5.7	10.4	82.1	271.4	11133.7	101.5	100.4	106.2	89.3	17633.7
20.4	84.9	00000	101.1	23.6	-6.8	10.3	83.5	269.5	11038.5	102.1	100.7	106.6	89.3	17538.5
22.6	90.7	00000	101.6	25.1	-7.6	10.2	89.3	249.6	10041.7	102.7	101.2	107.1	89.3	16541.7
24.3	92.2	00000	102.1	26.5	-8.1	10.0	90.8	250.0	10064.2	103.2	101.7	107.6	89.3	16564.2
26.4	97.8	00000	102.4	28.1	-8.5	10.0	96.4	231.7	9147.4	103.6	102.0	107.9	89.3	15647.4
28.0	98.4	00000	102.9	30.3	-9.1	9.8	97.0	235.7	9348.1	104.1	102.5	108.4	89.3	15848.1
30.1	103.4	00000	103.3	32.3	-9.5	9.8	101.9	220.4	8579.4	104.5	102.9	108.7	89.3	15079.4
31.7	105.4	00000	103.6	35.1	-10.5	9.6	104.0	221.4	8628.5	104.9	103.1	109.0	89.3	15128.5
33.8	105.7	00000	104.0	36.1	-10.9	9.6	104.3	218.9	8502.5	105.4	103.5	109.3	89.3	15002.5
35.9	109.6	00000	104.9	38.9	-12.4	9.6	108.0	206.9	7899.3	106.3	104.4	110.1	89.3	14399.3
37.9	110.0	00000	105.1	39.3	-11.3	9.6	108.5	205.8	7845.0	106.4	104.6	110.3	89.3	14345.0
39.5	110.6	00000	105.4	41.5	-11.9	9.4	109.1	210.2	6069.2	106.8	104.9	110.6	89.3	14569.1
41.7	114.7	00000	105.7	42.8	-12.0	9.4	113.1	195.8	7346.2	107.1	105.2	110.8	89.3	13846.2
43.7	117.8	00000	105.9	42.8	-12.5	9.4	116.2	186.5	6878.4	107.3	105.4	111.0	89.3	13378.4
45.6	118.6	00000	106.4	42.8	-12.5	9.4	117.0	186.4	6873.4	107.8	105.9	111.5	89.3	13373.4

DISTANCE BARGE TRAVELLED 48.0
DISTANCE ANCHOR TRAVELLED 45.6

NOTE - POSITIVE SHANK ANGLE INDICATES SHANK TIP BELOW CROWN

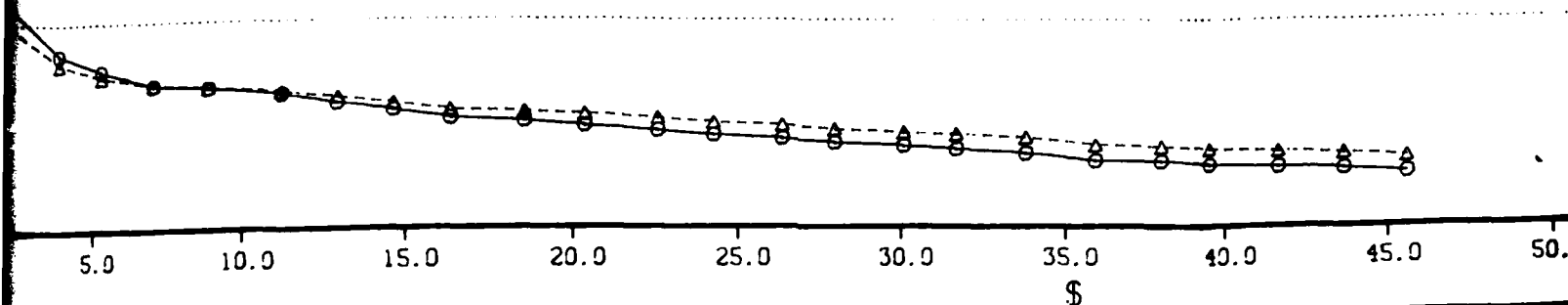


INDIAN ISLAND WASHINGTON

25 stato , 6600lbs. normal stabilizers 50 deg. mov. flukes
 No. - 0 silt

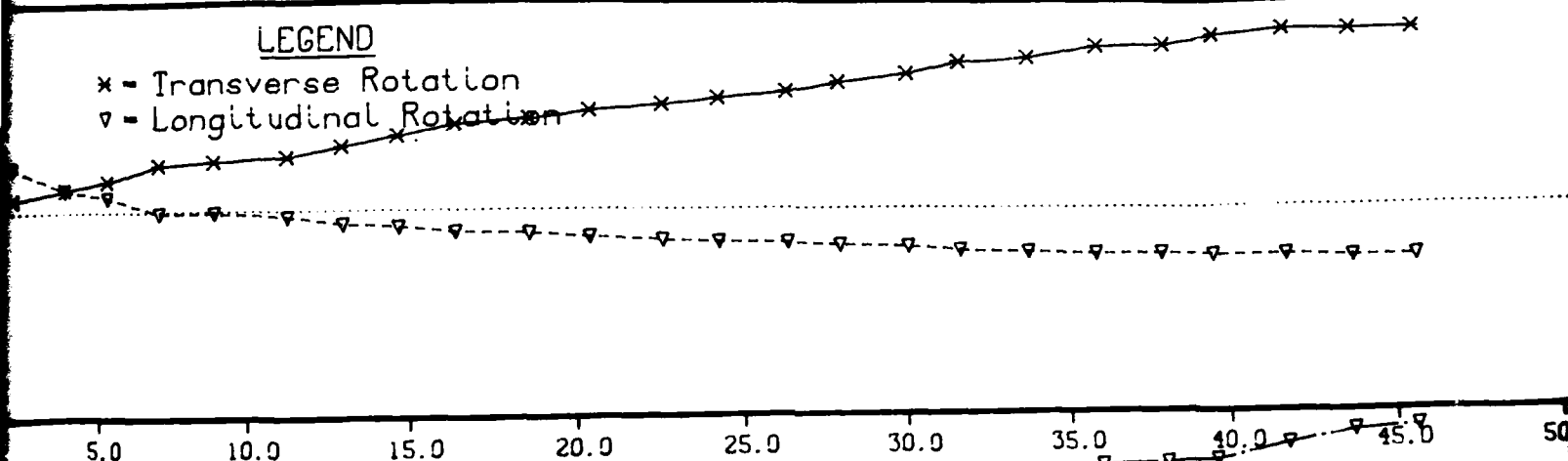
LEGEND

- o - Crown Penetration
- Δ - Shank Tip Penetration



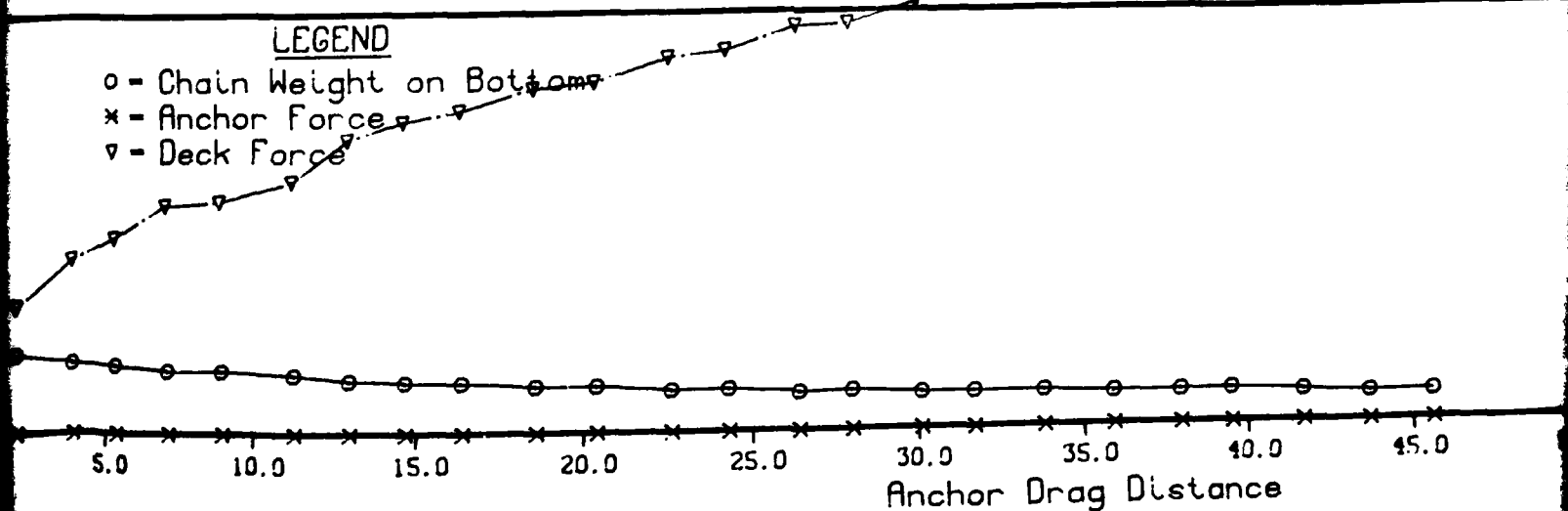
LEGEND

- * - Transverse Rotation
- ▽ - Longitudinal Rotation

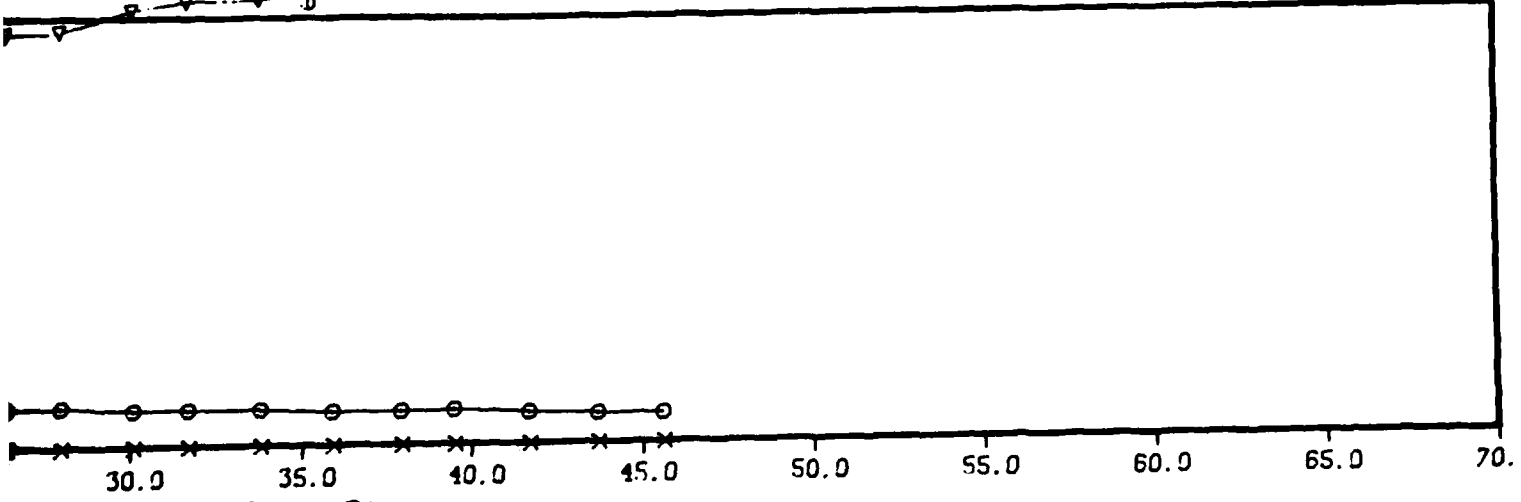
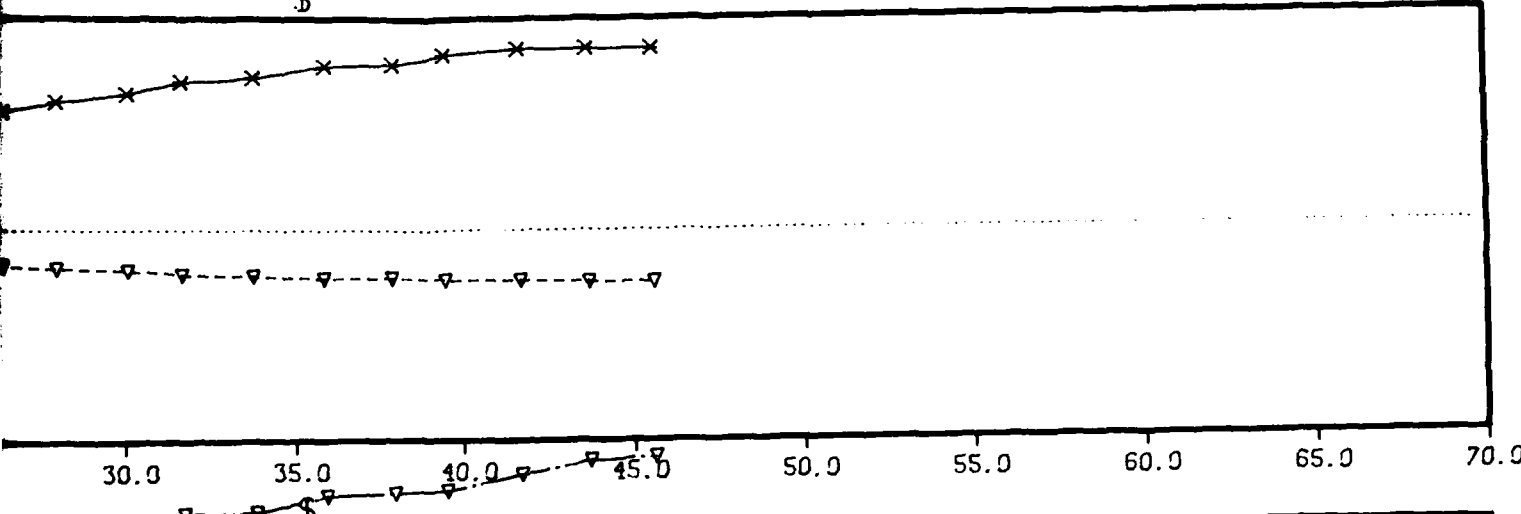
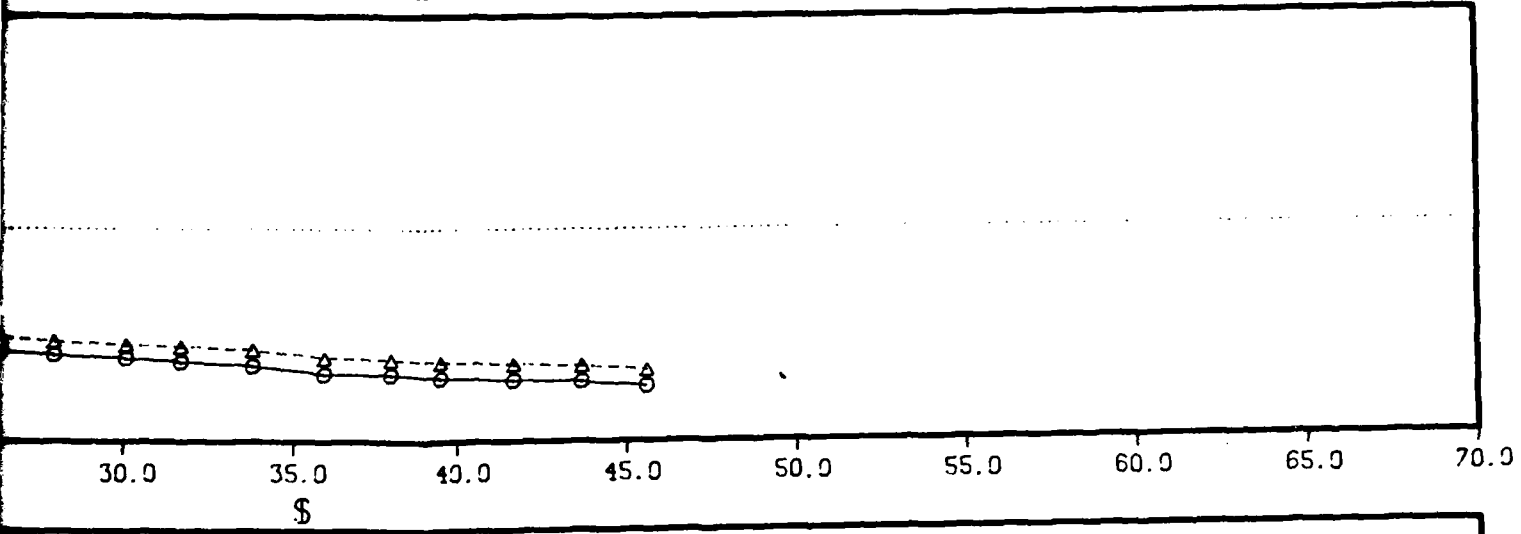


LEGEND

- o - Chain Weight on Bottom
- * - Anchor Force
- ▽ - Deck Force



normal stabilizers 50 deg. mov. flukes



Anchor Drag Distance

2

3

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